

NRL Report 7228

# CROSEC, A Fortran IV–APT Program to Give Orthographic, Section, and Definable Perspective Views of a Planar-Curved Surface

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### **PREVIOUS REPORTS IN THIS SERIES**

**"Cross-Sectional Plots of Plane Intersections," K. P. Thompson, NRL Report 7025, Jan. 27, 1969**

**"CROSEC Technical Manual I—(NRL APT System): Computational Equations for Intersections Between Planes & Cylinders (Infinite & Bounded) Planes & Spheres," K. P. Thompson, NRL Report 7202, Jan. 26, 1970**

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## ABSTRACT

A Fortran IV program, CROSEC (MOD 2.0) has been written to operate in the environment of NRL's APT system on the CDC 3800 Computer. This program enables the part programmer for numerically controlled tooling systems to obtain plots of the intersections between a specially designated plane (called the HOPE plane) and certain defined forms in his APT part program. The forms with which intersections can be obtained are lines, planes, circles, cylinders, and spheres. When the HOPE plane corresponds to a coordinate plane (XY, XZ, and YZ), an orthographic projection pattern is obtained corresponding to engineering drawing's top, front, and end views, respectively. When the HOPE plane cuts through the volume of the part surface and the plotting limits are the part's minimum and maximum dimensions, a true view of the cross section is obtained. When the HOPE plane lies outside the volume of the part and is skewed with respect to the coordinate planes, an abstract pattern is obtained because the planes and cylinders are not bounded. Such an abstract pattern, when composed only of plane intersections, through an unprogrammed process, can be interpreted as a perspective view of the part. When the plotting limits extend beyond the dimensions of the part and the HOPE plane cuts its volume, a combination of true view and interpretable perspective view is obtained.

Preliminary considerations suggest that a hidden-line-detection addition to the program would not be difficult because the abstract pattern indicates depth in an easily identifiable manner, and that the abstract intersection pattern forms a suitable framework for describing tool motions in an interactive environment.

Up to ten viewing (i.e., HOPE) planes can be designated in one Part Program. The report includes programmer instructions, a complete description of CROSEC (MOD 2.0) with flowcharts and listings and, as an example, the computer output resulting from a run on a production piece. CROSEC (MOD 2.0) is the implementation of the computational forms developed in NRL Reports 7025 and 7202.

## PROBLEM STATUS

This is an interim report on a continuing problem.

## AUTHORIZATION

NRL Problem Z00.01

Manuscript submitted December 21, 1970.

## CROSEC, A FORTRAN IV — APT PROGRAM TO GIVE ORTHOGRAPHIC, SECTION, AND DEFINABLE PERSPECTIVE VIEWS OF A PLANAR-CURVED SURFACE

### INTRODUCTION

This report is both a program and a programming manual for CROSEC (MOD 2.0). CROSEC (MOD 2.0) is a series of Fortran IV programs that were written into the framework of NRL's APT system to provide a capability for plotting intersections between a specially designated plane and other defined planes, cylinders, and spheres.\* (In APT, a line is a special case of a plane—an intersection of the XY plane with a vertical plane—and a circle is a special case of a cylinder parallel to the Z axis; therefore, intersections with these special cases, lines and circles, are also obtained in CROSEC (MOD 2.0).) The output can be obtained on either a CALCOMP plotter or on a flatbed Gerber plotter.

This is the fourth of a series of CROSEC-related publications. The first, NRL Report 7025 (Ref. 1), described an earlier version of the program, CROSEC (MOD 1.0), that obtained plane intersections only. The second, NRL Report 7202 (Ref. 2), presented the computational forms for the intersections with cylinders and spheres. Finally, a paper on CROSEC (MOD 2.0) was delivered at the 1970 Fall APT Technical Conference in Chicago, Illinois, and was published in the proceedings of that meeting (3).

CROSEC (MOD 2.0) is the computer implementation of the computational forms of Ref. 2, in addition, of course, to the original capability of CROSEC (MOD 1.0). In this version up to ten intersection plots can be obtained in one Part Program. The programmer can inhibit a particular plane, line, or circle from producing an intersection by using a prefix X in its name. Minimum and maximum XYZ limits can also be established to define the bounds within which intersections are desired, and to a limited extent plotting scale can be controlled.

CROSEC gives the part programmer the ability to view the structural framework within which he plans to move his tool. Generally speaking, intersection patterns are identical with line endpoint projection patterns in the three principal planes (TOP-XY, SIDE-YZ, and FRONT-XZ). An intersection pattern becomes a cross-sectional pattern when the cutting plane on which the pattern is plotted is actually intersecting through the volume of the part defined by the part program. (Examples of CROSEC intersection patterns are presented in Refs. 2 and 3 and in Appendix B of this report.)

### ORGANIZATION

This report consists of some programmer instructions and the computer program descriptions. The programmer instructions discuss the Part Program additions that are needed to obtain CROSEC patterns as well as interpretation principles, and the descriptions are of the two forms of programming elements constituting CROSEC (MOD 2.0). The first of these are the minor modifications to three standard APT subroutines, FINI, PRCNTL, and LBSRCH, and the second, the 27 especially written programs and subprograms organized into three segments, that perform the CROSEC actions. The appendices contain the program listings and a sample run.

\*APT references are available through the Engineering Services Division, Naval Research Laboratory, Washington, D.C. 20390, and from the IIT Research Institute, 10 West 35th Street, Chicago, Ill., 60616.

## PROGRAMMER INSTRUCTIONS

Earlier instructions given on p. 60 of NRL Report 7025 still apply in general (including the use of HOXYMIN and HOXYMAX cards); however, some improvements have been made in this version and they are described below.

1. More than one HOPE plane (up to a maximum of ten) can be specified in the Part Program by using suffix numbers 1 through 9, and terminating the series with a HOPE or HOPEN name for the last plane; viz.,

```
HOPE1 = PLANE/ . . .
HOPE2 = PLANE/ . . .
.
.
.
HOPE9 = PLANE/ . . .
HOPE  = PLANE/ . . .
```

For efficiency it is recommended that the HOPE card series be in order, but the only programming restriction is that the HOPE or HOPEN card be *below* the HOPE cards with suffix numbers.

2. Often a line or plane is used for a purpose other than part description, such as positioning a tool, and its appearance in an intersection pattern can cause confusion. Such lines or planes can be voided from CROSEC patterns by preceding their names with an X (e.g., XPL1 = PLANE/ . . .). This X prefix can also be used to suppress circle, cylinder, and sphere intersections.

3. The overlay form of operation is less expensive and preferred over the use of the Load and Go Edit procedure described in Ref. 1. The order of cards for an overlay run\* is

- a. Job card
- b. Demand card (use 53730B)
- c. Equip card† for
  - CALCOMP plotter, 10=PL
  - Gerber tape output, 17=TW
- d. Equip card for overlay tape
  - 49 = . . .
- e. LOAD MAIN card
- f. Part Program cards
- g. End of File card

Appendix B contains a reproduction of a Part Program and the output related to it. This includes the Gerber plots and the line printer messages.

The scale of the CROSEC plot (CALCOMP) can be controlled by the proper choice of variables on the HOXYMIN and HOXYMAX cards. Generally speaking, these cards define the minimum and maximum points on the part as shown in Fig. 1. This does not provide

\*NRL CDC 3800 Drum Scope Environment.

†Two separate overlay tapes are needed, only one of which is used at any one time. One of these is used when running CALCOMP plots, and the other when running to obtain Gerber tape output.

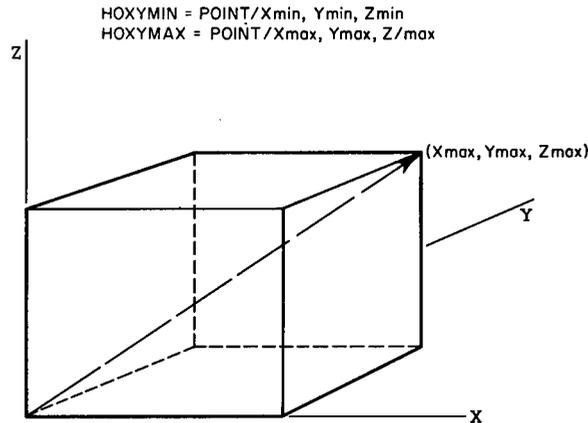


Fig. 1 - Minimum and maximum points on part can be used to define HOXYMIN and HOXYMAX cards

an easily definable scale, however, such as 1:1, and so if circumstances permit, a certain compromise can be obtained. In order to work this compromise, a brief description of what CROSEC does with the HOXYMIN and HOXYMAX values is needed.

CROSEC makes two vectors from the HOXYMIN and HOXYMAX points and uses their magnitudes in a comparison to get the largest. The magnitudes are defined as

$$|V_{\min}| = \sqrt{X_{\min}^2 + Y_{\min}^2 + Z_{\min}^2} \quad (1)$$

$$|V_{\max}| = \sqrt{X_{\max}^2 + Y_{\max}^2 + Z_{\max}^2} \quad (2)$$

The *largest* of the two magnitudes, called  $V$ , is used in the computation of SCALE;

$$\text{SCALE} = \frac{V}{5} \quad (3)$$

where the figure 5 has the plot significance shown in Fig. 2. The programmer can obtain a 1:1 plot scale by forcing  $V$  to be 5 if he uses

$$\text{HOXYMIN} = \text{POINT}/0, 0, 0$$

$$\text{HOXYMAX} = \text{POINT}/2.88, 2.88, 2.88,$$

since

$$5 = \sqrt{25} \approx \sqrt{2.88^2 + 2.88^2 + 2.88^2}.$$

This principle can be extended to other scale ratios by using different multiples of 2.88 as shown in Table 1.

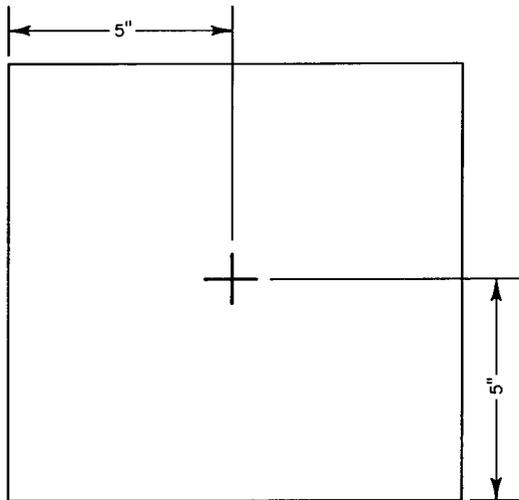


Fig. 2 - The figure 5 used in the computation of SCALE corresponds to the translation in X and Y from the lower left-hand corner of the 10-in.-square plot to the center of the square for representation of HOPE origin

Table 1  
Scale Table

Scale Ratio Desired	V for Eq. (3)	Common Linear Limit for X,Y,Z on HOXYMAX Card
.	.	.
.	.	.
$\frac{1}{2} : 1$	10	$5.77 \approx \frac{10}{\sqrt{3}}$
1 : 1	5	$2.88 \approx \frac{5}{\sqrt{3}}$
2 : 1	2.5	$1.44 \approx \frac{2.5}{\sqrt{3}}$
.	.	.
.	.	.
.	.	.

NOTE — If this method of selecting HOXYMIN (all zeros here) and HOXYMAX limits violates the bounds shown in Fig. 1, then some portions of the CROSEC intersections might not be obtained, depending on the HOPE plane involved.

#### CROSEC INTERPRETATION

CROSEC produces *intersection* patterns. A pattern can be interpreted as a projection pattern, a cross-section pattern, or as a framework for defining a perspective view, depending on the location of the HOPE plane and the HOXYMIN and HOXYMAX bounds. An individual pattern can be totally one type or a combination of types.

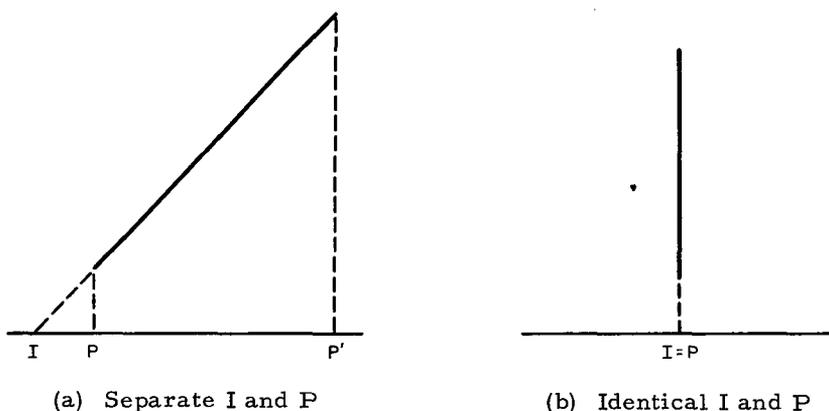


Fig. 3 - Distinguishing between intersection points and projection points

CROSEC produces intersection patterns because the planes and cylinders\* are not bounded by the part and can intersect the HOPE plane in three-dimensional (3-D) space beyond the piece being conceived by the programmer. It is important to understand the difference between an intersection point and a projection point. Figure 3 shows a two-dimensional, two-line sketch to illustrate this difference. Figure 3a shows two line segments inclined to each other at an angle less than  $90^\circ$ . If the lower segment is considered as a base line, the upper line when extended intersects the base line at I, but has projections of its endpoints at P and P'. When the segments are mutually perpendicular, however, as shown in Fig. 3b, the intersection and projection points are identical. A part programmer generally defines his planes as perpendicular or parallel to the XY plane. Consequently, CROSEC intersections in the principal planes (when HOPE = XY or XZ or YZ) are interpretable for parallel and perpendicular planes as projections and compare favorably with engineering drawings for ease of understanding (see Appendix B).

To illustrate the principles of CROSEC interpretation, let us consider some patterns resulting from CROSEC and a cube whose edges are one unit in length and is defined by the six planes  $x = 0$ ,  $y = 0$ ,  $z = 0$ ,  $x = 1$ ,  $y = 1$ , and  $z = 1$ .

Initially let the HOPE plane be defined by  $x + y + z = 0$ . It will pass through the origin and be equally inclined at  $54.8^\circ$  to each principal axis. It will also be tangent to a vertex of the cube. Figure 4a shows a perspective view of the cube and the HOPE plane with the pattern resulting from the intersections of the six planes when allowed to extend beyond the cube. Figure 4b is a true view of the pattern. Point a is projected from the cube vertex (1, 0, 0) and is shown in both views 4a and 4b. Figure 5a identifies the line of intersection with six Roman numerals, viz., I for  $x = 0$ , II for  $y = 0$ , III for  $z = 0$ , IV for  $x = 1$ , V for  $y = 1$ , and VI for  $z = 1$ . The 0 value planes form the three inner intersecting lines, and the 1 value planes form the outside triangle. Such a pattern has been dubbed "the triangular world." There are seven equilateral triangles in this pattern, the outer one and two different size sets of three. These are enumerated in Table 2. The center point can be considered as a degenerate triangle of the three inner lines.

\*CROSEC (MOD 2.0) does produce truncated ellipses when the HOPE plane passes through the ends of a cylinder TL units long, but is allowed to produce full ellipses when the intersection is fully within or fully without the TL bounds. HOXYMIN and HOXYMAX limits apply only to plane intersections in CROSEC (MOD 2.0).

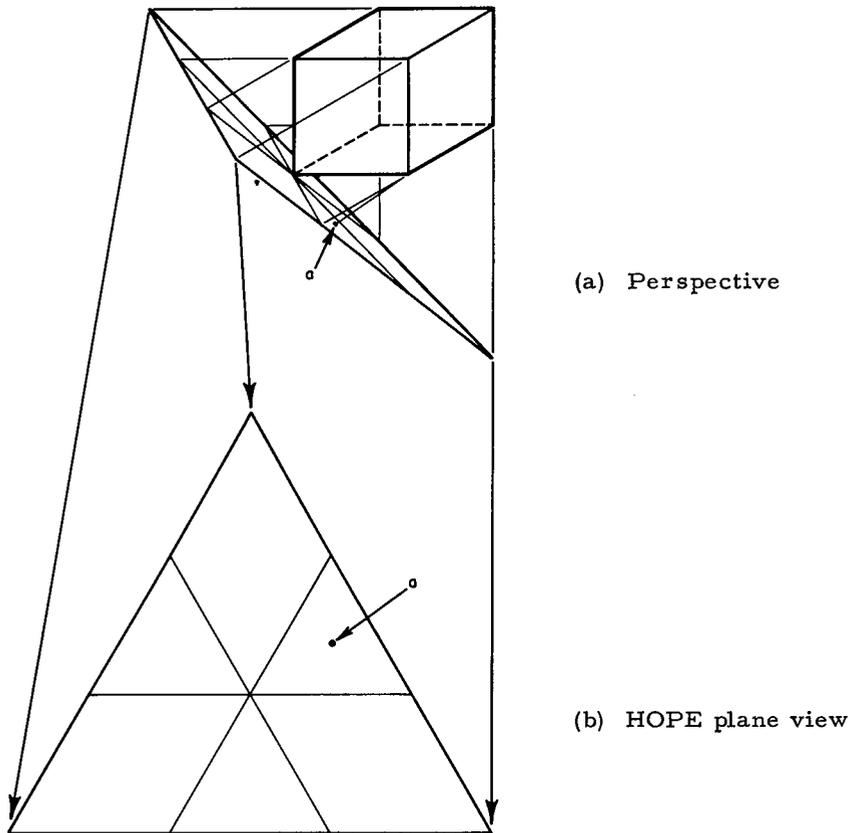


Fig. 4 - CROSEC intersection pattern for a cube on the equiangular plane,  $X + Y + Z = 0$

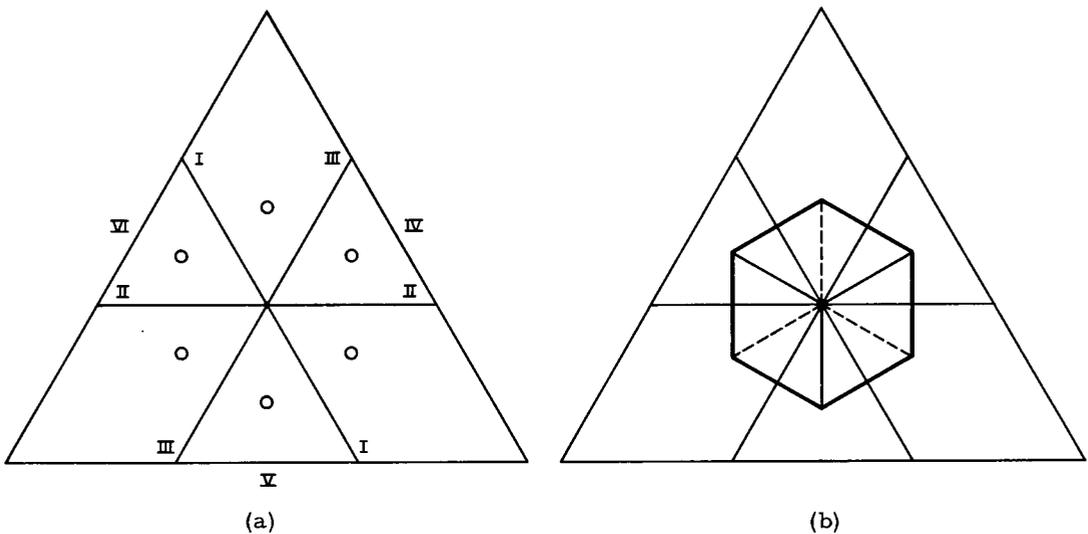


Fig. 5 - The centers of seven equilateral triangles (shown in (a)) are joined to form the projected image of the cube (b)

Table 2  
Triangles in the Pattern

Triangle	Component Sides
Outer, largest	{VI, IV, V}
Intermediate	{VI, IV, II}, {III, IV, V}, {VI, I, V}
Smallest	{VI, I, II}, {III, IV, II}, {III, I, V}
Reduced to point	{I, II, III}

The three sides of an equilateral triangle in the pattern correspond to three planes intersecting to form a vertex in the cube. For example, point  $a$  is the centroid\* of the triangle formed from the intersection lines of planes  $x = 1$ ,  $y = 0$ , and  $z = 0$ . Figure 5a highlights the centroid of each of the seven equilateral triangles with a small circle, each a projection of a vertex of the cube. In Fig. 5b these projection points have been joined to outline the latent, perspective image.

The creation of the latent, perspective image has emphasized the transformation or mapping undergone by the vertexes of the cube into equilateral triangles. Another transformation, perhaps not as immediately obvious, is that an edge of the three-dimensional cube becomes, in the triangular world, the common vertex of two unequal, equilateral triangles that share two common sides in part. Thus, for example, in Fig. 6b the triangle ① (at center) - ④ - ⑤ and the triangle ③ - ④ - ⑦ have a portion of sides II and IV in common. It could be said then that the edge of intersection between planes II and IV has been mapped into vertex ④. It is this very feature of having two planes (lines of intersection) in common that justifies drawing a line of the latent, perspective image between two "center" points, from  $\beta$  to  $\gamma$  in this case in Fig. 6b.

A face of a cube becomes transformed in the triangular world into four such vertexes. This statement, however, must be qualified by an understanding of the special circumstances taking place at the center of the pattern. The HOPE plane is tangent to the cube at a vertex (see Fig. 4a). The three lines of intersection for planes I, II, and III all pass through the center of Fig. 6b. The triangle for this vertex transformation has been reduced to a point.

The procedure or algorithm for tracing out the face  $a\beta\gamma\delta$  in the perspective view is depicted in the sequence below Fig. 6a. The first line contains four groups of three planes each, one for each of the cube's vertexes  $a$ ,  $\beta$ ,  $\gamma$ , and  $\delta$ . The first and second groups have planes II and III in common, the second and third groups have planes II and IV in common, and so forth, until the last group has planes I and II in common with the first group, completing the cycle.

Finally the last of the transformations from the 3-D world into the triangular world is that undergone by the depth dimension. (In the triangular world the detection of triangles is basic since the center of the triangle establishes the location of the projected point for the perspective image and the size (area) of the triangle is the measure of the distance (depth) of the source point from the HOPE plane.) The extreme variation in depth corresponds to the tangent point (planes I, II, and III intersecting) to the largest triangle (planes IV, V, and VI) or points ⑦, ⑧, and ⑨, which correspond to the cube vertex point diagonally opposite point  $a$ . There are two intermediate depths represented

\*The terms *centroid* and *center* are used synonymously.



by triangles ④ - ⑤ - ⑥ and ③ - ④ - ⑦. There are three of each of these two sizes. The projection of point  $\epsilon$  onto the HOPE plane is *masked* by the tangent point  $\alpha$ . Any perspective edge leading into this masked point can be wholly or partially hidden. For example, triangles ③ - ⑦ - ④ and ⑦ - ⑧ - ⑨ have planes IV and VI in common and the perspective edge  $\gamma - \alpha$  (Fig. 5b) is a hidden line. These transformations from the 3-D world into the triangular world are summarized below:

1. A 3-D point  $\Rightarrow$  center of equilateral triangle (with variations)
2. An edge  $\Rightarrow$  two common sides (common vertex) of two unequal equilateral triangles
3. A face  $\Rightarrow$  closed path of points connecting centers with two common sides
4. Depth  $\Rightarrow$  different size triangles (with variations).

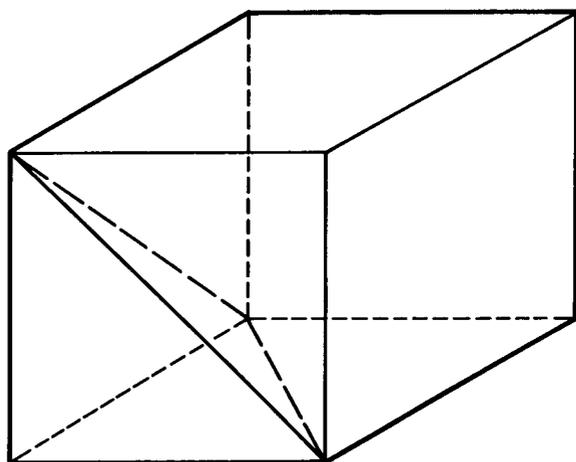
Now for some cross-section examples. If the HOPE plane passes through the vertexes (1, 0, 0), (0, 1, 0), and (0, 0, 1) as in Fig. 7a, a combination true view\* of the cross-section and intersection pattern is formed (Fig. 7b). If a portion of the cube is considered discarded (Fig. 7c), the cross section is seen to fit into the projected image which has been drawn in Fig. 7b with wavy and dashed lines. The vertexes of the cross section should be considered as zero-area triangles of the form , , and . Each is composed of three intersecting lines, corresponding to three planes of the cube, forming a part of the latent image. In Fig. 8a the HOPE plane again cuts through the unit cube. The normal distance from the origin to the HOPE plane is one unit. The intersection is five-sided, and is shown in true view in the CROSEC pattern in Fig. 8b. If part of the cube is assumed to be cut away (Fig. 8c) to make the cross section visible, then part of the latent image of the cube is not drawn. The remaining portion of the latent image is shown in wavy and dashed lines in Fig. 8c. This is an instance when the vertexes of the latent image and the vertexes of the cross section are distinct and separate.

In Fig. 9 the HOPE plane is tangent to that edge of the cube that lies along the Z axis. A perspective sketch is shown in Fig. 9a, and a true view of the CROSEC pattern in Fig. 9b. The lines of intersection are identified by their plane number in the table and on the lines of intersection in Fig. 9c. Planes I and II have coincident lines of intersection which is the cube edge tangent to the HOPE plane. In Fig. 9d the latent image points are shown by circles and these are joined by wavy lines and a dashed line to form the latent image. The vertexes (a, b, c, d, e, f, g, h) of Fig. 9a have corresponding image points (a', b', c', d', e', f', g', h') in Fig. 9d. There are no triangles. A U degenerate case is present in this situation. The three planes corresponding to an image point are of the shape  or . Half the length of the base of the U is the distance measure. The image point is located at this halfway position. For example, the image point e' for planes V, VI, and IV is halfway along intersection line VI, and distance  $\overline{ie'}$  is its depth measure. Similarly image point g' has depth measure  $\overline{ig'}$  and image point b', has depth measure  $\overline{ab'}$ . Since the intersection lines for planes I and II overlap their image point with III, c' is the cross-section image point where I, II, and III intersect. Image line  $\overline{e'f'}$  is dashed because it is hidden by face a'b'd'c'. The depth measures for face a'b'd'c' are shown below.

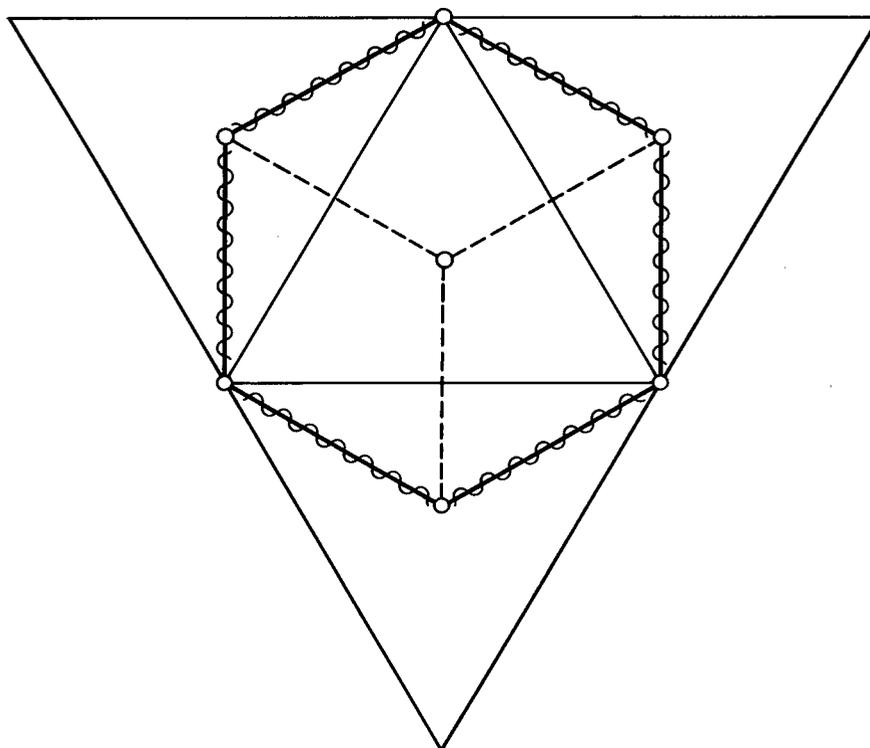
Point #	Depth Measure
a'	0, tangent
c'	0, tangent
b'	line a'b'
d'	line c'd'

All of these are less than  $\overline{ie'}$ , the depth measure for line e'f', and this fact forms the justification for concluding that e'f' is hidden.

\*A true view is a perpendicular projection that permits scaling of exact lengths, a correct, undistorted picture.



(a) Cube with cutting HOPE plane



(b) HOPE plane view

(c) Part of cube removed

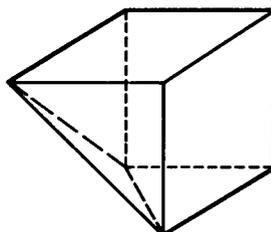
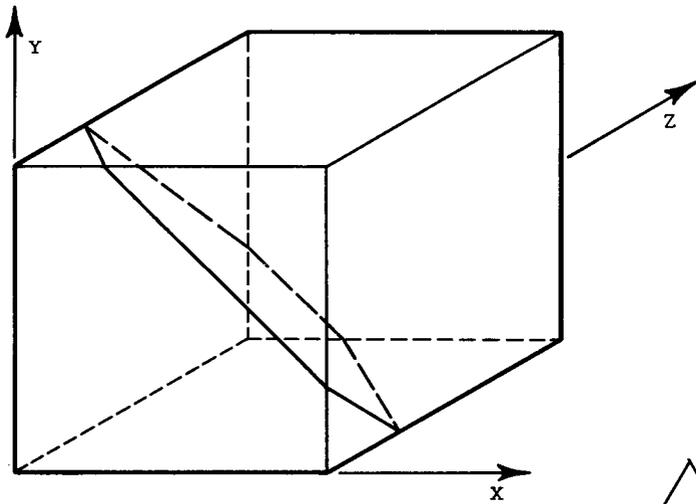
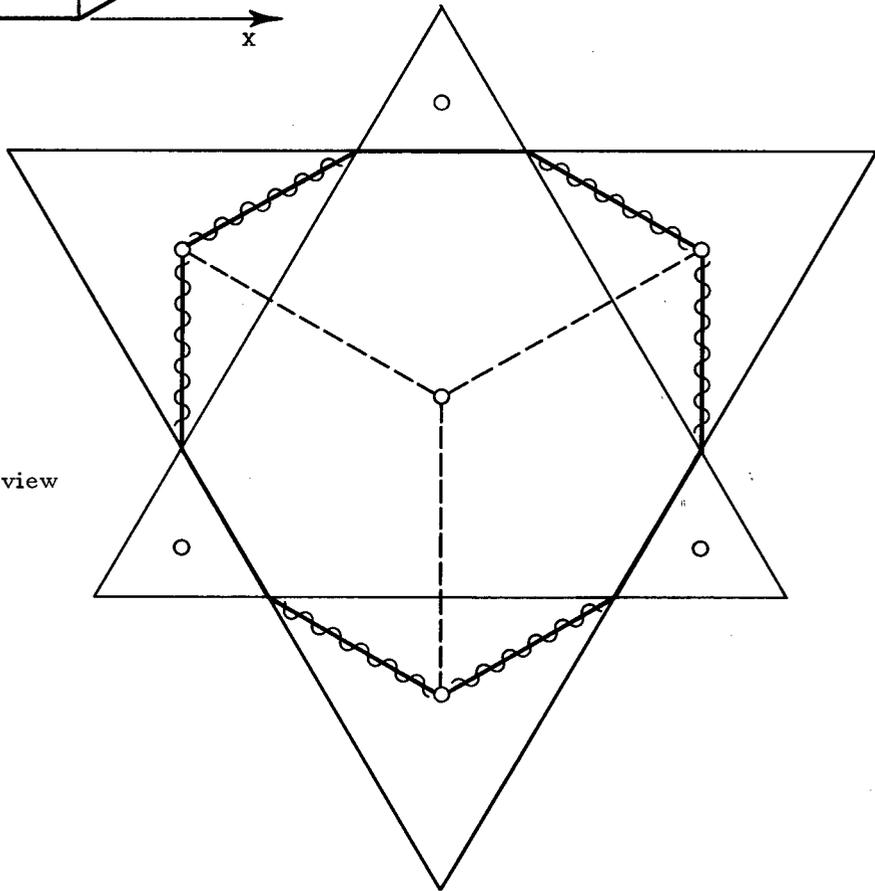


Fig. 7 - The HOPE plane intersects three vertexes of the cube



(a) Cube with cutting HOPE plane



(b) HOPE plane view



(c) Part of cube removed

Fig. 8 - The HOPE plane is equiangular with a unit normal distance. The cross-sectional pattern is five sided.

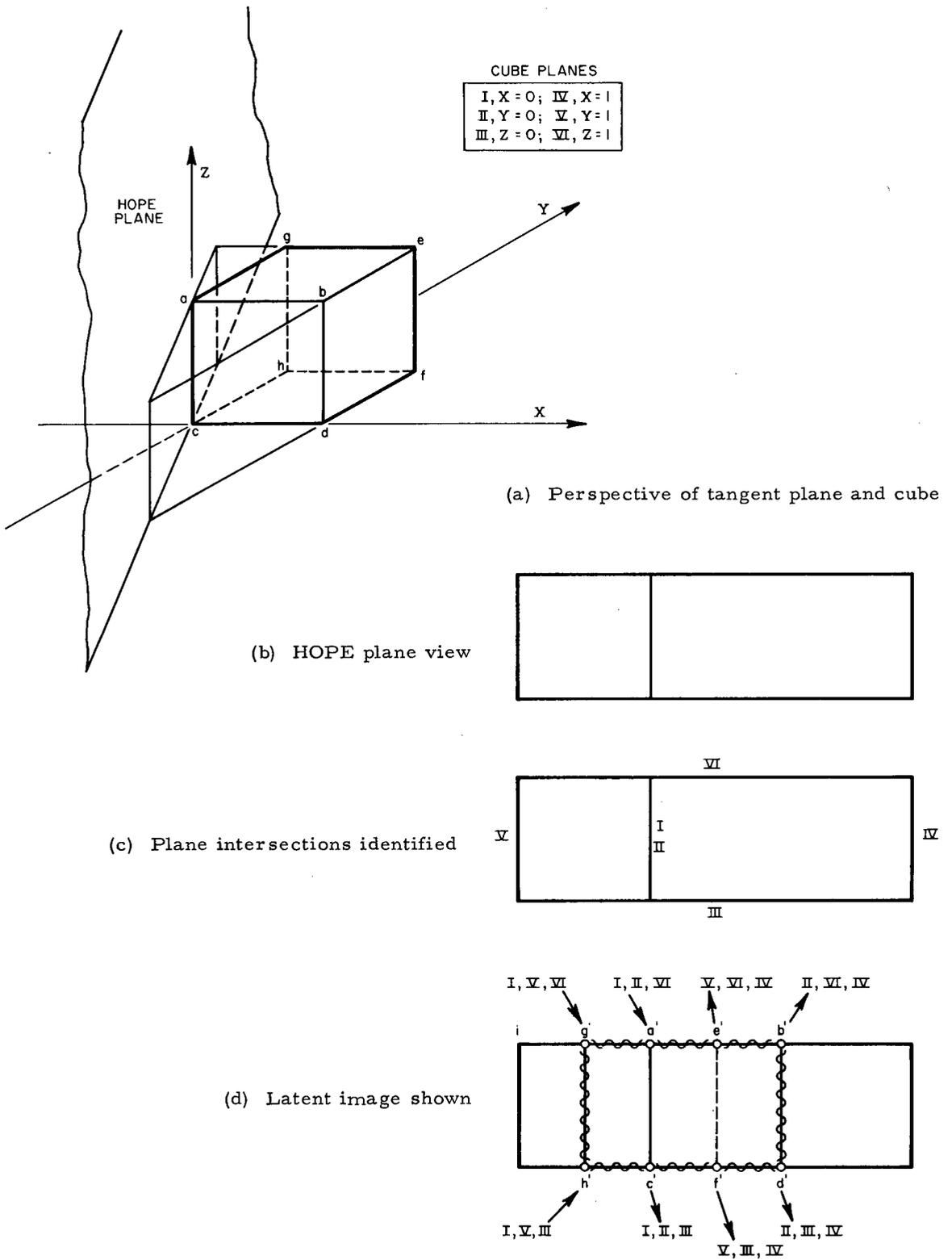


Fig. 9 - HOPE plane tangent to an edge of the cube

In Fig. 10 the origin is centered in the  $z = 0$  face, the cube itself is rotated  $30^\circ$  about the Z axis, and the equiangular plane passes through the origin. A perspective sketch of this organization is shown in Fig. 10a. The cube faces are identified with Roman numerals I through VI; the HOPE plane is depicted in an arbitrary manner outside the cube, except that its cross section with the cube attempts to be accurate. The corresponding CROSEC pattern is in Fig. 10b, with the intersection lines identified, and the latent image with the cross section is shown in Fig. 10c. The triangles are not equilateral, but they each have centers, and therefore definable image points. A' is the image of A, and similarly B', C', and D' are images of B, C, and D.

What about curved surfaces in CROSEC interpretation? Spheres and cylinders are the only nonplanar forms presently handled by CROSEC. The sphere is well behaved, it closes on itself in all three dimensions, and only gives circle intersections—for this discussion, forget tangent conditions—which can probably be interpreted as part of the cross section, since the sphere is usually considered as making a contribution to the volume of a part. If the HOPE plane is outside the part and the sphere is inside the part, unlike part planes the sphere will not have an intersection.

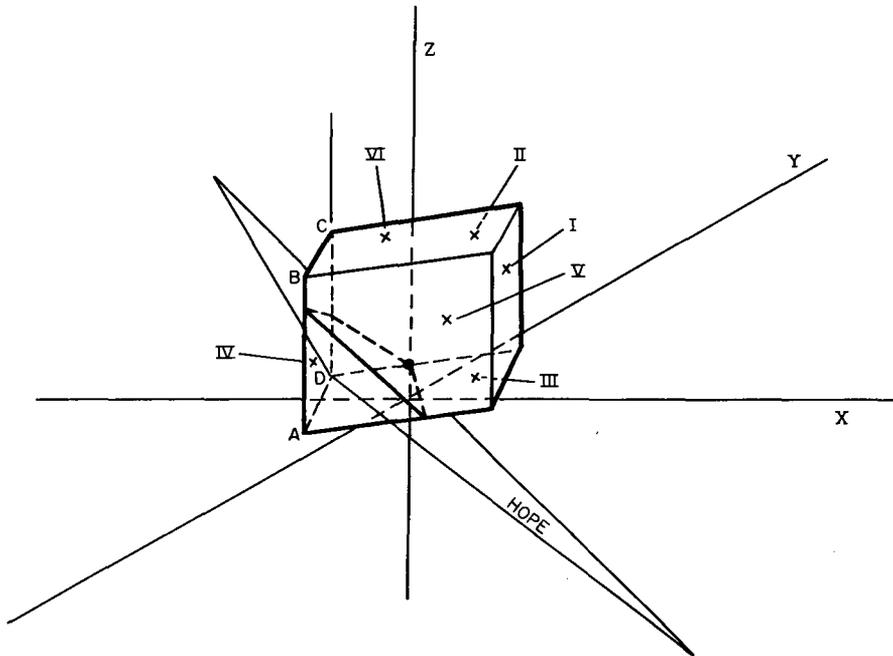
Cylinder intersections inside the part are part of the cross section and present no problems in interpretation. The cylinder, however, exudes in one dimension and can produce circles or ellipses of intersection outside the part dimensions (TL length) in CROSEC (MOD 2.0). Such a situation occurs in Fig. 11a, the extended PARTNO TESTING example of earlier report work (see pp. 7, 8, 10 of NRL Report 7025 and p. 37 of NRL Report 7202). The equiangular plane  $x+y+z=1$  in this situation produces a small triangle of intersection and the latent image shown in Fig. 11b. To be a part of the perspective view, the cylinder should have an "image ellipse" that lies in face abcd. The CROSEC ellipse is a true view of what the cross section would be if the HOPE plane were parallel to the present HOPE plane and intersected the cylinder within the part. Its presence helps identify the tangent lines of intersection but does not directly contribute to the image. The CROSEC ellipse would have to be rotated, translated, and reduced to be a part of the latent image. The magnitudes of the rotation, translation, and reduction can be readily defined from Fig. 11b and are delineated in Fig. 11c. They are

Rotation,  $\theta$  ( $60^\circ$ ),  
 Translation, from h to i, and  
 Reduction, ef/bg.

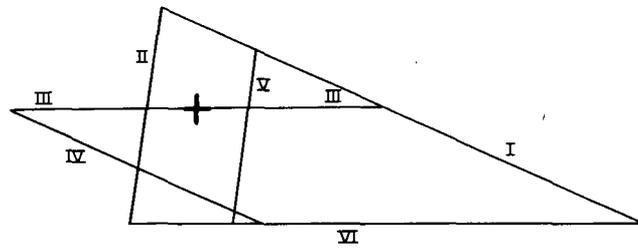
The CROSEC ellipse is tangent to midpoints of the rhombus wxyz formed by *sides* of triangles. The image ellipse is tangent to midpoints of the rhombus abcd formed from parts of *altitudes* of the triangles which correspond to X- and Y-axis directions. The translation is *along* a triangle altitude corresponding to the Z-axis direction. The transformation is not done by CROSEC (MOD 2.0) but could be done in one of two ways; (a) given the proper constants generate a new ellipse, or (b) transform the set of points that define the CROSEC ellipse.

CROSEC pattern interpretation is interesting (for those who like such things), but even for a simple cube the pattern can become complicated, and for a large part can become close to impossible.\* The average user of CROSEC (MOD 2.0) will probably stick to (a) the principal coordinate planes for PLAN, SIDE, and END views or HOPE planes parallel to them, or (b) tightly limited cross-sectional views. However, should

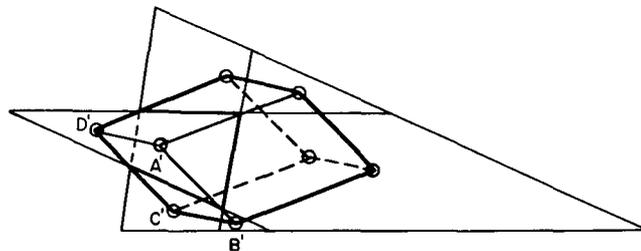
\*However, even though a triangular world pattern can be complex, some trends of what the image would be like can be readily surmised; e.g., centers of a group of triangles, with two sides in common, would form an edge. See Appendix B, Fig. B5.



(a) Cube rotated



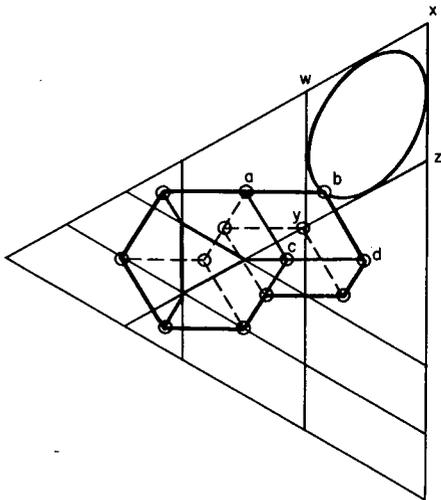
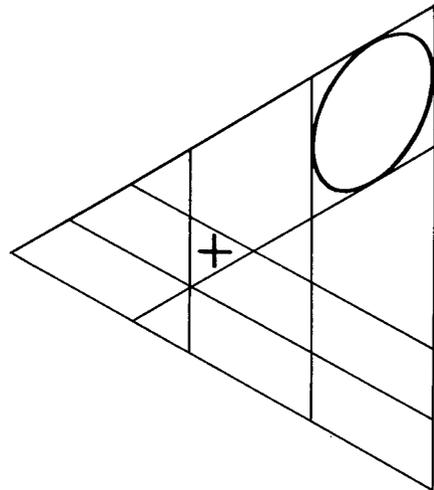
(b) HOPE plane view



(c) Latent image shown

Fig. 10 - Example of CROSEC triangles that are not equilateral

(a) HOPE plane view of extended PARTNO TEST



(b) Latent image

(c) Elliptical transformation

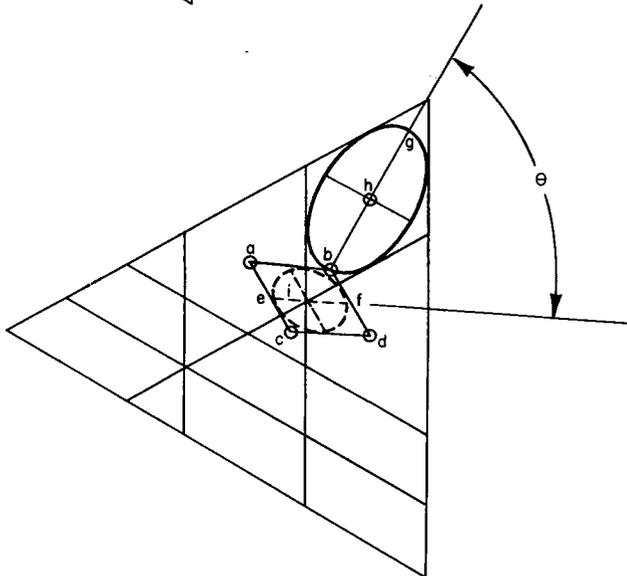


Fig. 11 - Triangular world CROSEC pattern for augmented PARTNO TESTING, the latent image and the transformed ellipse

the user care to visit the triangular world, the computer printout gives sufficient information on angles between planes and the HOPE plane and identification of intersection lines to make CROSEC interpretation possible. The equilateral triangular world for a principle plane-oriented part is entered by use of one of eight possible HOPE planes, viz.,

$$\begin{aligned} x+y+z &= C \\ -x+y+z &= C \\ x-y+z &= C \\ x+y-z &= C \\ -x-y+z &= C \\ -x+y-z &= C \\ x-y-z &= C \\ -x-y-z &= C, \end{aligned}$$

where C is a constant, zero, negative or positive, and represents the normal distance from the origin. Degenerate forms of non-equilateral triangles and differing combinations of three intersections that define an image point can occur unpredictably if the HOPE plane and part planes are randomly oriented. Any time a plane is at an angle other than  $90^\circ$  to the HOPE plane its intersection is no longer a projection and needs interpretation; so if a pattern looks peculiar, the printout should be checked for angle information.

The nine principles of CROSEC interpretation are summarized below.

#### CROSEC INTERPRETATION PRINCIPLES

1. CROSEC produces intersections.
2. A plane's intersection is a projection when the plane is perpendicular to the HOPE plane.
3. Principle plane views will be projections if the defined planes are parallel to XY, YZ, or XZ (called well defined).
4. CROSEC cuts through the volume of a part, producing true-view cross sectional lines which can be bounded by HOXYMIN and HOXYMAX.
5. CROSEC patterns in equiangular plane views for well-defined planes provide equilateral triangles from which a latent perspective image can be constructed from parts of altitude (median) lines. These patterns provide a convenient framework for outlining tool motions.
6. CROSEC patterns in non-equiangular plane views that are not projections can also provide latent perspective images.
7. Cross sections and latent images can coexist in the same pattern.
8. Cross sections can include intersections with spheres and cylinders inside the volume of a part.
9. CROSEC patterns with cylinders outside a part must be transformed for inclusion in images.

The question might be asked, "Why not compute images directly?" The answer is that CROSEC provides an excellent beginning for doing exactly that. A preliminary consideration of some references on the hidden-line problem solutions (4-10) shows a

transition from elaborate volume considerations by Roberts (4) to mostly planar considerations by Lerman (10) (his exception is some normal computations for faces). A triangular world solution does not appear too awkward, and perhaps, just perhaps, might have some advantages with its considerations entirely in the HOPE plane, since it has a depth measure in the area of the triangles and/or degenerate solution line length.

CROSEC provides *not only* a base for image definition with hidden-line detection, but, in addition, principal plane views and true view cross sections. It is our strong contention that CROSEC has been and is the right way to go as a graphical aid to APT. Beyond this is the possible application to defining tool motion.

## TOOL MOTION

In the APT language a tool motion statement is defined in terms of three surfaces. (a) The part surface PS which is perpendicular to the end of the tool, (b) the drive surface DS which is parallel to the axis of the tool, and (c) the check surface CS which ends the motion. A CROSEC pattern in the triangular world could be used in an interactive fashion to define tool motion because of the convenient display of all relevant surfaces. Figure 12 depicts the passage of a tool around the cube in four steps, with  $z=0$  as the part surface (see table in middle of figure). Tool rotation about a major axis could be related to rotation of the CROSEC figure about a vertex bisector as shown in Fig. 12e. The axes in Fig. 12e correspond to the latent-image orientation of Fig. 5b.

Criticism of such an approach to tool motion definitions centers around its abstractness or unreality. The alternative is the display of a two-dimensional plan view (XY, XZ, or YZ) with depth keyed in, or via a perspective view which always lacks equal measurement of the three dimensions. The triangular world, as has already been stressed, treats each of the three dimensions in an unbiased and equal fashion. The transformations that relate the triangular world to the real world for the purposes of tool motion definitions are illustrated by the CROSEC pattern for the cube. These are

1. Parallel lines define parallel surfaces.
2. The shortest of such a series of parallel lines would be the front surface in that direction, and the longest line the back surface.
3. A  $90^\circ$  3-D world angle can be represented by either  $60^\circ$  or  $120^\circ$  in the triangular world, depending on the orientation of front and back surfaces.
4. The traversal of a rhombus does not require a change of position of the tool axis.
5. The traversal of a triangle requires one  $90^\circ$  change in the tool axis (e.g., to successively pass over the  $x=1$ ,  $y=1$ , and  $z=1$  surfaces by passing around the outside triangle).

Assume for the moment that an interactive version of CROSEC existed with a background data structure. Then orientation and identification of surfaces in the triangular world could be accomplished by quizzing the data structure via light pen or cursor hits on the CROSEC pattern or by calling up the latent image simultaneously with the CROSEC pattern or by a combination of these methods. If the pattern were too complex then windowing could be done to simplify the appearance in any given sector.

Such is the potential of the CROSEC pattern in the triangular world created by an equiangular HOPE plane. Next is a detailed description of the elements of CROSEC (MOD 2.0).

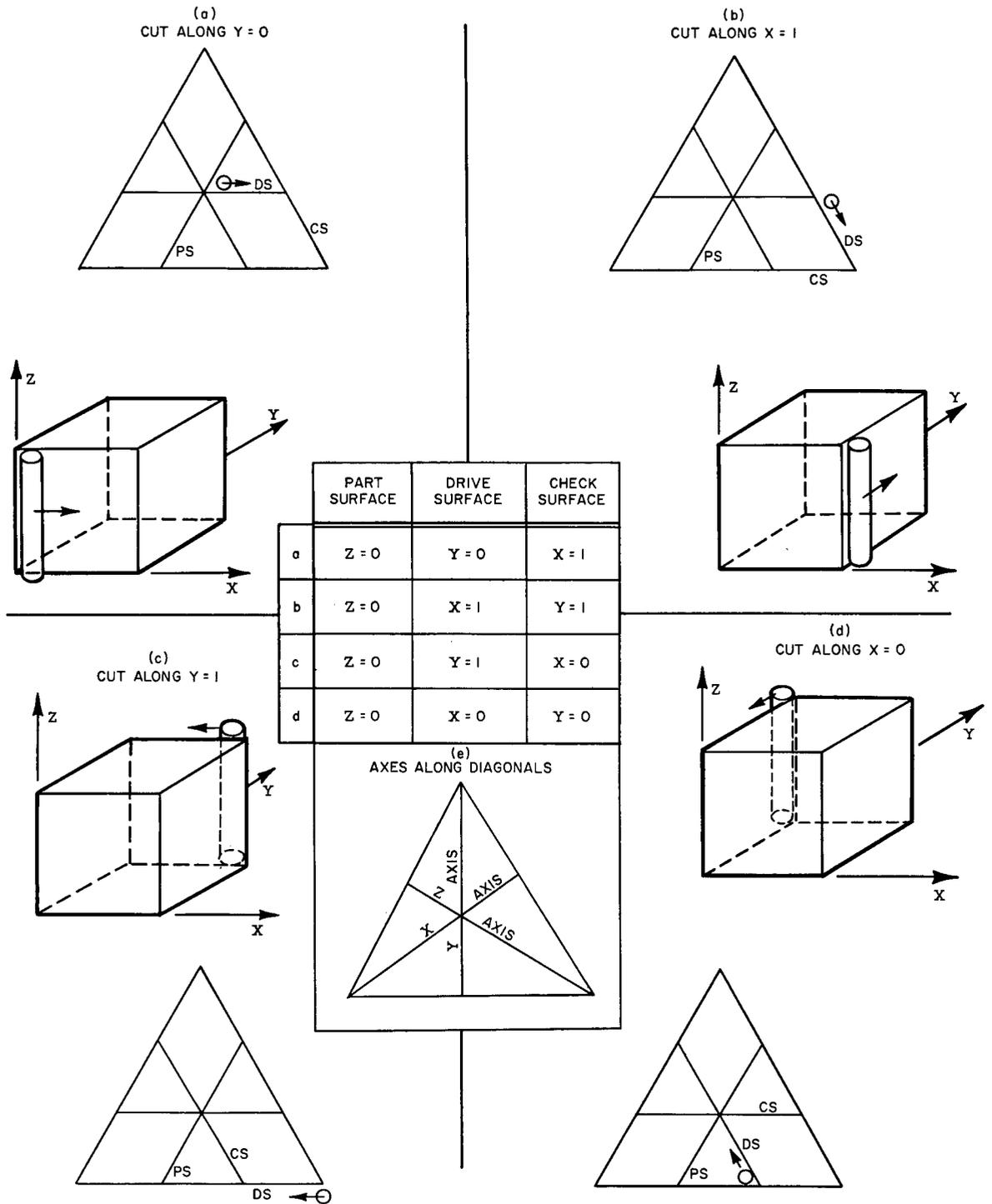


Fig. 12 - Tool motion considerations

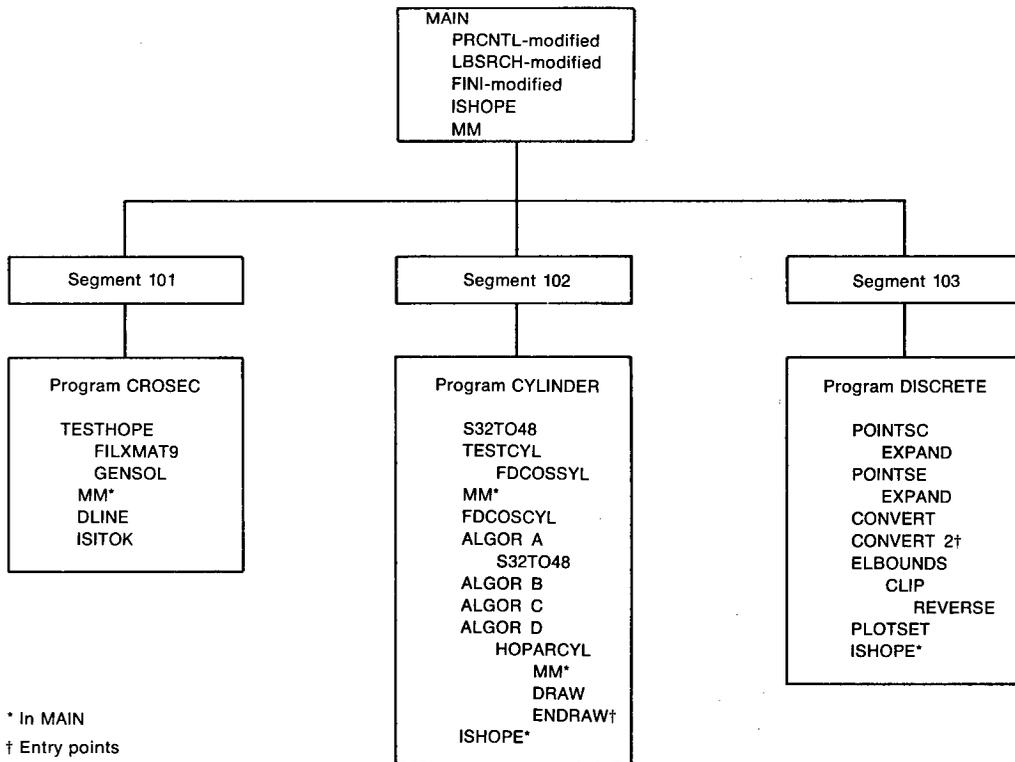


Fig. 13 - Program and subprogram dependence for those elements specially written for CROSEC (MOD 2.0) and described in this report. See listings for additional information on APT and Library subprogram linkages.

CROSEC (MOD 2.0)

Overall Considerations

The detailed description of the programming elements making up CROSEC (MOD 2.0) now commences. It is helpful to get an overall look at the entire CROSEC family by considering Fig. 13, which shows the organization. "MAIN" constitutes that group of program units that stay in core at all times during APT processing. However, only those elements affecting CROSEC are listed in the MAIN box. The first three (PRCNTL, LBSRCH, FINI) are APT subroutines that have been slightly modified to allow the CROSEC tie-in and to control the segment calls. ISHOPE and MM belong to CROSEC and reside in MAIN because they are referred to by more than one segment. CROSEC is subdivided into three segments.\* The first of these, 101, entered at Program CROSEC, processes plane/line intersections. The second, 102, entered at Program CYLINDER, obtains cylinder/circle and sphere intersections in coefficient form, and the third, 103, which is entered at Program DISCRETE, produces and plots discrete sets of x', y' points for the ellipses and circles of intersection obtained in Segment 102.

Figure 14 is a flowchart of the control for the CROSEC system that allows for the transfer between segments. Conventional APT processing proceeds until the end of

\*101 means Segment 1 of Overlay 1, 102 means Segment 2 of Overlay 1, etc. Use of "Segment 1" and "101" interchangeably should not be confusing in this context. Same comment applies for Segments 2 and 3.

Subroutine FINI, where a call is made on ISHOPE. If a HOPE plane is found IFILL7 is coded with "101," otherwise IFILL7 gets a "0." In any event, PRCNTL is called which looks at the contents of IFILL7. If the "101" is present Segment 1 is called, but if "0," control passes to APT Section II and CROSEC is bypassed.

At the conclusion of Segment 1 an unconditional jump is made to Segment 102 by filling IFILL7 with 102 and calling PRCNTL. At the conclusion of Segment 2 if the intersection is not valid, Segment 2 is recycled to look for more cylinders, circles, or spheres. If, however, the intersection is valid, control (via IFILL7 and PRCNTL) goes to Segment 3 for discrete point processing.

When the defined symbol table has been fully searched for cylinders, circles, or spheres, ISHOPE will be reentered if there are more HOPE planes to be processed; otherwise, IFILL7 is filled with 9999 as a key to PRCNTL to continue the APT processing.

The listing of the program elements described below is reproduced in Appendix B in the order in which they are described.

#### MAIN Program Units

**Changes to Subroutine PRCNTL** — The modification to PRCNTL that controls the segment calls is shown in Fig. 15a. The CROSEC insertion begins after statement 9300. KFLAG1 is temporarily set to 0 and IFILL7 examined for its five possible values, 0, 101, 102, 103, or 9999. These correspond, respectively, to

No CROSEC processing,  
 Ready for Segment 1,  
 Ready for Segment 2,  
 Ready for Segment 3, and  
 Done with CROSEC processing.

If there is no CROSEC processing to be done, transfer is to statement 9031. Segments are called via a call to LBSRCH with the parameters 101, 102, and 103. If CROSEC processing is completed the normal PRCNTL flow is entered by transfer to statement 9031. If IFILL7 does not contain any of its allowed values, a trouble message is printed before reentering the normal procedure.

At statement 9031, just prior to returning to normal PRCNTL operation, the following flags are set:

IFILL7 is set to zero. This controls decisions in PRCNTL.

IFILL8 is set to zero. This is equivalent to INCHOPE which is used by ISHOPE to keep track of the current HOPE plane.

IFILL9 is set to zero. This is equivalent to PLOTPLNO and is used by both ISHOPE and Program CROSEC to identify the defined symbol table's location of the current HOPE plane.

KFLAG1 is set to 1 to signify the completion of Section I processing.

After statement 9049, just prior to the call to EXIT, a series of final plot termination calls are given. These are peculiar to NRL's CDC 3800 plot package. First the paper is

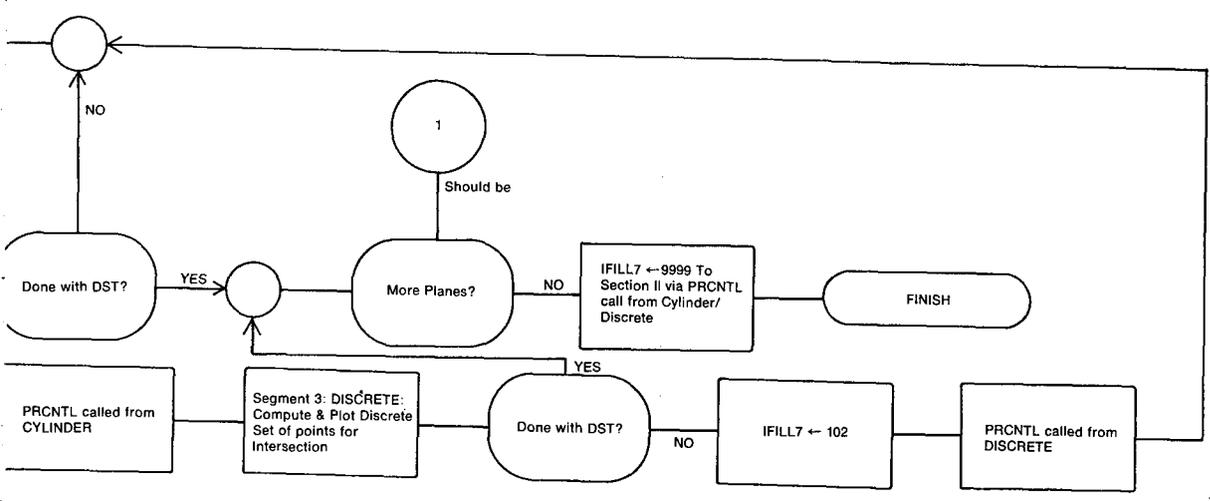
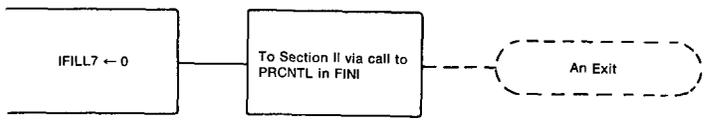
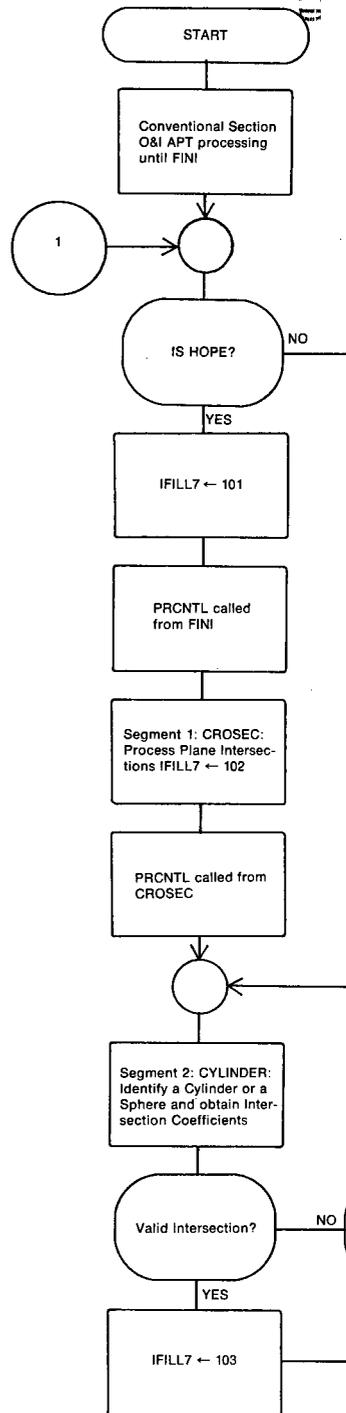
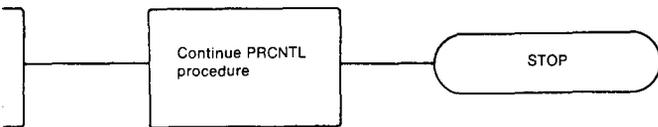


Fig. 14 - CROSEC system control





Re-enter at START after Segment 1 Processing

Re-enter at START after Segment 2 Processing

Re-enter at START after Segment 3 Processing

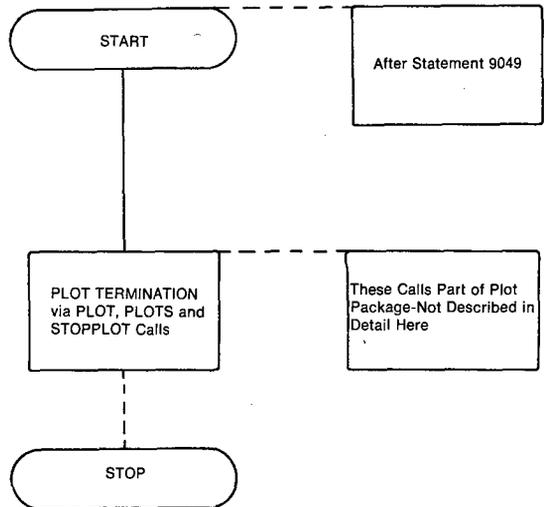
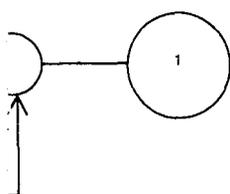
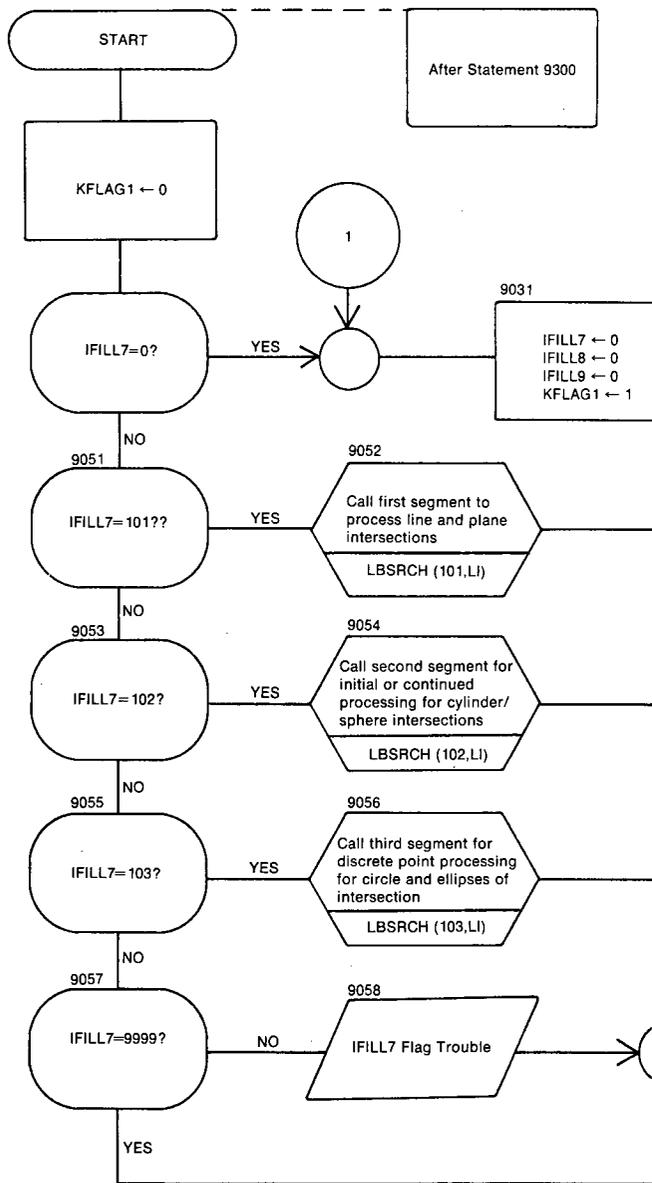


Fig. 15 - CROSEC segment control in PRCNTL



advanced to a new origin, then the pen is raised and moved to this origin, and the final printout call is given in the call to STOPPLOTS which is given only once and results in a termination message to the operator and on the plot itself. Placing these calls in this location allows for a common termination for Section I and Section III plotting and minimizes special paper tape feed and symbol punching peculiar to the Gerber plot package. This plot termination is diagrammed in Fig. 15b.

This completes the description of the PRCNTL modifications.

**Changes to Subroutine LBSRCH** — The three segments of Overlay 1 are listed in the DATA statement for the NON TP array,

DATA (NON TP = 100, 101, 102, 103, 200, 300, 400, 18 (7777)).

The 101, 102, 103 sequence is inserted between 100 and 200 and the last term changed from 21 (7777) to 18 (7777). The original form of this DATA statement is on cards 00240270 and 00240276. These two cards have been removed and replaced by the two cards numbered 00240271 and 00240272, which contain the revision. This is the only CROSEC change in LBSRCH.

**Changes to Subroutine FINI** — The set of variables in COMMON CROSEC are inserted into FINI so that they will become a part of Section I common. This insertion takes place after card #15450680.

Entrance to CROSEC processing is accomplished by removing card #15450970, which is a statement 30 call to PRCNTL, and inserting two cards containing

30 CALL ISHOPE

and

CALL PRCNTL

on cards numbered 15450971 and 15450972, respectively.

The call to ISHOPE will establish a flag in IFILL7 if a HOPE plane is present. This flag is tested in PRCNTL and directs the segment calls.

These are all the FINI changes necessitated by CROSEC.

**Subroutine ISHOPE** — The purpose of this subroutine is to locate a HOPE plane in the Defined Symbol Table (D.S.T.). Initially it is called from Subroutine FINI, and succeeding calls are from Program CYLINDER or Program DISCRETE.

ISHOPE incorporates the common from Section 0, Section I, and CROSEC. The following equivalences are established:

INCHOPE = IFILL8

PLOTPLNO = IFILL9.

PLOTPLNO is declared an integer, and the INCAR array is filled with the nine numbered names of possible HOPE planes, HOPE1 through HOPE9.

The action begins with the execution of a top-of-form to separate the CROSEC output to follow from earlier APT output.

When ISHOPE is entered for the first time INCHOPE will be equal to 0, and transfer is made to statement 110; otherwise, the attention shifts to statement 170.

At statement 110 PLOTS is initialized, the length of the Defined Symbol Table (D.S.T.) is placed in IDSEND and the I loop is entered.

The first word of a two-word pair is placed into ITRY, and the D.S.T. positional information is stored in PLOTPLNO.

ITRY is tested. If it contains HOPEN or HOPE, only one HOPE plane is present; otherwise, HOPE1 is tested for at statement 140. If none of these three possibilities is present the loop is recycled.

If only one HOPE plane is present INCHOPE is set equal to "ONCE"; but if *more* than one HOPE plane is present, as indicated by the presence of HOPE1, then INCHOPE is set equal to 1. Following the setting of INCHOPE, IFILL7 is filled with 101 (to be acted upon in PRCNTL) and the return is made.

At statement 170 if ISHOPE has previously been entered, then INCHOPE is incremented and the J loop entered. JTRY picks up the first word of a D.S.T. pair and saves the positional information in PLOTPLNO.

If JTRY is equal to HOPE or HOPEN, then the *last* HOPE plane has been located and transfer is made to statement 220; otherwise, a test is made to see if JTRY is equal to the INCHOPE position of the INCAR array, which, if successful, generates a jump to statement 130. If all three of these tests fail, the loop is recycled.

If the tests in the I loop and the J loop prove unsuccessful, appropriate trouble messages are printed out, followed by a return. (Since IFILL7 will be empty, PRCNTL will discontinue CROSEC processing.)

The ISHOPE flowchart is shown in Fig. 16.

**Subroutine MM (XP, YP, ZP, XR, YR, ZR, XMAT9)**— This subroutine was described on p. 42 of the first CROSEC report, NRL Report 7025. In CROSEC (MOD 2.0), because of the segmenting involved, it has been placed in MAIN along with ISHOPE. MM is called by programs or subprograms in more than one segment. It is called by Program CROSEC and Subroutine DLINE in Segment 101, as well as by Program CYLINDER and Subroutine HOPARCYL in Segment 102. It performs an important duty in converting a point from the XYZ system to the HOPE plane system.

This subroutine has been passed through TIDY. See Fig. A7 in Ref. 1 for the flowchart.

## Segment 101

**Changes in Program CROSEC** — Program CROSEC was originally described in Ref. 1 (NRL Report 7025) for CROSEC (MOD 1.0). What follows is a description of the changes that have been made in the program to bring it up to its present form in CROSEC (MOD 2.0).

1. Program CROSEC in CROSEC (MOD 2.0) has been resequenced in its card numbering, the statements have been renumbered to be more orderly, and all format statements appear at the end of the listing. (This is done by a utility program called TIDY.)

2. The original listing numbers CRS 2150 through CRS 2500 performed the task of locating the HOPE plane in the defined symbol table. This job is now performed by

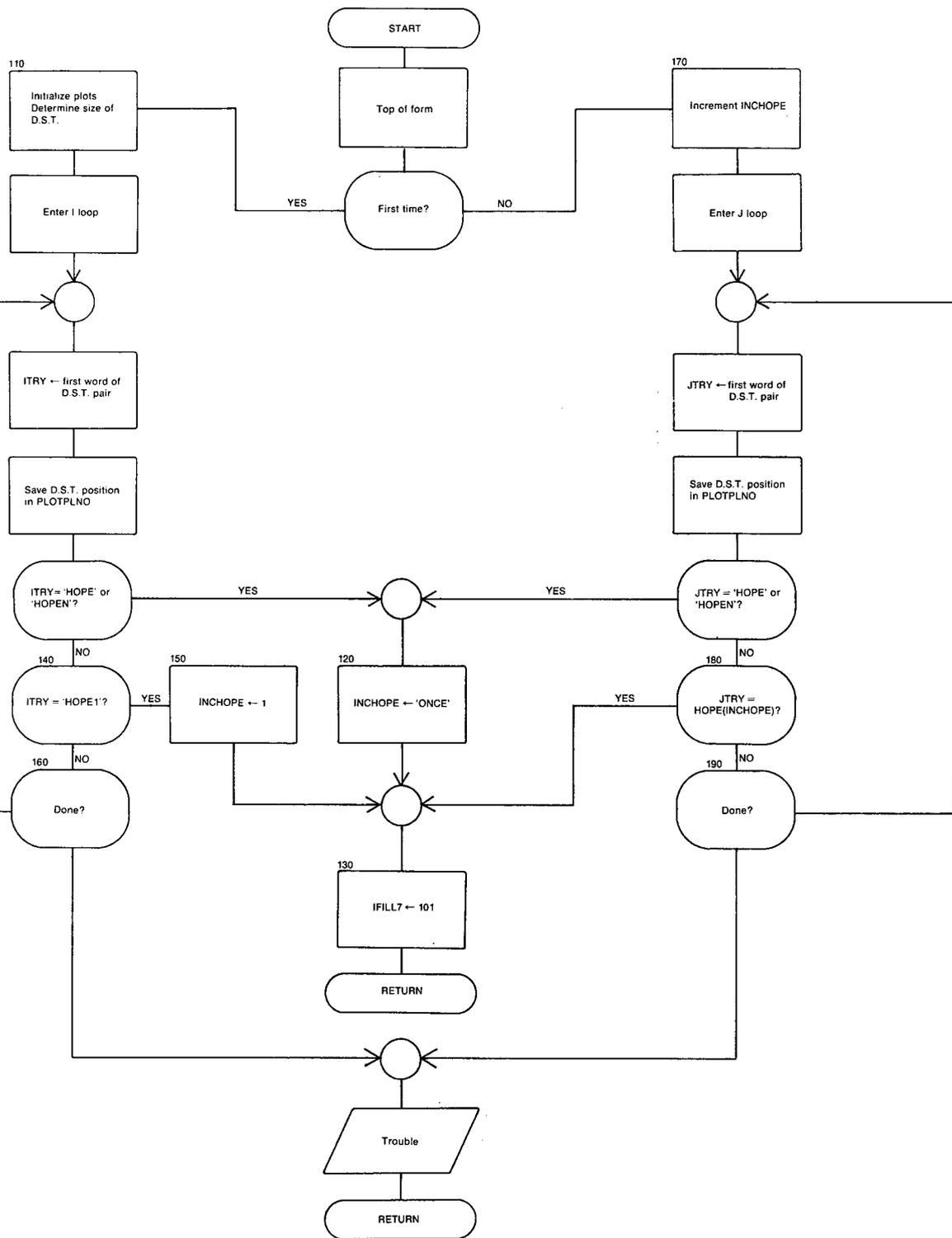


Fig. 16 - Subroutine ISHOPE

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Subroutine ISHOPE for the multiple HOPE plane capability. When Program CROSEC is now entered as segment 101, a HOPE plane has already been located. Its constants have been stored in A, B, C, and D of CROSSEC common. Its table location is in PLOTPLNO, and the length of the table is in IDSEND.

3. There are three places in this program where the defined symbol table is searched to identify planes. In MOD 1.0 these spots occur in the vicinity of the original listing numbers CRS 3190, CRS 6240, and CRS 6570. In MOD 2.0 the operation is expanded to exclude picking up *any* of the possible 10 HOPE planes and any plane whose name begins with an X. These changes are found in the vicinity of the corresponding new sequence numbers CRS 2820, CRS 5850, and CRS 6220.

4. Four parameters have been added to the call to Subroutine ISITOK. They are IONCE, KR, IP, and SCALE. In MOD 1.0 this call is at CRS 7170. In MOD 2.0 this call is at CRS 6910.

5. Three parameters have also been added to the call to Subroutine DLINE. They are IP, KR, and SCALE. In MOD 1.0 this call occurs twice, at CRS 6140 and CRS 7470. In MOD 2.0 the calls are at CRS 5750 and CRS 7090.

6. In MOD 2.0, Program CROSEC ends by incrementing IDSEND, filling IFILL7 with 102 and calling PRCNTL. This accomplishes the fetching of Segment 102. CROSEC MOD 1.0 was not segmented and ended by terminating the plot and returning to FINI from whence it was called.

7. A few of the comments have been changed to describe MOD 2.0 features. They are self-identifying.

The purpose of Program CROSEC in its present form is to provide control in Segment 101 while the intersections between the current HOPE plane and all other allowed planes are processed. The flowchart in Fig. A2 of Ref. 1 is still applicable except for the first decision block, which should be deleted.

**Subroutine TESTHOPE** – This subroutine, which creates the HOPE plane coordinate system, was originally described within the framework of CROSEC (MOD 1.0) on pp. 31 through 36 in NRL Report 7025. For CROSEC (MOD 2.0) the following changes have been made:

1. The parameters have been eliminated by the addition of CROSSEC common.

2. For the case when the HOPE plane is parallel to the YZ plane the X' axis is now chosen to be the Y axis and the Y' axis to be the Z axis because of its more natural orientation. The parameters for the FILXMAT9 call are

$$0,1.0,0,0, 0,0,1.0,0, 1.0,0,0, D*A, XMAT9.$$

3. Three new cases have been added in case D is zero, meaning the HOPE plane passes through the origin. The solution approach is essentially the "intersection" set of solutions described in NRL Report 7202, in the discussion related to the establishment of the cylinder's system. After selecting the X'-axis direction cosines, in one of three possible ways, and picking up A, B, C for the Z' axis, the Y' axis is computed as the vector cross product of Z' and X'.

4. The error message now begins "FAILED 9 TESTS..." instead of the previous "6."

A corrected flowchart is given in Fig. 17.

**Subroutine FILXMAT9 (U1, ..., U12 XMAT9)**— There are no changes to Subroutine FILXMAT9 except that it is passed through the utility program TIDY. See p. 37 in Ref. 1.

**Subroutine GENSOL (L<sub>L</sub>, L<sub>2</sub>, L<sub>3</sub>, A, B, C, D, XMAT9)**— There are no changes, except that Subroutine GENSOL is passed through TIDY. See pp. 39-41 in Ref. 1.

**Function ISITOK (XR, YR, ZR, XI, YI, Z, RAWXMIN, RAWYMIN, RAWZMIN, RAWXMAX, RAWYMAX, RAWZMAX, YES, NO, KR, IR, SCALE)**— Function ISITOK has been modified. Only two tests are now made on the point of intersection sent over from CROSEC. (1) Were its raw (i.e., X, Y, Z) values within the HOXYMIN and HOXYMAX values?; and (2) Will it fit within the 10- by 10-in. plotting square? If the tests are passed then the KR array is loaded. The point is unscaled in this version of the function because of the revised DLINE.

Comparison against previously accepted points has been eliminated to conserve storage space.

The remnants of the revised function have been passed through TIDY.

The updated flowchart is shown in Fig. 18.

**Subroutine DLINE (NAME1, IP, KR, SCALE)**— The changes in DLINE, since it was first described in NRL Report 7025, p. 48, are

1. The subroutine has been passed through TIDY.
2. COMMON/4/ has been eliminated in favor of an increased number of parameters.
3. The ordering is now done on unscaled x' and y' values.
4. The form of the test statements on DELX and DELY has been changed. (Old statements were 110 and 120; now they occur just prior to and at statement 160.)
5. Extra check for no solution in vicinity of old statement 133; now at statement 220.
6. Some changes in the comments.
7. A local scaling function has been added and is now called just before the plotting action.

Since the changes are of a minor nature, though important, the flowchart has not been redrawn. Refer to Fig. A9 in Ref. 1.

## Segment 102

**Program CYLINDER**— This program represents an extension of the concepts developed in Ref. 1 for searching the defined symbol table for a canonical form of a given type. Here it is the canonical forms for cylinders and spheres that are being sought. The program is called from PRCNTL as Segment 2 of Overlay I. It has been preceded by the identification of a HOPE plane and the determination of its constants and conversion matrix XMAT9. This information is stored in the labeled common CROSSEC. The flowchart for Program CYLINDER is given in Fig. 19.

TL is set to 5 and represents the tool length, the height of the finite cylinder. (If not directly applicable in Section I, at least consider its introduction as preparation for Section III application, or temporary until cylinders have a defined length.)

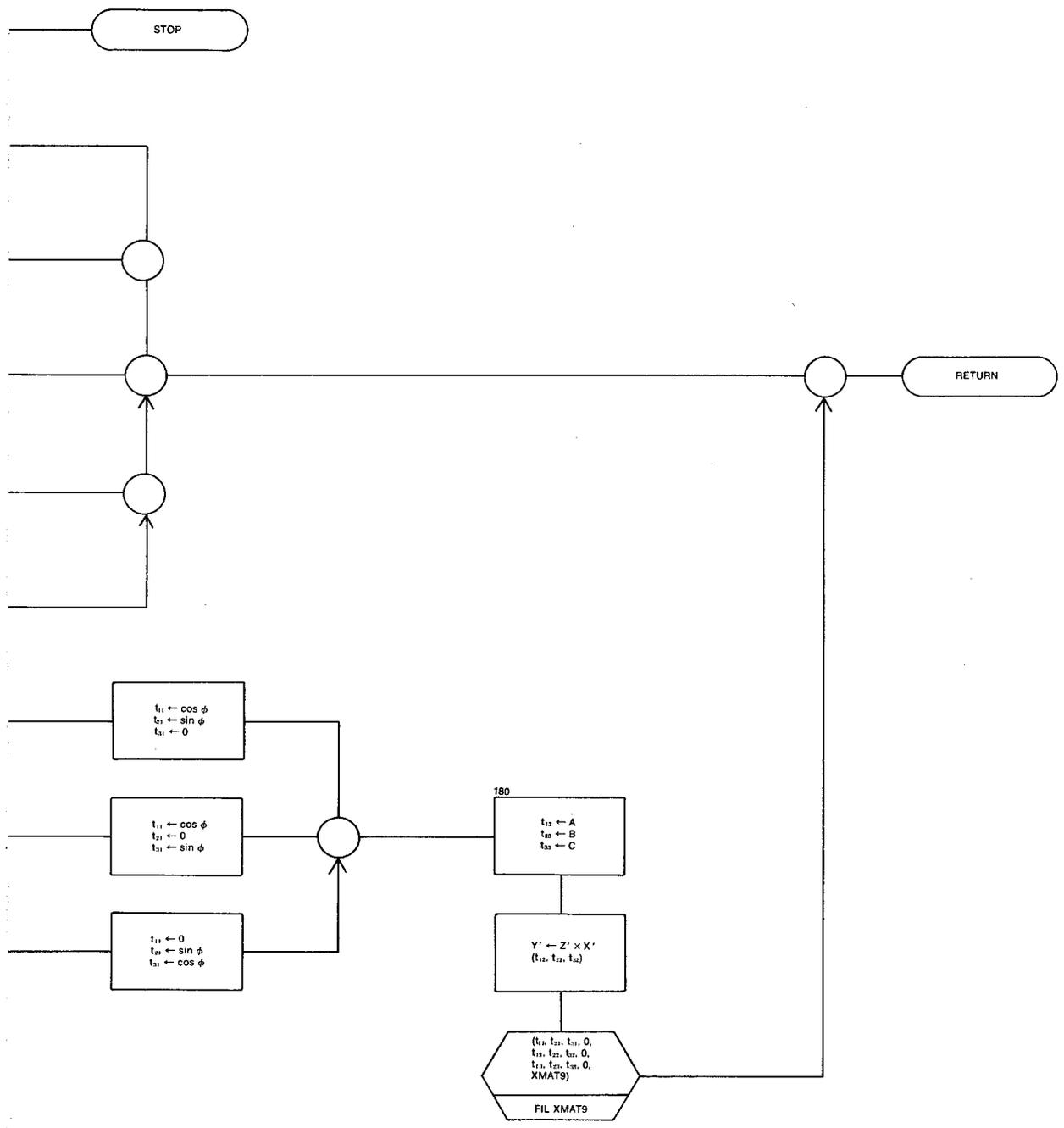
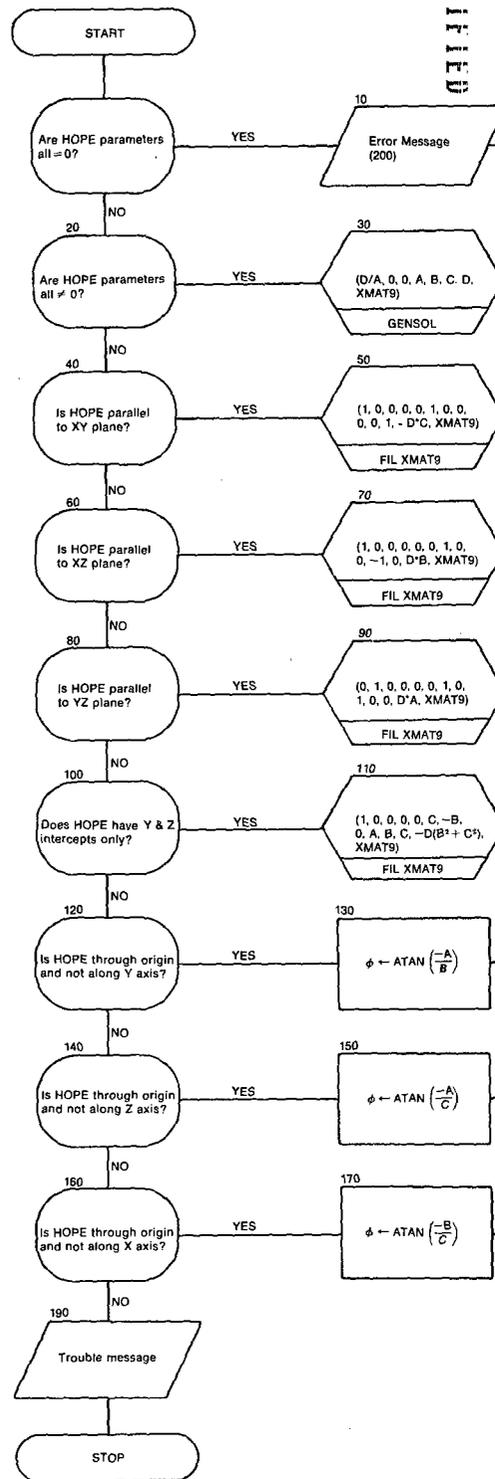


Fig. 17 - Subroutine TESTHOPE



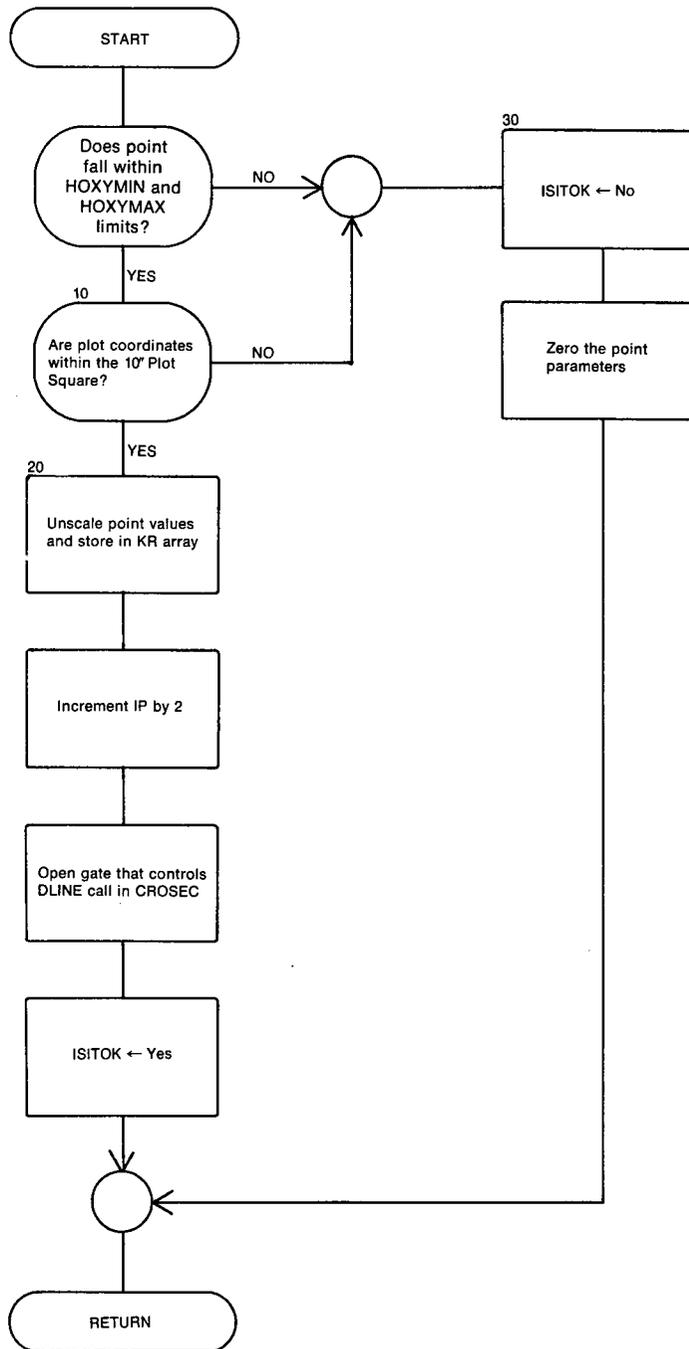


Fig. 18 - Function ISITOK

The current value for the index I is obtained from ILOOP and a two-word pair is obtained from the canonical table in the JTABL array.

If between statement 30 and 50 ISAM is found to be equal to 4 then a circle has identified, similarly a 5 identifies a cylinder, and a 13 a sphere. The circle/cylinder development continues at statement 60, while the sphere treatment takes up at statement 100.

The circle/cylinder name is stored in NAMECYL and its constants are stored as follows:

( $X_c, Y_c, Z_c$ ) for the point's coordinates  
 ( $U_x, U_y, U_z$ ) for the vector's direction cosines,  
 R for the radius.

These constants are checked by Function S32TO48 for the special case of -1 while being fetched from the DEFSTO array. The axis vector is tested for authenticity. The sum of the squares of its components must be less than 0.0001 away from unity before the vector will be accepted for further processing. If the vector does not pass this test, there is an identifying printout of the circle/cylinder's name and its constants. A jump is made to the end of the loop at statement 230.

If the axis vector is acceptable then Subroutine TESTCYL is called for cylinder orientation analysis and direction cosine definition.

IANSWER is quizzed upon return from TESTCYL to determine if a local coordinate system for the cylinder has been established. If so, the processing continues at statement 160. Otherwise, a jump is made to statement 230.

The sphere treatment commences at statement 100. First its name is saved and its center and radius are fetched. Then the distance DS from the center to the HOPE plane is computed.

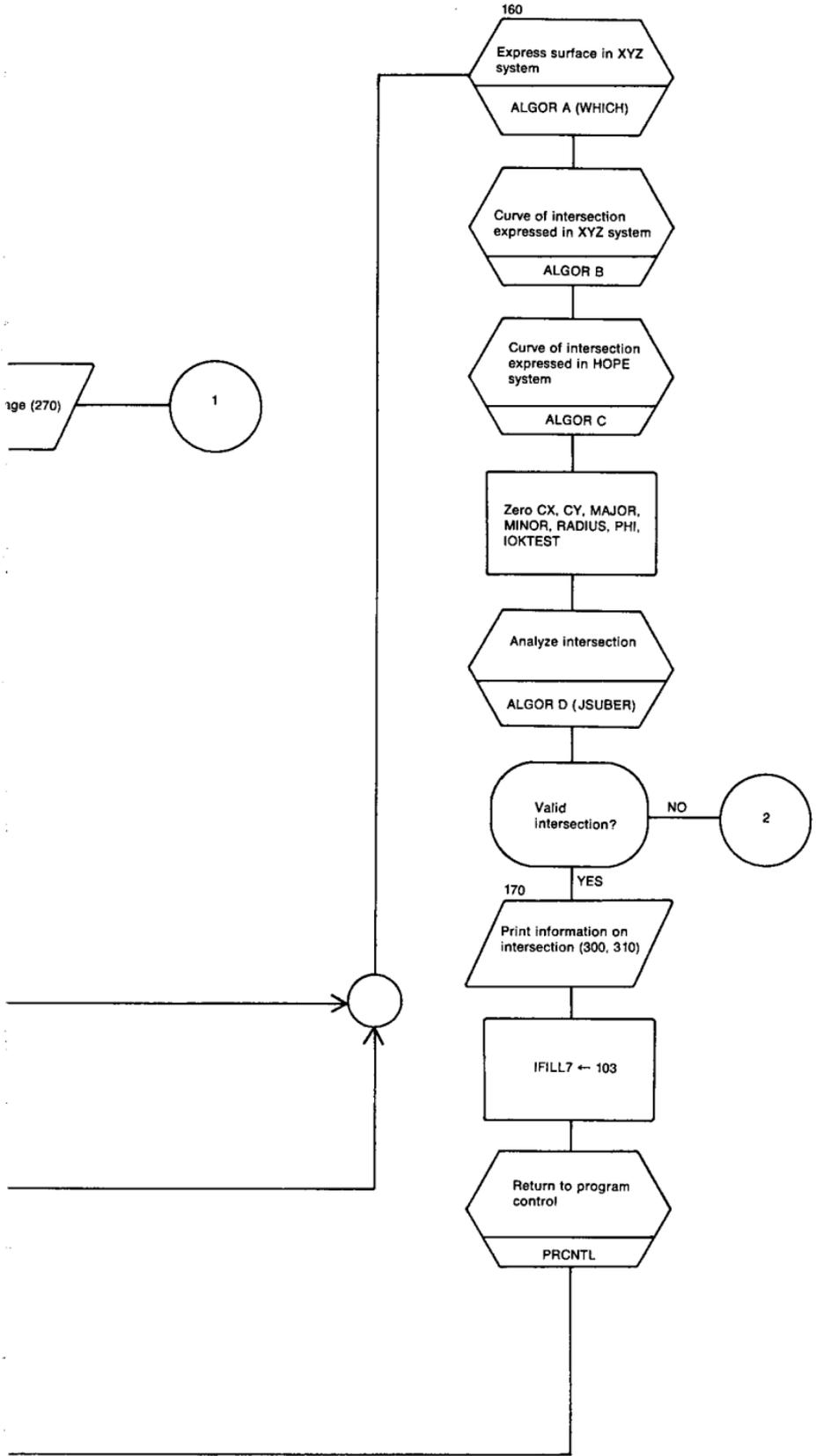
If DS is less than the radius of the sphere, then a legitimate circle of intersection is present. A jump is made to statement 150 where a standard set of direction cosines of the sphere's coordinate system is assigned via a call to FDCOSCYL. Then the flag WHICH is set equal to the word "sphere" and the information about the sphere is printed out. Processing continues for this case at statement 160.

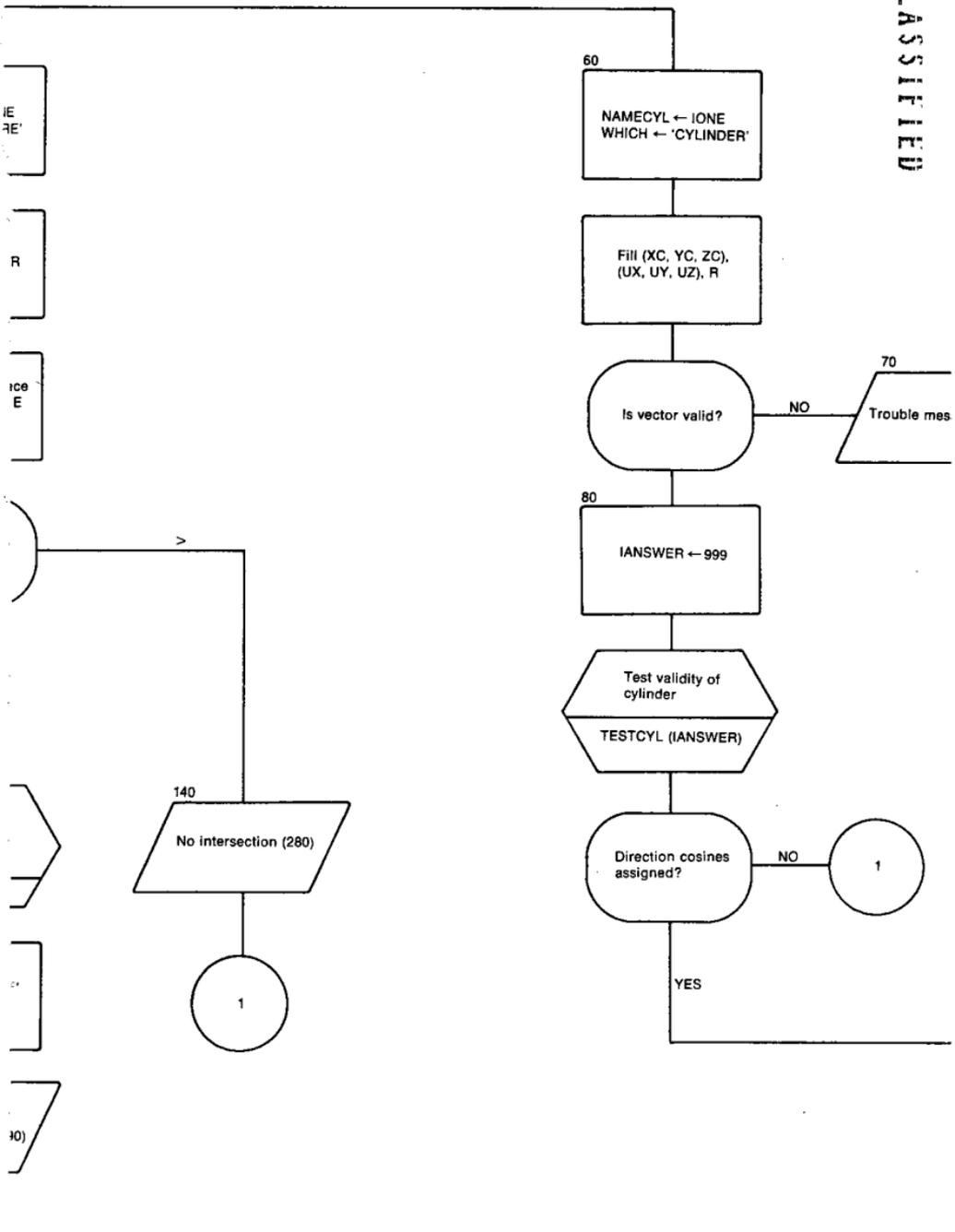
If DS is equal to the radius of the sphere then the plot is a tangent point. If this is the case the point is computed and plotted as a triangular symbol, and a jump made to statement 230.

If DS is greater than the radius of the sphere, then no circle of intersection exists for the current HOPE plane and sphere. A message to this effect is printed and a jump made to statement 230.

Processing for all three situations (circle, cylinder, or sphere) continues at statement 160 by calling on Subroutine ALGORA, which computes the coefficients needed to express the cylinder/sphere in X, Y, Z coordinates. The flag WHICH directs ALGORA to the right set of equations for this computation.

Then a call is made to ALGORB, where a simultaneous solution of the HOPE plane equation and the cylinder/sphere equation is performed resulting in the curve of intersection in the X, Y, Z system. A call to ALGORC converts the curve of intersection into coefficients in the HOPE plane coordinate system.





CYLINDER (control for segment 2 of overlay 1)

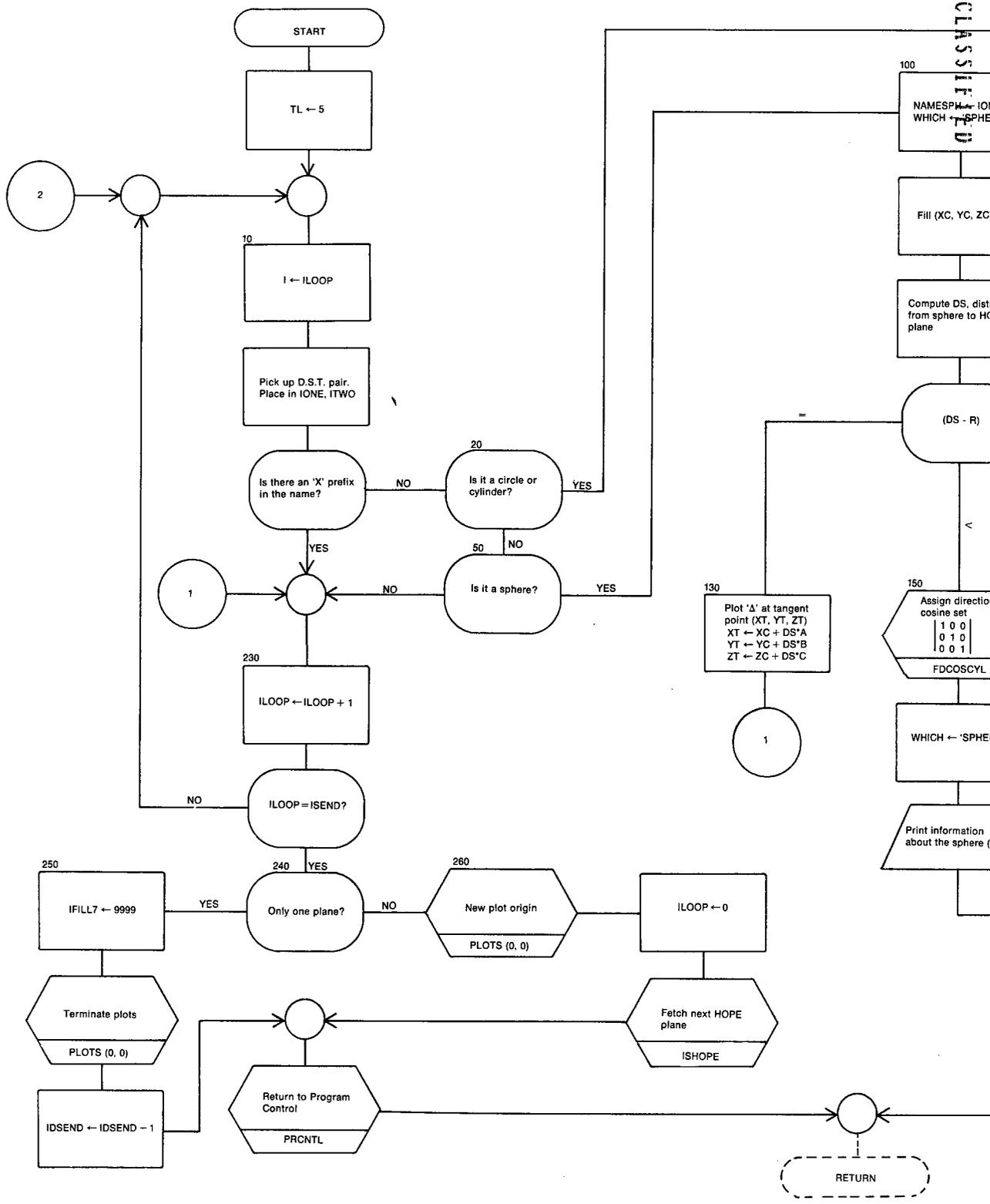


Fig. 19 - Program

After zeroing the variables involved, a call is made on Subroutine ALGORD which analyzes the curve of intersection.

Upon return from ALGORD the result of the curve analysis is contained in the variables CX, CY, MAJOR, MINOR, RADIUS, PH1, and IOKTEST, which are the center location, semimajor and semiminor axes, circle radius, angle of axis rotation, and a flag, respectively.

Storage limitations require loading a new segment by setting IFILL7 to 103 and calling PRCNTL. At statement 230, the ILOOP counter is incremented and compared with IDSEND, the length of the DST table. If the table has not been completely searched a return is made to statement 10. Otherwise, IONCE is examined to see if only one HOPE plane is present. If such is the case IFILL7 is set to 9999, the plot terminated, and PRCNTL called.

If another HOPE plane is present the plot is terminated, ILOOP is zeroed, ISHOPE is called, and the process terminated by a PRCNTL call.

**Subroutine TESTCYL (XC, YC, ZC, UX, UY, UZ, R, DCOSCYL, IANSWER)** – This subroutine is called from Program CYLINDER. The parameters are

XC, YC, ZC - a cylinder's defined point,  
 UX, UY, UZ - its axis vector's components,  
 R - its radius  
 DCOSCYL - direction cosine array (base address)  
 IANSWER - a Yes or No flag.

The purpose is to establish a local coordinate system for a cylinder by considering twelve possible solutions. The first six of these are "standard" solutions. If the cylinder's axis vector  $\bar{U}$  is parallel to  $+\bar{X}$ ,  $-\bar{X}$ ,  $+\bar{Y}$ ,  $-\bar{Y}$ ,  $+\bar{Z}$ , or  $-\bar{Z}$ , then a predetermined set of direction cosines is assigned to DCOSCYL via a call to FDCOSCYL. Statements 110, 120, 130, 140, 150, and 160 are the IF statement comparisons with these six directions, and statements 170, 180, 190, 200, 210, and 220 are the corresponding calls on FDCOSCYL.

IANSWER returns a zero if a solution has been found.

If a standard solution is not applicable, then three possible intersection solutions are considered. These are entered by asking the questions:

Is the point at the origin or along the X axis at the same time that the vector is *not* parallel to the Y axis? If so, then do the X projection solution.

If *not*, is the point along the Y axis at the same time that the vector is *not* parallel to the Z axis? If so, then do the Y projection solution.

If *not*, is the point along the Z axis at the same time that the vector is *not* parallel to the X axis? If so, then do the Z projection solution.

Finally, three possible intercept solutions are considered which are entered by asking the questions:

Is the point off the X axis, and is the vector *not* parallel to the X axis. If so, do the X intercept solution.

Otherwise, is the point off the Y axis, and is the vector *not* parallel to the Y axis? If so, do the Y intercept solution.

Otherwise, is the point off the Z axis, and is the vector *not* parallel to the Z axis? If so, do the Z intercept solution.

If no solution has been found then the message, "NO LOCAL COORDINATE SYSTEM FOUND," is printed, IANSWER is set to 1, and a return is made.

All intersection and intercept solutions initially compute a set of direction cosines for the  $\vec{X}$  axis using their particular criteria and formula, after which they all transfer to statement 360 for their conclusion.

At statement 360 the direction cosines for the  $\vec{Z}$  axis are equated to those of the  $\vec{U}$  vector and the  $\vec{Y}$  axis's direction cosines are computed using the cross product of  $\vec{Z}$  and  $\vec{X}$ .

The subroutine concludes by inserting the computed direction cosines for the three axes  $\vec{X}$ ,  $\vec{Y}$ ,  $\vec{Z}$  into the DCOSCYL array by calling FDCOSCYL, setting IANSWER to 0, and returning.

Figure 20 diagrams Subroutine TESTCYL.

**Function S32TO48 (AR)** – The purpose of this function is to correct a deficiency in the CDC implementation of the APT system.

It has been found that a -1 parameter in an APT cylinder definition is not identifiable in a Fortran IF statement. The -1 after processing, gets stored as 5776377777777774 in octal which is -1.00000000008731 instead of 5776377777777777 in octal which is exactly -1.000000000000000.

To correct this problem the following question is asked. Is the argument equal to "5776377777777774," or is the absolute value of the argument plus 1, less than 0.00001? If so, then the fixed-pointed argument IC is "refloated," before returning the function argument, to drop the unwanted decimal portion; otherwise, the argument is merely returned. In this way the specific example and a general condition are both considered.

The name of the function stands for "Stretching from 32 bits to 48 bits." This difficulty is possibly related to an earlier version of APT with a smaller word size, if not 32 bits perhaps 36.

This function, then, is designed to improve the handling of -1 in the computer and is called from Program CYLINDER as the canonical values for the cylinder and the sphere are picked up. The function is also called from Subroutine ALGORA. The flowchart for this function is Fig. 21.

**Subroutine FDCOSCYL (U1, U2, U3, U4, U5, U6, U7, U8, U9, DCOSCYL)** – The purpose of this subroutine is to fill in the DCOSCYL array. There are 10 parameters, of which the first nine are direction cosines (three sets of three each), and the tenth is the array name DCOSCYL which is an acronym for "direction cosines cylinder." FDCOSCYL is an acronym for "Fill DCOSCYL." The call for this subroutine is made from Subroutine TESTCYL. Figure 22 diagrams this subroutine.

**Subroutine ALGORA (WHICH)** – This subroutine is called from Program CYLINDER. Its purpose is to compute the coefficients of the second-degree equation that defines either a cylinder or a sphere in the X, Y, Z coordinate system. The coefficients are computed as a part of the conversion from a local coordinate system to the X, Y, Z system.

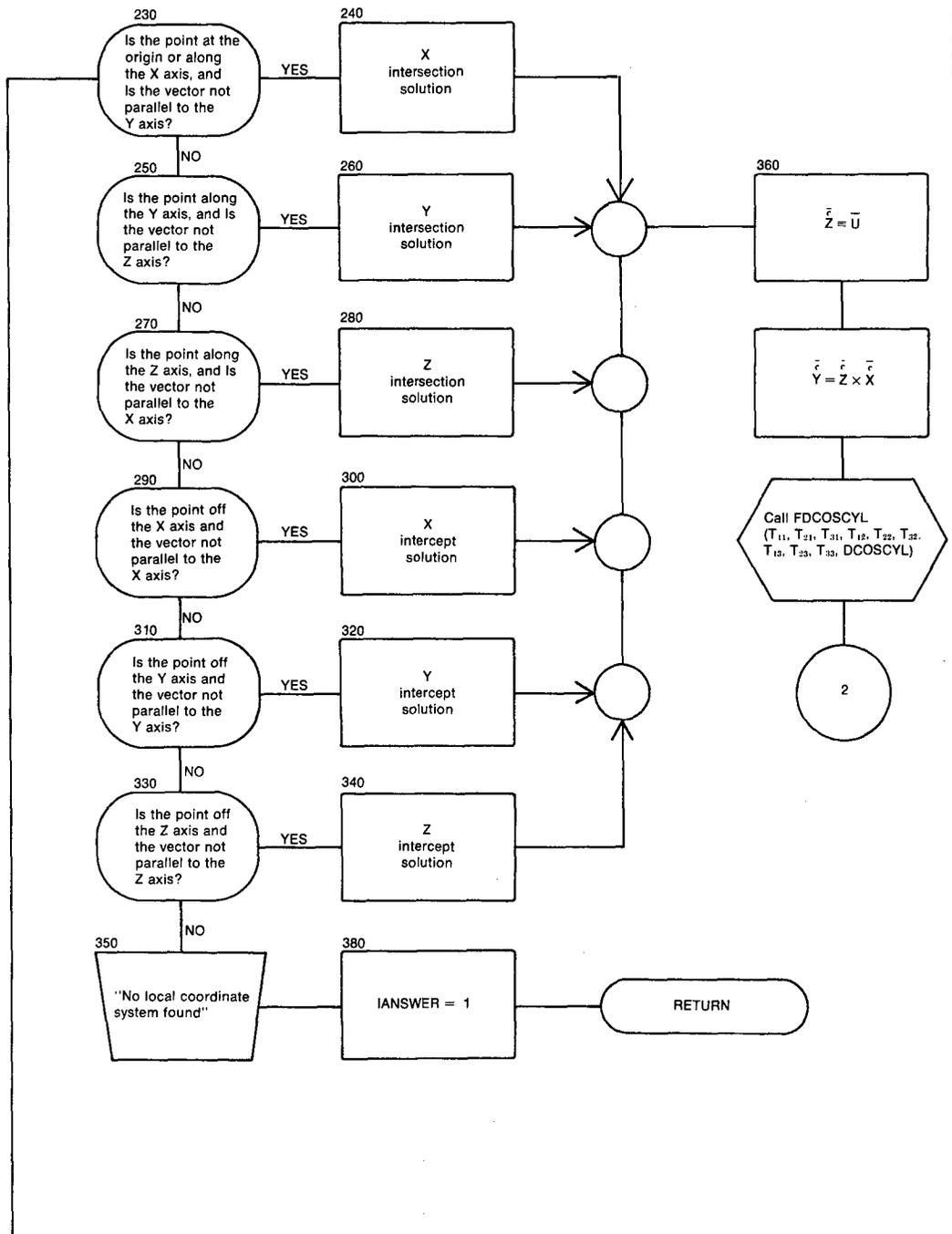


Fig. 20 - Subroutine TESTCYL

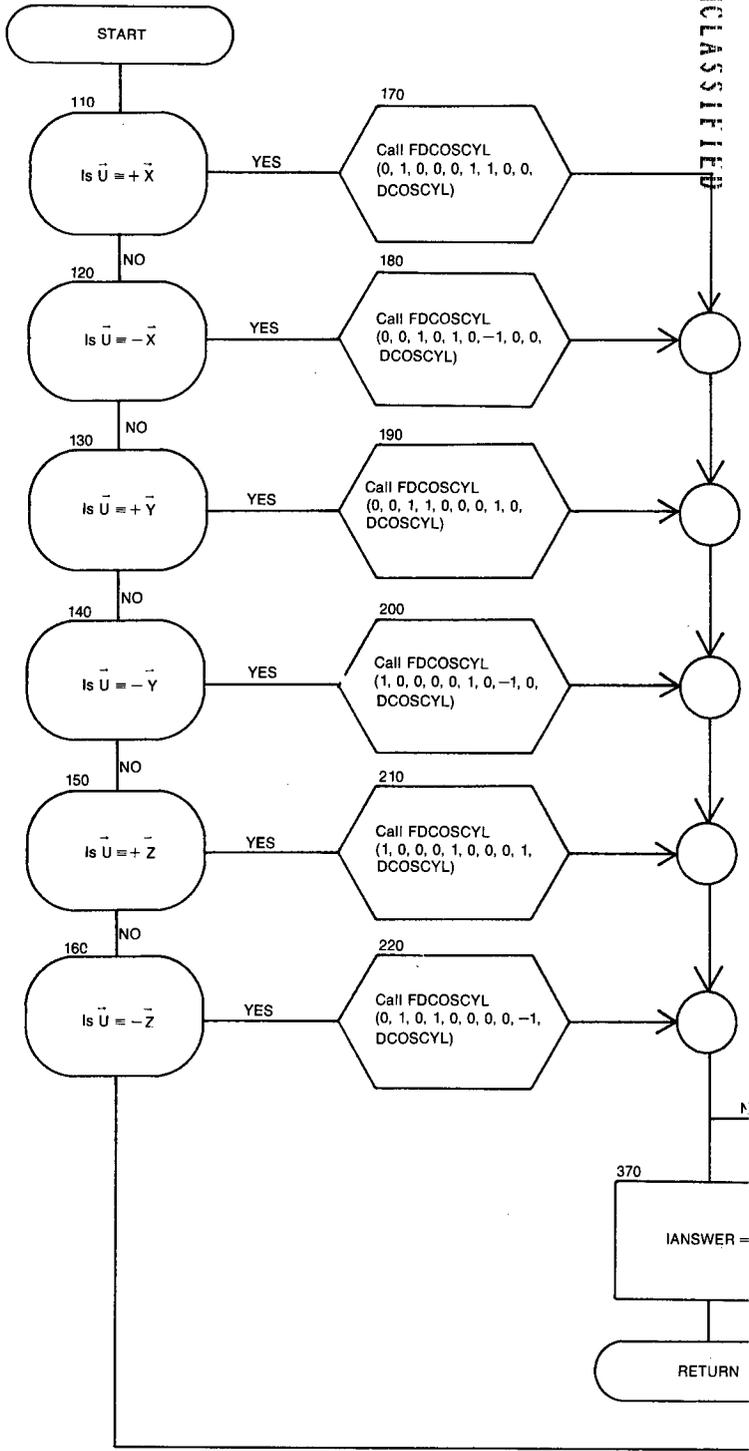


Fig. 21 - Function S32TO48

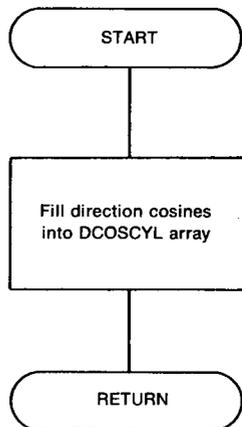
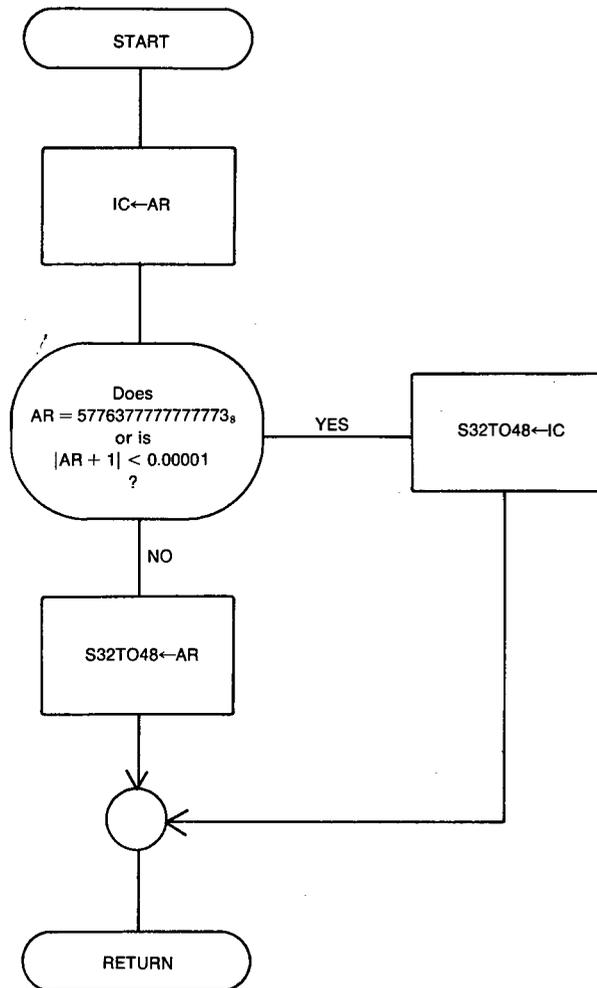


Fig. 22 - Subroutine FDCOSCYL

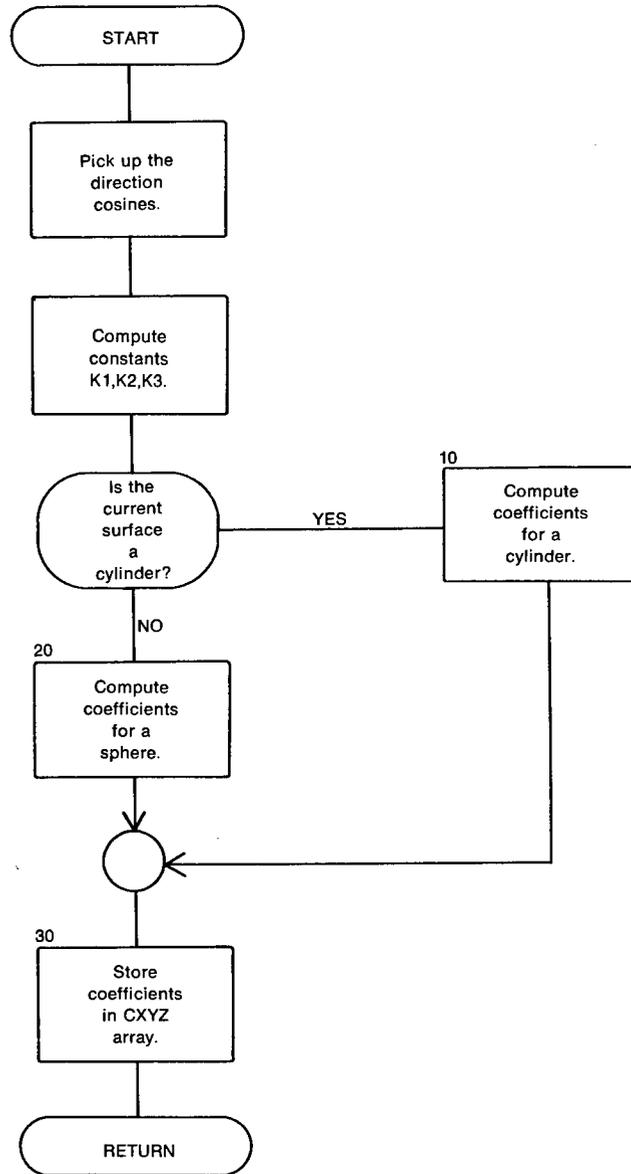


Fig. 23 - Subroutine ALGORA

The variables from CROSSEC common pertinent to this subroutine are

The point  $(X_c, Y_c, Z_c)$ ,

The radius  $r$ ,

DCOSCYL, the direction cosines of the cylinder/sphere, and

CXYZ, the array of computed coefficients.

The parameter WHICH contains a Hollerith code word, either "CYLINDER" or "SPHERE."

NRL Report 7202 derives the equations used in this subroutine.

The direction cosines are stretched by Function S32TO48 in the replacement from DCOSCYL to the "T" notation with subscripts.

Three constants K1, K2, K3 are defined.

A branching is made on the value of WHICH. Statement 10 commences the computation of the cylinder coefficients, and statement 20 for those of the sphere. (It is easily noticed that the equations for the sphere involve one more term than those for the cylinder. This is related to the fact that the sphere needs one more dimension explicitly defined in its local coordinate system equation.)

The subroutine closes by storing the coefficients into the CXYZ array.

Figure 23 describes this subroutine.

**Subroutine ALGORB** – This subroutine is called from Program CYLINDER. Its purpose is to combine coefficients from the HOPE plane equation with the coefficients of the cylinder/sphere created in ALGORA. The coefficients resulting from this combination define the curve of intersection in the XYZ system.

The variables from CROSSEC common pertinent to this subroutine are

The CXYZ array with the cylinder/sphere coefficients,

The HOPE plane constants A, B, C, D, and

The EXYZ array for storing the intersection's coefficients.

In essence those four replacements take place

$$A_{14} \leftarrow A_{14} + \frac{A}{2},$$

$$A_{24} \leftarrow A_{24} + \frac{B}{2},$$

$$A_{34} \leftarrow A_{34} + \frac{C}{2},$$

and

$$A_{44} \leftarrow A_{44} - D,$$

for the single power coefficients in X, Y, Z and the constant term, respectively.

Coefficients are transferred between the arrays, even if no changes are necessary, for bookkeeping convenience.

Figure 24 corresponds to this subroutine.

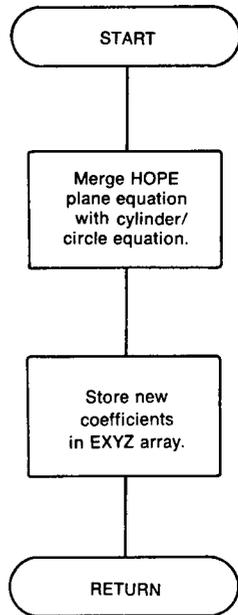
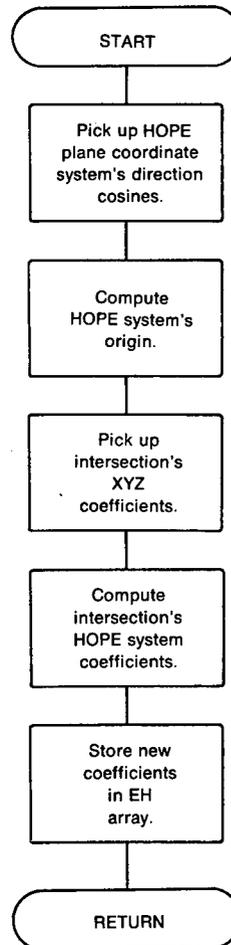


Fig. 24 - Subroutine ALGORB

Fig. 25 - Subroutine ALGORC



**Subroutine ALGORC** – This subroutine is called from Program CYLINDER. Its purpose is to convert a curve of intersection from XYZ coordinates into HOPE coordinates. The curve of intersection results from the cutting of a cylinder or a spherical surface by the HOPE plane.

The elements of CROSSEC common that are pertinent to this subroutine are  
EXYZ, the XYZ system coefficient array which was filled in ALGORB;  
XMAT9, the direction cosine array for the HOPE coordinate system;  
A, B, C, D, the HOPE plane constants; and  
EH, the HOPE system coefficient array that is filled by this subroutine.

The programming commences with the direction cosines from the XMAT9 array replaced into an H-prefix series of two-digit subscripts (11, 21, 31, 12, 22, 32, 13, 23, 33). Similarly, the EXYZ array coefficients are replaced into an A-prefix series of two-digit subscripts (11, 12, 13, 14, 21, 22, 23, 24, 31, 32, 33, 34, 41, 42, 43, 44).

The HOPE plane origin is defined in the X, Y, Z system as  $(X_0, Y_0, Z_0) = (D*A, D*B, D*C)$ .

Then the computation of the HOPE system coefficients takes place using the series of equations developed in NRL Report 7202. These coefficients are identified by the prefix P and the 16 sets of coefficients identical to those of the A series already given. The equations involve differing combinations of the H series, A series, and origin terms.

The subroutine concludes by storing the P series of coefficients into the EH array.

A flowchart of this subroutine is shown in Fig. 25.

**Subroutine ALGORD (JSUBER, NAMECYL)** – This subroutine is called from Program CYLINDER, and its purpose is to analyze the curve of intersection as it is expressed in HOPE coordinates. The input consists of the EH array (filled in ALGORC) in the CROSSEC common. Output variables are described below. (The input parameter JSUBER is an APT error indicator used by Subroutine QUAD that solves quadratic equations and is found in Section I common.)

The first phase of the subroutine identifies nine elements of the EH array in an "E" prefix series with a two-digit subscript (11, 12, 13, 21, 22, 23, 31, 32, 33). This accomplishes the elimination of all Z' terms, since the curve of intersection is to be treated in two variables only, X' and Y'.

Next, the three invariants for a plane, second-order curve are computed using the E series of coefficients. The invariants are used to determine if a degenerate curve is present, and if not, whether the curve is a circle or an ellipse.

The coordinates for the center of the curve are computed and stored in the variables CX, CY.

A quadratic solution is made of the curve's characteristic equation obtaining the two Lambda roots, L1 and L2, ( $L1 \geq L2$ ). If these roots are equal a circle exists, and a jump is made to statement 340. Otherwise an ellipse is present and the flow is at statement 120.

For a circle the radius is computed.

For an ellipse the semimajor and semiminor axes are computed and stored in MAJOR and MINOR, respectively. The angle of rotation PHI between the HOPE X' axis and the ellipse's major axis is also computed.

The concluding portion of the subroutine deals with the setting of certain flags. If a successful solution for either a circle or ellipse has been obtained, IOKTEST is set to 0. If there has been a failure, IOKTEST is set to 1. To return the information that a *circle* has *not* been obtained, RADIUS is set equal to 99999. To return the information that an *ellipse* has *not* been obtained, MAJOR is set equal to 99999.

A flow diagram of the subroutine is shown in Fig. 26.

**Subroutine HOPARCYL (LINE, HO, TL, AP, SCALE, A, B, C, D, XMAT9, XC, YC, ZC, UX, UY, UZ, R, NAMECYL)** – This subroutine is called from ALGORD if the HOPE plane is parallel to the axis of the cylinder. If the HOPE plane intersects the cylinder while parallel, this subroutine will plot either a single line or a rectangle, depending on the circumstances, to represent a finite length cylinder.

The parameters are

LINE returns a success or failure message;

HO, intersection coefficient array;

TL, length of cylinder;

AP, the invariant which when equal to zero indicates a single line solution and when less than zero a pair of parallel lines;

SCALE, the plotting scale computed in Program CROSEC;

A, B, C, D, the HOPE plane constants;

XMAT9, the HOPE plane coordinate system array;

XC, YC, ZC, UX, UY, UZ, R, the cylinder point and axis vector, and radius, and

NAMECYL, the name of the cylinder for output.

The action begins by printing the name of the cylinder as the first part of the output message, the rest of which is printed later on in the program.

The intersection coefficients are picked up with an A series of subscripts (11, 12, 13, 21, 22, 23, 31, 32, 33), and the DD distance from the cylinder's center point to the HOPE plane is computed. If the absolute value of DD is greater than the cylinder's radius, a "NOLINE" message is given to "LINE," followed by a return. Otherwise the projection of the cylinder's axis, "TL units long" onto the HOPE plane is computed in terms of the HI and LO points in HOPE coordinates.

A major branching occurs when AP is tested. If AP is less than zero, the special parallel lines solution commences at statement 110; otherwise, the special single line solution proceeds at statement 190 (provided AP is zero). If AP is neither less than zero or equal to zero, a skewed line(s) solution possibility is examined starting at statement 310.

The special parallel lines solutions considered beginning at statement 110 are those parallel to the X' axis or the Y' axis symmetrical about either the origin or some other point. (See NRL Report 7202, for equation detail.) All of the possibilities are considered in statements 120, 150, 160, and 180. Subsequent to statements 130, 140, 170, and 180, there are four possible calls to ENDRAW to plot the properly scaled, TL-in.-long rectangle, followed by a conclusion to the output message which gives the line coordinates

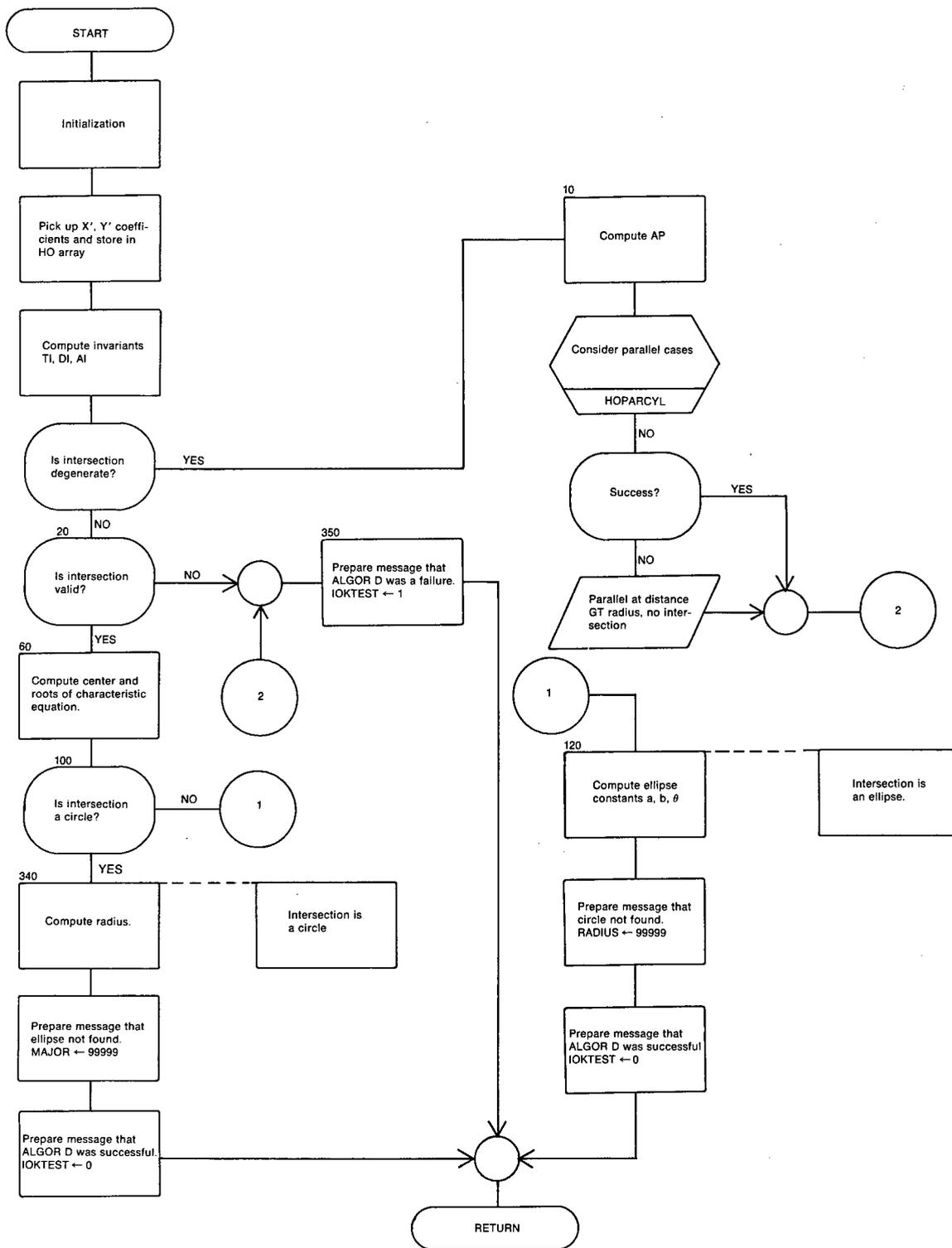


Fig. 26 - Subroutine ALGORD

and an unconditional jump statement 300, where "LINE" is given "YESLINE" and the return is made. This is the common exit for all successes.

The special single line solutions considered commencing at statement 190 are single horizontal or vertical lines passing through either the X'Y' origin or some other point. All of the possible conditions are examined in statements 200, 210, 230, 250, 260, and 280. There are four possible calls to DRAW at statements 220, 240, 270, and 290, where a single line is drawn followed by the conclusion described above.

Commencing at statement 310 the skewed line possibilities are considered. If a single line is present, it is plotted between the "LO" and "HI" points via a call to DRAW at statement 320. If a skewed, parallel set is present, the slopes and intercepts for the rectangle are computed and plotted. The skewed solutions conclude in the manner described above.

The simplified flowchart is given in Fig. 27.

**Subroutine DRAW** — This subroutine is called from Subroutine HOPARCYL and has two x', y' points as parameters which are so oriented as to be either horizontal or vertical with respect to the X', Y' system. If entry is made through DRAW a single line is plotted, whereas if entry is made through ENDDRAW a rectangle is plotted. The flowchart is given in Fig. 28.

### Segment 103

**Program DISCRETE** — The cylinder/sphere treatment continues in Segment 3 of Overlay 1. The variables filled in ALGORD are examined. If an improper curve of intersection is present IOKTEST will be 1; otherwise, 0. If a curve is present then it is necessary to distinguish between a circle and an ellipse. If the curve is a circle then MAJOR will be equal to 99999. If the curve is an ellipse then RADIUS will be equal to 99999. If these tests fail an error message is printed and transfer made to statement 140.

If a circle is present its points are calculated by calling on Subroutine POINTSC, followed by a translation correction.

If an ellipse is present its points are calculated by calling on Subroutine POINTSE, followed by a translation-rotation correction.

In either case the set of points is stored in the XS, YS arrays with ISET specifying the number of points.

The circle line of flow transfers to statement 130 where the points are plotted. The line of flow for the ellipse is more involved. The end points of the major axis are computed in the cylinder coordinate system and used in a series of tests. The heights above the base plane are D1Z and D2Z.

First it is determined which end of the major axis is lower, the positive end or the negative end. This information is stored in IWHIPART and used as a parameter in the ELBOUNDS calls made further on.

Next the extent of truncation is determined. If the ellipse lies totally within or totally without the finite cylinder, then no truncation is performed;

$$\text{i.e., } \left\{ \begin{array}{l} (D1Z < 0 \wedge D2Z < 0)^V \\ (D1Z \geq TL \wedge D2Z \geq TL)^V \\ (D1Z > 0 \wedge D1Z \leq TL \wedge D2Z > 0 \wedge D2Z \leq TL) \end{array} \right\}$$

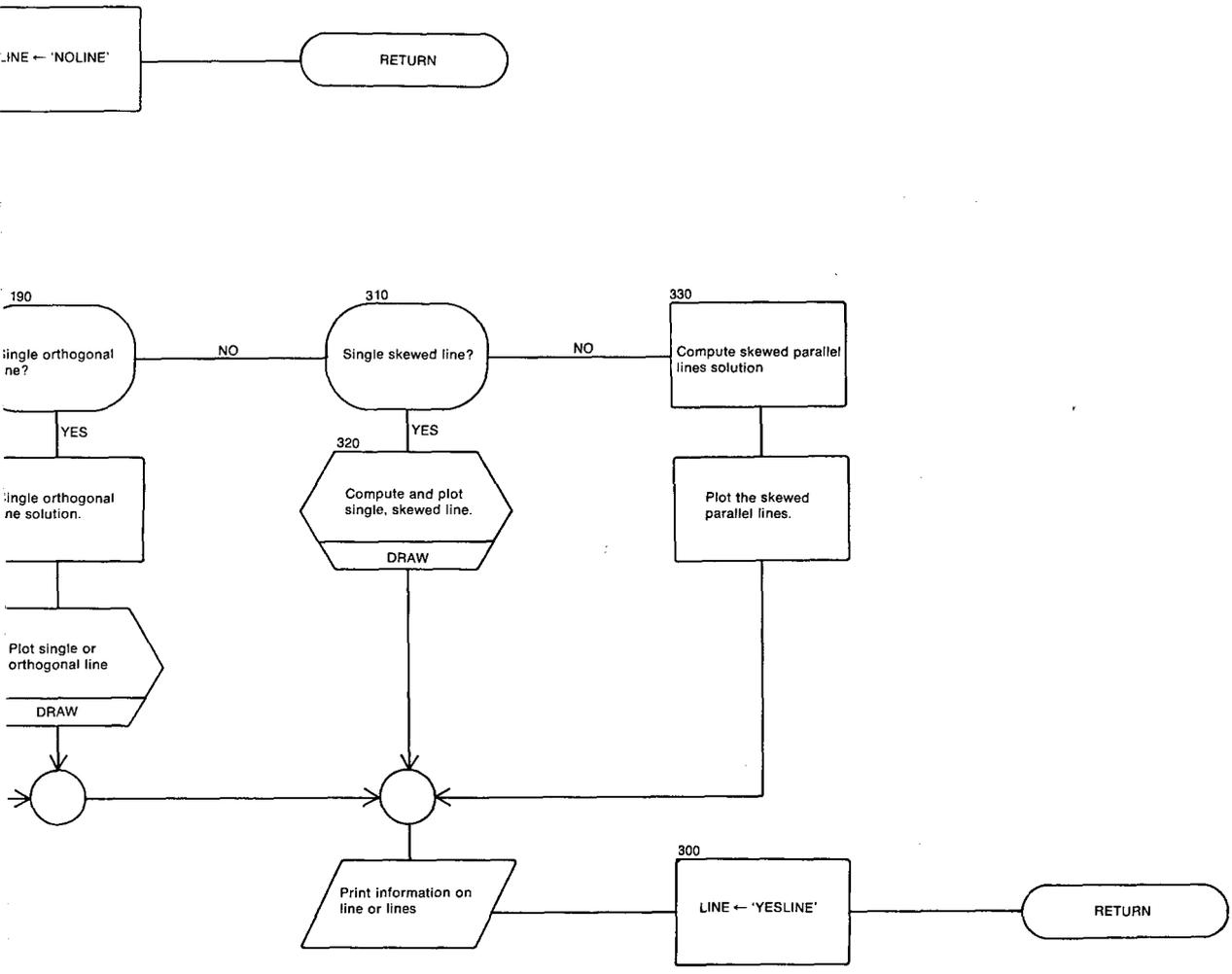


Fig. 27 - Subroutine HOPARCYL

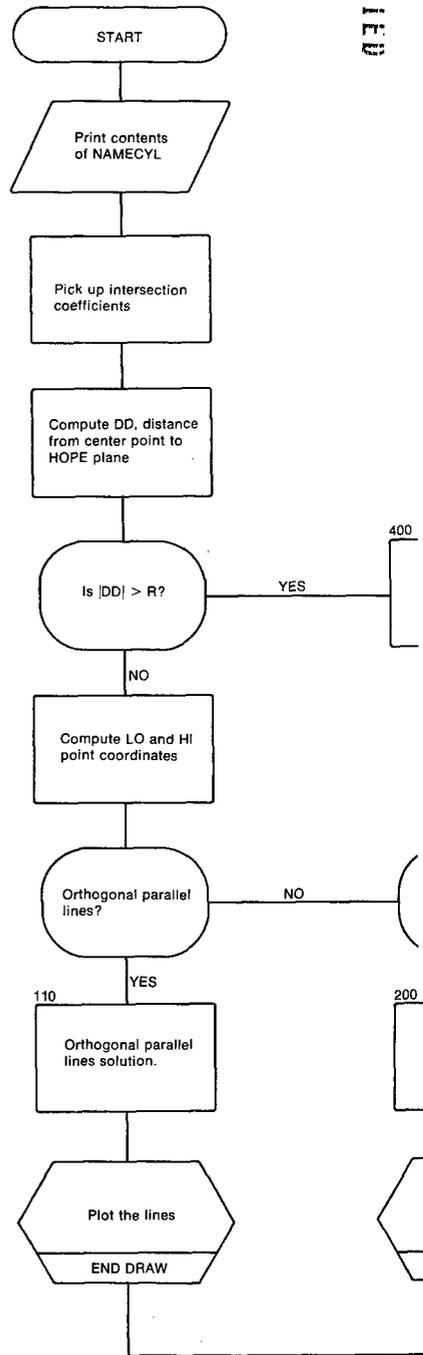
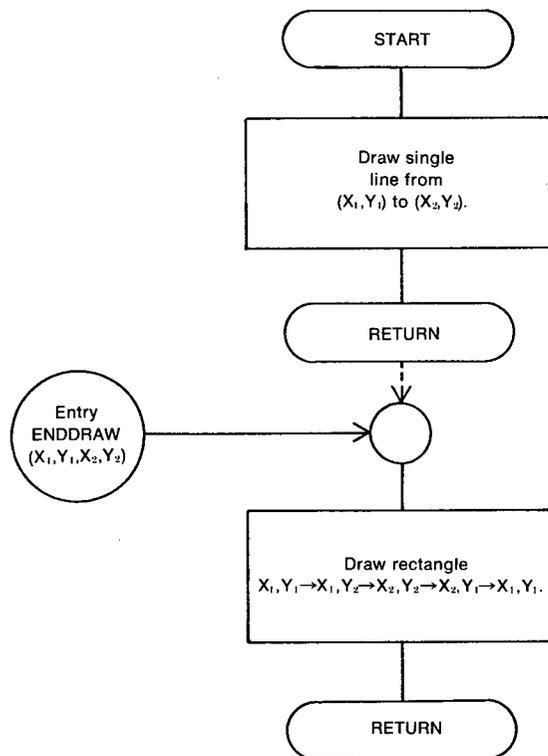


Fig. 28 - Subroutine DRAW



Only bottom base plane truncation is needed if the following set of conditions is true:

$$\{(D1Z < 0 \wedge D2Z > 0 \wedge D2Z \leq TL) \vee (D2Z < 0 \wedge D1Z > 0 \wedge D1Z \leq TL)\}.$$

Only top base plane truncation is needed if the following set of conditions is true:

$$\{(D2Z > TL \wedge D1Z > 0 \wedge D1Z \leq TL) \vee (D1Z > TL \wedge D2Z > 0 \wedge D2Z \leq TL)\}.$$

Truncation by both planes is needed if the following set of conditions is true:

$$\{(D1Z < 0 \wedge D2Z > TL) \vee (D1Z > TL \wedge D2Z < 0)\}.$$

NOTE - The finite cylinder is positive TL units long. Above the bottom base plane is its positive direction, below is negative with respect to the cylinder's Z axis. For an end point to be "in" the cylinder, its end distance (D1Z or D2Z) must be positive and less than or equal to TL.

Truncation of the ellipse is accomplished by making appropriate calls to ELBOUNDS. For a bottom base plane truncation JE is coded 0, and (X<sub>c</sub>, Y<sub>c</sub>, Z<sub>c</sub>) are sent over, while for a top base plane truncation JE is coded 1 and (X<sub>t1</sub>, Y<sub>t1</sub>, Z<sub>t1</sub>) are sent over. Additional parameters are JSUBER (an APT trouble flag for the subroutine that solves a quadratic equation), and IWHIPART. JE returns with a YES or NO answer regarding the success or failure of the truncation.

If JE is NO the plotting is bypassed and transfer made to statement 140.

The discrete set of points defining the curve of intersection is plotted by calling Subroutine PLOTSET, followed by a jump to statement 140.

At statement 140 the ILOOP value is incremented and compared with IDSEND. If ILOOP < IDSEND the canonical table has not been completely searched for cylinders/spheres, so Segment 2 of Overlay 1 is reloaded by setting IFILL7 to 102 and calling PRCNTL.

If ILOOP = IDSEND, then the table search with the present HOPE plane has finished. If only one HOPE plane is defined, INCHOPE will contain the word "ONCE" so further Section I processing is terminated by setting IFILL7 to 9999, terminating the plot and calling PRCNTL. Otherwise, ISHOPE is called to find the next HOPE plane, the plot zeroed and Program DISCRETE terminated with a call to PRCNTL.

Program DISCRETE's flowchart is Fig. 29.

**Subroutine POINTSE** – This subroutine is called from Program DISCRETE if the curve of intersection is an ellipse. Its purpose is to compute the X', Y' coordinates for a set of points to be used in plotting the ellipse.

The CROSSEC common information used is

- MAJOR, the length of the semimajor axis;
- MINOR, the length of the semiminor axis; and
- ISET, the number of points desired (set to 400).

Specifically, this subroutine computes a subset of points (called a "feeder set") of values for the first quadrant, stores them in the X and Y arrays, and then calls on Subroutine EXPAND to fill in the XS and YS arrays with the full set of points.

If ISET points are wanted, the feeder set will consist of M points where  $M = (ISET - 4)/4$ , and the radian increment DTH, expressed in radians, is

$$DTH = \frac{\pi/2}{(M + 1)}.$$

The eccentricity EC of the ellipse is computed as

$$EC = \sqrt{1 - \frac{(\text{MINOR})^2}{(\text{MAJOR})^2}}.$$

Computations for the feeder set assume the ellipse is centered at (0, 0) and that the first point is at (0, MINOR) and the last point at (MAJOR, 0).

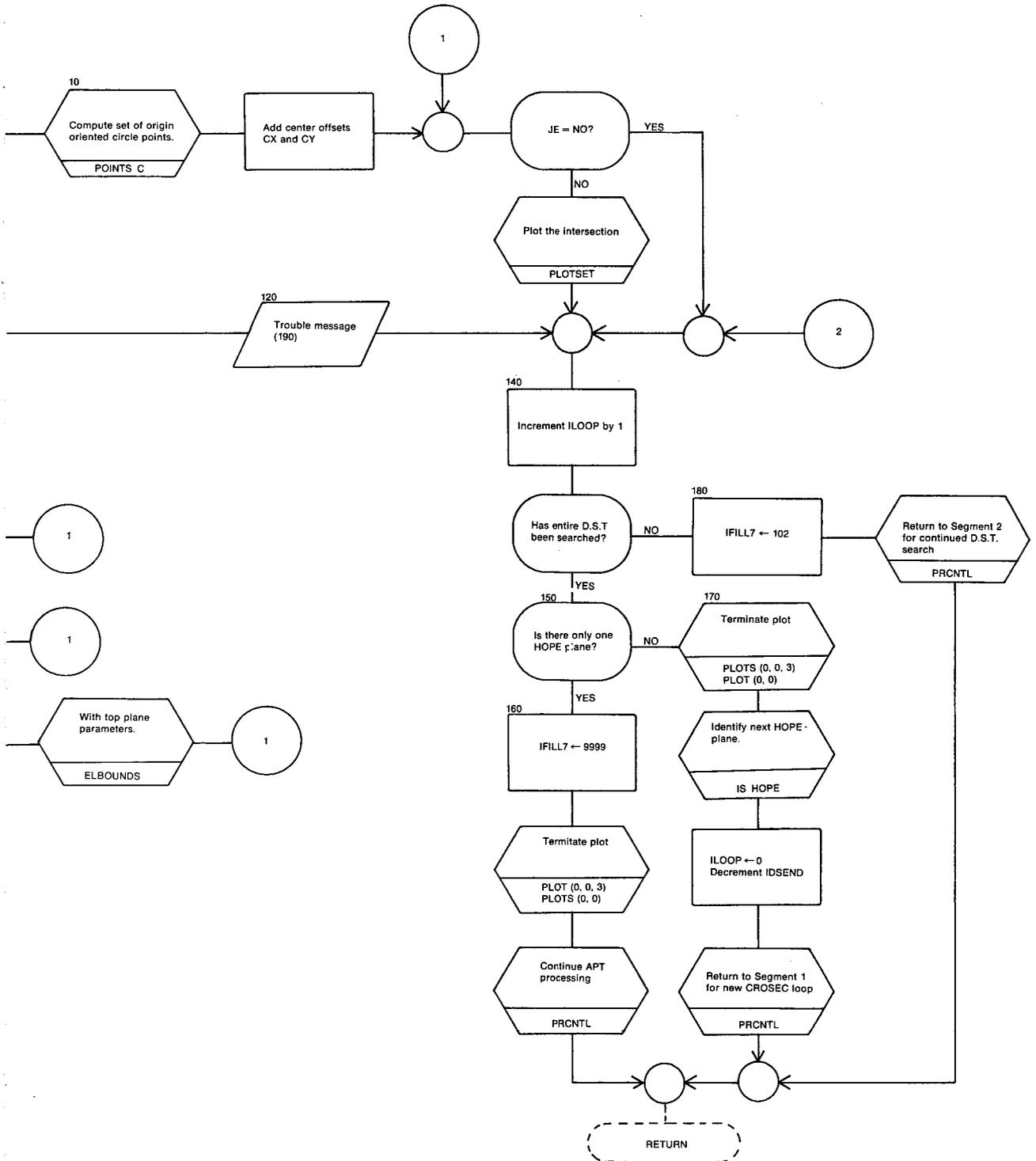
The loop that computes the feeder set decrements DTH from TH which has an initial value of  $((\pi/2) + DTH)$  radians and compute X', Y' values from the equations,

$$\begin{aligned} X' &= RA \cos (TH) \\ Y' &= RA \sin (TH), \end{aligned}$$

where

$$RA = \sqrt{\frac{\text{MINOR}^2}{1 - (\text{EC})^2 \cos (TH)}}.$$

(See Fig. 3b in NRL Report 7202.)



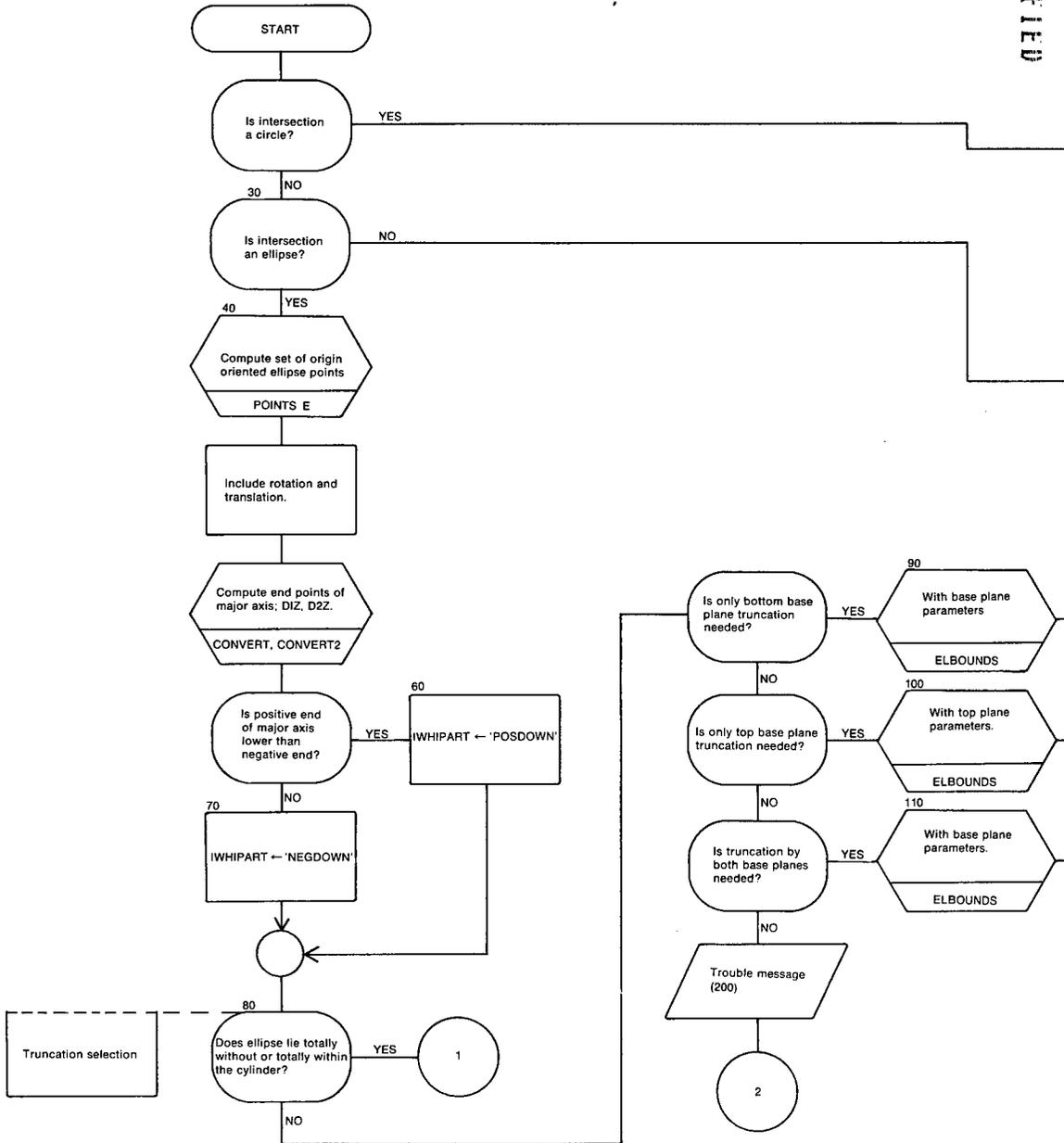
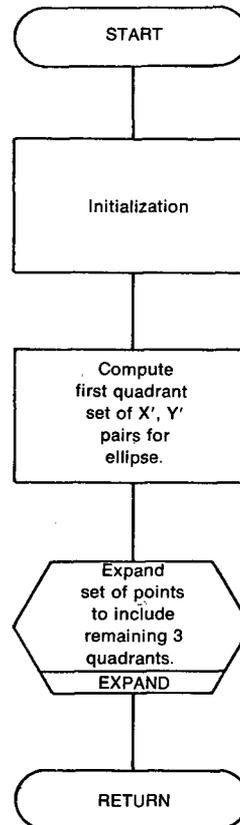


Fig. 29 -

Fig. 30 - Subroutine POINTSE



The feeder set is expanded into a full ISET point description of the ellipse by calling on Subroutine EXPAND with M as a parameter.

The flowchart for the subroutine is Fig. 30.

**Subroutine POINTSC**— This subroutine is called from Program DISCRETE. Its purpose is to compute a set of points to be used to plot a circle. Input information, contained in CROSSEC common, is

RADIUS, the radius of the circle, and

ISET, the number of points desired (set to 200).

Specifically, this subroutine computes a subset (called a "feeder set") of values for the first quadrant and stores them in the X and Y arrays, and then in turn calls on Subroutine EXPAND to fill in the XS and YS arrays with the full set of points.

If ISET points are wanted, the feeder set will consist of M points where  $M = (ISET - 4)/4$ , and the radian increment DTH, expressed in radians, is

$$DTH = \frac{\pi/2}{(M + 1)} .$$

The feeder set assumes that the circle is centered at (0, 0) and that the first point is at (0, R) and its last point at (R, 0), where R = RADIUS. The loop that computes the feeder

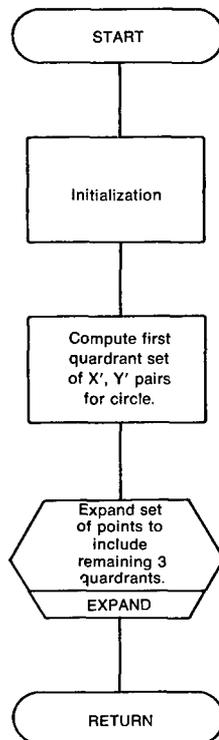


Fig. 31 - Subroutine POINTSC

set decrements DTH from TH which has an initial value of  $\pi/2$  radians, and computes the  $x'$ ,  $y'$  values of the points from the equations

$$x' = R \cos(\text{TH})$$

and

$$y' = R \sin(\text{TH}).$$

(See Fig. 3a in NRL Report 7202.)

EXPAND is called with parameter "M" to fill up the remaining three quadrants of points.

The flowchart for the subroutine is Fig. 31.

**Subroutine EXPAND (M)** – The purpose of the subroutine is to take the basic  $90^\circ$  set of points (the feeder set) contained in the X and Y arrays, and create a full  $360^\circ$  set of ISET points stored in the XS, YS arrays.

This subroutine is called either from Subroutine POINTSC or Subroutine POINTSE where the feeder set is filled. The parameter  $M = (\text{ISET} - 4)/4$ .

Pertinent elements from CROSSEC common are

- The X and Y arrays containing feeder set,
- The (CX, CY) HOPE coordinates for the center of the curve, and
- The XS, YS arrays for the output set of points.

Table 3  
The Elements in the Four DO Loops Which Fill  
the XS, YS Arrays Using the X,Y Feeder Set

Quadrant Number	LOOP		Sign Following		X,Y Array "N" Modifier	
	Lower Limit	Upper Limit	CX	CY	Initial Value (equivalent)	Increment
1	1	M + 2	+	+	0	0
2	M + 3	2M + 3	+	-	2	2
3	2M + 4	3M + 4	-	-	2M + 2	2
4	3M + 5	4M + 4	-	+	2M + 4	2

The subroutine consists of four DO Loops, one for each quadrant of the curve. Each time around each loop an XS value and a YS value are loaded. For the location of the center (0, 0) is used, and the feeder set provides the amount of offset needed for the point. The offset is some times additive and sometimes subtractive with respect to the center, depending on the quadrant.

Table 3 summarizes the information from which the loops are built. For each of the four quadrants, the following information is given in the table:

1. The upper and lower limits for the loop index J. J is the first term in the subscript expression for the X,Y arrays.
2. The arithmetic sign used in the arithmetic statements for XS(J) and YS(J).
3. The initial value for N, the subscript modifier which is subtracted from J to correctly identify which feeder set value is needed.
4. The increment applied to N each time around the loop.

The flow chart for this subroutine is Fig. 32.

**Subroutine PLOTSET** – The purpose of this subroutine is to plot the set of points in the XS, YS arrays which define the curve of intersection between the HOPE plane and a cylinder/sphere. (If an ellipse of intersection is bounded by a finite length cylinder then the XS, YS array contains a truncated set of points.)

In addition to the XS, YS array the subroutine uses SCALE from CROSSEC common. Each coordinate from XS, YS is multiplied by SCALE and then increased by 5 to obtain a plotting coordinate.

If the *first* point is outside the allowable limits a message with its X, Y values is printed and an immediate return is made. If not, the first point values are saved and the pen moved to and lowered at the first point. Then a loop is entered which tours the pen to all the points in the XS, YS arrays. Exiting the loop causes the pen, still lowered, to be moved from the last point of the array to the first point to assure that the curve is closed. The pen is then raised and the subroutine is finished. Within the loop, if the plotting values in either X or Y are less than 0 or greater than 10.0 the pen is raised at that point. (The cylinder/circle intersection is not subjected to the HOXYMIN and HOXYMAX limits in CROSEC MOD 2.0.)

The flowchart for the subroutine is given in Fig. 33.

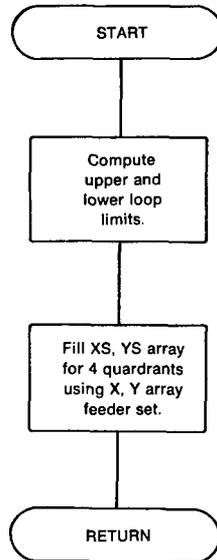


Fig. 32 - Subroutine ELBOUNDS

**Subroutine ELBOUNDS (F1, F2, F3, JSUBER, JE, IWHIPART)** – This subroutine is called from Program DISCRETE. Its purpose is to compute the coordinates of the clip line, and having done that to call in CLIP to perform the clipping. The clip line is computed by getting the line of intersection between a base plane and the HOPE plane; and then bounded by intersecting this line with the ellipse to get two points  $(X_1, Y_1)$  and  $(X_2, Y_2)$ . With end planes that are perpendicular to the cylinder's axis it follows that the clip line is parallel to the minor axis of the ellipse.

The parameters are

$F_1, F_2, F_3$ , an end plane axis point;

JSUBER, an error detection flag for QUAD,

JE, enters with end plane identification (1 is top, 0 is bottom) and returns with a YES or NO message regarding successful clipping, and

IWHIPART, major axis orientation information needed by CLIP.

The action commences by placing the end plane code into IPLANE, computing the HOPE origin and picking up the ellipse coefficients with an E series of subscripts (11, 12, 13, 21, 22, 23, 31, 32, 33). The coefficients of the line of intersection, P, Q, R, S, are computed by subtraction and then converted to the HOPE coordinate system.

Next it is necessary to compute the two clip points, the intersections of the truncation line with the ellipse. The question is asked, "Is the truncation line horizontal?" If so, at statement 110 the two clip point Y' values are identical and equal to the constant term S divided by the Y coefficient Q and a quadratic solution for the X' values of the clip points is performed. Otherwise, at statement 140 the line of intersection is expressed in terms of its slope SL with respect to the X' axis and the intersection EW on the Y' axis; a quadratic solution for the Y' clip point values is performed, followed by a computation of the X' values from the line equation.

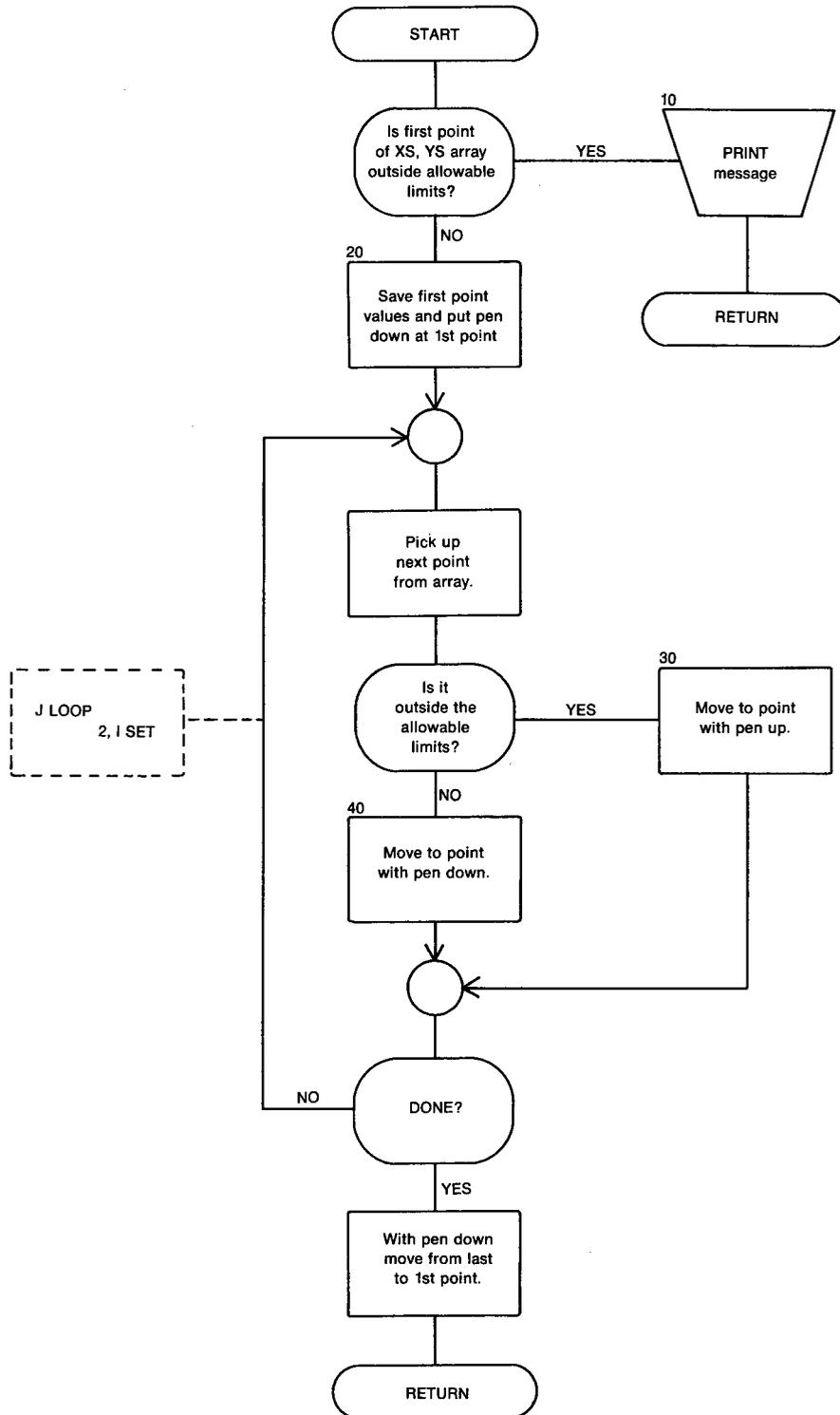


Fig. 33 - Subroutine EXPAND

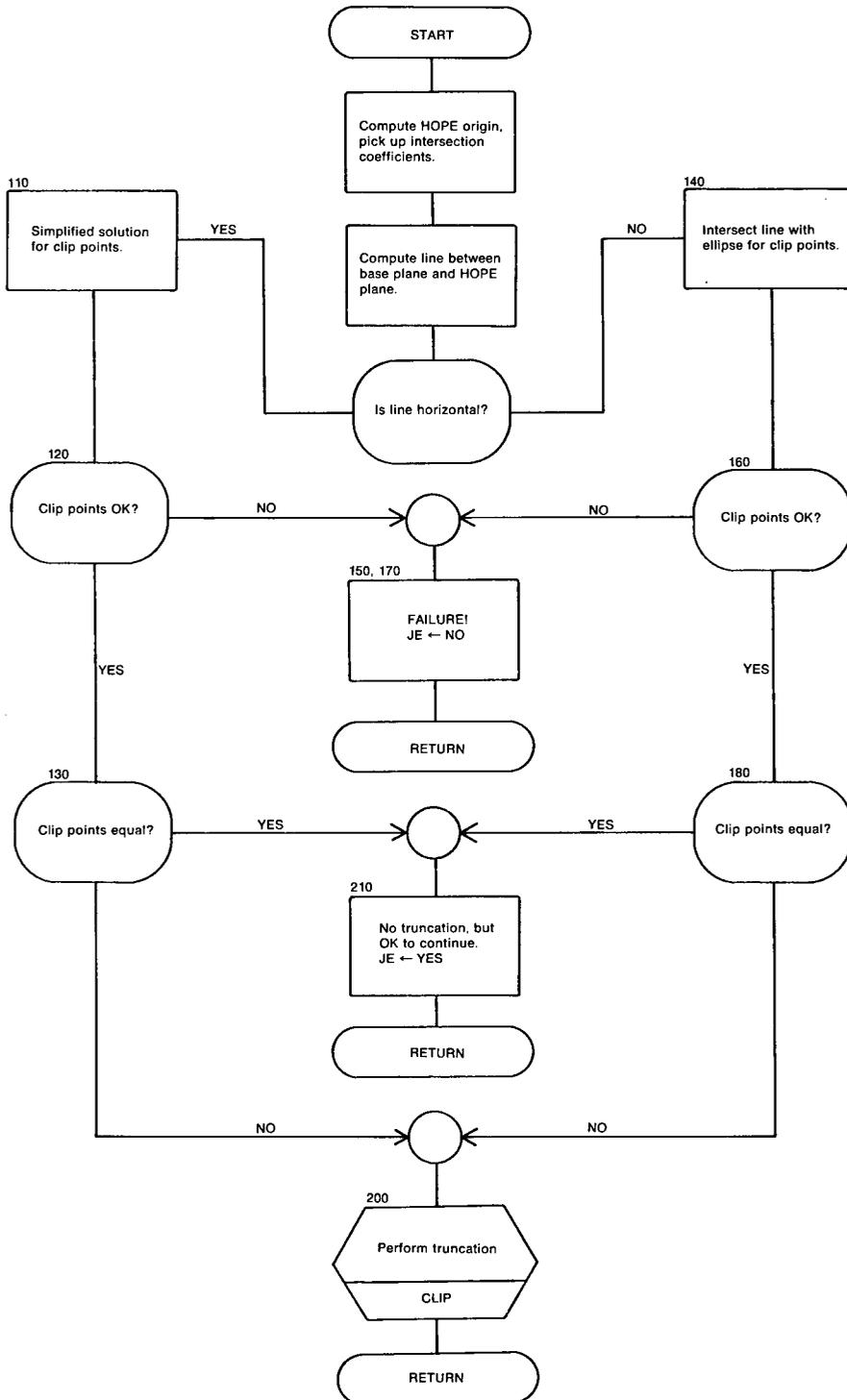


Fig. 34 - Subroutine PLOTSET

If either quadratic solution is improper, an exit is made with JE set to "NO." If the truncation line is merely tangent to the ellipse, then the two clip points are identical and an exit is made at statement 210 with JE set to "YES," signifying plotting is to continue without truncation.

If the two clip points are not equal then Subroutine CLIP is called at statement 200 followed by a return. ELBOUNDS' flowchart is shown in Fig. 34.

**Subroutine CLIP ( $X_1, Y_1, X_2, Y_2, IPLANE, JE, IWHCPART$ )**— The purpose of this subroutine is to create a changed set of discrete points for the ellipse. This change takes into account the presence of the bounding line called the "clip" line. The parameters ( $X_1, Y_1$ ), ( $X_2, Y_2$ ) define the clip line. IPLANE defines which of two end planes is being treated, JE returns a YES or NO message, and IWHCPART describes the orientation of the major axis. Pertinent variables from CROSSEC common that are used in this subroutine are the (XS, YS) arrays for the points of the ellipse and ISET, the number of points. Two local arrays (XSS, YSS) are used for temporary storage of a subset of points. This subroutine is called from Subroutine ELBOUNDS.

The (XS, YS) arrays and the clip line points ( $X_1, Y_1$ ), ( $X_2, Y_2$ ) are center oriented, and then the subroutine accomplishes an ordering between the clip points such that ( $X_1, Y_1$ ) will always be the most positive point with respect to both the X' and Y' axes. If it is necessary to reverse the points a call is made to Subroutine REVERSE.

Next the flag ISW is set according to the sign\* of  $X_1$  and  $X_2$ , the IWHCPART message, and the plane coded in IPLANE. Table 4 lists the choices. This flag controls the transfer or nontransfer of points from the set to the subset. If ISW is 1 the transfer is to take place. The processing is terminated if ISW cannot be set with JE returning a NO.

Table 4  
Conditions for Setting the Flag ISW

Position of Major Axis	Clip Line Positive		Clip Line Negative	
	Top Plane	Bottom Plane	Top Plane	Bottom Plane
Negative end down (IWHCPART contains NEGDOWN)	1	0	0	1
Positive end down (IWHCPART contains POSDOWN)	0	1	1	0

NOTE: For the initial ISW setting, the condition of three variables must be considered. Is the clip line positive or negative with respect to x'? Is the major axis X' directed toward or away from the base plane? Which end plane is being considered, top or bottom?

If the clip line is positive, processing continues after the setting of ISW at statement 310; otherwise, with a negative clip line, the flow goes to statement 510.

At statement 310 the DO 400 loop is entered. In this loop the relative position of the first clip point ( $X_1, Y_1$ ) within the (XS, YS) set is initially searched for since the clip line is positive or coincident with the Y' axis. (The clip line points lie on the ellipse but are

\*The signs must be identical.

not explicitly in the XS, YS set. The first XS, YS point in the origin centered condition begins at (0, b) where b is the semimajor axis.) After each conditional comparison for the relative position determination, an XS, YS point is passed to the subset if ISW is 1; otherwise, no point is passed and the index is incremented.

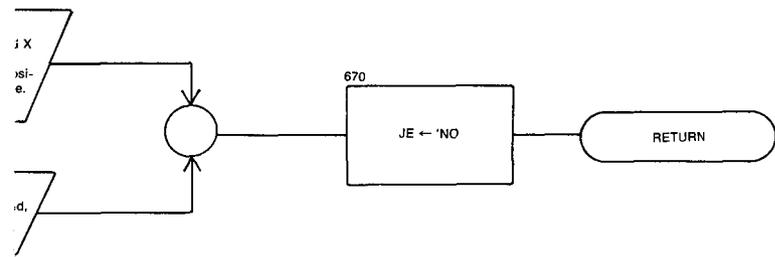
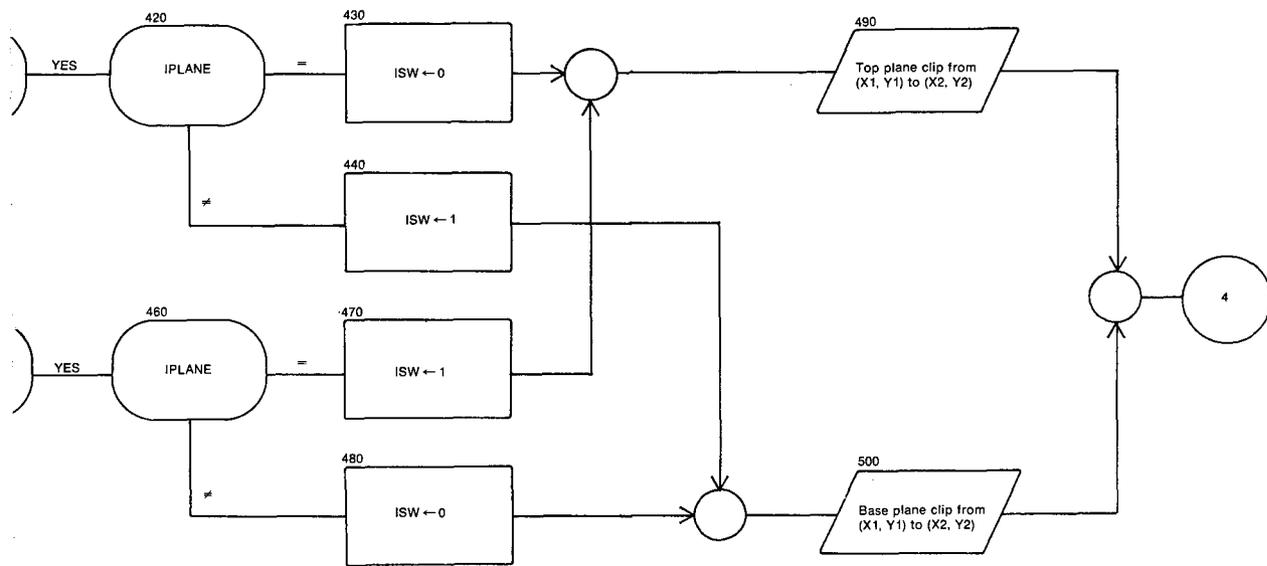
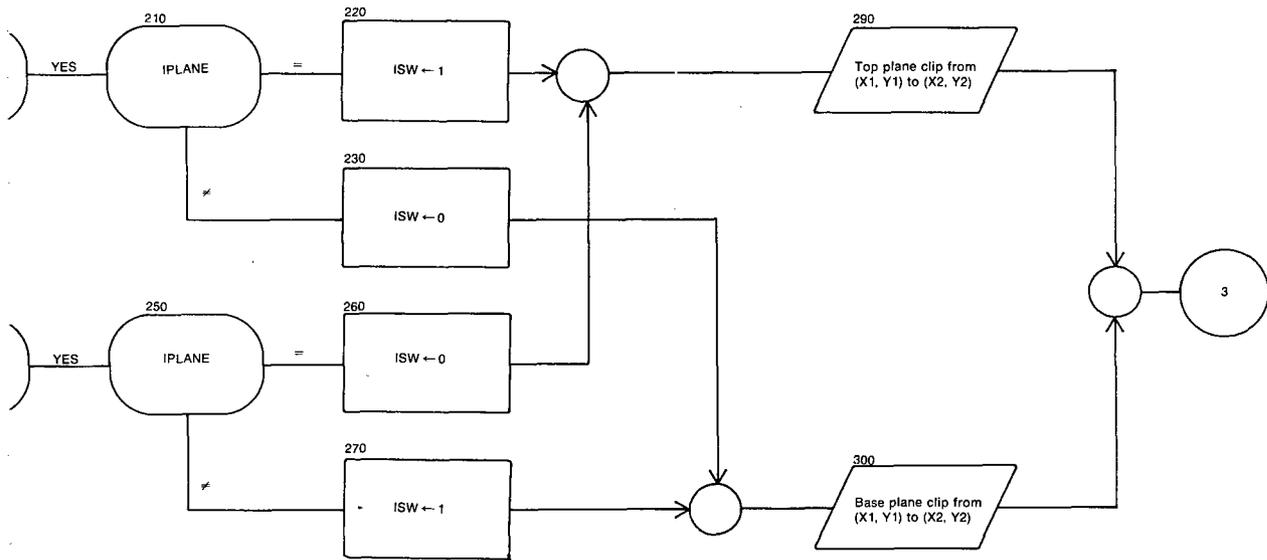
When the first point is found relative to the XS, YS set it is transferred to the subset. Then since a transition point has been reached, ISW is changed and  $X_1$  is flagged with 99.99.

The search for the relative position of the second point ( $X_2, Y_2$ ) commences. When it is found a test is necessary to determine if the process is complete or if the remainder of the XS, YS set must be passed to the subset.

At statement 510 a similar loop (DO 600) is entered, only this time the second point's relative position is searched for first because the clip line is negative.

Control, after both loops, reverts to statement 610. The first point from XS, YS is put on the end of the subset to complete the loop. Then the (XS, YS) arrays are zeroed, the (XSS, YSS) subset is passed to (XS, YS), the count ISET is reset by ISUBSET, and JE set to YES. Just prior to the return the original rotation and offset is put back into the discrete set if necessary. (If the rotation was zero, no translation was performed at the start of the subroutine.)

The flowchart is shown in Fig. 35.



35 - Subroutine CLIP (part 1 of 2 parts)

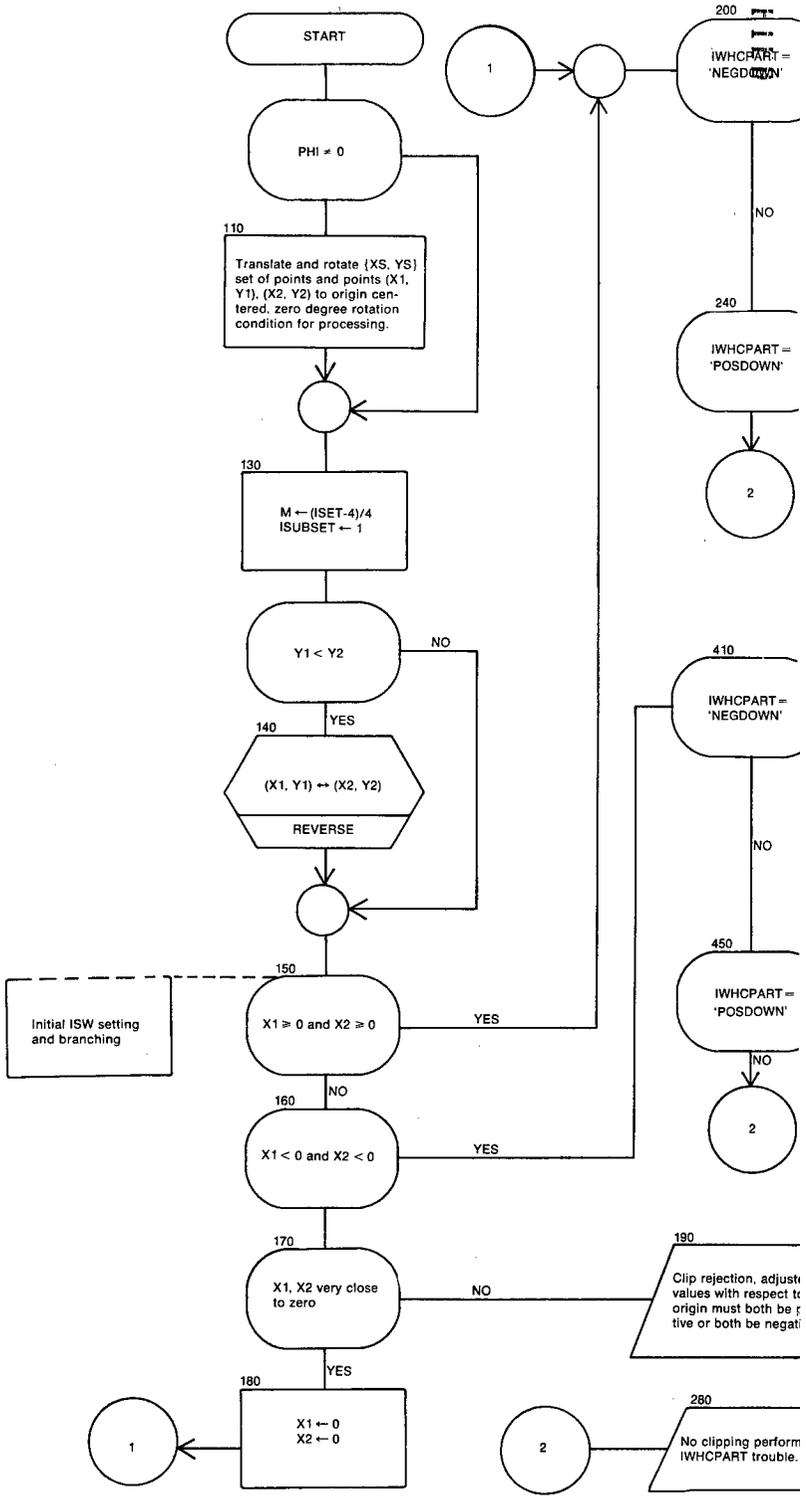
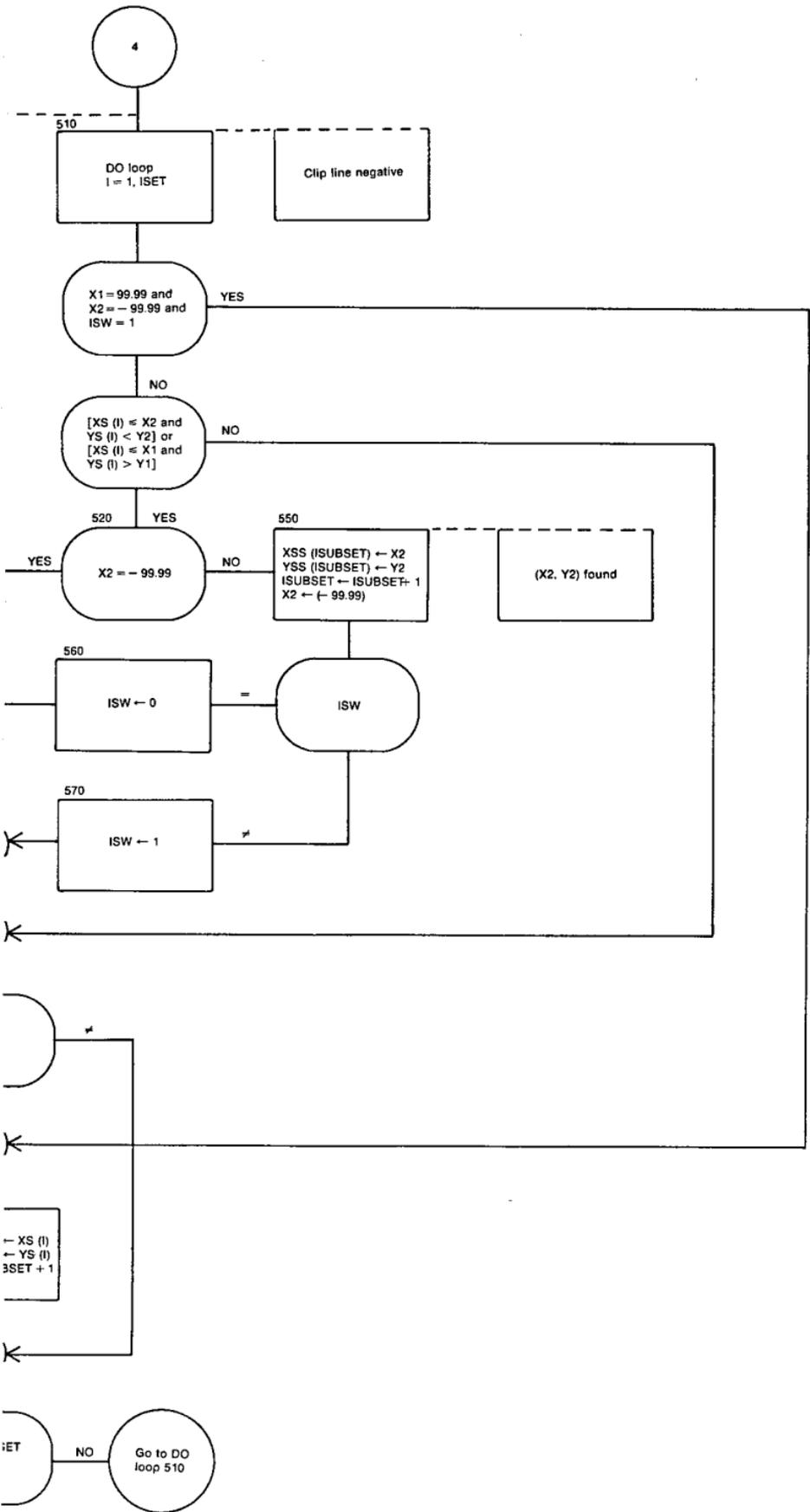
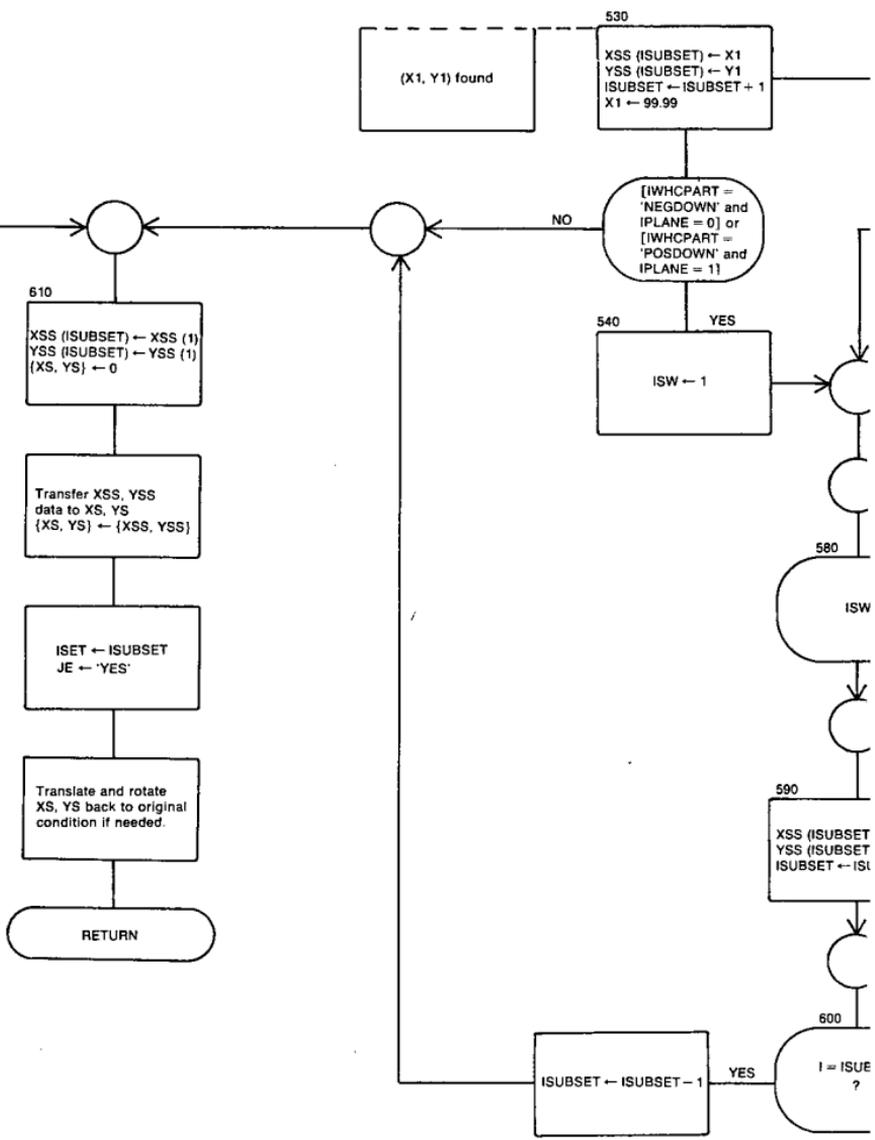


Fig.



DO loop  
510 enter



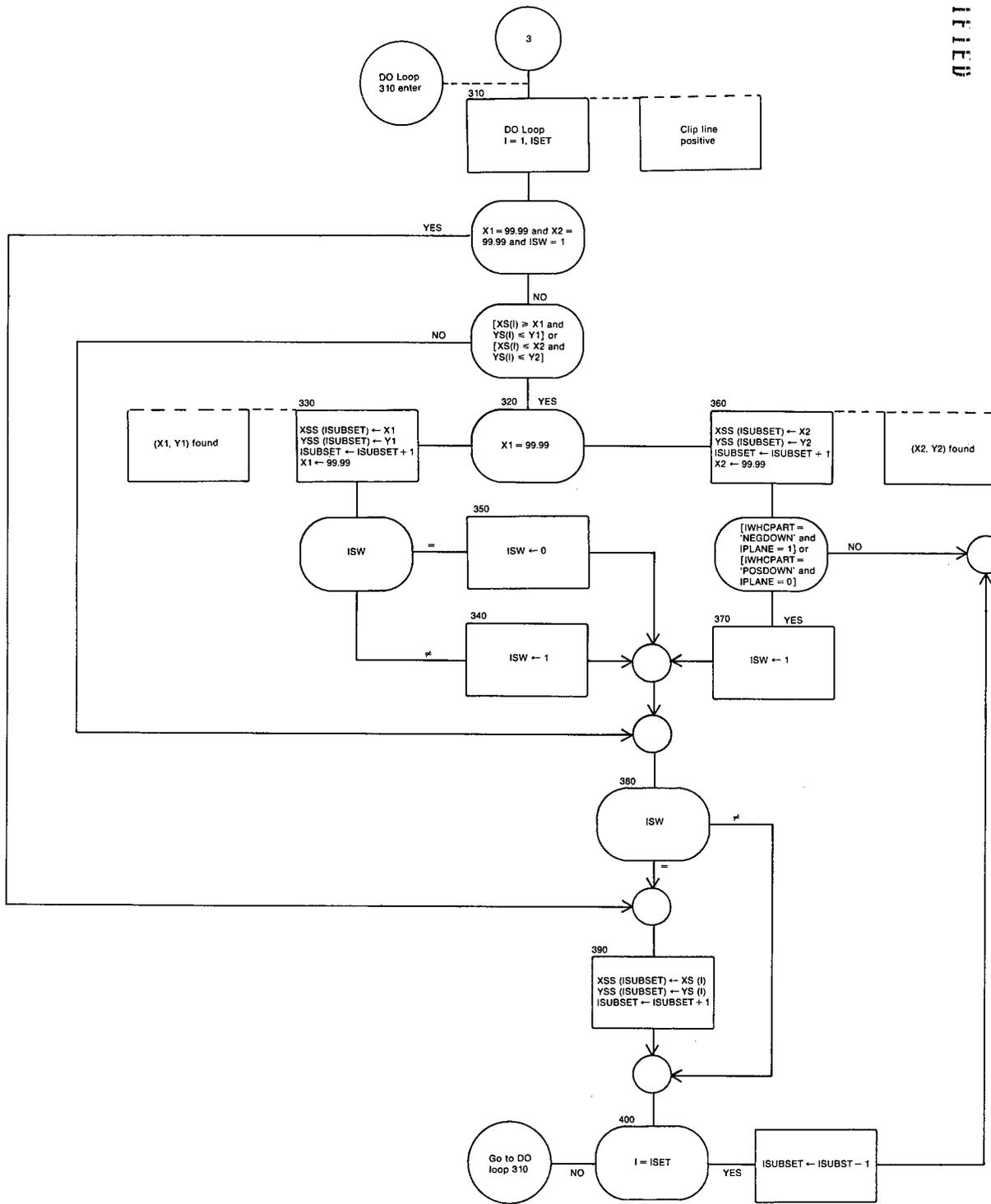


Fig.

**Subroutine CONVERT (P, Q, RR, XX, YY, ZZ)** – This subroutine performs one of two possible conversions between three coordinate systems, depending on how it is entered. If entered at its start it will convert the point (P, Q, RR) in the HOPE plane's coordinate system into the point (XX, YY, ZZ) in the XYZ system. But if entrance is made through the entry point CONVERT2, the point (XX, YY, ZZ) in the XYZ system is converted into the point (P, Q, RR) in the cylinder's coordinate system. This subroutine is called from Program DISCRETE.

Pertinent elements from CROSSEC common used in this subroutine are

A, B, C, D, the HOPE plane constants,

XMAT9, the HOPE plane's coordinate system's direction cosine matrix that was filled in TESTHOPE and FILXMAT9.

XC, YC, ZC, the cylinder's axis point, and

DCOSCYL, the cylinder system's direction cosine that was filled in TESTCYL and DFCOSCYL.

The conversions performed by this subroutine can be expressed in matrix form as follows:

*Convert*

$$[XX, YY, ZZ] \leftarrow [P, QQ, RR, 1] \begin{bmatrix} XMAT9(1) & XMAT9(2) & XMAT9(3) \\ XMAT9(4) & XMAT9(5) & XMAT9(6) \\ XMAT9(7) & XMAT9(8) & XMAT9(9) \\ D * A & D * B & D * C \end{bmatrix}$$

*Convert2*

$$[P, Q, RR] \leftarrow [(XX-XC), (YY-YC), (ZZ-ZC)] \begin{bmatrix} DCOSCYL(1) & DCOSCYL(4) & DCOSCYL(7) \\ DCOSCYL(2) & DCOSCYL(5) & DCOSCYL(8) \\ DCOSCYL(3) & DCOSCYL(6) & DCOSCYL(9) \end{bmatrix}$$

Subroutine CONVERT is charted in Fig. 36.

**Subroutine REVERSE (M<sub>1</sub>, N<sub>1</sub>, M<sub>2</sub>, N<sub>2</sub>)** – This subroutine is called from Subroutine CLIP and reverses the coordinates of two points. The two-dimensional point (M<sub>1</sub>, N<sub>1</sub>) swaps values with the two-dimensional point (M<sub>2</sub>, N<sub>2</sub>); i.e., the values originally held by (M<sub>1</sub>, N<sub>1</sub>) are given to (M<sub>2</sub>, N<sub>2</sub>) and the values originally held by (M<sub>2</sub>, N<sub>2</sub>) are given to (M<sub>1</sub>, N<sub>1</sub>).

The flowchart for REVERSE is given in Fig. 37.

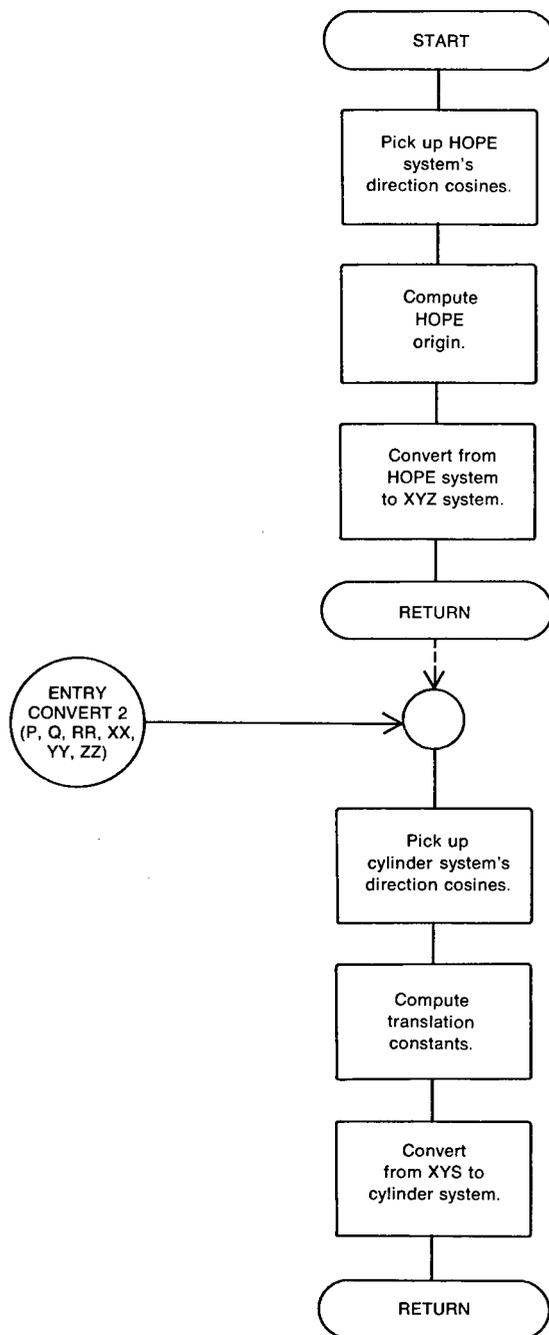
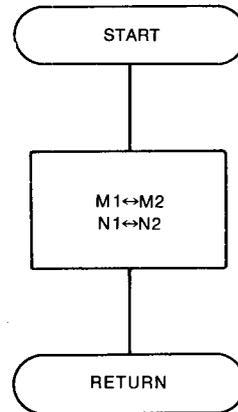


Fig. 36 - Subroutine CONVERT

Fig. 37 - Subroutine REVERSE



## ACKNOWLEDGMENT

The author wishes to express his appreciation:

To the Engineering Services Division for their support of this work which extends the usefulness of the APT system to NRL and the Navy;

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To John Ihnat, who as immediate supervisor is due a vote of appreciation for his guidance and direction; and finally, and perhaps most important of all,

To the Research Computation Center, whose operating staff conduct the complicated business of batching the jobs through the CDC 3800, and whose long-suffering consulting staff not only interpret the unintelligible, but maintain an unfailing optimism about tomorrow's output.

## ANNOTATED REFERENCES

1. Thompson, K.P., "Cross-Sectional Plots of Plane Intersections: An Adaptation of the APT System," NRL Report 7025, Jan. 27, 1970  
CROSEC (MOD 1.0) that produces plane intersections in the HOPE plane is described in formulas and in Fortran language.
2. Thompson, K.P., "CROSEC Computational Manual I (NRL APT System) Equations for Intersections Between Planes and Cylinders (Infinite and Bounded), Planes and Spheres," NRL Report 7202, Jan. 26, 1971  
The formula derivation is continued to include cylinders and spheres. Provides the theoretical foundation for CROSEC (MOD 2.0).
3. Thompson, K.P., "Cross-sectional Graphics with Section I Canonical Forms," Proceedings, Fall 1970 APT Technical Meeting, IIT Research Institute, 10 West 35th St., Chicago, Illinois, 60616  
CROSEC (MOD 2.0) is reported on to the APT community.

4. Roberts, L.G., "Machine Perception of Three-Dimensional Solids," Technical Report No. 315, Lincoln Laboratory, MIT, May 22, 1963  
Quoting from the report, "A new mathematical method was conceived which utilizes volume inequality matrices to find out whether a point is inside or outside a volume. This test can then be extended by linear inequality solutions to tell which segment of a line is behind a volume."
5. Appel, A., "The Notion of Quantitative Invisibility and the Machine Rendering of Solids," Proceedings of ACM National Conference, 1967, Washington, D.C.:Thompson Book Co., 1967  
Develops a concept of "implied vorticity" and a "tri-sense test" to determine the visibility or invisibility of a line. The test involves detecting a change of sign in the computation of the area of a triangle.
6. Appel, A., "Some Techniques for Shading Machine Renderings of Solids," Proceedings of the Spring Joint Computer Conference, Vol. 32, pp. 37-45, 1968, Washington, D.C.: Thompson Book Co.  
Among other topics the author speaks of "the method of cutting planes" which involves the "intersections of a plane that passes through the observation point and assemblies of planes which can enclose one or more polyhedra."
7. Galimberti, R., and Montanari, U., "An Algorithm for Hidden Line Elimination," CACM, Vol. 12, April 1969, pp. 206-211  
Constructs a normal for every face from the points defining the face. Two adjacent face normals are used to determine concaveness or convexness, which in turn is used in testing a line for visibility.
8. Bouknight, W.J., "An Improved Procedure for Generation of Half-Tone Computer Graphics Presentations," Report R-432, Coordinated Science Laboratory, University of Illinois, Sept. 1, 1969, also reported as, "A Procedure for Generation of Three-Dimensional Half-Toned Computer Graphics Presentations," CACM, Sept. 1970, pp. 527-536  
Develops a "LINESCAN Algorithm" which involves the detection of both the projection of the end points of a plane-line segment and the projection of the intersection of two or more planes; the latter is called the "implicitly defined line."
9. Loutrel, P.P., "A Solution to the Hidden-Line Problem for Computer-Drawn Polyhedra," IEEE Trans. Comput. C-19 (No. 3):205-213, Mar. 1970  
A polyhedron is a finite set of polygons arranged in space in such a way that every side of each polygon belongs to just one other polygon with the restriction that no subset has the same property. Intersecting polyhedra are not allowed. Utilizes normals to faces and traces out a path of potentially visible edges.
10. Lerman, H.N., "A Planar Solution to 3-Dimensional Plotting," Software Age, July 1970, pp. 16-19  
The method described in this paper solves the polyhedra problem without requiring that the curvature of its edges be known and without breaking the edges to solve the window problem. The normal to the plane is determined by the cross product of two of the edges in the plane.

## Appendix A

## LISTING OF CROSEC (MOD 2.0)

This appendix contains the complete Fortran IV listing of the programming elements in CROSEC (MOD 2.0) in the order in which they are discussed and flowcharted in the text. The list below gives the beginning and ending sequence numbers for PRCNTL, LBSRCH, and FINI and the three-letter prefixes used for the remaining programs, functions, and subprograms. Use these keys in a page-thumbing search for a particular listing.

PRCNTL	00230000 through 00231260
LBSRCH	00240000 through 00240880
FINI	15450000 through 15451000

## prefix

ISHOPE	ISH
MM	MM
CROSEC	CRS
TESTHOPE	TEH
FILXMAT9	FXM
GENSOL	GEN
ISITOK	IOK
DLINE	DLN
CYLINDER	CYL
TESTCYL	TCY
S32TO48	STR
FDCOSCYL	FCY
ALGORA	ALA
ALGORB	ALB
ALGORC	ALC
ALGORD	ALD
HOPARCYL	HOP
DRAW	DRW
DISCRETE	DIS
POINTSE	POE
POINTSC	POC
EXPAND	EXP
PLOTSET	PLS
ELBOUNDS	ELB
CLIP	CLP
CONVERT	CON
REVERSE	REV

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```

SUBROUTINE PRCNTL                                00230000
COMMON /TIMESET/                                00230010
COMMON /TAPEYABL/ NTAPEX(10)                   00230020
C                                                00230030
C... COMMON AREA FOR CDC APT 3 SECTION 0        00230040
C                                                00230050
C*****                                         00230060
COMMON /SYSTEMZ/                                00230070
SYSTEM(4),KAPTCN, KAPTTR, KAPTI0,
A KAPTID, KFLAGS(10),K0, K1, K2, K3,
B K4, K5, K6, K7, K8, K9,
C IFILL1, IFILL2, IFILL3, IFILL4,
D KFLAG0, KFLAG1, KFLAG2, KFLAG3, KFLAG4,
E IFILL5, IWAVEN, IPTNLY, NOPOST, IFILL6, KAUTOP,
F ICLPRT, INDEXX, IPLOT, IFILL7, NOPL0T, KDYNFG,
G LOCJPT, LOCBEG, KSECIN, NCLREC, LOCMAC, KPOCKET,
H IFILL8, IFILL9, IFILL10, IPOST(1), NUNPST, IPOSTFL(18),
I TAPEYB(1),CANTAP, CLTAPE, POCTAP, PL0TAP, SRPTAP,
J LIBTAP, CRDTAP, IFILL11, CORTAP, TAPE91, NUCLTP,
K CLCNVTAP, TAPES4, FORTIN, INTAPE, IOUTAP, PUNTAP,
L LSTFLG, NUNITS, KONVTCL, KINTRUPT,
M PI, PI02, DGTRD, RDTDG, ONE,
N EXTRAD(20)
EQUIVALENCE (PROTAP, TAPEYB)
C*****                                         00230230
C
EQUIVALENCE(INCH0PE,IFILL8)
EQUIVALENCE(K0M,SYSTEM)
TYPE INTEGER POCTAP
DIMENSION K0M(1)
KSECIN = 0
C... FREE THE TIME INTERRUPT
CALL TIMESET (0)
IRET = 0
IF(IWAVEN.EQ.0)9001,9000
9000 PRINT 9996
9001 I=IWAVEN+1
GOTO(9010,9005,9100),I
C
C... ERROR PROCEDURE=GO TO NEXT PART PROGRAM
C
9005 GOTO 9040
C
C... HAVE WE JUST RETURNED FROM SECTION 1
C
9010 IF(KFLAG1.EQ.0)9300,9020
C
C... NO
C
9020 DO 9030 I=2,8,2
IF(KFLAGS(I).EQ.0)9030,9200
9030 CONTINUE
C
END OF PART PROGRAM=PRINT ELAPSED TIME AND GO TO INITIAL
C
C
C
9040 K0M(2)=TIMEF(1)

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      KOM(2)=(KOM(2)-KFLAG4)/1000
      MIN=KOM(2)/60
      ISEC=KOM(2)-60*MIN
      WRITE (IOUTAP,9990) MIN,ISEC
C,,, CHECK FOR MORE PART PROGRAMS
9044 IF (LSTFLG, EQ, 1) 9045,9050
C,,, WAS CLTAPE CONVERSION TAKEN PLACE
9045 IF (CLCNVTAP) 9046,9049
C,,, YES = REWIND CLCNVTAP
9046 CALL TAPE@P (CLCNVTAP,2,IRET)
      CALL TAPE@P (CLCNVTAP,1,IRET)
9049 CONTINUE
      CALL PLOTS(0,0)
      CALL PLOT(0,0,3)
      CALL STOP PLOT
      CALL EXIT
C,,, INITIALIZE FOR NEXT PART PROGRAM
9050 CONTINUE
      CALL TAPE@P (POCTAP,1,IRET)
      CALL TAPE@P (SRFTAP,1,IRET)
      CALL INITIAL
      RETURN
9100 ICLPRT = 1
      IWAVEN=1
      I=6
9200 KFLAGS(I)=0
9250 I=I+1
      KOM(2)=TIMEF(1)
      KOM(2)=(KOM(2)-KFLAG4)/1000
      MIN=KOM(2)/60
      ISEC=KOM(2)-60*MIN
      WRITE (IOUTAP,9991) KFLAGS(I),MIN,ISEC
      IF (I, EQ, 3) 9255,9260
C,,, BEGIN SECTION 2, INITIALIZE POCTAP IF NECESSARY
9255 IF (KPOCKET, EQ, 1) 9256,9260
9256 POCTAP = NTAPEX(4)
C,,, REWIND POCTAP
      CALL TAPE@P (POCTAP,1,IRET)
9260 CALL LBSRCH (KFLAGS(I),LI)
9300 KFLAG1=1
C RESET KFLAG1 TO ZERO TO ALLOW FOR CROSEC
      KFLAG1=0
C IF IFILL7 IS NON-ZERO
C A CROSEC CALL IS WANTED OR IS IN PROGRESS
      IF(IFILL7, EQ, 0)9031,9051
C IF IFILL7 IS 101
C THE FIRST SEGMENT IS TO BE CALLED FOR PROCESSING
C OF THE LINE AND PLANE INTERSECTIONS
9051 IF(IFILL7, EQ, 101)9052,9053
9052 CALL LBSRCH(101,LI)
C IF IFILL7 IS 102
C THE SECOND SEGMENT IS TO BE CALLED FOR INITIAL OR
C CONTINUED PROCESSING OF THE SEARCH FOR CYLINDERS AND SPHERES
9053 IF(IFILL7, EQ, 102)9054,9055
9054 CALL LBSRCH(102,LI)
C IF IFILL7 IS 103

```

```

00230550
00230560
00230570
00230580
00230590
00230600
00230608
00230610
00230612
00230614
00230616
00230620
00230630
00230650
00230660
00230670
00230680
00230690
00230700
00230710
00230720
00230730
00230740
00230750
00230760
00230770
00230780
00230790
00230800
00230810
00230820
00230830
00230840
00230850
00230860

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C      THE THIRD SEGMENT IS TO BE CALLED FOR
C      DISCRETE POINT PROCESSING OF A CIRCLE
C      OR ELLIPSE OF INTERSECTION
9055  IF(IFILL7,EQ,103)9056,9057
9056  CALL LBSRCH(103,LI)
C      IF IFILL7 IS 9999
C      ALL CROSS SECTION PROCESSING IS COMPLETED
9057  IF(IFILL7,EQ,9999)9031,9058
9059  FORMAT (1X,*IFILL7 FLAG TROUBLE IN PRCNTL, WAS EQUAL TO*,18)
9058  PRINT 9059,IFILL7
9031  CONTINUE
C      RESET FLAGS FOR NORMAL APT PROCEDURE
      IFILL7=0
      IFILL8=0
      IFILL9=0
      KFLAG1=1
C
C,,   CHECK THE CLPROCESSOR FLAGS
C      CHECK NOPL0T FLAG- IF ON VOID PLOTTING
C
      IF(NOPLOT,EQ,0)9303,9302
9302  IPL0TR=0
9303  DO 9310 I=36,38,1
      IF(KFLAGS(I),EQ,0)9310,9305
9305  KFLAGS(6)=1
      GOT0 9320
9310  CONTINUE
C,,   EXECUTE SECTION 3 IF CONVERT FLAG IS SET
      IF (KONVTC, EQ, 1) KFLAGS(6) = 1
9320  IF(NOP0ST,EQ,0)9326,9325
9325  KFLAGS(8)=0
9326  IF (KAUT0P , EQ, 0) 9330,9327
9327  CALL BUFFTP (PROTAP,3)
9328  KFLAGS(4)=0
      GOT0 9020
C      IPTNLY=0. NORMAL FLOW.=1,SKIP SECTION 2 AND CHANGE TAPES
C      IPTNLY=2= SKIP SECTION 2 AND DO NOT INTERCHANGE TAPES
C      IPTNLY=3= DO NOT SKIP SECTION 2, POSITION CLTAPE AT
C      RECORD NUMMER NCLREC
C
9330  I=IPTNLY+1
      GO TO (9360,9340,9327,9380),I
9340  CALL TAPECH(PROTAP,CLTAPE)
      CALL TAPECH (PROTAP,NUCLTP)
      GOT0 9328
C,,   GO EXECUTE SECTION 2
9360  I=4
      GOT0 9200
9380  CALL BUFFTP (CLTAPE,2)
      CALL SEARCH(CLTAPE,NCLREC,K0M)
      NCLREC=NCLREC-1
      IF(K0M,GE,0)9040,9360
9990  FORMAT(44H1PART PROGRAM EXECUTION TIME =           .15.7H MIN 00231210
      1 ,12.4H SEC,/1H1)
9991  FORMAT(28H0START EXECUTION OF SECTION .15,20X,
      115H ELAPSED TIME = ,15.7H MIN ,12.4H SEC/1H0)
00231220
00231230
00231240

```

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00231250  
00231260

9996 FORMAT(7H FAILED)  
END

PRCNTL

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ED 0

		IDENT	PRCNTL
PROGRAM LENGTH		00476	
ENTRY POINTS	PRCNTL	00071	
BLOCK NAMES			
	TIMETEST	00004	
	TAPEYABL	00012	
	SYSTEMZ	00175	

EXTERNAL SYMBOLS

THEND,  
 Q1Q1Q1Q0  
 QBQDICT,  
 TIMESET  
 TIMEF  
 TAPEOP  
 PLOTS  
 PLOT  
 STOPPLOT  
 EXIT  
 INITIAL  
 LBSRCH  
 BUFFTP  
 TAPECH  
 SEARCH  
 STH,  
 QNSINGL.

00254 SYMBOLS

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```

SUBROUTINE LBSRCH (N,LI)                                00240000
C,,, N IS THE NAME OR IDENTIFICATION NUMBER OF THE SECTION DESIRED 00240010
C,,, LI IS THE RETURN VARIABLE                               00240020
C                                                            00240030
C,,, COMMON AREA FOR CDC APT 3 SECTION 0                   00240040
C                                                            00240050
C*****          *****          *****          *****          ***** 00240060
COMMON /SYSTEMZ/ SYSTEM(4),KAPTCN, KAPTTR, KAPTIO,          00240070
A KAPTID, KFLAGS(10),K0, K1, K2, K3,          00240080
B K4, K5, K6, K7, K8, K9,          00240090
C IFILL1, IFILL2, IFILL3, IFILL4,          00240100
D KFLAG0, KFLAG1, KFLAG2, KFLAG3, KFLAG4,          00240110
E IFILL5, IWAVEN, IPTNLY, NOPOST, IFILL6, KAUTOP,          00240120
F ICLPRT, INDEXX, IPLPTR, IFILL7, NOPLOT, KDYNFG,          00240130
G LOCJPT, LOCBEG, KSECIN, NCLREC, LOCMAC, KPOCKET,          00240140
H IFILL8, IFILL9, IFILL10, IPOSTP(1),NUMPST, IPOSTFL(18), 00240150
I TAPEYB(1),CANTAP, CLTAPE, POCTAP, PLOTAP, SRFTAP,          00240160
J LIBTAP, CRDTAP, IFILL11, CORTAP, TAPES1, NUCLTP,          00240170
K CLCNVTAP, TAPES4, FORTIN, INTAPE, IOUTAP, PUNTAP,          00240180
L LSTFLG, NUNITS, KONVTCL, KINTRUPT,          00240190
M PI, PI02, DGTRD, RDTDG, ONE,          00240200
N EXTRA0(20)          00240210
EQUIVALENCE (PROTAP, TAPEYB)          00240220
C*****          *****          *****          *****          ***** 00240230
C                                                            00240240
DIMENSION NONTP(25),ISPECL(14)          00240250
C,,, LIST THE AVAILABLE OVERLAY AND SEGMENT NUMBERS ON LIBTAP 00240260
DATA (NONTP=100,101,102,103,200,300,400,401,402,403,404, 00240271
1 14(7777))          00240273
C,,, LIST THE SPECIAL PROGRAM AND ITS SECTION OF EXECUTION 00240280
DATA (ISPECL = 6HDYNDMP,200,6HCLCHK,200,6HCOMDMP,200,8(0)) 00240290
DATA (NS = 0)          00240294
C,,, SAVE LAST SEGMENT NUMBERS          00240295
NSSV = NS          00240296
C,,, IS N AN INTEGER OR A BCD WORD          00240300
NN = N          00240310
IF (NN / 10000B ,EQ, 0) 10,100          00240320
C,,, INTEGER FOUND OBTAIN OVERLAY AND SEGMENT NUMBERS          00240330
10 NO = NN / 100          00240340
NS = NN * (NO * 100)          00240350
C,,, SEARCH FOR NN IN OVERLAY LIST          00240360
15 DO 20 I = 1,25          00240370
IF (NN ,EQ, NONTP(I)) 30,20          00240380
20 CONTINUE          00240390
C,,, OVERLAY NOT FOUND PRINT ERROR MESSAGE          00240400
WRITE (IOUTAP,25) NO,NS,N          00240410
25 FORMAT ( 10H OVERLAY I4, 10H SEGMENT I4, 10H NAMED I4, 00240420
1 19H IS NOT ON LIBTAP /)          00240430
28 CALL PRCNTL          00240440
30 CONTINUE          00240450
KSECIN = NO          00240460
IF (NS ,EQ, 0)32,34          00240465
32 CALL OVERLAY (NO,NS,LIBTAP,0)          00240470
GO TO 35          00240472
34 KRECALL = 0          00240474
C,,, IF SEGMENT IS IN CORE, RETURN TO IT          00240475

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IF (NS .EQ. NSSV) KRECALL = 8H,RECALL,
CALL SEGMENT (NO,NS,LIBTAP,KRECALL)
35 LI = #999
RETURN
C,,, BCD NAME FOUND, SEARCH FOR NAME IN ISPECL
100 DO 110 I = 1,14,2
IF (NN .EQ. ISPECL(I)) 120,110
110 CONTINUE
IF (NO .EQ. 1) 115,111
C,,, NOT IN SECTION 1, BCD NAME NOT LOCATED, = ERROR
111 WRITE (IOUTAP,112) NN
112 FORMAT (14H ROUTINE NAMED AB, 28H NOT LOCATED IN IBSRCH TABLE/)
GO TO 28
C,,, N IS ASSUMED TO BE A SYSTEMS MACRO
115 LI = 0
RETURN
C,,, NAME FOUND, IS ROUTINE TO BE EXECUTED IN THIS OVERLAY
120 NNN = ISPECL(I+1)
NN0 = NNN / 100
NNS = NNN - (NN0 * 100)
IF (NN0 .EQ. NO) 130,200
C,,, YES, CHECK CURRENT SEGMENT
130 IF (NNS .EQ. NS) 150,135
135 IF (NNS .EQ. 0) 150,140
C,,, EXECUTE THE CALL TO NEW SEGMENT
140 NN = NNN
NS = NNS
GO TO 15
C,,, RETURN TO CALLING ROUTINE FOR EXECUTION
150 LI = #I
RETURN
C,,, NO, CHECK FOR ANOTHER MATCH IF CURRENT OVERLAY IS NOT 1
200 IF (NO .EQ. 1) 250,210
210 I2 = I + 2
DO 220 J = I2,14,2
IF (NN .EQ. ISPECL(J)) 215,220
215 I = J
GO TO 120
220 CONTINUE
C,,, RETURN TO CALLING ROUTINE TO BUILD SPECIAL PROGRAM RECORDS
250 LI = I
RETURN
END

```

```

00240476
00240478
00240480
00240490
00240500
00240510
00240520
00240530
00240540
00240550
00240560
00240570
00240580
00240590
00240600
00240610
00240620
00240630
00240640
00240650
00240660
00240670
00240680
00240690
00240700
00240710
00240720
00240730
00240740
00240750
00240760
00240770
00240780
00240790
00240800
00240810
00240820
00240830
00240840
00240850
00240860
00240870
00240880

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LBSRCH

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ED 0

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IDENT LBSRCH
PROGRAM LENGTH 00370
ENTRY POINTS LBSRCH 00113
BLOCK NAMES
SYSTEMZ 00175
EXTERNAL SYMBOLS
THEND,
QBODICT,
PRCNTL
OVERLAY
SEGMENT
STH,
QNSINGL,
00231 SYMBOLS

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SUBROUTINE FINI
BANK.(FINI ), /SYSTEMZ/, /SECT1LOG/, /VOCABTBL/
C,,, FINI ROUTINE
C,,, THIS ROUTINE PRODUCES THE FINAL PROTYPE RECORD FOR A
C,,, PART PROGRAM
C
C,,, COMMON AREA FOR CDC APT 3 SECTION 0
C
C*****
COMMON /SYSTEMZ/ SYSTEM(4), KAPTCN, KAPTYR, KAPTIO,
A KAPTID, KFLAGS(10), K0, K1, K2, K3,
B K4, K5, K6, K7, K8, K9,
C IFILL1, IFILL2, IFILL3, IFILL4,
D KFLAG0, KFLAG1, KFLAG2, KFLAG3, KFLAG4,
E IFILL5, IWAVEN, IPTNLY, NOPOST, IFILL6, KAUTOP,
F ICLPRT, INDEXX, IPLPTR, IFILL7, NOPLOT, KDYNFG,
G LOCJPT, LOCBEG, KSECIN, NCLREC, LOCMAC, KPOCKET,
H IFILL8, IFILL9, IFILL10, IPPOST(1), NUMPST, IPPOSTFL(18),
I TAPETB(1), CANTAP, CLTAPE, POCTAP, PLOTAP, SRFTAP,
J LIBTAP, CRDTAP, IFILL11, CORTAP, TAPES1, NUCLTP,
K CLCNVTAP, TAPES4, FORTIN, INTAPE, IGUTAP, PUNTAP,
L LSTFLG, NUNITS, KONVTCL, KINTRUPT,
M PI, PI02, DGTRD, RDTDG, ONE,
N EXTRA0(20)
EQUIVALENCE (PROTAP, TAPETB)
C*****
C
C,,, COMMON AREA FOR CDC APT 3 SECTION 1
C
C*****
COMMON /SECT1LOG/ ITAB1, ITAB2, ITAB3,
A ITAB4, ITAB5, ISNAM, ITAB11, ITAB12, ITAB13,
B JENDPTPP, JENDCAN, JENDSTOR, JSTRTCAN, JENDSYM,
C JCANTEMP, JRPTAB, JLPTAB, MAXNST,
D JINWD, JCHAR, IWERR, JBUFL, NUPERP, NUPUN,
E JSTYPE, JVAR2, SCHERR, NMACV, MACASN(25),
F IINDEXPT, IPTP, MODE, EOCFLG, LPNDFL,
G TRMFLG, INTRUPT, JUMPFL, ICDERR, DEBUG,
H MACMODE, NESTFL, NRESULT, IPTLIM, JEXEC,
I KTYPE, MACTYP,
J IPARTERR, FINIS, IOFLG, MACDEL, JSUBER, NUMBERR,
K DEFST0(85), DEFTAB(1000), ZSUR(30),
L XMAT4(16), XMAT3(16), XMAT2(16), XMAT1(16), YMATX(16),
M ISTDMODE, ISTDLI, ISTDITBL, ISTDINDX, ISTDTYPE, ISTDWD,
N JPTIND, KPTCODE, KPTNAME, KPTTYPE, KPTNUM, KPTINDX,
O KPTSUR, KOMFLG, KOMP0P, NOSURS, KANFLG, KRFSYS,
P KANREC, KANCNT, INAME, KANSURF, KANINDX,
Q JPRELEN, NEWCARD, JGORIT, NUMSTID, NUMCRE0,
R IRECI, IRECNO, JTLP0S, ITITLE(9), LSREC0,
S NNODEFX, NNODEFI, NIDJM, ISLASH, IEQUAL, IBLANK,
T IDUMMY, N1000, N777, MASKU, MASKL, IDIV,
U MACREI, MACLOC, MACBEGN, MACLAST, MACLEVFL,
V MACNAME(3), MACINDX(3), NMV, JRESTOR, MACPSH(3,25),
W JTEMP1, JTEMP2, JTEMP3, JTEMP4, JTEMP5, JTEMP6,
X JTEMP7, JTEMP8, JTEMP9, EXTRA1(20)
EQUIVALENCE (DEFANS(1), IDEFST0(4), DEFST0(4)), (LSTYPE, KTYPE),

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1 (PTNUM, KPTNUM) 15450550
DIMENSION IDEFST0(85), DEFANS(26), IDEFTAB(1000) , 15450560
1 ILPTAB(200), IRPTAB(200), ITNTAB(200), JPROTP(100), 15450570
2 IRECSV(200), MACVAR(25), MACNOR(25), INWORD(10), IBUUP(2), 15450580
3 PIST0(6), IPIST0(6), IDREC(4) 15450590
EQUIVALENCE (INWORD(14), IBUUP(16), ILPTAB(990), IRPTAB(790), 15450600
1 ITNTAB(590), PIST0(390), IPIST0(390), IDREC(384), 15450610
2 JPROTP(380), IRECSV(280), MACVAR(75), MACNOR(50), 15450620
3 IDEFTAB(1000), DEFTAB(1000) 15450630
C 15450640
COMMON /VOCABTBL/ KOM(100) 15450650
C 15450660
COMMON /2/ JTABNUM, JTABL(100) 15450670
C***** ***** ***** ***** 15450680
COMMON/CROSSEC/
1 A,B,C,D, IDSEND, XMAT9(16),
2 ARRAY (254),
3 XC, YC, ZC, UX, UY, UZ, R,
4 SCALE,
5 DCOSCYL(9),
6 HQ(9),
7 XS(400), YS(400),
8 X(103), Y(103),
9 MAJOR, MINOR, PHI, CX, CY, RADIUS, ISET,
D CXYZ(16), EXYZ(16), EH(16),
E IOKTEST,
F TL,
G ILOOP, IP, KR(200), IONCE
LSTFLG = 0 15450690
C,,, IS AN IMPLICIT CHECK SURFACE PENDING 15450700
IF (IRECSV) 11,15 15450710
11 CALL ERRMSG (650) 15450720
IRECSV(1) = 0 15450730
15 JGORIT = 0 15450740
JPROTP(2) = 14000 15450750
JPRELEN = 2 15450760
CALL RITAPE 15450770
C,,, MOVE SRFTAP TO END 15450780
IF (LSRECN ,GT, 0) 16,18 15450790
16 LSRECN = LSRECN + 1 15450800
CALL SEARCH (SRFTAP, LSRECN, IOFLG) 15450810
18 CALL TAPE@P (SRFTAP, 2, IOFLG) 15450820
C,,, WRITE END OF FILE ON PROTAP AND REWIND 15450830
CALL TAPE@P (PROTAP, 2, IOFLG) 15450840
CALL TAPE@P (PROTAP, 1, IOFLG) 15450850
CALL BUFFTP (CANTAP, 3) 15450870
C,,, CHECK HERE FOR MORE PART PROGRAMS 15450880
READ (INTAPE, 50), SYSTEM(1) 15450890
IF (EOF, INTAPE) 19, 20 15450900
C,,, SET LAST PART PROGRAM FLAG 15450910
19 LSTFLG = 1 15450920
20 BACKSPACE INTAPE 15450930
C,,, IF TIME INTERRUPT OCCURRED WE WANT CLPRNT OF THE PROTAP 15450940
IF (KINTRUPT ,EQ, 1) 25, 30 15450950
25 KINTRUPT = IWAVERN = 0 15450960
30 CALL ISH@PE 15450971

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CALL PRCNTL  
50 FORMAT (A8)  
RETURN  
END

15450972  
15450980  
15450990  
15451000

FINI

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ED 0

	IDENT	FINI
PROGRAM LENGTH	00122	
ENTRY POINTS FINI	00006	
BLOCK NAMES		
SYSTEMZ	00175	
SECT1LOG	02642	
VOCABYRL	00144	
2	00145	
CROSSEC	03037	
EXTERNAL SYMBOLS		
THEND,		
QBODICT,		
ERRMSG		
RITAPE		
SEARCH		
TAPEOP		
BUFFTP		
ISHOPE		
PRCNTL		
QB0IFE0F		
BSP,		
TSH,		
QNSINGL,		
00445 SYMBOLS		

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UNCLASSIFIED

SUBROUTINE ISHOPE					ISH	10
COMMON /TIMETEST/	KSETIME1,	KSETIME2,	KSFTIME,	KSETADR	ISH	20
					ISH	30

...	COMMON AREA FOR CDC APT 3 SECTION 0				ISH	40
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*	*****	*****	*****	*****	*****	ISH	60	
COMMON /SYSTEMZ/	SYSTEM(4),	KAPTCN,	KAPTR,	KAPTIO,		ISH	70	
1	KAPTID,	KFLAGS(10),	K0,	K1,	K2,	K3,	ISH	80
2	K4,	K5,	K6,	K7,	K8,	K9,	ISH	90
3	IFILL1,	IFILL2,	IFILL3,	IFILL4,			ISH	100
4	KFLAG0,	KFLAG1,	KFLAG2,	KFLAG3,	KFLAR4,		ISH	110
5	IFILL5,	IWAVEN,	IPTNLY,	NOPST,	IFILL6,	KAUTOP,	ISH	120
6	ICLPT,	INDEXX,	IPLPTR,	IFILL7,	NOPLOT,	KDYNFG,	ISH	130
7	LOCJPT,	LOCBEG,	KSECIN,	NCLREC,	LOCMAC,	KPOCKET,	ISH	140
8	IFILL8,	IFILL9,	IFILL10,	IPOSTP(1),	NUMPST,	IPOSTFL(18),	ISH	150
9	TAPETB(1),	CANTAP,	CLTAPE,	POCTAP,	PLPTAP,	SRFTAP,	ISH	160
\$	LIBTAP,	CRDTAP,	IFILL11,	CORTAP,	TAPES1,	TAPES2,	ISH	170
\$	TAPES3,	TAPES4,	FORTIN,	INTAPE,	IOITAP,	PUNTAP,	ISH	180
\$	LSTFLG,	LTVFLG,	KONVTCL,	KINTRUPT,			ISH	190
\$	P1,	P102,	DGTRD,	RDTDG,	ONE,		ISH	200
\$	EXTRA0(20)						ISH	210
	EQUIVALENCE (PROTAP,	TAPETB)					ISH	220
*	*****	*****	*****	*****	*****	ISH	230	
						ISH	240	

...	COMMON AREA FOR CDC APT 3 SECTION 1				ISH	250
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*	*****	*****	*****	*****	*****	ISH	270	
COMMON /SECT1LOG/	ITAB1,	ITAB2,	ITAB3,			ISH	280	
1	ITAB4,	ITAB5,	ISNAM,	ITAB11,	ITAB12,	ITAB13,	ISH	290
2	JENDPTP,	JENDCAN,	JENDSTOR,	JSTRICAN,	JENDSYM,		ISH	300
3	JCANTEMP,	JRPTAB,	JLPTAB,	MAXNST,			ISH	310
4	JINWD,	JCHAR,	IWDERR,	JBUFL,	NUPERP,	NUPUN,	ISH	320
5	JSTYPE,	JVARS2,	SCHERR,	NMACV,	MACASN(25),		ISH	330
6	INDXPT,	IPTP,	IXPT,	MODE,	EOPFLG,	LPNDFL,	ISH	340
7	TRMFLG,	INTRUPT,	JUMPFL,	ICDERR,	DERUG,		ISH	350
8	MACMODE,	NESTFL,	NRESULT,	IPTLIM,	JEXEC,		ISH	360
9	KTYPE,	MACTYP,					ISH	370
\$	IPARTERR,	FINIS,	IOFLG,	MACDEL,	JSUBER,	NUMBERR,	ISH	380
\$	DEFST0(85),	DEFTAB(1000),	ZSUR(30),				ISH	390
\$	XMAT4(16),	XMAT3(16),	XMAT2(16),	XMAT1(16),	TMATX(16),		ISH	400
\$	ISTDMODE,	ISTDLIT,	ISTDTBL,	ISTDINDX,	ISTDTYPE,	ISTDWD,	ISH	410
\$	JPTIND,	KPTCODE,	KPTNAME,	KPTTYPE,	KPTNUM,	KPTINDX,	ISH	420
\$	KPTSUB,	KOMFLG,	KOMP0P,	N0SUBS,	KANFLG,	KRFSYS,	ISH	430
\$	KANREC,	KANCNT,	INAME,	KANSURF,	KANINDX,		ISH	440
\$	JPRELEN,	NEWCARD,	JGORIT,	NUMSTID,	NUMCSEQ,		ISH	450
\$	IRECIX,	IRECNO,	JTLPOS,	ITITLE(9),	LSRECN,		ISH	460
\$	NNODEFX,	NNODEFI,	NIDUM,	ISLASH,	IEQUAL,	IBLANK,	ISH	470
T	IDUMMY,	N1000,	N7777,	MASKU,	MASKL,	IDIV,	ISH	471
U	MACREL,	MACLOC,	MACBEGN,	MACLAST,	MACLEVEL,		ISH	472
V	MACNAME(3),	MACINDX(3),	NMV,	JRESTOR,	MACPSH(3,25),		ISH	473
W	JTEMP1,	JTEMP2,	JTEMP3,	JTEMP4,	JTEMP5,	JTEMP6,	ISH	474
X	JTEMP7,	JTEMP8,	JTEMP9,	EXTRA1(20)			ISH	475
	EQUIVALENCE (DEFANS(1),	IDEFST0(4),	DEFST0(4)),	(LSTYPE,	KTYPE),		ISH	480
1	(PTNUM,	KPTNUM)					ISH	490
	DIMENSION IDEFST0(85),	DEFANS(26),	IDEFTAB(1000),				ISH	500
1	ILPTAB(200),	IRPTAB(200),	ITNTAB(200),	JPR0TP(100),			ISH	510

C  
C  
C

C  
C  
C  
C





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```

190 J=JSAVE
    PRINT 220, INCH0PE
    RETURN
C
200 FORMAT (1H1)
210 FORMAT (1X,*NO HOPE, HOPE1, OR HOPE1 CARD FOUND*)
220 FORMAT (1X,*NO HOPE*,15,* OR HOPE1 CARD FOUND*)
    END

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ISH1640  
ISH1650  
ISH1660  
ISH1670  
ISH1680  
ISH1690  
ISH1700  
ISH1710

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ISH0PE                                     11/02/70      ED      0

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		IDENT	ISH0PE
PROGRAM LENGTH		00223	
ENTRY POINTS	ISH0PE	00051	
BLOCK NAMES			
	TJMETEST	00004	
	SYSTEMZ	00175	
	SECT1LOG	02642	
	VOCABTBL	02114	
	2	27531	
	CROSSEC	03037	
EXTERNAL SYMBOLS			
	THEND,		
	QBODICT,		
	PL0TS		
	STH,		
	QNSINGL,		
00475 SYMBOLS			





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	2	IRECSV(200), MACVAR(25), MACNOR(25), INWORD(10), IRUUP(2),	CRS 520
	3	PISTO(6), IPISTO(6), IDREC(4)	CRS 530
		EQUIVALENCE (INWORD(14), IRUUP(16), ILPTAB(990), IRPTAB(790),	CRS 540
	1	ITNTAB(590), PISTO(390), IPISTO(390), IDREC(384),	CRS 550
	2	JPROTP(380), IRECSV(280), MACVAR(75), MACNOR(50),	CRS 560
	3	IDEFTAB(1000), DEFTAB(1000))	CRS 570
C			CRS 580
		COMMON/VOCABTBL/ KOM(1100)	CRS 590
C			CRS 600
		COMMON /2/ JTABNUM, JTABL(12120)	CRS 610
C	*	*****	CRS 620
		COMMON/CROSSEC/	CRS 630
	1	A,B,C,D, IDSEND, XMAT9(16),	CRS 640
	2	ARRAY (254),	CRS 650
	3	XC, YC, ZC, UX, UY, UZ, R,	CRS 660
	4	SCALE,	CRS 670
	5	DCOSCYL(9),	CRS 680
	6	H0(9),	CRS 690
	7	XS(400), YS(400),	CRS 700
	8	X(103), Y(103),	CRS 710
	9	MAJER, MINOR, PHI, CX, CY, RADIUS, ISET,	CRS 720
	\$	CXYZ(16), EXYZ(16), EH(16),	CRS 730
	\$	I0KTEST,	CRS 740
	\$	TL,	CRS 750
	\$	ILOOP, IP, KR(200), IONCE	CRS 760
		EQUIVALENCE(INCHOPE, IFILLR)	CRS 770
		EQUIVALENCE(PLOTPLNE, IFILL9)	CRS 780
		DATA (IONEPART=8H )	CRS 790
			CRS 800
			CRS 810
	*	* * * * *	CRS 820
	*	* * * * *	CRS 830
	*	* * * * *	CRS 840
	*	* * * * *	CRS 850
			CRS 860
		CROSEC (MOD 1) PROVIDES A MEANS OF EXTENDING THE USE OF THE PLANE	CRS 870
		SURFACES(DEFINED BY THE PART PROGRAMMER IN THE PART PROGRAM) BY	CRS 880
		PROVIDING A PLOTTING CAPABILITY IN WHICH THE LINES OF	CRS 890
		INTERSECTION, WITHIN SPECIFIED LIMITS, BETWEEN A CROSS-SECTIONAL	CRS 900
		PLANE AND ALL OTHER DEFINED PLANES CAN BE SHOWN.	CRS 910
			CRS 920
		THE CROSS SECTIONAL PLANE FOR THE PLOT AND ITS DIMENSIONAL LIMITS	CRS 930
		ARE CONTROLLED BY MEANS OF ONE PLANE DEFINITION (NAMED ##HOPE##)	CRS 940
		AND TWO POINT DEFINITIONS (NAMED ##HOXYMIN## AND ##HOXYMAX##)	CRS 950
		ADDED TO THE PART PROGRAM,	CRS 960
			CRS 970
		THE PLOT IS SUPPLEMENTED BY PRINTER OUTPUT THAT IDENTIFIES	CRS 980
		A LINE OF INTERSECTION BY GIVING	CRS 990
		ITS SLOPE AND INTERSECTION	CRS1000
		WITH RESPECT TO THE HOPE PLANE AXES,	CRS1010
			CRS1020
		CROSEC (MOD 2.0) PROVIDES CROSS SECTIONS THROUGH CYLINDERS,	CRS1030
		WHICH INCLUDES CIRCLES, AND SPHERES,	CRS1040
			CRS1050
		THE PROGRAM IS WRITTEN IN THE FRAMEWORK OF THE CDC 3800 APT 2.1	CRS1060
		CONFIGURATION AND THREE SEGMENTS HAVE BEEN ADDED IN SECTION 1.	CRS1070

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C THE FIRST ONE, SEGMENT 101, PROCESSES PLANE INTERSECTIONS, CRS1080  
 C ESSENTIALLY IT PERFORMS THE WORK OF THE OLD CROSEC (MOD 1,0), CRS1090  
 C THE SECOND ONE, SEGMENT 102, PROCESSES CYLINDERS/CIRCLES CRS1100  
 C AND SPHERE INTERSECTIONS, CRS1110  
 C AND THE THIRD ONE, SEGMENT 103, PROCESSES THE DISCRETE POINTS CRS1120  
 C FOR THE INTERSECTIONS FROM SEGMENT 102. CRS1130  
 C CRS1140  
 C CROSS SECTIONAL PROCESSING COMMENCES FROM SUBROUTINE FINI WHEN CRS1150  
 C  $\#$ IS HOPE $\#$  IS CALLED. CRS1160  
 C CRS1170  
 C CRS1180  
 C \* \* \* \* \* CRS1190  
 C CRS1200  
 C THE  $\#$ PROGRAM $\#$  CROSEC CONTROLS SEGMENT 101 CRS1210  
 C CRS1220  
 C COMMENTS ON THOSE PORTIONS OF CROSEC COMMON CRS1230  
 C PERTINENT TO SEGMENT 101, CRS1240  
 C CRS1250  
 C  $\#$ HOPE $\#$  IS THE NAME GIVEN TO THE PLANE OF THE CROSS SECTION CRS1260  
 C CRS1270  
 C NOTE--THE HOPE SYSTEM IS CALLED THE PRIME SYSTEM. THE TERMS ARE CRS1280  
 C USED INTERCHANGABLY AND IS DENOTED BY THE SYMBOL $\#$ . CRS1290  
 C THIS SYMBOL IS USUALLY USED AS A SUFFIX, SUCH AS X $\#$  CRS1300  
 C CRS1310  
 C CRS1320  
 C A,B,C,D, ARE THE HOPE PLANE CONSTANTS CRS1330  
 C OBTAINED FROM THE CANONICAL FORM CRS1340  
 C CRS1350  
 C ISEND IS THE LENGTH OF THE DEFINED SYMBOL TABLE CRS1360  
 C CRS1370  
 C CRS1380  
 C THE XMAT9 ARRAY WILL HOLD THE MATRIX OF COEFFICIENTS FOR CRS1390  
 C COORDINATE CONVERSION (TRANSLATION AND/OR ROTATION) CRS1400  
 C FROM THE MAJOR SYSTEM TO THE HOPE SYSTEM CRS1410  
 C CRS1420  
 C FROM THE EQUATIONS CRS1430  
 C CRS1440  
 C  $X\# = T11(X-X0) + T21(Y-Y0) + T31(Z-Z0)$  CRS1450  
 C CRS1460  
 C  $Y\# = T12(X-X0) + T22(Y-Y0) + T32(Z-Z0)$  CRS1470  
 C CRS1480  
 C  $Z\# = T13(X-X0) + T32(Y-Y0) + T33(Z-Z0)$  CRS1490  
 C CRS1500  
 C CRS1510  
 C WHERE- CRS1520  
 C CRS1530  
 C THE X $\#$  AXIS HAS DIRECTION COSINES- T11, T21, T31 CRS1540  
 C CRS1550  
 C THE Y $\#$  AXIS HAS DIRECTION COSINES- T12, T22, T32 CRS1560  
 C CRS1570  
 C THE Z $\#$  AXIS HAS DIRECTION COSINES- T13, T23, T33 CRS1580  
 C CRS1590  
 C THE PRIME SYSTEM ORIGIN IS AT (X0,Y0,Z0) CRS1600  
 C CRS1610  
 C IT IS FORMED AS FOLLOWS- CRS1620  
 C CRS1630

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C	I					I	CRS1640
C	I					I	CRS1650
C	I					I	CRS1660
C	I	T11	T21	T31	C1	I	CRS1670
C	I					I	CRS1680
C	I	T12	T22	T32	C2	I	CRS1690
C	I					I	CRS1700
C	I	T13	T23	T33	C3	I	CRS1710
C	I					I	CRS1720
C	I					I	CRS1730
C	I					I	CRS1740
C	I					I	CRS1750

WHERE-

$$C1 = -(T11 * X0 + T21 * Y0 + T31 * Z0)$$

$$C2 = -(T12 * X0 + T22 * Y0 + T32 * Z0)$$

$$C3 = -(T13 * X0 + T23 * Y0 + T33 * Z0)$$

THE KR ARRAY HOLDS THE (X#Y#Z) INFORMATION OF ALL POINTS OBTAINED ON ONE COMPLETE PASS THROUGH THE INNER LOOP COMMENCING AT CARD, #CRS6160#.

##IP## COUNTS THE NUMBER OF PAIRS

REAL KR

##IONCE## IS A FLAG THAT CONTROLS THE CALLING OF SUBROUTINE DLIN

##SCALE##, HOLDS THE PLOT SCALE COMPUTED FROM THE H0XYMIN AND H0XYMAX CARDS.

##I0KTEST##, IS A FLAG USED TO TEST THE POINTS OF INTERSECTION, SPECIFICALLY, IT RECEIVES THE OUTPUT OF FUNCTION ISIT0K.

\* \* \* \* \*  
THE PROGRAMMING ACTION STARTS HERE

##YES## AND ##NO## ARE THE TWO POSSIBLE ANSWERS FOR FUNCTION ISIT0K,

INTEGER PLOTPLN0

YES=1

NO=0

\* \* \* \* \*  
C O M M E N T \* \* \* \* \*  
\* \* \* \* \*  
DEFINING THE CANONICAL FORM OF THE PLANE AS  
X \* COS ALPHA + Y \* COS BETA + Z \* COS GAMMA = P  
WHERE THE COSINE TERMS ARE DIRECTION COSINES OF X, Y, AND Z

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C      RESPECTFULLY.
C      THE CANONICAL FORM OF THE  $\#HOPE\#$  PLANE IS CALLED AND STORED IN
C      THE REFERENCE ARRAY, WHERE
C           $\#RCOSA\#$  CONTAINS COSINE ALPHA
C           $\#RCOSB\#$  CONTAINS COSINE BETA
C           $\#RCOSG\#$  CONTAINS COSINE GAMMA ,AND
C           $\#RHOPEP\#$  CONTAINS THE  $\#P\#$  OR CONSTANT VALUE
C          *           *           *           *           *           *           *
C          *           *           *           *           *           *           *
C       $\#KANSURF\#$  IS DESIGNED TO HOLD POINTERS TO CANONICAL FORMS,
C      ON CARD  $\#CRS2340\#$  IT IS HOLDING THE POINTER
C      TO THE  $\#HOPE\#$  PLANE CANONICAL FORM.
C
C      KANSURF=JTABL(ITAB11+PL0TPLN0)
C      IH0NAME=JTABL(ITAB11+PL0TPLN0-1)
C
C      THE  $\#CANGET\#$  SUBROUTINE FETCHES THE CANONICAL FORM POINTED TO
C      BY  $\#KANSURF\#$  AND STORES ITS ELEMENTS IN THE  $\#DEFST0\#$  ARRAY.
C
C      CALL CANGET
C      RCOSA=DEFST0(4)
C      RCOSB=DEFST0(5)
C      RCOSG=DEFST0(6)
C      RHOPEP=DEFST0(7)
C
C      USING THE SHORTHAND SYMBOLS FOR THE PLANE CONSTANTS=A,B,C,D
C
C      A=RCOSA
C      B=RCOSB
C      C=RCOSG
C      D=RHOPEP
C      PRINT 370, IH0NAME,A,B,C,D
C
C      SUBROUTINE TESTHOPE FILLS IN THE  $\#XMAT9\#$  ARRAY
C
C      CALL TESTHOPE
C
C      ANOTHER TOP-OF-FORM
C
C      PRINT 360
C          *           *           C O M M E N T           *           *           *
C          *           *           *           *           *           *           *
C      SINCE THE COSINE OF THE ANGLE BETWEEN TWO PLANES IS EQUAL TO THE
C      SUM OF THE PRODUCTS OF CORRESPONDING DIRECTION COSINES, THIS FACT
C      IS TAKEN ADVANTAGE OF BY COMPUTING THE ANGLE BETWEEN EACH DEFINED
C      PLANE AND THE REFERENCE PLANE, SPECIAL ATTENTION IS CALLED TO
C      THOSE PLANES THAT ARE EITHER PARALLEL OR PERPENDICULAR
C      TO THE REFERENCE PLANE.
C          *           *           *           *           *           *           *
C          *           *           *           *           *           *           *
C      PRINT 380,IH0NAME
C      DO 120 J=1,IDSEND,2
C      I=ITAB11+J-1

```

```

CRS2200
CRS2210
CRS2220
CRS2230
CRS2240
CRS2250
CRS2260
CRS2270
CRS2280
CRS2290
CRS2300
CRS2310
CRS2320
CRS2330
CRS2340
CRS2350
CRS2360
CRS2370
CRS2380
CRS2390
CRS2400
CRS2410
CRS2420
CRS2430
CRS2440
CRS2450
CRS2460
CRS2470
CRS2480
CRS2490
CRS2500
CRS2510
CRS2520
CRS2530
CRS2540
CRS2550
CRS2560
CRS2570
CRS2580
CRS2590
CRS2600
CRS2610
CRS2620
CRS2630
CRS2640
CRS2650
CRS2660
CRS2670
CRS2680
CRS2690
CRS2700
CRS2710
CRS2720
CRS2730
CRS2740
CRS2750

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C                                     CRS5540
C                                     CRS5550
C #IPTN## IS THE INTERSECTION POINT NUMBER COUNTER                CRS5560
C                                     CRS5570
C IONCE=1                                                                CRS5580
C IP=1                                                                    CRS5590
C IPTN#=1                                                                CRS5600
C                                     CRS5610
C THE START OF THE OUTER LOOP                                         CRS5620
C                                     CRS5630
C DO 330 KK=1, IDSEND, 2                                               CRS5640
C K=KK=1                                                                CRS5650
C                                     CRS5660
C SHOULD ##DLINE## BE CALLED?                                         CRS5670
C                                     CRS5680
C IF (IONCE.EQ.1) 200,190                                             CRS5690
C                                     CRS5700
C THE IDEA IS TO CALL DLINE FOR THE PURPOSES OF DRAWING A           CRS5710
C LINE BETWEEN THE MINIMUM AND MAXIMUM                                CRS5720
C POINTS IN THE SET OF ALL THE INTERSECTION POINTS OBTAINED         CRS5721
C DURING THE JUST COMPLETED PASS THRU THE INNER LOOP. IF NO POINTS CRS5722
C WERE CREATED, NO CALL IS MADE TO ##DLINE##.                        CRS5730
C                                     CRS5740
C 190 CONTINUE                                                         CRS5750
C CALL DLINE (NAME1,IP,KR,SCALE)                                       CRS5760
C                                     CRS5770
C CLOSE THE GATE                                                       CRS5780
C                                     CRS5790
C IONCE=1                                                                CRS5800
C 200 CONTINUE                                                         CRS5810
C I=ITAB11+K                                                            CRS5820
C                                     CRS5830
C SEE REMARKS IN VICINITY OF STATEMENT 921                            CRS5840
C                                     CRS5850
C IONE=JTABL(I)                                                         CRS5860
C ITWO=JTABL(I+1)                                                       CRS5870
C IONEPART=IONE.AND.7777777700000000B                                CRS5880
C IX=(IONE.AND.7700000000000000B)                                       CRS5890
C                                     CRS5900
C BYPASS OCCURS IF THE NAME CONTAINS AN##X## OR THE WORD##HOPE##.   CRS5910
C                                     CRS5920
C IF ((IONEPART.EQ.8HHEPE0000).OR.(IX.EQ.8HX0000000)) 330,210     CRS5930
C 210 CONTINUE                                                         CRS5940
C IF (ITWO.EQ.NN0DEFX,OR.ITWO.EQ.NN0DEFI) 330,220                    CRS5950
C 220 ISTDWC=ITWO                                                       CRS5960
C CALL STDUNPK                                                           CRS5970
C IF (ISTDTBL.EQ.4) 230,330                                             CRS5980
C 230 CONTINUE                                                         CRS5990
C KANSURF=ITWO                                                         CRS6000
C CALL CANGET                                                            CRS6010
C                                     CRS6020
C THE CANONICAL FORM OF A PLANE HAS BEEN ISOLATED AND ITS NAME AND   CRS6030
C CONSTANTS ARE NOW PICKED UP FOR USE. THESE VALUES WILL BE USED   CRS6040
C DURING THE COMPLETE PROCESSING OF THE INNER LOOP.                  CRS6050
C                                     CRS6060
C ISAM=(DEFST0(1).AND,7777B)                                           CRS6070
C IF ((ISAM.EQ.2).OR.(ISAM.EQ.3)) 240,330

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240	NAME1=IONE	CRS6080
	DEFTAB(104)=DEFST0(4)	CRS6090
	DEFTAB(105)=DEFST0(5)	CRS6100
	DEFTAB(106)=DEFST0(6)	CRS6110
	DEFTAB(107)=DEFST0(7)	CRS6120
C		CRS6130
C	START OF THE INNER LOOP	CRS6140
C		CRS6150
	DO 320 L=1,IDSEND,2	CRS6160
	M=ITAB11*L-1	CRS6170
C		CRS6180
C	SEE REMARKS IN VICINITY OF STATEMENT 921	CRS6190
C		CRS6200
	IONE=JTABL(M)	CRS6210
	ITW0=JTABL(M+1)	CRS6220
	IONEPART=IONE,AND,7777777700000000B	CRS6230
	IX=(IONE,AND,7700000000000000B)	CRS6240
C		CRS6250
C	BYPASS OCCURS IF THE NAME CONTAINS AN##X## OR THE WORD##HOPE##,	CRS6260
C		CRS6270
	IF ((IONEPART.EQ,8HHCPE0000),OR,(IX,EQ,8HX0000000)) 320,250	CRS6280
250	CONTINUE	CRS6290
	IF (ITW0,EQ,NN0DEFX,OR,ITW0,EQ,NN0DEFI) 320,260	CRS6300
260	ISTDWD=ITW0	CRS6310
	CALL STDUNPK	CRS6320
	IF (ISTDTBL,EQ,4) 270,320	CRS6330
270	CONTINUE	CRS6340
	KANSLRF=ITW0	CRS6350
	CALL CANGET	CRS6360
C		CRS6370
C	THE CANONICAL FORM OF THE THIRD PLANE HAS BEEN ISOLATED,	CRS6380
C	ITS NAME AND CONSTANTS ARE NOW PICKED UP FOR USE.	CRS6390
C		CRS6400
	ISAM=(DEFST0(1),AND,7777B)	CRS6410
	IF ((ISAM,EQ,2),OR,(ISAM,EQ,3)) 280,320	CRS6420
280	NAME2=IONE	CRS6430
	DEFTAB(100)=DEFST0(4)	CRS6440
	DEFTAB(101)=DEFST0(5)	CRS6450
	DEFTAB(102)=DEFST0(6)	CRS6460
	DEFTAB(103)=DEFST0(7)	CRS6470
C		CRS6480
C	THE ERROR MESSAGE INDICATOR IS ZEROED	CRS6490
C		CRS6500
	JSUBER=0	CRS6510
C		CRS6520
C	READY TO SOLVE THREE PLANE EQUATIONS SIMULTANEOUSLY	CRS6530
C		CRS6540
	CALL SIMEQ	CRS6550
	IF (JSUBER,EQ,1005) 290,300	CRS6560
290	CONTINUE	CRS6570
C		CRS6580
C	UNSUCCESSFUL SOLUTION	CRS6590
C		CRS6600
	GO TO 320	CRS6610
C		CRS6620
C	SATISFACTORY SOLUTION PROCEED	CRS6630

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C		CRS6640
C	300 CONTINUE	CRS6650
C		CRS6660
C	XR,YR,ZR ARE THE COORDINATES OF THE POINT IN THE MAJOR SYSTEM,	CRS6670
C		CRS6680
	XR=DEFTAB(112)	CRS6690
	YR=DEFTAB(113)	CRS6700
	ZR=DEFTAB(114)	CRS6710
C		CRS6720
C	XP, YP, ZP ARE THE COORDINATES	CRS6730
C	OF THE POINT IN THE HOPE PLANE SYSTEM	CRS6731
C		CRS6740
	XP=0	CRS6750
	YP=0	CRS6760
	ZP=0	CRS6770
	CALL MM (XP,YP,ZP,XR,YR,ZR,XMAT9)	CRS6780
C		CRS6790
C	X, Y ARE THE COORDINATES OF THE POINT FOR THE PLOTTER,	CRS6800
C		CRS6810
	X=XP*SCALE+5.0	CRS6820
	Y=YP*SCALE+5.0	CRS6830
	Z=ZP	CRS6840
C		CRS6850
C	TEST TO DETERMINE IF THE POINT IS ACCEPTABLE-	CRS6860
C	ARE (XR,YR,ZR) WITHIN THE X,Y,Z LIMITS?	CRS6870
C	ARE (X,Y) WITHIN THE PLOT LIMITS?	CRS6880
C		CRS6900
	ISTESTOK=ISITOK(XR,YR,ZR,X,Y,Z,RAWXMIN,RAWYMIN,RAWZMIN,RAWXMAX,RAW	CRS6910
	YMAX,RAWZMAX,YES,NO,I0NCE,KR,IP,SCALE)	CRS6920
	IF (ISTESTOK.EQ.NO) 320,310	CRS6930
C		CRS6940
C	POINT ACCEPTED CONTINUE	CRS6950
C		CRS6960
C	310 CONTINUE	CRS6970
C		CRS6980
C		CRS6990
C		CRS7000
C		CRS7020
	IPINC=IPTNO+1	CRS7030
	320 CONTINUE	CRS7040
	330 CONTINUE	CRS7050
C	DRAW A LINE THROUGH THE LAST SET OF POINTS IF THEY EXIST	CRS7060
	IF (I0NCE.EQ.0) 340,350	CRS7070
	340 CONTINUE	CRS7080
	CALL DLINE (NAME1,IP,KR,SCALE)	CRS7090
	350 CONTINUE	CRS7100
C		CRS7110
C	THE LINE AND PLANE CANNONICAL FORMS HAVE	CRS7120
C	ALL BEEN OPERATED ON.	CRS7130
C	NOW GO TO SEGMENT 2 AND LOOK FOR CYLINDERS AND SPHERES	CRS7140
	IDSEND=IDSEND+1	CRS7150
	IFILL7=102	CRS7160
	CALL PRNTL	CRS7170
C		CRS7180
	360 FORMAT (1H1)	CRS7190
	370 FORMAT (1X,AB,/,1X,*,A,B,C,D,*,4F10.7)	CRS7200

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380 FORMAT (30X,*ANGLES BETWEEN *,A8,* AND THE DEFINED PLANES*,//////)CRS7210
390 FORMAT (1X,A8,1X,32HPERPENDICULAR TO REFERENCE PLANE,////) CRS7220
400 FORMAT (1X,*FOR *,A8,*COSINE ARGUMENT GT 1, IS *,E20.7) CRS7230
410 FORMAT (1X,A8,1X,27HPARALLEL TO REFERENCE PLANE,////) CRS7240
420 FORMAT (1X,A8,1X,26HDEGREES TO REFERENCE PLANE,////) CRS7250
430 FORMAT (1X,*H0XYMIN AND H0XYMAX NOT FOUND*,/,1X,*THEY MUST BE SEQUENTIAL, MIN THEN MAX*) CRS7260
440 FORMAT (1X,*IN ORIGINAL COORDINATE SYSTEM*,/,/,/) CRS7280
450 FORMAT (5X,*MINIMUM VALUES*,/,/,3(10X,F10.5,/,/,5X,*MAXIMUM VALUECRS7290
15*,/,/,3(10X,F10.5,/,/)) CRS7300
460 FORMAT (/,/,1X,*IN HOPE PLANE*,/,/) CRS7310
470 FORMAT (1X,*SCALE...*,F10.5,* INCHES OF PLOT LENGTH = 1 INCH OF PACRS7320
1RT LENGTH*) CRS7330
480 FORMAT (/,/,1X,*TO OBTAIN A 1 TO 1 PLOT ON THE GERBER USE A SCALE*CRS7340
1,* FACTOR IN BOTH X AND Y OF *,F10.5) CRS7350
490 FORMAT (30X,A8,* INTERSECTIONS WITH ALLOWED DEFINED SURFACES*,////CRS7360
1) CRS7370
FND CRS7380

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CROSEC

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ED 0

		IDENT	CROSEC
PROGRAM LENGTH			01467
ENTRY POINTS	CROSEC		00276
BLOCK NAMES			
	TIMETEST		00004
	SYSTEMZ		00175
	SECT1LOG		02642
	VOCABTBL		02114
	2		27531
	CROSSEC		03037
EXTERNAL SYMBOLS			
	QBQENTRY		
	THEND.		
	QBOSTOPS		
	Q1010100		
	QBODICT.		
	CANGET		
	TESTHOPE		
	STDUNPK		
	MM		
	SYMBOL		
	PLOT		
	DLINE		
	SIMEQ		
	ISITOK		
	PRCNTL		
	SQRTF		
	ACOSF		
	STH.		
	ONSINGL.		
00663 SYMBOLS			

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SUBROUTINE TESTHOPE                                TEH 10
C                                                    TEH 20
COMMON /CROSSEC/ A,B,C,D, IDSEND, XMAT9(16), ARRAY(254), XC, YC, ZC, UX, UTEH 30
1Y, UZ, R, SCALE, DCOSCYL(9), H0(9), XS(400), YS(400), X(103), Y(103), MAJOR, TEH 40
2MINOR, PHI, CX, CY, RADIUS, ISET, CXYZ(16), EXYZ(16), FH(16), IOKTEST, TL, ILTEH 50
300P, IP, KR(200), IONCE                                TEH 60
C                                                    TEH 70
C                                                    TEH 80
C THE PURPOSE OF SUBROUTINE TESTHOPE IS TO EXAMINE THE DIRECTION TEH 90
C COSINES OF THE HOPE PLANE IN ORDER TO DECIDE ON THE ORIENTATION TEH 100
C OF THE HOPE PLANE COORDINATE SYSTEM TEH 110
C                                                    TEH 120
C                                                    TEH 130
C A,B,C,D ARE THE HOPE PLANE CONSTANTS TEH 140
C                                                    TEH 150
C THE XMAT9 ARRAY HOLDS THE CONVERSION CONSTANTS BETWEEN TEH 160
C THE COORDINATE SYSTEMS AND IS EXPLAINED IN THE CROSEC COMMENTS. TEH 170
C                                                    TEH 180
C                                                    TEH 190
C IF ALL 4 OF THE HOPE PLANE CONSTANTS ARE ZERO, TEH 200
C NO CROSS SECTIONAL SOLUTION IS POSSIBLE, TEH 210
C                                                    TEH 220
C                                                    TEH 230
C IF (A.EQ.0.AND,B.EQ.0.AND,C.EQ.0.AND,D.EQ.0) 10,20 TEH 240
10 PRINT 200 TEH 250
STOP TEH 260
C                                                    TEH 270
C                                                    TEH 280
C IF ALL 4 OF THE HOPE PLANE CONSTANTS ARE NON-ZERO, TEH 290
C OR IF PARALLEL TO EITHER THE Y AXIS OR THE Z AXIS TEH 300
C THEN A GENERAL SOLUTION IS CALLED FOR SINCE NO HOPE PLANE TEH 310
C ORIENTATION WITH A MAJOR COORDINATE PLANE EXISTS. TEH 320
C                                                    TEH 330
20 IF ((A.NE.0.AND,B.NE.0.AND,C.NE.0.AND,D.NE.0).OR.(A.NE.0.AND,B.EQ. TEH 340
10.AND,C.NE.0.AND,D.NE.0).OR.(A.NE.0.AND,B.NE.0.AND.C.EQ.0.AND,D.NE TEH 350
2,0)) 30,40
30 CALL FILXMAT9 (D/A,0,0,A,B,C,D,XMAT9) TEH 370
RETURN TEH 380
C                                                    TEH 390
C                                                    TEH 400
C HOPE IS PARALLEL TO THE XY PLANE IF TEH 410
C                                                    TEH 420
40 IF (A.EQ.0.AND,B.EQ.0.AND,C.EQ.1) 50,60 TEH 430
C                                                    TEH 440
C HOPE PARALLEL TO XY PLANE TEH 450
C                                                    TEH 460
50 CALL FILXMAT9 (1,0,0,0,0,0,1,0,0,0,0,0,1,0,0,+D*C,XMAT9) TEH 470
RETURN TEH 480
C                                                    TEH 490
C                                                    TEH 500
C HOPE IS PARALLEL TO THE XZ PLANE IF TEH 510
C                                                    TEH 520
60 IF (A.EQ.0.AND,B.EQ.1.AND,C.EQ.0) 70,80 TEH 530
C                                                    TEH 540
C HOPE PARALLEL TO XZ PLANE TEH 550
70 CALL FILXMAT9 (1,0,0,0,0,0,0,0,1,0,0,0,-1,0,0,+D*B,XMAT9) TEH 560

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	RETURN	TEH 570
C		TEH 580
C	HOPE IS PARALLEL TO THE YZ PLANE IF=	TEH 590
C		TEH 600
C	80 IF (A.EQ.1.AND,B.EQ.0.AND,C.EQ.0) 90,100	TEH 610
C		TEH 620
C	HOPE PARALLEL TO YZ PLANE	TEH 630
C		TEH 640
C	90 CALL FILXMAT9 (0,1,0,0,0,0,0,1,0,0,1,0,0,0,D*A,XMAT9)	TEH 650
C	RETURN	TEH 660
C		TEH 670
C		TEH 680
C	HOPE PARALLEL TO X AXIS AND INTERCEPTS Y AND Z AXES	TEH 690
C		TEH 700
C	100 IF (A.EQ.0.AND,B.NE.0.AND,C.NE.0) 110,120	TEH 710
C		TEH 720
C	110 CALL FILXMAT9 (1,0,0,0,0,0,C,*B,0,A,B,C,*(D*B*R+D*C*C),XMAT9)	TEH 730
C		TEH 740
C	RETURN	TEH 750
C		TEH 760
C		TEH 770
C	IF D IS ZERO THEN HOPE PLANE INTERSECTS THE ORIGIN	TEH 780
C		TEH 790
C	120 IF ((D.EQ.0).AND.(B.NE.0)) 130,140	TEH 800
C		TEH 810
C		TEH 820
C	IN SUCH A SITUATION	TEH 830
C	FIRST TRY TO LET THE X PRIME AXIS BE	TEH 840
C	THE INTERSECTION BETWEEN THE HOPE PLANE	TEH 850
C	AND THE XY PLANE	TEH 860
C		TEH 870
C	130 PHI=ATAN((-A)/(B))	TEH 880
C	T11=COS(PHI)	TEH 890
C	T21=SIN(PHI)	TEH 900
C	T31=0	TEH 910
C	GO TO 180	TEH 920
C		TEH 930
C	SECOND TRY THE INTERSECTION BETWEEN	TEH 940
C	THE HOPE PLANE AND THE XZ PLANE	TEH 950
C		TEH 960
C	140 IF ((D.EQ.0).AND.(C.NE.0)) 150,160	TEH 970
C	150 PHI=ATAN((-A)/(C))	TEH 980
C	T11=COS(PHI)	TEH 990
C	T21=0	TEH1000
C	T31=SIN(PHI)	TEH1010
C	GO TO 180	TEH1020
C		TEH1030
C	THIRD TRY THE INTERSECTION BETWEEN	TEH1040
C	THE HOPE PLANE AND THE YZ PLANE	TEH1050
C		TEH1060
C	160 IF ((D.EQ.0).AND.(A.NE.0)) 170,190	TEH1070
C	170 PHI=ATAN((-B)/(C))	TEH1080
C	T11=0	TEH1090
C	T21=SIN(PHI)	TEH1100
C	T31=COS(PHI)	TEH1110
C	GO TO 180	TEH1120

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C                                     TEH1130
C THE DIRECTION COSINES FOR THE Z AXIS ARE A,B,C          TEH1140
C                                     TEH1150
180 T13=A                                                  TEH1160
    T23=B                                                  TEH1170
    T33=C                                                  TEH1180
C                                     TEH1190
C THE DIRECTION COSINES FOR THE Y PRIME AXIS             TEH1200
C ARE THE CROSS PRODUCTS OF ZPRIME CROSS X PRIME        TEH1210
C                                     TEH1220
    T12=T23*T31-T21*T33                                    TEH1230
    T22=T11*T33-T13*T31                                    TEH1240
    T32=T13*T21-T11*T23                                    TEH1250
    CALL FILXMAT9 (T11,T21,T31,0,T12,T22,T32,0,T13,T23,T33,0,XMAT9) TEH1260
    RETURN                                                  TEH1270
C                                     TEH1280
C IF THIS POINT IS REACHED, THEN NO HOPE COORDINATE SYSTEM IS TEH1290
C POSSIBLE, AN ERROR MESSAGE IS PRINTED                 TEH1300
C AND THE PROGRAM STOPPED,                               TEH1310
C                                     TEH1320
190 PRINT 210, A,B,C,D                                     TEH1330
    STOP                                                  TEH1340
C                                     TEH1350
C                                     TEH1360
200 FORMAT (1X,*ALL COEFFICIENTS FOR HOPE PLANE TEST ZERO*./,*NO CROSS*TEH1370
1 SECTION POSSIBLE, STOP CALLED FOR*)                    TEH1380
210 FORMAT (1X,*FAILED 11 TESTS IN TESTHOPE, DECLARED INVALID*./,1X,*TEH1390
1A = *.F10.5,*, B = *.F10.5,*, C = *.F10.5,*, D = *.F10.5./) TEH1400
    END                                                  TEH1410

```

TESTHOPE

11/02/70

ED

0

	IDENT	TESTHOPE
PROGRAM LENGTH	00527	
ENTRY POINTS	TESTHOPE	00056
BLOCK NAMES	CROSSEC	03037
EXTERNAL SYMBOLS		
	THEND,	
	QBQSTOPS	
	QBQDICT,	
	GENSOL	
	FILXMAT9	
	SINF	
	COSF	
	ATANF	
	STH,	
	QNSINGL,	
00162 SYMBOLS		

11/02/70

C  
C  
C  
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C  
C  
C  
C  
C  
C

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SUBROUTINE FILXMAT9 (U1,U2,U3,U4,U5,U6,U7,U8,U9,U10,U11,U12,XMAT9)FXM 10
                                                                FXM 20
THE PURPOSE OF THIS SUBROUTINE IS TO FILL UP THE XMAT9 ARRAY    FXM 30
WITH THE 12 INPUT PARAMETERS,                                    FXM 40
                                                                FXM 50
                                                                FXM 60
THE PURPOSE OF XMAT9 IS EXPLAINED IN GROSEC COMMENTS           FXM 70
                                                                FXM 80
                                                                FXM 90
THIS SUBROUTINE IS CALLED FROM SUBROUTINE TESTHOPE              FXM 100
                                                                FXM 110
                                                                FXM 120
                                                                FXM 130
DIMENSION XMAT9(1)                                             FXM 140
XMAT9(1)=U1                                                    FXM 150
XMAT9(2)=U2                                                    FXM 160
XMAT9(3)=U3                                                    FXM 170
XMAT9(4)=U4                                                    FXM 180
XMAT9(5)=U5                                                    FXM 190
XMAT9(6)=U6                                                    FXM 200
XMAT9(7)=U7                                                    FXM 210
XMAT9(8)=U8                                                    FXM 220
XMAT9(9)=U9                                                    FXM 230
XMAT9(10)=U10                                                  FXM 240
XMAT9(11)=U11                                                  FXM 250
XMAT9(12)=U12                                                  FXM 260
RETURN                                                         FXM 270
END

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FILXMAT9                                11/02/70                ED      0
                                IDENT      FILXMAT9
PROGRAM LENGTH                    00200
ENTRY POINTS      FILXMAT9        00003
EXTERNAL SYMBOLS      QBODICT,
00073 SYMBOLS

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11/02/70

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SUBROUTINE GENSOL (L1,L2,L3,A,B,C,D,XMAT9)          GEN  10
C                                                     GEN  20
C THE PURPOSE OF THIS SUBROUTINE IS TO COMPUTE      GEN  30
C THE DIRECTION COSINES FOR THE GENERAL CASE WHERE THE HOPE PLANE   GEN  40
C IS NOT PARALLEL TO PLANES XY, XZ, OR YZ,         GEN  50
C                                                     GEN  60
C (L1,L2,L3) IS THE INTERSECTION OF THE X=AXIS AND THE HOPE PLANE   GEN  70
C REAL L1,L2,L3                                     GEN  80
C REAL L1,L2,L3                                     GEN  90
C                                                     GEN 100
C A,B,C,D ARE THE HOPE PLANE CONSTANTS             GEN 110
C                                                     GEN 120
C THE XMAT9 ARRAY IS FOR OUTPUT AND IS DESCRIBED IN CROSEC COMMENTS GEN 130
C                                                     GEN 140
C DIMENSION XMAT9(1)                               GEN 150
C                                                     GEN 160
C THIS SUBROUTINE IS CALLED FROM SUBROUTINE TESTHOPE GEN 170
C                                                     GEN 180
C THE COORDINATES OF THE POINT FORMED BY THE INTERSECTION OF THE   GEN 190
C NORMAL TO THE PLANE AND THE PLANE ARE (DA,DB,DC) GEN 200
C                                                     GEN 210
C DA=D*A                                             GEN 220
C DB=D*B                                             GEN 230
C DC=D*C                                             GEN 240
C                                                     GEN 250
C THE DELTA X, DELTA Y, AND DELTA Z DISTANCES BETWEEN THE TWO POINTS GEN 260
C                                                     GEN 270
C XX=L1-DA                                           GEN 280
C XY=L2-DB                                           GEN 290
C XZ=L3-DC                                           GEN 300
C                                                     GEN 310
C THE Xz AXIS IS DIRECTED FROM (DA,DB,DC) TO (L1,L2,L3) GEN 320
C                                                     GEN 330
C DEN=SQRT(XX**2+XY**2+XZ**2)                       GEN 340
C XAX=XX/DEN                                         GEN 350
C XAY=XY/DEN                                         GEN 360
C XAZ=XZ/DEN                                         GEN 370
C                                                     GEN 380
C                                                     GEN 390
C THE Zx AXIS HAS DIRECTION COSINES A,B,C           GEN 400
C                                                     GEN 410
C THE Yz AXIS HAS ITS DIRECTION COSINES COMPUTED   GEN 420
C FROM THE CROSS PRODUCT TERMS OF Zx CROSS Xz     GEN 430
C                                                     GEN 440
C YAX=B*XAZ-C*XAY                                    GEN 450
C YAY=C*XAX-A*XAZ                                    GEN 460
C YAZ=A*XAY-B*XAX                                    GEN 470
C                                                     GEN 480
C THE XMAT9 ARRAY IS FILLED WITH POSITIONS 4, 8, AND 12 BEING      GEN 490
C FILLED BY THE COMPUTED CONSTANTS C1, C2, C3 AS DEFINED IN THE    GEN 500
C CROSEC COMMENTS,                                             GEN 510
C                                                     GEN 520
C XMAT9(1)=XAX                                         GEN 530
C XMAT9(2)=XAY                                         GEN 540
C XMAT9(3)=XAZ                                         GEN 550
C XMAT9(4)=XAX*(-DA)+XAY*(-DB)+XAZ*(-DC)           GEN 560

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XMAT9(5)=YAX
XMAT9(6)=YAY
XMAT9(7)=YAZ
XMAT9(8)=YAX*(-DA)+YAY*(-DB)+YAZ*(-DC)
XMAT9(9)=A
XMAT9(10)=B
XMAT9(11)=C
XMAT9(12)=A*(-DA)+B*(-DB)+C*(-DC)
RETURN
END

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GEN 570
GEN 580
GEN 590
GEN 600
GEN 610
GEN 620
GEN 630
GEN 640
GEN 650
GEN 660.

```

GENSOL

11/02/70

ED

C

	IDENT	GENSOL
PROGRAM LENGTH	00323	
ENTRY POINTS	GENSOL	00003
EXTERNAL SYMBOLS	QBODICT, SQRTF	
00111 SYMBOLS		

11/02/70

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FUNCTION ISITOK (XR,YR,ZR,XI,YI,Z,RAWXMIN,RAWYMIN,RAWZMIN,RAWXMAX, IOK 10
1RAWYMAX,RAWZMAX,YES,NO,IONCE,KR,IP,SCALE) IOK 20
DIMENSION KR(1) IOK 30
C IOK 40
C IOK 50
C THE PURPOSE OF THIS FUNCTION IS TO PERFORM IOK 60
C TWO ACCEPTANCE TESTS IOK 70
C ON THE NEWLY COMPUTED POINT OF INTERSECTION AND TO PROVIDE A YES IOK 80
C OR NO ANSWER TO ITS ACCEPTABLENESS IOK 90
C IOK 100
C (XR,YR,ZR) IS THE POINT IN THE X,Y,Z SYSTEM IOK 110
C IOK 120
C (X,Y,Z) IS THE POINT IN PLOT COORDINATES (Z INACTIVE) IOK 130
C IOK 140
C RAWXMIN,... ARE THE X,Y,Z SYSTEM LIMITS IOK 150
C IOK 160
C YES, NO ARE THE TWO POSSIBLE ANSWERS IOK 170
C IOK 180
C THIS FUNCTION IS CALLED FROM THE INNER LOOP IN CROSEC IOK 190
C IOK 200
C REAL KR IOK 210
C IOK 220
C DOES THE POINT FALL WITHIN THE X,Y,Z LIMITS? IOK 230
C IOK 240
C IF (XR.LT. RAWXMIN,OR,XR.GT,RAWXMAX,OR,YR.LT,RAWYMIN,OR,YR.GT,RAWY IOK 250
1AX,OR,ZR.LT,RAWZMIN,OR,ZR.GT,RAWZMAX) 30,10 IOK 260
C IOK 270
C ARE THE PLOT COORDINATES BETWEEN 0 AND 10,0? IOK 280
C IOK 290
C 10 IF (XI.LT.0,0,OR,XI.GT,10,0,OR,YI.LT,0,0,OR,YI.GT,10,0) 30,20 IOK 300
C IOK 310
C IF THE POINT HAS PASSED THE FIRST TWO TESTS ITS (X,Y) IS IOK 320
C ENTERED IN THE KR ARRAY USED BY SUBROUTINE DLINE. IOK 330
C 20 KR(IP)=(XI-5,0)/SCALE IOK 340
C KR(IP+1)=(YI-5,0)/SCALE IOK 350
C IP=IP+2 IOK 360
C IOK 370
C OPEN THE GATE THAT CONTROLS THE DLINE CALL IOK 380
C IOK 390
C IONCE=0 IOK 400
C IOK 410
C IOK 420
C THE YES RETURN IOK 430
C IOK 440
C ISITOK=YES IOK 450
C RETURN IOK 460
C IOK 470
C THE NO RETURN IOK 480
C IOK 490
C 30 ISITOK=NO IOK 500
C IOK 510
C ZERO THE POINT VARIABLES SINCE THE ANSWER IS NO, IOK 520
C IOK 530
C XR=0 IOK 540
C YR=0 IOK 550
C ZR=0 IOK 560

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XI=0  
YI=0  
Z=0  
RETURN  
END

10K 570  
10K 580  
10K 590  
10K 600  
10K 610

ISITOK

11/02/70

ED 0

	IDENT	ISITOK
PROGRAM LENGTH	00310	
ENTRY POINTS	ISITOK	00003
EXTERNAL SYMBOLS		Q1Q10100
		Q8QDICT.
00134 SYMBOLS		

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	SUBROUTINE DLINE (NAME1,IP,KR,SCALE)	DLN 10
	DIMENSION KR(1)	DLN 20
C		DLN 30
C	THE PURPOSE OF THIS SUBROUTINE IS TO PLOT A CONTINUOUS LINE	DLN 40
C	BETWEEN THE POINTS IN THE KR ARRAY	DLN 50
C	WITHOUT ALLOWING ANY OVERDRAWING	DLN 60
C	AND TO COMPUTE AND PRINT THE SLOPE AND INTERCEPT OF THIS LINE.	DLN 70
C		DLN 71
C	AN ORDERING IN X IS PERFORMED	DLN 72
C	TO FIND A MINIMUM AND MAXIMUM.	DLN 73
C	IF A VERTICAL LINE IS PRESENT, HOWEVER,	DLN 74
C	AN ORDERING IN Y IS NECESSARY.	DLN 75
C		DLN 76
C	NAME 1 IS THE NAME OF THE PLANE ISOLATED IN THE OUTER LOOP	DLN 80
C	AND IS THE PLANE WHOSE LINE OF INTERSECTION	DLN 90
C	IS ABOUT TO BE PLOTTED.	DLN 91
C		DLN 100
C	THE KR ARRAY CONTAINS CONSECUTIVE X,Y PLOT COORDINATES	DLN 110
C	((IP=1)/2 IS THE NUMBER OF POINTS)	DLN 120
C		DLN 130
	REAL KR	DLN 140
	REAL MINX,MAXX,SLOPE	DLN 150
	REAL MINY,MAXY	DLN 160
	S(W)=W*SCALE*5.0	DLN 170
C		DLN 180
C	ESTABLISH THE END COUNT FOR LOOP CONTROL	DLN 190
	IPEND=IP-1	DLN 200
C		DLN 210
C	THE FIRST POINT.	DLN 220
C		DLN 230
	X=KR(1)	DLN 240
	Y=KR(2)	DLN 250
C		DLN 260
C	IF THERE IS ONLY ONE POINT IN THE ARRAY A LINE CANNOT BE DRAWN	DLN 270
C		DLN 280
C	IF THERE ARE MORE THAN TWO POINTS A MINIMUM AND A MAXIMUM MUST	DLN 290
C	BE DETERMINED TO AVOID THE PEN DRAWING OVER A LINE	DLN 300
C	MORE THAN ONCE.	DLN 310
C		DLN 320
	IF (IP.EQ.3) 280,110	DLN 330
C		DLN 340
C	THERE ARE TWO OR MORE POINTS	DLN 350
C		DLN 360
C	INITIALLY THE FIRST POINT IN X IS BOTH THE MINIMUM AND MAXIMUM	DLN 370
110	MINX=X	DLN 380
	YOFMINX=Y	DLN 390
	MAXX=X	DLN 400
	YOFMAXX=Y	DLN 410
C		DLN 420
	DO 150 I=3,IPEND,2	DLN 430
C	A NEW SET OF VARIABLES	DLN 440
C		DLN 450
	X=KR(I)	DLN 460
	Y=KR(I+1)	DLN 470
C		DLN 480
C	THE TEST FOR MINIMUM	DLN 490

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C		DLN 500
	IF (X,LT,MINX) 130,120	DLN 510
C		DLN 520
C	THE TEST FOR MAXIMUM	DLN 530
C		DLN 540
120	IF (X,GT,MAXX) 140,150	DLN 550
C		DLN 560
C	A NEW MINIMUM	DLN 570
130	MINX=X	DLN 580
	YOFMINX=Y	DLN 590
	GO TO 150	DLN 600
C		DLN 610
C	A NEW MAXIMUM	DLN 620
C		DLN 630
140	MAXX=X	DLN 640
	YOFMAXX=Y	DLN 650
	GO TO 150	DLN 660
150	CONTINUE	DLN 670
C		DLN 680
C		DLN 690
C	THE SLOPE AND INTERCEPT OF THE LINE ARE TO BE CALCULATED	DLN 700
C	AND PRINTED OUT ALONG WITH THE NAME OF THE PLANE FOR	DLN 710
C	PURPOSES OF INFORMATION AND AS AN AID TO PLOT INTERPRETATION	DLN 720
C	THE EXAMINATION OF DELX AND DELY FOR ZERO IS TO AVOID AN ATTEMPT	DLN 730
C	TO DIVIDE BY ZERO WHEN COMPUTING THE SLOPE	DLN 740
C		DLN 750
C	IF DELX IS ZERO THAN AN ORDERING OF Y IS DONE	DLN 760
C	ON THE ASSUMPTION OF A VERTICAL LINE BEING PRESENT	DLN 770
C		DLN 780
C	IT IS ASSUMED THAT TWO EQUATIONS OF THE FORM $Y=MX+B$ EXIST	DLN 790
C	WITH THE TWO POINTS THAT HAVE BEEN ISOLATED,	DLN 791
C	(MINX, Y OF MIN X), (MAX X, Y OF MAX X),	DLN 800
C	AND THE FOLLOWING COMPUTATIONS REPRESENT A SOLUTION FOR M AND B	DLN 810
C	UNDER VARIOUS CONDITIONS,	DLN 820
C	I, E,	DLN 830
C	$YOFMAXX=SLOPE*MAXX+B$	DLN 840
C	$YOFMINX=SLOPE*MINX+B$	DLN 850
C	PLEASE NOTE, ,:	DLN 860
C	WE LET M BE REPRESENTED BY THE WORD SLOPE	DLN 870
C	TO AVOID CONFUSION WITH AN INDEX REGISTER	DLN 880
C	THEN,	DLN 890
C	$SLOPE=(YOFMAXX-YOFMINX)/(MAXX-MINX)$	DLN 900
C	OR $SLOPE=DELY/DELX$	DLN 910
C	AND OF COURSE, $B=YOFMAXX-SLOPE*MAXX$	DLN 920
C		DLN 930
C		DLN 940
	$DELX=MAXX-MINX$	DLN 950
	$DELY=YOFMAXX-YOFMINX$	DLN 960
C		DLN 970
C	A BRANCH TO STATEMENT 180 IS A VERTICAL SOLUTION	DLN 980
C		DLN 990
C	A BRANCH TO STATEMENT 240 IS A HORIZONTAL SOLUTION	DLN1000
C		DLN1010
C	A BRANCH TO STATEMENT 170 IS A NORMAL ( $Y=SLOPE*X+B$ ) SOLUTION	DLN1020
C		DLN1030
C	IF (ABS(DELX),LT,0.00001) 180,160	DLN1040

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160 IF (ABS(DDELX).LT,0,00001) 240,170
C
C   NORMAL SOLUTION
C
170 TA=DELY/DELX
    SLOPE=(ATANF(TA))*57,32
    B=XOFMAXY,TA*MAXX
    PRINT 200, NAME1,SLOPE,B
    GO TO 260
C
C   SINCE DELX IS ZERO IT IS NECESSARY TO TRY ORDERING IN Y
C
C   INITIALLY THE FIRST POINT IS BOTH THE MINIMUM AND MAXIMUM
C
C   VERTICAL SOLUTION
C
180 X=KR(1)
    Y=KR(2)
    XOFMINY=X
    MINY=Y
    XOFMAXY=X
    MAXY=Y
    DO 220 I=3,IPEND,2
C   A NEW SET OF VARIABLES
    X=KR(I)
    Y=KR(I+1)
C   THE TEST FOR MINIMUM Y
    IF (Y,LT,MINY) 200,190
C   THE TEST FOR MAXIMUM Y
190 IF (Y,GT,MAXY) 210,220
C   A NEW MINIMUM Y
200 XOFMINY=X
    MINY=Y
    GO TO 220
C   A NEW MAXIMUM
210 XOFMAXY=X
    MAXY=Y
    GO TO 220
220 CONTINUE
C   CHECK FOR NO SOLUTION
    IF (MINY,NE,MAXY) 230,250
230 CONTINUE
    B=XOFMAXY
    PRINT 300, NAME1,B
C
C   SETTING UP THE PLOT ON ORDERED Y VALUES
C
    FIRSTX=S(XOFMINY)
    FIRSTY=S(MINY)
    SECONDX=S(XOFMAXY)
    SECONDY=S(MAXY)
    GO TO 270
C
C   HORIZONTAL LINE SOLUTION
C

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DLN1050
DLN1060
DLN1070
DLN1080
DLN1090
DLN1100
DLN1110
DLN1120
DLN1130
DLN1140
DLN1150
DLN1160
DLN1170
DLN1180
DLN1190
DLN1200
DLN1210
DLN1220
DLN1230
DLN1240
DLN1250
DLN1260
DLN1270
DLN1280
DLN1290
DLN1300
DLN1310
DLN1320
DLN1330
DLN1340
DLN1350
DLN1360
DLN1370
DLN1380
DLN1390
DLN1400
DLN1410
DLN1420
DLN1430
DLN1440
DLN1450
DLN1460
DLN1470
DLN1480
DLN1490
DLN1500
DLN1510
DLN1520
DLN1530
DLN1540
DLN1550
DLN1560
DLN1570
DLN1580
DLN1590
DLN1600

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240	SLOPE=0	DLN1610
	B=YOFMAXX	DLN1620
	PRINT 310, NAME1,B	DLN1630
	GO TO 260	DLN1640
250	CONTINUE	DLN1650
C		DLN1660
C	NO SOLUTION	DLN1670
C		DLN1680
	PRINT 320, NAME1	DLN1690
	GO TO 280	DLN1700
260	CONTINUE	DLN1710
C	SETTING UP THE PLOT ON ORDERED X VALUES	DLN1720
	FIRSTX=S(MINX)	DLN1730
	FIRSTY=S(YOFMINX)	DLN1740
	SECONDX=S(MAXX)	DLN1750
	SECONDY=S(YOFMAXX)	DLN1760
	GO TO 270	DLN1770
270	CONTINUE	DLN1780
C		DLN1790
C		DLN1800
C	DRAW A LINE FROM THE MINIMUM TO THE MAXIMUM	DLN1810
C		DLN1820
C	MOVE WITH THE PEN UP TO THE MINIMUM	DLN1830
C		DLN1840
C	CALL PLOT (FIRSTX,FIRSTY,3)	DLN1850
C		DLN1860
C	LOWER THE PEN	DLN1870
C		DLN1880
C	CALL PLOT (FIRSTX,FIRSTY,2)	DLN1890
C		DLN1900
C	MOVE TO THE MAXIMUM POINT WITH THE PEN DOWN	DLN1910
C		DLN1920
C	CALL PLOT (SECONDX,SECONDY,2)	DLN1930
C		DLN1940
C	RAISE THE PEN AT THE MAXIMUM POINT	DLN1950
C		DLN1960
C	CALL PLOT (SECONDX,SECONDY,3)	DLN1970
C		DLN1980
C		DLN1990
280	CONTINUE	DLN2000
C		DLN2010
C	INITIALIZE THE KR ARRAY COUNTER	DLN2020
C		DLN2030
C	IP=1	DLN2040
C		DLN2050
C		DLN2060
C		DLN2070
C	PRINT 330	DLN2080
C		DLN2090
290	FORMAT (/,/,1X,*LINE OF INTERSECTION FOR PLANE *.A8,/,1X,*HAS A SLDLN2100	DLN2100
	LOPE = *,F7.1,* DEGREES*,2X,*AND A Y INTERCEPT = *,F6,2)	DLN2110
300	FORMAT (1X,*LINE OF INTERSECTION FOR PLANE *.A8,/,1X,*IS VERTICAL,IDLN2120	DLN2120
	1.E,SLOPE = 90 DEGREES*,/1X,*AND INTERSECTS THE X PRIME AXIS AT *,FDLN2130	DLN2130
	26,2)	DLN2140
310	FORMAT (1X,*LINE OF INTERSECTION FOR PLANE *.A8,/,1X,*IS PARALLEL DLN2150	DLN2150
	1TO THE X PRIME AXIS AND *,/,1X,*INTERSECTS THE Y PRIME AXIS AT *,FDLN2160	DLN2160

AN EXTRA LINE SPACE

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26.2) DLN2170  
 320 FORMAT (1X,\*FOR \*,AB,\* PLANE BOTH DELX AND DELY ARE ZERO\*.,/,1X,\*TH DLN2180  
 1EREF0RE NO LINEAR FORM OF LINE IS POSSIBLE\*) DLN2190  
 330 FORMAT (1X,/) DLN2200  
 END DLN2210.

DLINE

11/02/70

ED (

	IDENT	DLINE
PROGRAM LENGTH	00620	
ENTRY POINTS	00151	
EXTERNAL SYMBOLS		
		THEND,
		QBQDICT,
		PLOT
		ATANF
		STH,
		QNSINGL,
00146 SYMBOLS		

11/09/70

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PROGRAM CYLINDER
COMMON /TIMETEST/ KSETIME1,KSETIME2,KSETIME,KSETADR          CYL 10
C                                                                CYL 20
C                                                                CYL 30
C                                                                CYL 40
C                                                                CYL 50
C                                                                CYL 60
*          *****          *****          *****          *****
COMMON /SYSTEMZ/ SYSTEM(4),KAPTCN,KAPTR,KAPT10,KAPTID,KFLAGS(10),CYL 70
1K0,K1,K2,K3,K4,K5,K6,K7,K8,K9,IFILL1,IFILL2,IFILL3,IFILL4,KFLAG0,KCYL 80
2FLAG1,KFLAG2,KFLAG3,KFLAG4,IFILL5,IWAVEN,IPTNLY,NOP0ST,IFILL6,KAUTCYL 90
3OP,ICLPRT,INDEXX,IPLCTR,IFILL7,NOPLOT,KDYNFG,L0CJPT,L0CBEG,KSECIN,CYL 100
4NCLREC,L0CMAC,KPOCKET,IFILL8,IFILL9,IFILL10,IPOSTP(1),NUMPST,IPOSTCYL 110
5FL(18),TAPETB(1),CANTAP,CLTAPE,P0CTAP,PL0TAP,SRFTAP,L1BTAP,CRDTAP,CYL 120
6IFILL11,C0RTAP,TAPES1,TAPES2,TAPES3,TAPES4,F0RTIN,INTAPE,I0UTAP,PUCYL 130
7NTAP,LSTFLG,LTVFLG,K0NVTCL,KINTRUPT,PI,PI02,DGTRD,RDTDG,0NE,EXTRA0CYL 140
8(20)                                                                CYL 150
EQUIVALENCE (P0TAP,TAPETB)                                          CYL 160
*          *****          *****          *****          *****
C                                                                CYL 170
C                                                                CYL 180
C                                                                CYL 190
C                                                                CYL 200
C                                                                CYL 210
*          *****          *****          *****          *****
COMMON /SECT1L0G/ ITAB1,ITAB2,ITAB3,ITAB4,ITAB5,ISNAM,ITAB11,ITAB1CYL 220
12,ITAB13,JENDPTPP,JENDCAN,JENDST0R,JSTRTCAN,JENDSYM,JCANTEMP,JRPTACYL 230
2R,JLPTAB,MAXNST,JINWD,JCHAR,IWDERR,JBUFL,NUPERP,NUPUN,JSTYPE,JVARSCYL 240
32,SCHERR,NMACV,MACASN(25),INDXPT,IPTP,IXPT,M0DE,E0CFLG,LPNDFL,TRMFCYL 250
4LG,INTRUPT,JUMPF,ICDERR,DEBUG,MACM0DE,NESTFL,NRESULT,IPTLIM,JEXECCYL 260
5,KTYPE,MACTYP,IPARTERR,FINIS,I0FLG,MACDEL,JSUBER,NUMBERR,DEFST0(85CYL 270
6),DEFTAB(1000),ZSUR(30),XMAT4(16),XMAT3(16),XMAT2(16),XMAT1(16),TMCYL 280
7ATX(16),ISTDM0DE,ISTDLIT,ISTDTBL,ISTDINDX,ISTDTYPE,ISTDWD,JPTIND,KCYL 290
8PTC0DE,KPTNAME,KPTTYPE,KPTNUM,KPTINDX,KPTSUB,K0MFLG,K0MP0P,N0SUBS,CYL 300
9KANFLG,KRFSYS,KANRCK,KANCNT,INAME,KANSURF,KANINDX,JPRELEN,NEWCARD,CYL 310
SJORIT,NUMSTID,NUMCSEQ,IRECIX,IRECNO,JTLPOS,ITITLE(9),LSREC,NND0ECYL 320
SFX,N0DEFI,NIDUM,ISLASH,IEQUAL,IPLANK,                                CYL 330
T   IDUMMY,   N10000,   N7777,   MASKU,   MASKL,   IDIV,   CYL 331
U   MACREL,   MACL0C,   MACBEGN,   MACLAST,   MACLEVEL,   CYL 332
V   MACNAME(3),MACINDX(3),NMV,   JREST0R,   MACPSH(3,25),   CYL 333
W   JTEMP1,   JTEMP2,   JTEMP3,   JTEMP4,   JTEMP5,   JTEMP6,   CYL 334
X   JTEMP7,   JTEMP8,   JTEMP9,   EXTRA1(20)   CYL 335
EQUIVALENCE (DEFANS(1),IDEFST0(4),DEFST0(4)),(LSTYPE,KTYPE),(PTNCYL 340
1UM,KPTNUM)                                                                CYL 350
DIMENSION IDEFST0(85),DEFANS(26),IDEFTAB(1000),ILPTAB(200),IRPCYL 360
1TAB(200),ITNTAB(200),JPR0TP(100),IRECSV(200),MACVAR(25),MACN0CYL 370
2R(25),INWORD(10),IBUUP(2),PIST0(6),IPIST0(6),IDREC(4)   CYL 380
EQUIVALENCE (INWORD(14),IBUUP(16),ILPTAB(990),IRPTAB(790),ITNTAB(5CYL 390
190),PIST0(390),IPIST0(390),IDREC(384),JPR0TP(380),IRECSV(280),MACVCYL 400
2AR(75),MACN0R(50),IDEFTAB(1000),DEFTAB(1000))   CYL 410
C                                                                CYL 420
COMMON /V0CBATBL/ K0P(1100)   CYL 430
C                                                                CYL 440
COMMON /2/ JTABNUM,JTABL(12120)   CYL 450
*          *****          *****          ****          ****   CYL 460
C                                                                CYL 470
CONSTANTS CARRIED 0VER FROM CR0SEC,   CYL 480
SEE PROGRAM CR0SEC FOR DETAILS AND CARD #CYL 820# BELOW.   CYL 490
C                                                                CYL 500
COMMON /CR0SSEC/ A,B,C,D,ISEND,XMAT9(16),ARRAY(254),XC,YC,ZC,UX,UCYL 510

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1Y, UZ, R, SCALE, DCOSCYL(9), H0(9), XS(400), YS(400), X(103), Y(103), MAJOR,	CYL 520
2MINOR, PHI, CX, CY, RADILS, ISET, CXYZ(16), EXYZ(16), EH(16), IOKTEST, TL, ILCYL	CYL 530
300P, IP, KR(200), IONCE	CYL 540
EQUIVALENCE (INCH0PE, IFILL8)	CYL 550
EQUIVALENCE (PLOTPLN0, IFILL9)	CYL 560
	CYL 570
	CYL 580
THE PURPOSE OF PROGRAM CYLINDER IS TO PROVIDE	CYL 590
THE ENTRANCE POINT FOR SEGMENT 102 AND TO CONTROL ITS ACTIONS.	CYL 600
	CYL 610
	CYL 620
THE MAIN ACTIONS TAKEN ARE TO-	CYL 630
	CYL 640
(1) FETCH AND IDENTIFY CYLINDER/CIRCLE AND SPHERE FORMS	CYL 650
IN THE DEFINED SYMBOL TABLE,	CYL 660
	CYL 670
(2) OBTAIN THE CANONICAL CONSTANTS	CYL 680
FOR THE PROPERLY IDENTIFIED FORMS,	CYL 681
	CYL 690
(3) CONTROL INTERSECTION PROCESSING THRU THE 4 SUBROUTINES,	CYL 700
ALGOR A, ALGOR B, ALGOR C AND ALGOR D,	CYL 710
	CYL 720
(4) PRINT OUT THE DESCRIPTION OF THE CIRCLE OR ELLIPSE,	CYL 721
AS THE CASE MAY BE, AND	CYL 730
	CYL 740
(5) CALL IN SEGMENT 103 IF MORE PROCESSING IS NEEDED, OR	CYL 750
RECYCLE ITSELF, OR	CYL 760
OR GO TO ISHOPE FOR ANOTHER HOPE PLANE, OR	CYL 770
PREPARE FOR CROSEC TERMINATION IF ALL POSSIBLE	CYL 780
CYLINDERS/CIRCLES AND SPHERES HAVE BEEN PROCESSED AND	CYL 790
NO MORE HOPE PLANES ARE PRESENT,	CYL 800
	CYL 810
	CYL 820
COMMENTS ON THOSE PORTIONS OF CROSEC COMMON	CYL 830
PERTINENT TO SEGMENT 102	CYL 840
	CYL 850
	CYL 860
THE CANONICAL FORM FOR THE CYLINDER CONSISTS OF A	CYL 870
1) A POINT IN SPACE,	CYL 880
2) A VECTOR, AND	CYL 890
3) A RADIUS,	CYL 900
	CYL 910
	CYL 920
LET THE POINT BE DESIGNATED BY XC, YC, ZC,	CYL 930
THE DIRECTION COSINES OF THE VECTOR BY UX, UY, UZ, AND	CYL 940
THE RADIUS BY R,	CYL 950
	CYL 960
THE DCOSCYL ARRAY HOLDS THE DIRECTION COSINES	CYL 970
OF THE LOCAL CYLINDER COORDINATE SYSTEM	CYL 980
	CYL1000
THE CXYZ ARRAY HOLDS THE COEFFICIENTS OF THE CYLINDER EQUATION	CYL1010
IN THE X,Y,Z SYSTEM	CYL1020
	CYL1030
THE EXYZ ARRAY HOLDS THE COEFFICIENTS	CYL1040
OF THE CURVE OF INTERSECTION	CLY1041
EXPRESSED IN THE XYZ COORDINATE SYSTEM	CYL1050



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20 CONTINUE
   ITW0=JTABL(J+1)
   IF (ITW0,EQ,NNODEFX,CR.ITW0,EQ,NNODEFI) 230,30
30  ISTDWD=ITW0
   CALL STDUNPK
   IF (ISTDTBL,EQ,4) 40,230
40  KANSLRF=ITW0
   CALL CANGET
   ISAM=(DEFST0(1),AND,7777B)
   IF ((ISAM,EQ,4).OR,(ISAM,EQ,5)) 60,50
50  IF (ISAM,EQ,13) 100,230
60  NAMECYL=I0NE
   WHICH=8HCYLINDER
C
C   CYLINDER VALUES PASSED THRU S32T048 TO AVOID -1 TROUBLES.
C
   XC=S32T048(DEFST0(4))
   YC=S32T048(DEFST0(5))
   ZC=S32T048(DEFST0(6))
   UX=S32T048(DEFST0(7))
   UY=S32T048(DEFST0(8))
   UZ=S32T048(DEFST0(9))
   R=S32T048(DEFST0(10))
C
C   IF THE SUM OF SQUARES OF THE VECTOR'S COMPONENTS IS NOT WITHIN
C   0.0001 OF UNITY THEN FURTHER CYLINDER PROCESSING FOR GROSEC IS
C   NOT POSSIBLE.
C
   IF (ABS(1-(UX**2+UY**2+UZ**2)),LF,0,0001) 80,70
70  PRINT 270,NAMECYL,UX,UY,UZ
   GO TO 230
80  CONTINUE
C
C   THE PARAMETERS IN THE CALL TO TESTCYL ARE THE SEVEN ELEMENTS OF
C   CYLINDER'S CANONICAL FORM AND THE NAME OF THE ARRAY
C   THAT IS TO BE FILLED
C   WITH THE DIRECTION COSINES OF THE CYLINDER'S COORDINATE SYSTEM.
C
   IANSWER=999
   CALL TESTCYL (XC,YC,ZC,UX,UY,UZ,R,DC@SCYL,IANSWER)
C
C   THE QUESTION IS ASKED
C   **WAS A CYLINDER SET OF COORDINATES ESTABLISHED?#
C
   IANSWER=0 MEANS YES,IANSWER=1 MEANS NO
C
   IF (IANSWER,EQ,1) 230,90
90  GO TO 160
100 NAMESPH=I0NE

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CYL1620  
 CYL1630  
 CYL1640  
 CYL1650  
 CYL1660  
 CYL1670  
 CYL1680  
 CYL1690  
 CYL1700  
 CYL1710  
 CYL1720  
 CYL1730  
 CYL1740  
 CYL1750  
 CYL1760  
 CYL1770  
 CYL1780  
 CYL1790  
 CYL1800  
 CYL1810  
 CYL1820  
 CYL1830  
 CYL1840  
 CYL1850  
 CYL1860  
 CYL1870  
 CYL1880  
 CLY1881  
 CYL1900  
 CYL1910  
 CYL1920  
 CYL1930  
 CYL1931  
 CYL1940  
 CYL1950  
 CYL1960  
 CYL1970  
 CYL1980  
 CYL1990  
 CYL2000  
 CYL2010  
 CYL2020  
 CYL2030  
 CYL2040  
 CYL2050  
 CYL2060  
 CYL2070  
 CYL2080  
 CYL2090  
 CYL2100  
 CYL2110  
 CYL2120  
 CYL2130  
 CYL2140  
 CYL2150  
 CYL2160

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WHICH=8HSPHERE
XC=S32T040(DEFST0(4))
YC=S32T040(DEFST0(5))
ZC=S32T040(DEFST0(6))
R=S32T040(DEFST0(7))
C THE DISTANCE FROM THE CENTER OF THE SPHERE TO THE HOPE PLANE
C IS THIS DISTANCE IS GREATER THAN R, THE HOPE PLANE DOES
C NOT INTERSECT THE SPHERE
C IF THIS DISTANCE IS EQUAL TO R, THE INTERSECTION IS A POINT
C IF DS IS LESS THAN R, GO AHEAD A CIRCLE IS PRESENT
DS=ABSF(((XC*A)+(YC*B)+(ZC*C)-D)/SQRT(A**2+B**2+C**2))
SPHXS=DS-R
C IF (ABSF(SPHXS).LT,0,0001) 130,110
110 IF (SPHXS.LT,0) 150,120
120 IF (SPHXS.GT,0) 140,230
130 PRINT 280, NAMESPH
C DS HAS DIRECTION COSINES A,B,C
C BECAUSE IT IS NORMAL TO THE HOPE PLANE
C THE COMPONENTS OF DS IN TERMS OF THE XYZ SYSTEM
C ARE THEREFORE DS*A,DS*B,AND DS*C
C THE TANGENT POINT (XT,YT,ZT) IN THE XYZ SYSTEM
XT=XC+DS*A
YT=YC+DS*B
ZT=ZC+DS*C
C THE TANGENT POINT CONVERTED TO THE HOPE SYSTEM
CALL MM (XP,YP,ZP,XT,YT,ZT,XMAT9)
X=XP*SCALE+5,0
Y=YP*SCALE+5,0
Z=ZP
C THE TANGENT POINT PLOTTED AS TRIANGLE SYMBOL
CALL SYMBOL (X,Y,0,20,2,0,-1)
GO TO 230
140 PRINT 290, NAMESPH
GO TO 230
150 CONTINUE
CALL FDCOSCYL (1,0,0,0,0,1,0,0,0,0,1,0,DCOSCYL)
160 CALL ALGORA (WHICH)
C
C CREATE A SET OF COEFFICIENTS OF THE CURVE
C OF INTERSECTION BY TRANSFORMING
C THE CYLINDER EQUATION INTO THE XYZ SYSTEM AND AND SOLVING IT WITH
C HOPE PLANE COEFFICIENTS
C
C CALL ALGORB
C
C THE CURVE OF INTERSECTION IS TRANSFORMED
C INTO THE HOPE PLANE SYSTEM.
C
C CALL ALGORC
C
C THE CURVE OF INTERSECTION IS IDENTIFIED AS TO TYPE.
C
CX=0
CY=0
MAJOR=0
MINOR=0

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CYL2170
CYL2180
CYL2190
CYL2200
CYL2210
CYL2220
CYL2230
CYL2240
CYL2250
CYL2260
CYL2270
CYL2280
CYL2290
CYL2300
CYL2310
CYL2320
CYL2330
CYL2340
CYL2350
CYL2360
CYL2370
CYL2380
CYL2390
CYL2400
CYL2410
CYL2420
CYL2430
CYL2440
CYL2450
CYL2460
CYL2470
CYL2480
CYL2490
CYL2500
CYL2510
CYL2520
CYL2530
CYL2540
CYL2550
CYL2551
CYL2560
CYL2570
CYL2580
CYL2590
CYL2600
CYL2610
CYL2611
CYL2620
CYL2630
CYL2631
CYL2640
CYL2650
CYL2660
CYL2670
CYL2680
CYL2690

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RADIUS=0
PHI=0
IOKTEST=0
JSUBER=0
CALL ALGORO (JSUBER,NAMECYL)
IF (IOKTEST,EQ.0) 170,230
170 CONTINUE
C
C COMPUTE THE ECCENTRICITY
C
EC=SQRT(1-((MINOR**2)/(MAJOR**2)))
DPHI=PHI+RDTDG
IF (RADIUS,EQ.99999) 180,190
C
C PRINT OUT INFO ON EITHER ELLIPSE OR CIRCLE
C
180 PRINT 300, NAMECYL,CX,CY,MAJOR,MINOR,EC,DPHI
GO TO 220
190 CONTINUE
IF ((WHICH,EQ.8HCYLINDER),AND,(MAJOR,EQ.99999)) 200,210
200 PRINT 310, NAMECYL,CX,CY,RADIUS
GO TO 220
210 PRINT 310, NAMESPH,CX,CY,RADIUS
GO TO 220
220 CONTINUE
C
C THE CURRENT CYLINDER HAS BEEN PROCESSED THRU THE
C DETERMINATION OF ITS CURVE OF INTERSECTION
C (EITHER CIRCLE OR ELLIPSE)
C NOW CALL SEGMENT 3 AND PROCESS FURTHER FOR
C DISCRETE POINT DETERMINATIONS
IFILL7=103
CALL PRCNTL
C
C END OF CYLINDER SEARCH LOOP
C
C TURN OFF THE PLOTTER
C
GO TO 230
230 CONTINUE
ILOOP=ILOOP+1
IF (ILOOP,EQ.IDSEND) 240,10
240 CONTINUE
C CYLINDER/SPHERE PROCESSING TO BE DISCONTINUED
C IS THERE ONLY ONE HOPE PLANE
IF (INCHOP,EQ.4MONCE) 250,260
250 CONTINUE
C THE CYLINDER AND SPHERE SEARCH IS COMPLETE
C TERMINATE CROSS SECTIONAL PLOTTING
C AND GO ON TO OVERLAY 2
IFILL7=9999
CALL PLOT (0,0,3)
CALL PLOTS (0,0)
IDSEND=IDSEND-1
CALL PRCNTL
C IF NOT, SEARCH FOR ANOTHER-
CYL2700
CYL2710
CYL2720
CYL2730
CYL2740
CYL2750
CYL2760
CYL2770
CYL2780
CYL2790
CYL2800
CYL2810
CYL2820
CYL2830
CYL2840
CYL2850
CYL2860
CYL2870
CYL2880
CYL2890
CYL2900
CYL2910
CYL2920
CYL2930
CYL2940
CYL2941
CYL2950
CYL2960
CYL2970
CYL2980
CYL2990
CYL3000
CYL3010
CYL3020
CYL3030
CYL3040
CYL3050
CYL3060
CYL3070
CYL3080
CYL3090
CYL3100
CYL3110
CYL3120
CYL3130
CYL3140
CYL3150
CYL3160
CYL3170
CYL3180
CYL3190
CYL3200
CYL3210
CYL3220
CYL3230
CYL3240

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260 CONTINUE
    CALL PLOT (0,0,3)
    CALL PLOTS (0,0)
    ILOOP=0
    CALL ISHOPE
    CALL PRCNTL
C
270 FORMAT (1X,A8,* DOES NOT HAVE A VALID VECTOR*,1X,3(E27,20,1X))
280 FORMAT (1X,A8,* TANGENT TO PRESENT HOPE PLANE*,/)
290 FORMAT (1X,A8,* NOT INTERSECTED BY PRESENT HOPE PLANE*,/)
300 FORMAT (1X,A8,*,ELLIPSE*,*, CENTER AT *,F7.2,*, *,F7.2,*, SEMI-MAJ
1 OR AXIS = *,F7.2,*, SEMI-MINOR AXIS = *,F7.2,*, ECC = *,F7.5,*, PH
2 I = *,F7.2,/)
310 FORMAT (1X,A8,*CIRCULAR INTERSECTION WITH*,*, CENTER AT *,F10.2,*,
1 *,F10.2,*, RADIUS = *,F10.2,/)
    END

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CYL3250
CYL3260
CYL3270
CYL3280
CYL3290
CYL3300
CYL3310
CYL3320
CYL3330
CYL3340
CYL3350
CYL3360
CYL3370
CYL3380
CYL3390
CYL3400

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CYLINDER 11/09/70 ED 0

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IDENT CYLINDER
PROGRAM LENGTH 00750
ENTRY POINTS CYLINDER 00136
BLOCK NAMES
    TIMETEST 00004
    SYSTEMZ 00175
    SECT1LOG 02642
    VOCABTBL 02114
    2 27531
    CROSSEC 03037
EXTERNAL SYMBOLS
    QBQENTRY
    THEND,
    Q1003100
    QBQDICT,
    STDUNPK
    CANGET
    S32T048
    TESTCYL
    MM
    SYMBOL
    FDCOSCYL
    ALGORA
    ALGORB
    ALGORC
    ALGORD
    PRCNTL
    PLOT
    PLOTS
    ISHOPE
    SORTF
    STH.
    QNSINGL.
00553 SYMBOLS

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	SUBROUTINE TESTCYL (XC,YC,ZC,UX,UY,UZ,R,DC@SCYL,ANSWER)	TCY 10
	DIMENSION DC@SCYL(1)	TCY 20
C		TCY 30
C		TCY 40
C	THE PURPOSE OF SUBROUTINE TESTCYL IS TO ESTABLISH A LOCAL	TCY 50
C	COORDINATE SYSTEM FOR A CYLINDER OR A CIRCLE.	TCY 60
C		TCY 70
C	IF IT IS DETERMINED IN STATEMENTS 10, 110 THRU 160 THAT A	TCY 80
C	VECTOR IS PARALLEL TO EITHER THE + OR - DIRECTIONS OF ONE OF THE	TCY 90
C	AXES THEN A STRAIGHTFORWARD ASSIGNMENT OF DIRECTION COSINES CAN	TCY 100
C	BE MADE IN THE APPROPRIATE STATEMENT OF THE SERIES	TCY 110
C	170,180,190,200,210,220,	TCY 120
C		TCY 130
C		TCY 140
C	AFTER THIS, THERE ARE SIX POSSIBILITIES FOR A SKEWED VECTOR	TCY 150
C		TCY 151
C	THREE OF THESE ARE CALLED INTERSECTION SOLUTIONS	TCY 160
C	A SERIES OF TESTS FOR THEM BEGINS AT STATEMENT 230.	TCY 170
C		TCY 180
C	THE LAST THREE POSSIBILITIES ARE CALLED INTERCEPT SOLUTIONS	TCY 190
C	A SERIES OF TESTS FOR THEM BEGINS AT STATEMENT 290.	TCY 200
C		TCY 210
C	THE BASE PLANE	TCY 220
C		TCY 230
C		TCY 240
C	THE CYLINDER'S BASE PLANE IS DEFINED AS THAT PLANE WHICH CONTAINS	TCY 250
C	THE POINT (XC,YC,ZC) AND HAS THE CYLINDER'S VECTOR AS ITS NORMAL,	TCY 260
C		TCY 270
C	THE EQUATION FOR THE BASE PLANE IS	TCY 280
C		TCY 290
C	$(UX)*X + (UY)*Y + (UZ)*Z = UX*XC + UY*YC + UZ*ZC$	TCY 300
C		TCY 310
C	THE X AND Y AXIS FOR THE LOCAL CYLINDER COORDINATE	TCY 320
C	SYSTEM ARE ASSIGNED IN THE BASE PLANE.	TCY 330
C	THE Z AXIS IS THE VECTOR,	TCY 340
C		TCY 350
C	THE Y AXIS IS DEFINED AS Z CROSS X.	TCY 360
C		TCY 370
C		TCY 380
C	SOME GENERAL COMMENTS ON INTERSECTION SOLUTIONS	TCY 390
C		TCY 400
C		TCY 410
C	THE POINT FROM THE CYLINDER DEFINITION MUST BE ON AN AXIS,	TCY 420
C	THE LOCAL X AXIS TO BE CREATED IS THE INTERSECTION OF THE BASE	TCY 430
C	PLANE WITH ONE OF THE PRINCIPLE PLANES (X=0, Y=0, Z=0).	TCY 440
C	THIS INTERSECTION MUST BE PERPENDICULAR TO THE CYLINDER'S AXIS.	TCY 450
C	AND THE COMPUTATION OF ITS DIRECTION COSINES MAKES USE OF THIS	TCY 460
C	FACT, SINCE A NEGATIVE OF THE QUOTIENT OF TWO AXIS VECTOR	TCY 470
C	COMPONENTS IS INVOLVED.	TCY 480
C		TCY 490
C		TCY 500
C	SOME GENERAL COMMENTS ON INTERCEPT SOLUTIONS	TCY 510
C		TCY 520
C	THE X AXIS OF THE CYLINDER SYSTEM IS DEFINED BY THE DIRECTED LINE	TCY 530
C	SEGMENT FROM (XC,YC,ZC) TO THE BASE PLANE INTERCEPT	TCY 540
C	WITH EITHER THE	TCY 550

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C MAJOR X AXIS, OR THE MAJOR Y AXIS, OR THE MAJOR Z AXIS DEFINED BY TCY 560
C THE PROGRAMMER, TCY 570
C TCY 580
C THE START OF THE STANDARD TESTS TCY 590
C TCY 600
C 110 IF (UX.EQ.1,0,AND,UY,EQ.0,AND,UZ,EQ.0) 170,120 TCY 610
C TCY 620
C DOES U POINT IN DIRECTION OF +X TCY 630
C TCY 640
C 120 IF (UX.EQ.-1,0,AND,UY,EQ.0,AND,UZ,EQ.0) 180,130 TCY 650
C TCY 660
C DOES U POINT IN DIRECTION OF +Y TCY 670
C TCY 680
C 130 IF (UX.EQ.0,AND,UY,EQ.1,0,AND,UZ,EQ.0) 190,140 TCY 690
C TCY 700
C DOES U POINT IN DIRECTION OF +Y TCY 710
C TCY 720
C 140 IF (UX.EQ.0,AND,UY,EQ.-1,0,AND,UZ,EQ.0) 200,150 TCY 730
C TCY 740
C DOES U POINT IN DIRECTION OF +Y TCY 750
C TCY 760
C 150 IF (UX.EQ.0,AND,UY,EQ.0,AND,UZ,EQ.1,0) 210,160 TCY 770
C TCY 780
C DOES U POINT IN DIRECTION OF +Z TCY 790
C TCY 800
C 160 IF (UX.EQ.0,AND,UY,EQ.0,AND,UZ,EQ.-1,0) 220,230 TCY 810
C TCY 820
C THE DIRECTION COSINE SET FOR +X VECTOR ORIENTATION, TCY 830
C TCY 840
C 170 CALL FDC@SCYL (0,1,0,0,0,0,1,0,1,0,0,0,DC@SCYL) TCY 850
C GO TO 370 TCY 860
C TCY 870
C THE DIRECTION COSINE SET FOR -X VECTOR ORIENTATION, TCY 880
C TCY 890
C 180 CALL FDC@SCYL (0,0,1,0,0,1,0,0,-1,0,0,0,DC@SCYL) TCY 900
C GO TO 370 TCY 910
C TCY 920
C THE DIRECTION COSINE SET FOR +Y VECTOR ORIENTATION, TCY 930
C TCY 940
C 190 CALL FDC@SCYL (0,0,1,0,1,0,0,0,0,1,0,0,DC@SCYL) TCY 950
C GO TO 370 TCY 960
C TCY 970
C THE DIRECTION COSINE SET FOR +Y VECTOR ORIENTATION, TCY 980
C TCY 990
C 200 CALL FDC@SCYL (1,0,0,0,0,0,1,0,0,-1,0,0,DC@SCYL) TCY1000
C GO TO 370 TCY1010
C TCY1020
C THE DIRECTION COSINE SET FOR +Y VECTOR ORIENTATION, TCY1030
C TCY1040
C 200 CALL FDC@SCYL (1,0,0,0,0,0,1,0,0,-1,0,0,DC@SCYL) TCY1050
C GO TO 370 TCY1060
C TCY1070
C TCY1080
C TCY1090
C TCY1100
C TCY1110

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C	THE DIRECTION COSINE SET FOR +Z VECTOR ORIENTATION	TCY1120
C		TCY1130
C		TCY1140
	210 CALL FDC@SCYL (1,0,0,0,0,1,0,0,0,0,1,0,DC@SCYL)	TCY1150
	GO TO 370	TCY1160
C		TCY1170
C		TCY1180
C	THE DIRECTION COSINE SET FOR -Z VECTOR ORIENTATION.	TCY1190
C		TCY1200
	220 CALL FDC@SCYL (0,1,0,0,1,0,0,0,0,0,=1,0,DC@SCYL)	TCY1210
	GO TO 370	TCY1220
C		TCY1230
C		TCY1240
C	START OF THE SIX SKEWED SOLUTIONS	TCY1250
C		TCY1260
C	THE PROJECTION SOLUTIONS	TCY1270
C		TCY1280
C		TCY1290
C	IS THE POINT AT THE ORIGIN OR ALONG THE X AXIS	TCY1300
C		TCY1310
C	IF SO, AN X PROJECTION SOLUTION IS APPROPRIATE.	TCY1320
C		TCY1330
C		TCY1340
	230 IF ((XC,EQ,0,AND,YC,EQ,0,AND,ZC,EQ,0).OR,(XC,NE.0,AND,YC,EQ,0,AND	TCY1350
	1,ZC,EQ,0)).AND,(UY,NE.0,)) 240,250	TCY1360
C		TCY1370
C	X INTERSECTION SOLUTION	TCY1380
C		TCY1390
	240 PHI=ATAN((-UX)/(UY))	TCY1400
	T11=COS(PHI)	TCY1410
	T21=SIN(PHI)	TCY1420
	T31=0	TCY1430
	GO TO 360	TCY1440
C		TCY1450
C	IS THE POINT ALONG THE Y AXIS	TCY1460
C		TCY1470
C	IF SO, THEN A Y PROJECTION SOLUTION IS APPROPRIATE.	TCY1480
C		TCY1490
	250 IF ((YC,NE.0,AND,XC,EQ,0,AND,ZC,EQ,0),AND,(UZ,NE.0,)) 260,270	TCY1500
C		TCY1510
C	Y INTERSECTION SOLUTION	TCY1520
C		TCY1530
	260 PHI=ATAN((-UY)/(UZ))	TCY1540
	T11=0	TCY1550
	T21=COS(PHI)	TCY1560
	T31=SIN(PHI)	TCY1570
	GO TO 360	TCY1580
C		TCY1590
C		TCY1600
C	IS THE POINT ALONG THE Z AXIS	TCY1610
C		TCY1620
C	IF SO, THEN A Z PROJECTION SOLUTION IS APPROPRIATE	TCY1630
C		TCY1640
	270 IF ((ZC,NE.0,AND,XC,EQ,0,AND,YC,EQ,0),AND,(UX,NE.0,)) 280,290	TCY1650
C		TCY1660
C	Z INTERSECTION SOLUTION	TCY1670

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```

C
280 PHI=ATAN((-UZ)/(UX))
    T11=SIN(PHI)
    T21=0
    T31=COS(PHI)
    GO TO 360
C
C
C THE INTERCEPT SOLUTIONS
C
C
290 IF (XC.NE.0,AND,(YC.NE.0,OR,ZC.NE.0),AND,UX.NE.0) 300,310
C
C X INTERCEPT SOLUTION
C
C IF UX IS NOT EQUAL TO ZERO THEN AN INTERCEPT
C BETWEEN THE BASE PLANE AND THE X MAJOR AXIS IS POSSIBLE
C
C
C THE X INTERCEPT (XI) IS OBTAINED
C BY SETTING Y AND Z TO ZERO IN THE
C EQUATION FOR THE BASE PLANE, (1), AND SOLVING FOR X.
C
300 XI=(UX*XC+UY*YC+UZ*ZC)/UX
C
C LET
C
C DELX=XI-XC
C
C XL,THE LENGTH OF A LINE FROM (XC,YC,ZC) TO (XI,0,0)
C
C XL=SQRT(DELX**2+YC**2+ZC**2)
C
C
C THE DIRECTION COSINES FOR THE CYLINDER'S X AXIS (IF XI IS USED)
C
C
C T11=DELX/XL
C T21=-YC/XL
C T31=-ZC/XL
C GO TO 360
C
C
C
310 IF (YC.NE.0,AND,(XC.NE.0,OR,ZC.NE.0),AND,UY.NE.0) 320,330
C
C Y INTERCEPT SOLUTION
C
C IF UY ≠ 0 THEN AN INTERCEPT BETWEEN THE BASE PLANE OF THE
C CYLINDER AND THE Y-MAJOR AXIS IS POSSIBLE,
C
C
C THE Y INTERCEPT (YI) IS OBTAINED
C BY SETTING X AND Z TO ZERO IN THE
C EQUATION FOR THE BASE PLANE, (1), AND SOLVING FOR Y
C
320 YI=(UX*XC+UY*YC+UZ*ZC)/UY
C
C LET

```

```

TCY1680
TCY1690
TCY1700
TCY1710
TCY1720
TCY1730
TCY1740
TCY1750
TCY1760
TCY1770
TCY1780
TCY1790
TCY1800
TCY1810
TCY1820
TCY1830
TCY1840
TCY1850
TCY1860
TCY1870
TCY1871
TCY1880
TCY1890
TCY1900
TCY1910
TCY1920
TCY1930
TCY1940
TCY1950
TCY1960
TCY1970
TCY1980
TCY1990
TCY2000
TCY2010
TCY2020
TCY2030
TCY2040
TCY2050
TCY2060
TCY2070
TCY2080
TCY2090
TCY2100
TCY2110
TCY2120
TCY2130
TCY2140
TCY2150
TCY2160
TCY2161
TCY2170
TCY2180
TCY2190
TCY2200
TCY2210

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```

C
      DELY=YI*YC
C
C
C      YL,THE LENGTH OF A LINE FROM (XC,YC,ZC) TO (0,YI,0)
C
C      YL=SQRT(XC**2+DELY**2+ZC**2)
C
C
C      THE DIRECTION COSINES FOR THE CYLINDER'S X AXIS (IF YI IS USED)
C
C      T11=XC/YL
C      T21=DELY/YL
C      T31=ZC/YL
C      GO TO 360
C
330 IF (ZC.NE.0,AND,(XC.NE.0,OR,YC.NE.0),AND,UZ.NE.0) 340,350
C
C      Z INTERCEPT SOLUTION
C
C      IF UZ  $\neq$  0 THEN AN INTERCEPT BETWEEN THE BASE PLANE
C      OF THE CYLINDER AND THE Z MAJOR AXIS IS POSSIBLE.
C
C      THE Z INTERCEPT (ZI) IS OBTAINED
C      BY SETTING X AND Y TO ZERO IN THE
C      EQUATION FOR THE BASE PLANE, (1), AND SOLVING FOR Z.
C
340 ZI=(UX*XC+UY*YC+UZ*ZC)/UZ
C
C
C      LET
C
C      DELZ=ZI*ZC
C      ZL,THE LENGTH OF A LINE FROM (XC,YC,ZC) TO (0,0,ZI)
C
C      ZL=SQRT(XC**2+YC**2+DELZ**2)
C
C
C      THE DIRECTION COSINES FOR THE CYLINDER'S X AXIS (IF ZI IS USED)
C
C      T11=XC/ZL
C      T21=YC/ZL
C      T31=DELZ/ZL
C      GO TO 360
350 PRINT 390
      GO TO 380
C
C
C      THE COMMON FOLLOW UP FOR ALL SIX COMPUTED SOLUTIONS
C
C      THE DIRECTION COSINES FOR THE CYLINDER'S Z AXIS
C      ARE THOSE OF U, THE AXIS VECTOR,
C
360 T13=UX
      T23=UY
      T33=UZ

```

```

TCY2220
TCY2230
TCY2240
TCY2250
TCY2260
TCY2270
TCY2280
TCY2290
TCY2300
TCY2310
TCY2320
TCY2330
TCY2340
TCY2350
TCY2360
TCY2370
TCY2380
TCY2390
TCY2400
TCY2410
TCY2420
TCY2430
TCY2440
TCY2450
TCY2451
TCY2460
TCY2470
TCY2480
TCY2490
TCY2500
TCY2510
TCY2520
TCY2530
TCY2540
TCY2550
TCY2560
TCY2570
TCY2580
TCY2590
TCY2600
TCY2610
TCY2620
TCY2630
TCY2640
TCY2650
TCY2660
TCY2670
TCY2680
TCY2690
TCY2700
TCY2710
TCY2711
TCY2720
TCY2730
TCY2740
TCY2750

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```

C      FUNCTION S32T048 (AR)                                STR 10
C      THE PURPOSE OF THIS FUNCTION IS TO CORRECT A DEFICIENCY STR 20
C      IN THE APT SYSTEM WITH RESPECT TO GIVING CYLINDER PARAMETERS STR 30
C      FULL 48 BIT WORD REPRESENTATION                      STR 40
C      THE FUNCTION GIVES THE FLOATING POINT MINUS ONE REPRESENTATION STR 50
C      AS 57763777777777777777                            STR 60
C      INSTEAD OF                                          STR 70
C      57763777777777777774                               STR 80
C      WHICH THE CDC 3800 SYSTEM SEEMS TO CREATE UNDER   STR 90
C      DRUM SCOPE 2,0 RESIDENT 2R,0                       STR 100
C      IC=AR                                               STR 101
C      IF((AR,EQ,5776377777777774B),OR,(ABSF(AR+1,0),LT,(0,00001)))10,20 STR 120
10 S32T048=IC                                             STR 130
C      RETURN                                              STR 131
C      20 S32T048=AR                                       STR 132
C      END                                                 STR 133
C                                                         STR 140
C                                                         STR 150
C                                                         STR 160
C                                                         STR 170
C                                                         STR 180
C                                                         STR 190-

```

S32T048

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ED 0

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IDENT S32T048
PROGRAM LENGTH 00106
ENTRY POINTS S32T048 00003
EXTERNAL SYMBOLS
    Q1Q10100
    Q8QDICT,
00U26 SYMBOLS

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SUBROUTINE FDC@SCYL (U1,U2,U3,U4,U5,U6,U7,U8,U9,DC@SCYL)  
DIMENSION DC@SCYL(1)

C  
C  
C  
C  
C  
C  
C

THE PURPOSE OF THIS SUBROUTINE  
IS TO FILL THE DC@SCYL ARRAY  
WITH A SET OF DIRECTION COSINES,  
THE SUBROUTINE IS CALLED FROM SUBROUTINE TESTCYL.

DC@SCYL(1)=U1  
DC@SCYL(2)=U2  
DC@SCYL(3)=U3  
DC@SCYL(4)=U4  
DC@SCYL(5)=U5  
DC@SCYL(6)=U6  
DC@SCYL(7)=U7  
DC@SCYL(8)=U8  
DC@SCYL(9)=U9

C

RETURN  
END

FCY 10  
FCY 20  
FCY 30  
FCY 40  
FCY 50  
FCY 60  
FCY 70  
FCY 80  
FCY 90  
FCY 100  
FCY 110  
FCY 120  
FCY 130  
FCY 140  
FCY 150  
FCY 160  
FCY 170  
FCY 180  
FCY 190  
FCY 200  
FCY 210-

FDC@SCYL

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ED 0

IDENT FDC@SCYL

PROGRAM LENGTH 00150  
ENTRY POINTS FDC@SCYL 00003  
EXTERNAL SYMBOLS Q8QDICT,  
00057 SYMBOLS



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C	A11=(T11**2+T12**2)	ALA 423
	A12=(T11*T21+T12*T22)	ALA 430
	A13=(T11*T31+T12*T32)	ALA 440
	A14=(K1*T11+K2*T12)	ALA 450
	A21=A12	ALA 460
	A22=(T21**2+T22**2)	ALA 470
	A23=(T21*T31+T22*T32)	ALA 480
	A24=(K1*T21+K2*T22)	ALA 490
	A31=A13	ALA 500
	A32=A23	ALA 510
	A33=(T31**2+T32**2)	ALA 520
	A34=(K1*T31+K2*T32)	ALA 530
	A41=A14	ALA 540
	A42=A24	ALA 550
	A43=A34	ALA 560
	A44=(K1**2+K2**2+R**2)	ALA 570
	GO TO 30	ALA 580
C		ALA 590
C	A SPHERE	ALA 600
C		ALA 601
		ALA 602
20	CONTINUE	ALA 610
	A11=(T11**2+T12**2+T13**2)	ALA 620
	A12=(T11*T21+T12*T22+T13*T23)	ALA 630
	A13=(T11*T31+T12*T32+T13*T33)	ALA 640
	A14=(K1*T11+K2*T12+K3*T13)	ALA 650
	A21=A12	ALA 660
	A22=(T21**2+T22**2+T23**2)	ALA 670
	A23=(T21*T31+T22*T32+T23*T33)	ALA 680
	A24=(K1*T21+K2*T22+K3*T23)	ALA 690
	A31=A13	ALA 700
	A32=A23	ALA 710
	A33=(T31**2+T32**2+T33**2)	ALA 720
	A34=(K1*T31+K2*T32+K3*T33)	ALA 730
	A41=A14	ALA 740
	A42=A24	ALA 750
	A43=A34	ALA 760
	A44=(K1**2+K2**2+K3**2+R**2)	ALA 770
		ALA 780
C		ALA 790
C	LOADING UP THE CXYZ ARRAY	ALA 800
C	30 CONTINUE	ALA 810
		ALA 820
	CXYZ(1)=A11	ALA 830
	CXYZ(2)=A12	ALA 840
	CXYZ(3)=A13	ALA 850
	CXYZ(4)=A14	ALA 860
	CXYZ(5)=A21	ALA 870
	CXYZ(6)=A22	ALA 880
	CXYZ(7)=A23	ALA 890
	CXYZ(8)=A24	ALA 900
	CXYZ(9)=A31	ALA 910
	CXYZ(10)=A32	ALA 920
	CXYZ(11)=A33	ALA 930
	CXYZ(12)=A34	ALA 940
	CXYZ(13)=A41	ALA 950
	CXYZ(14)=A42	ALA 950

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CXYZ(15)=A43  
CXYZ(16)=A44  
RETURN  
END

ALA 960  
ALA 970  
ALA 980  
ALA 990-

ALGORA

11/02/70

ED 0

	IDENT	ALGORA
PROGRAM LENGTH	00423	
ENTRY POINTS	00004	ALGORA
BLOCK NAMES	02525	CROSSEC
EXTERNAL SYMBOLS		Q1003100 QBQDICT, S32T048
00122 SYMBOLS		

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SUBROUTINE ALGORB
COMMON /CROSSEC/ A,B,C,D,IDSEND,XMAT9(16),ARRAY(254),XC,YC,ZC,UX,UALB 10
1Y,UZ,R,SCALE,DCOSCYL(9),H0(9),XS(400),YS(400),X(103),Y(103),MAJOR,ALB 20
2MINOR,PHI,CX,CY,RADIUS,ISET,CXYZ(16),EXYZ(16),FH(16),IOKTEST,TL,ILALB 30
300P
ALB 40
ALB 50
ALB 60
ALB 70
ALB 80
ALB 90
2*THE NEW A14 = (2*THE OLD A14 + A) FOR THE X COEFFICIENT ALB 100
2* THE NEW A24 = (2*THE OLD A24 + B) FOR THE Y COEFFICIENT ALB 110
2*THE NEW A34 = (2*THE OLD A34 + C) FOR THE Z COEFFICIENT ALB 120
THE NEW A44 = ( THE OLD A44 + D) FOR THE CONSTANT ALB 130
ALB 131
WHERE A,B,C, D ARE FROM THE PLANE EQUATION (AX+BY+CZ=D) ALB 140
ALB 141
THE CXYZ ARRAY CONTAINS THE COEFFICIENTS ALB 150
FOR THE CYLINDER EQUATION OR THE SPHERE EQUATION ALB 151
IN THE XY MAJOR COORDINANT SYSTEM ALB 160
ALB 161
THE EXYZ ARRAY CONTAINS THE COEFFICIENTS FOR THE ELLIPSE(CIRCLE) ALB 170
OF INTERSECTION IN THE XYZ MAJOR COORDINANT SYSTEM ALB 180
ALB 190
FOR A11 THE X**2 COEFFICIENT ALB 200
EXYZ(1)=CXYZ(1) ALB 210
ALB 220
FOR A12 1/2 THE XY COEFFICIENT ALB 230
EXYZ(2)=CXYZ(2) ALB 240
ALB 250
FOR A13 1/2 THE XZ COEFFICIENT ALB 260
EXYZ(3)=CXYZ(3) ALB 270
ALB 280
FOR A14 1/2 THE X COEFFICIENT ALB 290
EXYZ(4)=CXYZ(4)+A/2 ALB 300
ALB 310
FOR A21 1/2 THE XY COEFFICIENT ALB 320
EXYZ(5)=CXYZ(5) ALB 330
ALB 340
FOR A22 THE Y**2 COEFFICIENT ALB 350
EXYZ(6)=CXYZ(6) ALB 360
ALB 370
FOR A23 1/2 THE YZ COEFFICIENT ALB 380
EXYZ(7)=CXYZ(7) ALB 390
ALB 400
FOR A24 1/2 THE Y COEFFICIENT ALB 410
EXYZ(8)=CXYZ(8)+B/2 ALB 420
ALB 430
FOR A31 1/2 THE XZ COEFFICIENT ALB 440
EXYZ(9)=CXYZ(9) ALB 450
ALB 460
FOR A32 1/2 THE YZ COEFFICIENT ALB 470
EXYZ(10)=CXYZ(10) ALB 480
ALB 490
FOR A33 THE Z**2 COEFFICIENT ALB 500
EXYZ(11)=CXYZ(11) ALB 510
ALB 520

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C			ALB 530
C	FOR A34	1/2 THE Z COEFFICIENT	ALB 540
	EXYZ(12)=CXYZ(12)+C/2		ALB 550
C			ALB 560
C	FOR A41	1/2 THE X COEFFICIENT	ALB 570
	EXYZ(13)=EXYZ(4)		ALB 580
C			ALB 590
C	FOR A42	1/2 THE Y COEFFICIENT	ALB 600
	EXYZ(14)=EXYZ(8)		ALB 610
C			ALB 620
C	FOR A43	1/2 THE Z COEFFICIENT	ALB 630
	EXYZ(15)=EXYZ(12)		ALB 640
C			ALB 650
C	FOR A44	THE CONSTANT TERM	ALB 660
	EXYZ(16)=CXYZ(16)-D		ALB 670
C			ALB 680
	RETURN		ALB 690
	END		ALB 700-

ALGORB

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ED 0

		IDENT	ALGORB
PROGRAM LENGTH		00042	
ENTRY POINTS	ALGORB	00003	
BLOCK NAMES			
	CROSSEC	02525	
EXTERNAL SYMBOLS	QBODICT,		
00051 SYMBOLS			



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A32=EXYZ(10)	ALC 550
A33=EXYZ(11)	ALC 560
A34=EXYZ(12)	ALC 570
A41=EXYZ(13)	ALC 580
A42=EXYZ(14)	ALC 590
A43=EXYZ(15)	ALC 600
A44=EXYZ(16)	ALC 610

THE COMPUTED COEFFICIENTS FOR THE  $\neq$ PRIME $\neq$  SYSTEM ARE IDENTIFIED BY THE LETTER  $\neq$ P $\neq$  AND THE CORRESPONDING SUBSCRIPTS

P11 FOR THE COEFFICIENT OF X PRIME SQUARED

P11=(A11*(H11**2)+A22*(H21**2)+A33*(H31**2)+2*(A12*H11*H21+2*A13*H11*H31+2*A23*H21*H31))	ALC 620
	ALC 630
	ALC 640
	ALC 650
	ALC 660
	ALC 670
	ALC 680
	ALC 690
	ALC 700
	ALC 710
	ALC 720
	ALC 730

P12 FOR 1/2 THE COEFFICIENT OF X $\neq$ Y $\neq$  (WHERE  $\neq$  IS THE PRIME SYMBOL)

P12=(A11*H11*H12+A22*H21*H22+A33*H31*H32+A12*(H11*H22+H21*H12)+A13*H11*H32+H31*H12)+A23*(H21*H32+H22*H31))	ALC 740
	ALC 750
	ALC 760
	ALC 770
	ALC 780
	ALC 790
	ALC 800
	ALC 810
	ALC 820
	ALC 830
	ALC 840
	ALC 850
	ALC 860
	ALC 870
	ALC 880
	ALC 890
	ALC 900
	ALC 910
	ALC 920
	ALC 930
	ALC 940
	ALC 950
	ALC 960
	ALC 970
	ALC 980
	ALC 990
	ALC1000
	ALC1010
	ALC1020
	ALC1030
	ALC1040
	ALC1050
	ALC1060
	ALC1070
	ALC1080
	ALC1090
	ALC1100

P13 FOR 1/2 THE COEFFICIENT OF X $\neq$ Z $\neq$

P13=(A11*H11*H13+A22*H21*H23+A33*H31*H33+A12*(H11*H23+H21*H13)+A13*H11*H33+H31*H13)+A23*(H21*H33+H23*H31))	ALC 820
	ALC 830
	ALC 840
	ALC 850
	ALC 860
	ALC 870
	ALC 880
	ALC 890
	ALC 900
	ALC 910
	ALC 920
	ALC 930
	ALC 940
	ALC 950
	ALC 960
	ALC 970
	ALC 980
	ALC 990
	ALC1000
	ALC1010
	ALC1020
	ALC1030
	ALC1040
	ALC1050
	ALC1060
	ALC1070
	ALC1080
	ALC1090
	ALC1100

P14 FOR 1/2 THE COEFFICIENT OF X $\neq$

P14=(A11*H11*X0+A22*H21*Y0+A33*H31*Z0+A12*(H21*X0+H11*Y0)+A13*(H11*Z0+H31*X0)+A23*(H21*Z0+H31*Y0)+A14*H11+A24*H21+A34*H31)	ALC 880
	ALC 890
	ALC 900
	ALC 910
	ALC 920
	ALC 930
	ALC 940
	ALC 950
	ALC 960
	ALC 970
	ALC 980
	ALC 990
	ALC1000
	ALC1010
	ALC1020
	ALC1030
	ALC1040
	ALC1050
	ALC1060
	ALC1070
	ALC1080
	ALC1090
	ALC1100

P21 FOR 1/2 THE COEFFICIENT OF X $\neq$ Y $\neq$

P21=P12

P22 FOR THE COEFFICIENT OF Y $\neq$ \*\*2

P22=(A11*(H12**2)+A22*(H22**2)+A33*(H32**2)+2*(A12*H12*H22)+2*(A13*H12*H32)+2*(A23*H22*H32))	ALC 990
	ALC1000
	ALC1010
	ALC1020
	ALC1030
	ALC1040
	ALC1050
	ALC1060
	ALC1070
	ALC1080
	ALC1090
	ALC1100

P23 FOR 1/2 THE COEFFICIENT OF Y $\neq$ Z $\neq$

P23=(A11*H12*H13+A22*H22*H23+A33*H32*H33+A12*(H12*H23+H22*H13)+A13*H12*H33+H13*H32)+A23*(H22*H33+H32*H23))	ALC1050
	ALC1060
	ALC1070
	ALC1080
	ALC1090
	ALC1100

P24 FOR 1/2 THE COEFFICIENT OF Y $\neq$



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EH(8)=P24  
 EH(9)=P31  
 EH(10)=P32  
 EH(11)=P33  
 EH(12)=P34  
 EH(13)=P41  
 EH(14)=P42  
 EH(15)=P43  
 EH(16)=P44

ALC1670  
 ALC1680  
 ALC1690  
 ALC1700  
 ALC1710  
 ALC1720  
 ALC1730  
 ALC1740  
 ALC1750  
 ALC1760  
 ALC1770  
 ALC1780-

C

RETURN  
 END

ALGORC

11/02/70

ED 0

	IDENT	ALGORC
PROGRAM LENGTH	00557	
ENTRY POINTS	ALGORC	00003
BLOCK NAMES	CROSSEC	02525
EXTERNAL SYMBOLS	QBODICT.	
00126 SYMBOLS		



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C		ALD 500
C		ALD 510
C	E23            1/2 THE COEFFICIENT FOR Y <sup>2</sup>	ALD 520
C		ALD 530
	E23=EH(8)	ALD 540
C		ALD 550
C		ALD 560
C	E33            THE CONSTANT TERM	ALD 570
C		ALD 580
	E33=EH(16)	ALD 590
C		ALD 600
C		ALD 610
C	THESE EQUALITIES EXIST	ALD 620
		ALD 630
	E21=E12	ALD 640
	E31=E13	ALD 650
	E32=E23	ALD 660
	H0(1)=E11	ALD 670
	H0(2)=E12	ALD 680
	H0(3)=E13	ALD 690
	H0(4)=E21	ALD 700
	H0(5)=E22	ALD 710
	H0(6)=E23	ALD 720
	H0(7)=E31	ALD 730
	H0(8)=E32	ALD 740
	H0(9)=E33	ALD 750
C		ALD 760
C		ALD 770
C	COMPUTE THE INVARIANTS OF A PLANE SECOND ORDER CURVE: I, D, A	ALD 780
C	REPRESENTED BY $TI^2$ , $DI^2$ , AND $AI^2$ , RESPECTIVELY,	ALD 781
C		ALD 790
	TI=E11+E22	ALD 800
C		ALD 810
	DI=E11+E22+E21+E12	ALD 820
C		ALD 830
	AI=E11*(E22+E33+E32+E23)+E12*(E21+E33+E31+E23)+E13*(E21+E32+E31+E22)	ALD 840
	12)	ALD 850
C		ALD 860
C		ALD 870
C	TEST FOR PARALLEL POSSIBILITIES	ALD 880
C		ALD 890
	IF ((ABSF(AI).LT,0.0001),AND,(ABSF(DI).LT,0.0001)) 10,20	ALD 900
C		ALD 910
	10 CONTINUE	ALD 920
	AP=(E22+E33+E23+E32)+(E11+E33+E13+E31)	ALD 930
	LINE=8H	ALD 940
	CALL HOPARCYL (LINE,H0,TL,AP,SCALE,A,B,C,D,XMAT9,XC,YC,ZC,UX,UY,UZ)	ALD 950
	1,R,NAMECYL)	ALD 960
	IF (LINE.EQ,7HYESLINE) GO TO 350	ALD 970
	PRINT 360, NAMECYL	ALD 980
	GO TO 350	ALD 990
C		ALD1000
C	TEST FOR PRESENCE OF ELLIPSE OR CIRCLE	ALD1010
C		ALD1020
C		ALD1030
	20 CONTINUE	ALD1040



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	GO TO 340	ALD1610
C		ALD1620
120	IF (R1,GT,R2) 130,140	ALD1630
C		ALD1640
130	L1=R1	ALD1650
	L2=R2	ALD1660
	GO TO 150	ALD1670
C		ALD1680
140	L1=R2	ALD1690
	L2=R1	ALD1700
C		ALD1710
150	MAJOR=SQRT(=(AI)/(L1*(L2**2)))	ALD1720
	MINOR=SQRT(=(AI)/((L1**2)*L2))	ALD1730
C		ALD1740
	IF((E12,EQ,0),OR,(ABS(E12),LT,0.0001))160,210	ALD1750
160	CONTINUE	ALD1760
	JSUBER=0	ALD1770
	AA=E22	ALD1780
	BB=E23	ALD1790
	CC=E33+2*E13*CX+E11*CX*CX	ALD1800
	CALL QUAD (AA,BB,CC,R1,R2)	ALD1810
	IF ((JSUBER,NE,1050),AND,(JSUBER,NE,1051),AND,(ABS(ABS(R1-CY)-ABS(ABS(R2-CY)),LT,0.0001)) 180,170	ALD1820
170	PRINT 390, E22,E23,E33,CX,CY,MAJOR,MINOR	ALD1830
	GO TO 350	ALD1840
180	IF (ABS(ABS(R1-R2)-2*MINOR),LT,0.0001) 190,200	ALD1850
C		ALD1860
C		ALD1870
	NO ROTATION NEEDED	ALD1880
190	PHI=0	ALD1890
	GO TO 330	ALD1900
C		ALD1910
C		ALD1920
	90 DEG ROTATION NEEDED	ALD1930
200	PHI=PI@V2	ALD1940
	GO TO 330	ALD1950
C		ALD1960
C		ALD1970
C		ALD1980
C		ALD1990
	THERE IS AN XY TERM	ALD2000
	IS THERE A 45 DEG SOLUTION	ALD2010
210	CONTINUE	ALD2020
	IF ((ABS(E11-E22),LT,0.0001),AND,(E12,NE,0)) 220,230	ALD2030
C		ALD2040
C		ALD2050
C		ALD2060
	45 DEG SOLUTION	ALD2070
220	PHI1=PI@V2/2	ALD2080
	GO TO 240	ALD2090
C		ALD2100
C		ALD2110
	DETERMINING THE PROPER VALUE TO ASSIGN TO PHI	ALD2120
230	PHI1=0.5*ATAN((2*E12)/(E11-E22))	ALD2051
240	PHI2=PHI1+PI@V2	ALD2052
	IF ((E12,LT,0),AND,(PHI1,GT,0)) 250,260	ALD2053
250	PHI=PHI1	ALD2060
	GO TO 330	ALD2070
260	IF ((E12,LT,0),AND,(PHI2,LT,PI@V2)) 270,280	ALD2080
270	PHI=PHI2	ALD2090
		ALD2100
		ALD2110
		ALD2120

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	GO TO 330	ALD2130
280	IF ((E12.GT.0).AND.(PHI1.LT.0)) 290,300	ALD2140
290	PHI=PHI1	ALD2150
	GO TO 330	ALD2160
300	IF ((E12.GT.0).AND.(PHI2.GT.PI0V2)) 310,320	ALD2170
310	PHI=PHI2	ALD2180
	GO TO 330	ALD2190
320	CONTINUE	ALD2200
	DPHI2=PHI2*RDTDG	ALD2210
	DPHI1=PHI1*RDTDG	ALD2220
	PRINT 400, E12,E11,E22,DPHI1,DPHI2	ALD2230
	GO TO 350	ALD2240
330	CONTINUE	ALD2250
	PHI:=PHI	ALD2260
	JSUBER=0	ALD2270
C		ALD2280
C	MESSAGE THAT CIRCLE NOT FOUND	ALD2290
C		ALD2300
	RADIUS=99999	ALD2310
C		ALD2320
	I0KTEST=0	ALD2330
	RETURN	ALD2340
C		ALD2350
C		ALD2360
C	SOLUTION FOR A CIRCLE	ALD2370
C		ALD2380
C	340 RADIUS=SQRT(-(A1)/(L2*(L2**2)))	ALD2390
C		ALD2400
C	MESSAGE THAT ELLIPSE NOT FOUND	ALD2410
C		ALD2420
C	MAJOR=99999	ALD2430
C		ALD2440
C		ALD2450
	I0KTEST=0	ALD2460
C		ALD2470
	RETURN	ALD2480
C		ALD2490
C		ALD2500
C	I0KTEST=0 MEANS YES, I0KTEST=1 MEANS NO	ALD2510
C		ALD2520
	350 I0KTEST=1	ALD2530
	RETURN	ALD2540
C		ALD2550
	360 FORMAT (30X,* PARALLEL TO PRESENT HOPE PLANE AT DISTANCE GT RADIUS	ALD2560
	1 OF CYLINDER, THUS, NO INTERSECTION*,,)	ALD2570
	370 FORMAT (1X,*NO SOLUTION FOR LAMBDA, BOTH A AND B ARE ZERO*)	ALD2580
	380 FORMAT (1X,*NO REAL ROOTS FOR LAMBDA*)	ALD2590
	390 FORMAT (1X,*PHI COMPUTATION TROUBLE WITH XY TERM = 0,NO SOLUTION	ALD2600
	1AS FOUND FOR Y*,/,F10.5,*YSQUARE **,F10.5,*Y **,F10.5,* = 0*,/,1X,	ALD2610
	2*CX, CY*,1X,F10.5,1X,F10.5,* A,B **,F10.5,1X,F10.5)	ALD2620
	400 FORMAT (1X,*UNABLE TO DETERMINE PHI*,/,1X,*E12 = *,F10.7,/,1X,*E11	ALD2630
	1 = *,F10.7,/,1X,*E22 = *,F10.7,/,1X,*PHI 1 = *,F10.2,/,1X,*PHI 2 =	ALD2640
	2 *,F10.2)	ALD2650
	END	ALD2660-

ALGORD

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ED

0

	IDENT	ALGORD
PROGRAM LENGTH	01041	
ENTRY POINTS	00154	ALGORD
BLOCK NAMES		CROSSEC
EXTERNAL SYMBOLS	03037	
		THEND,
		QBODICT,
		WOPARCYL
		QUAD
		SORTF
		ATANF
		STH,
		ONSINGL.
00240 SYMBOLS		



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C      A12=+C(2)                                HOP 550
C                                          X                                HOP 560
C      A13=+C(3)                                HOP 570
C                                          XY                               HOP 580
C      A21=+C(4)                                HOP 590
C                                          YSQUARED                         HOP 600
C      A22=+C(5)                                HOP 610
C                                          Y                                HOP 620
C      A23=+C(6)                                HOP 630
C                                          X                                HOP 640
C      A31=+C(7)                                HOP 650
C                                          Y                                HOP 660
C      A32=+C(8)                                HOP 670
C                                          CONSTANT                          HOP 680
C      A33=+C(9)                                HOP 690
C                                          HOP 700
C      DD IS DISTANCE FROM CENTER POINT TO HOPE PLANE, HOP 710
C      IF DD IS GREATER THAN R NO LINE SOLUTIONS ARE POSSIBLE. HOP 720
C                                          HOP 730
C      DD=(A*XC+B*YC+C*ZC-D)/SQRT(A**2+B**2+C**2) HOP 740
C      IF (ABS(DD).GT,R) GO TO 400 HOP 750
C                                          HOP 760
C      THE LO AND HI POINTS ARE COMPUTED, HOP 770
C      THEY ARE THE PROJECTION OF THE END POINTS OF THE CYLINDER HOP 780
C      VECTOR ONTO THE HOPE PLANE. HOP 790
C                                          HOP 800
C      XL=XC-DD*A HOP 810
C      YL=YC-DD*B HOP 820
C      ZL=ZC-DD*C HOP 830
C      XH=XL+TL*UX HOP 840
C      YH=YL+TL*UY HOP 850
C      ZH=ZL+TL*UZ HOP 860
C                                          HOP 870
C                                          HOP 880
C      THE HOPE PLANE COORDINATES ARE OBTAINED. HOP 890
C                                          HOP 900
C      CALL MM (XL0,YL0,ZL0,XL,YL,ZL,XMAT9) HOP 910
C      CALL MM (XHI,YHI,ZHI,XH,YH,ZH,XMAT9) HOP 920
C                                          HOP 930
C      TESTING FOR PARALLEL LINE SOLUTION. HOP 940
C                                          HOP 950
C      IF (AP.LT.0) 110,190 HOP 960
C                                          HOP 961
C                                          HOP 970
C                                          FOR VERTICAL PAIR HOP 970
C                                          X**2 AND CONSTANT TERM MUST BE NON ZERO HOP 990
C                                          AND XY, Y**2 AND Y TERMS ZERO HOP 1000
C                                          HOP 1001
C      110 IF ((A11,NE,0),AND,(A33,NE,0),AND,(A21,EQ,0),AND,(A22,EQ,0),AND,(A HOP 1010
C      123,EG,0)) 120,150 HOP 1020
C                                          HOP 1021
C                                          IS THE PAIR SYMMETRICAL ABOUT ORIGIN HOP 1030
C                                          I.E.IS THERE AN X TERM HOP 1040
C                                          HOP 1041
C      120 IF (A13,EQ,0) 130,140 HOP 1050
C                                          HOP 1051
C                                          X=+ OR = SQRT(A33) ABOUT (0,0) HOP 1060

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C
130 Q=SQRT(ABSF(A33))
CALL ENDDRAW (S(-Q),S(YL0),S(Q),S(YHI))
W1=-Q
W2=Q
PRINT 420, W1,W2
GO TO 300
HOP1061
HOP1070
HOP1080
HOP1090
HOP1100

C
C
C
X = + OR - SQRT (A33) ABOUT (H,0)
HOP1120
HOP1121
HOP1130
HOP1131
HOP1140
HOP1150
HOP1160
HOP1170
HOP1180
HOP1190
HOP1200
HOP1201
HOP1210
HOP1220
HOP1230
HOP1231
HOP1240
HOP1250
HOP1251
HOP1260
HOP1270
HOP1271
HOP1280
HOP1281
HOP1290
HOP1291
HOP1300
HOP1310
HOP1320
HOP1330
HOP1340
HOP1350
HOP1351
HOP1360
HOP1361
HOP1370
HOP1380
HOP1390
HOP1400
HOP1410
HOP1420
HOP1430
HOP1431
HOP1440
HOP1450
HOP1451
HOP1460
HOP1461
HOP1470
HOP1480

C
C
C
FOR HORIZONTAL PAIR
Y**2 AND CONSTANT TERMS MUST BE NON-ZERO
AND X**2,XY,AND X TERMS MUST BE ZERO
HOP1220
HOP1230
HOP1231
HOP1240
HOP1250
HOP1251
HOP1260
HOP1270
HOP1271
HOP1280
HOP1281
HOP1290
HOP1291
HOP1300
HOP1310
HOP1320
HOP1330
HOP1340
HOP1350
HOP1351
HOP1360
HOP1361
HOP1370
HOP1380
HOP1390
HOP1400
HOP1410
HOP1420
HOP1430
HOP1431
HOP1440
HOP1450
HOP1451
HOP1460
HOP1461
HOP1470
HOP1480

C
C
C
150 IF ((A22,NE.0).AND.(A33,NE.0).AND.(A11.EQ.0).AND.(A12.EQ.0).AND.(A
113,EG.0)) 160,310
HOP1240
HOP1250
HOP1251
HOP1260
HOP1270
HOP1271
HOP1280
HOP1281
HOP1290
HOP1291
HOP1300
HOP1310
HOP1320
HOP1330
HOP1340
HOP1350
HOP1351
HOP1360
HOP1361
HOP1370
HOP1380
HOP1390
HOP1400
HOP1410
HOP1420
HOP1430
HOP1431
HOP1440
HOP1450
HOP1451
HOP1460
HOP1461
HOP1470
HOP1480

C
C
C
IS PAIR SYMMETRICAL ABOUT ORIGIN
-DEPENDS ON PRESENCE OF Y TERM
HOP1260
HOP1270
HOP1271
HOP1280
HOP1281
HOP1290
HOP1291
HOP1300
HOP1310
HOP1320
HOP1330
HOP1340
HOP1350
HOP1351
HOP1360
HOP1361
HOP1370
HOP1380
HOP1390
HOP1400
HOP1410
HOP1420
HOP1430
HOP1431
HOP1440
HOP1450
HOP1451
HOP1460
HOP1461
HOP1470
HOP1480

C
C
C
160 IF (A23,EQ.0) 170,180
HOP1280
HOP1281
HOP1290
HOP1291
HOP1300
HOP1310
HOP1320
HOP1330
HOP1340
HOP1350
HOP1351
HOP1360
HOP1361
HOP1370
HOP1380
HOP1390
HOP1400
HOP1410
HOP1420
HOP1430
HOP1431
HOP1440
HOP1450
HOP1451
HOP1460
HOP1461
HOP1470
HOP1480

C
C
C
Y = + OR - SQRT(A33) ABOUT (0,0)
HOP1290
HOP1291
HOP1300
HOP1310
HOP1320
HOP1330
HOP1340
HOP1350
HOP1351
HOP1360
HOP1361
HOP1370
HOP1380
HOP1390
HOP1400
HOP1410
HOP1420
HOP1430
HOP1431
HOP1440
HOP1450
HOP1451
HOP1460
HOP1461
HOP1470
HOP1480

C
C
C
170 Q=SQRT(ABSF(A33))
CALL ENDDRAW (S(XL0),S(-Q),S(XHI),S(Q))
W1=-Q
W2=Q
PRINT 430, W1,W2
GO TO 300
HOP1310
HOP1320
HOP1330
HOP1340
HOP1350
HOP1351
HOP1360
HOP1361
HOP1370
HOP1380
HOP1390
HOP1400
HOP1410
HOP1420
HOP1430
HOP1431
HOP1440
HOP1450
HOP1451
HOP1460
HOP1461
HOP1470
HOP1480

C
C
C
Y = + OR - SQRT(A33) ABOUT (0,K)
HOP1360
HOP1361
HOP1370
HOP1380
HOP1390
HOP1400
HOP1410
HOP1420
HOP1430
HOP1431
HOP1440
HOP1450
HOP1451
HOP1460
HOP1461
HOP1470
HOP1480

C
C
C
180 K=-A23
Q=ABSF(SQRT(K**2-A33))
CALL ENDDRAW (S(XL0),S(-Q+K),S(XHI),S(Q+K))
W1=-Q+K
W2=Q+K
PRINT 430, W1,W2
GO TO 300
HOP1370
HOP1380
HOP1390
HOP1400
HOP1410
HOP1420
HOP1430
HOP1431
HOP1440
HOP1450
HOP1451
HOP1460
HOP1461
HOP1470
HOP1480

C
C
C
IS THERE A SINGLE LINE
WITH HOPE TANGENT TO CYLINDER
HOP1431
HOP1440
HOP1450
HOP1451
HOP1460
HOP1461
HOP1470
HOP1480

C
C
C
190 IF (AP,EQ.0) 200,310
HOP1460
HOP1461
HOP1470
HOP1480

C
C
C
A VERTICAL SITUATION IF
X**2 TERM NON ZERO
HOP1461
HOP1470
HOP1480

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C		AND XY, Y**2, AND Y TERMS ZERO	HOP1490
C			HOP1491
	200	IF ((A11, NE, 0). AND. (A21, EQ, 0). AND. (A22, EQ, 0). AND. (A23, EQ, 0)) 210, 240	HOP1500
	150		HOP1510
C			HOP1511
C		IS IT THRU THE ORIGIN	HOP1520
C			HOP1521
	210	IF ((A13, EQ, 0). AND. (A33, EQ, 0)) 220, 230	HOP1530
C			HOP1531
C		X = 0 OR THE Y AXIS IS THE LINE	HOP1540
C			HOP1541
	220	CALL DRAW (S(0), S(YLO), S(0), S(YHI))	HOP1550
		IW1=1HX	HOP1560
		W1=0	HOP1570
		PRINT 440, IW1, W1	HOP1580
		GO TO 300	HOP1590
C			HOP1591
C		IS IT THRU ANOTHER POINT	HOP1600
C			HOP1601
	230	IF ((A13**2). EQ. (ABS(A33))) 240, 310	HOP1610
C			HOP1611
C		X=-A13	HOP1620
C			HOP1621
	240	CALL DRAW (S(-A13), S(YLO), S(-A13), S(YHI))	HOP1630
		IW1=1HX	HOP1640
		W1=-A13	HOP1650
		PRINT 440, IW1, W1	HOP1660
		GO TO 300	HOP1670
C			HOP1671
C		A HORIZONTAL SITUATION IF	HOP1680
C		Y**2 TERM NON ZERO	HOP1690
C		X**2, XY, AND X TERMS EQUAL TO ZERO	HOP1700
C			HOP1701
	250	IF ((A22, NE, 0). AND. (A11, EQ, 0). AND. (A12, EQ, 0). AND. (A13, EQ, 0)) 260, 310	HOP1710
	110		HOP1720
C			HOP1721
C		ALONG X AXIS, SYMMETRIC ABOUT ORIGIN. IF	HOP1730
C		Y TERM AND CONSTANT BOTH = 0	HOP1740
C			HOP1741
	260	IF ((A23, EQ, 0). AND. (A33, EQ, 0)) 270, 280	HOP1750
C			HOP1751
C		Y=0	HOP1760
C			HOP1761
	270	CALL DRAW (S(XLO), S(0), S(XHI), S(0))	HOP1770
		IW1=1HY	HOP1780
		W1=0	HOP1790
		PRINT 440, IW1, W1	HOP1800
		GO TO 300	HOP1810
C			HOP1811
C		NOT SYMMETRIC ABOUT ORIGIN	HOP1820
C			HOP1821
	280	IF ((A23**2). EQ. (ABS(A33))) 290, 310	HOP1830
C			HOP1831
C		Y=A23	HOP1840
C			HOP1841
	290	CALL DRAW (S(XLO), S(-A23), S(XHI), S(-A23))	HOP1850

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	IW1=1HY	HCP1860
	W1=-A23	HCP1870
	PRINT 440, IW1,W1	HCP1880
	GO TO 300	HCP1890
300	LINE=8HYESLINE	HCP1900
	RETURN	HCP1910
310	CONTINUE	HCP1920
C		HCP1930
C		HCP1940
C	IS A SINGLE, SKEWED LINE PRESENT.	HCP1950
C		HCP1960
		HCP1970
	IF (((DD=R).LT.0.0001).AND.((A23**2)-(A22*A33).LT.0.0001)) 320,330	HCP1980
320	CALL DRAW (S(XL0),S(YL0),S(XHI),S(YHI))	HCP1990
	PRINT 450, XL0,YL0,XHI,YHI	HCP2000
	GO TO 300	HCP2010
330	CONTINUE	HCP2020
C		HCP2030
C	A SKEWED PAIR OF PARALLEL LINES IS NEEDED.	HCP2040
C		HCP2050
C	THE SLOPE OF THE LINES.	HCP2060
C		HCP2070
	PHI=ATANF((YHI-YL0)/(XHI-XL0))	HCP2080
	JSUBER=0	HCP2090
C		HCP2100
C	A GENERAL SOLUTION FOR THE INTERSECTIONS ON THE Y PRIME AXIS.	HCP2110
C		HCP2120
	CALL QUAD (A22,A23,A33,B1,R2)	HCP2130
	IF (JSUBER,EQ.1050) 340,350	HCP2140
340	PRINT 460, A22,A23,A33	HCP2150
	PRINT 470	HCP2160
	GO TO 400	HCP2170
350	IF (JSUBER,EQ.1051) 360,370	HCP2180
360	PRINT 460, A22,A23,A33	HCP2190
	PRINT 480	HCP2200
	GO TO 400	HCP2210
370	CONTINUE	HCP2220
	IF (B1,GT,B2) 380,390	HCP2230
380	RBI=B1	HCP2240
	R1=B2	HCP2250
	R2=BB1	HCP2260
390	CONTINUE	HCP2270
C		HCP2280
C	SLOPE, INTERCEPT SOLUTIONS FOR THE RECTANGLE SIDES.	HCP2290
C		HCP2300
	M12=TANF(PHI)	HCP2310
	M34=PHI+1.570796325	HCP2320
	M34=TANF(M34)	HCP2330
	R3=YHI-M34*XHI	HCP2340
	R4=YL0-M34*XL0	HCP2350
	DEN=M12-M34	HCP2360
	X1=(R3-B1)/DEN	HCP2370
	Y1=M12*X1+R1	HCP2380
	X2=(B3-B2)/DEN	HCP2390
	Y2=M12*X2+R2	HCP2400
	Y3=(B4-B2)/DEN	HCP2410

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Y3=M12*X3+B2
Y4=(B4-B1)/DEN
Y4=M12*X4+B1
C
C THE SKEWED RECTANGLE IS PLOTTED,
C
CALL PLOT (S(X1),S(Y1),3)
CALL PLOT (S(X1),S(Y1),2)
CALL PLOT (S(X2),S(Y2),2)
CALL PLOT (S(X3),S(Y3),2)
CALL PLOT (S(X4),S(Y4),2)
CALL PLOT (S(X1),S(Y1),2)
CALL PLOT (S(X1),S(Y1),3)
PPHI=PHI*57.29478
PRINT 490, PPHI, X1, Y1, X2, Y2, X3, Y3, X4, Y4
GO TO 300
400 LINE=8HNO LINE
RETURN
C
410 FORMAT (1H+,A8,*, INTERSECTION IS:*)
420 FORMAT (30X,*VERTICAL PARALLEL LINES, X = *,F10.2,*, X = *,F10.2,
1)
430 FORMAT (30X,*HORIZONTAL PARALLEL LINES, Y = *,F10.2,*, Y = *,F10.2,
1./)
440 FORMAT (30X,*SINGLE LINE, *,A1,* = *,F10.2,/)
450 FORMAT (30X,*SINGLE LINE, FROM( *,F10.2,*, *,F10.2,*) TO ( *,F10.2,
1*, *,F10.2,**)*)
460 FORMAT (1X,*IN HOPARCYL, ROTATED QUADRATIC SOLUTION FOR Y*/,1X,*A
1= *,F10.5,*, B = *,F10.5,*, C = *,F10.5)
470 FORMAT (1X,*BOTH A AND B TERMS ZERO*)
480 FORMAT (1X,*NO REAL ROOTS*)
490 FORMAT (30X,*RECTANGLE AT *,F9.2,* DEGREES*/,/,30X,*FOUR CORNERS AS
1 XY PAIRS, *.4(*( *,F9.2,*, *,F9.2,*) *)
END

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HOP2420
HOP2430
HOP2440
HOP2450
HOP2460
HOP2470
HOP2480
HOP2490
HOP2500
HOP2510
HOP2520
HOP2530
HOP2540
HOP2550
HOP2560
HOP2570
HOP2580
HOP2590
HOP2600
HOP2610
HOP2620
HOP2630
HOP2640
HOP2650
HOP2660
HOP2670
HOP2680
HOP2690
HOP2700
HOP2710
HOP2720
HOP2730
HOP2740
HOP2750

```

HOPARCYL

11/09/70

ED 0

IDENT HOPARCYL

```

PROGRAM LENGTH 02036
ENTRY POINTS HOPARCYL 00206
EXTERNAL SYMBOLS

```

```

THEND.
Q8QDICT.
MM
ENDDRAW
DRAW
QUAD
PLOT
TANF
SQRTF
ATANF
STH.
QNSINGL.

```

00424 SYMBOLS

11/02/70

C  
C  
C  
C  
C  
C

SUBROUTINE DRAW (X1,Y1,X2,Y2)

DRW 10  
DRW 20  
DRW 30  
DRW 40  
DRW 50  
DRW 60  
DRW 70  
DRW 80  
DRW 90  
DRW 100  
DRW 110  
DRW 120  
DRW 130  
DRW 140  
DRW 150  
DRW 160  
DRW 170  
DRW 180  
DRW 190  
DRW 200  
DRW 210  
DRW 220  
DRW 230-

THIS SUBROUTINE IS CALLED FROM ##HOPARCYL##,  
IT IS USED TO DRAW EITHER A SINGLE LINE OR A RECTANGLE,  
THE ORIENTATION OF THESE FIGURES IS EITHER HORIZONTAL OR VERTICAL.

CALL PLOT (X1,Y1,3)  
CALL PLOT (X1,Y1,2)  
CALL PLOT (X2,Y2,2)  
CALL PLOT (X2,Y2,3)  
RETURN  
ENTRY ENDDRAW  
CALL PLOT (X1,Y1,3)  
CALL PLOT (X1,Y1,2)  
CALL PLOT (X1,Y2,2)  
CALL PLOT (X2,Y2,2)  
CALL PLOT (X2,Y1,2)  
CALL PLOT (X1,Y1,2)  
CALL PLOT (X1,Y1,3)  
RETURN  
END

DRAW

11/02/70

ED 0

PROGRAM LENGTH 00157  
ENTRY POINTS DRAW 00003  
                  ENDDRAW 00030  
EXTERNAL SYMBOLS  
                  QBODICT,  
                  PLOT  
00036 SYMBOLS

IDENT DRAW



11/02/70

```

2   IRECSV(200), MACVAR(25), MACNOR(25), INWORD(10), IBUUP(2), DIS 520
3   PISTO(6), IPISTO(6), IDREC(4) DIS 530
EQUIVALENCE (INWORD(14), IBUUP(16), ILPTAB(990), IRPTAB(790), DIS 540
1   ITNTAB(590), PISTO(390), IPISTO(390), IDREC(384), DIS 550
2   JPROTP(380), IRECSV(280), MACVAR(75), MACNOR(50), DIS 560
3   IDEFTAB(1000), DEFTAB(1000) DIS 570
C   COMMON/VOCABTBL/ KOM(1100) DIS 580
C   COMMON /2/ JTABNUM, JTABL(12120) DIS 590
C   *   *****   *****   ****4****   **** DIS 600
C   CONSTANTS CARRIED OVER FROM CROSEC. DIS 610
C   SEE CROSEC AND CYLINDER COMMENTS FOR DETAILS DIS 620
C   DIS 630
C   DIS 640
C   DIS 650
C   DIS 660
C   DIS 670
COMMON/CROSSEC/
1   A,B,C,D, IDSEND, XMAT9(16), DIS 680
2   ARRAY(254) DIS 690
3   XC, YC, ZC, UX, UY, UZ, R, DIS 700
4   SCALE, DIS 710
5   DCOSCYL(9), DIS 720
6   H0(9), DIS 730
7   XS(400), YS(400), DIS 740
8   X(103), Y(103), DIS 750
9   MAJOR, MINOR, PHI, CX, CY, RADIUS, ISET, DIS 760
$   CXYZ(16), EXYZ(16), EH(16), DIS 770
$   IOKTEST, DIS 780
$   TL, DIS 790
$   ILOOP, IP, KR(200), IONCE DIS 800
EQUIVALENCE (INCHOP, IFILL8) DIS 810
EQUIVALENCE (PLOTPLN0, IFILL9) DIS 820
REAL MAJOR, MINOR DIS 830
REAL LIM DIS 840
DIS 850
DIS 860
DIS 870
C   THIS PROGRAM PROVIDES THE ENTRANCE POINT FOR SEGMENT 103, DIS 880
C   ITS PURPOSE IS TO= DIS 890
C   DIS 900
C   DIS 910
C   (1) CALL FOR THE COMPUTATION OF THE DISCRETE SET OF POINTS DIS 920
C   THAT DEFINES THE PERIMETER OF THE ELLIPSE OR THE CIRCLE, DIS 930
C   DIS 940
C   (2) IN THE CASE OF THE CIRCLE THE POINTS ARE IMMEDIATELY PLOTTED, DIS 950
C   BUT FOR THE ELLIPSE IT MUST BE DETERMINED IF TRUNCATION IS DIS 960
C   NECESSARY. TO MAKE THIS DETERMINATION TEST ARE MADE ON #D1Z# DIS 970
C   AND #D2Z#, D1Z AND D2Z ARE THE DISTANCES FROM THE MAJOR-AXIS DIS 980
C   END POINTS TO THE BASE PLANE OF THE CYLINDER MEASURED IN DIS 990
C   THE Z DIRECTION OF THE CYLINDER'S COORDINATE SYSTEM, DIS1000
C   THE CALLS TO ELBOUNDS HANDLE THE ACTUAL TRUNCATION. DIS1010
C   DIS1020
C   (3) TESTS ON D1Z AND D2Z NOT ONLY DETERMINE THE EXTENT OF DIS1030
C   TRUNCATION, BUT ALSO DETERMINE THE SETTING FOR #IWHCPART#, DIS1040
C   WHICH PART OF THE ELLIPSE IS LOWER, THE POSITIVE END OR THE DIS1050
C   NEGATIVE END OF THE MAJOR AXIS, DIS1060
C   DIS1070

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C	(4) PROVIDES FOR PROPER TERMINATION, EITHER,	DIS1080
C	(A) RETURN TO SEGMENT 102 VIA PRCNTL TO LOOK FOR MORE	DIS1090
C	CYLINDERS, OR	DIS1100
C	(B) RETURN TO ISHOPE FOR ANOTHER HOPE PLANE, OR	DIS1110
C	(C) GO BACK TO PRCNTL FOR APT CONTINUATION,	DIS1120
C		DIS1130
C		DIS1140
C	TEST9=99999	DIS1150
C	IF (I0KTEST, EQ, 0, AND, MAJOR, EQ, TEST9) 10, 30	DIS1160
C		DIS1170
C		DIS1180
C	COMPUTE SET OF ORIGIN ORIENTED POINTS FOR CIRCLE	DIS1190
C		DIS1200
C	10 CALL POINTSC	DIS1210
C		DIS1220
C	ADD CENTER OFFSETS, CX AND CY,	DIS1230
C		DIS1240
C	DO 20 I=1, 200	DIS1250
C	XS(I)=XS(I)+CX	DIS1260
C	YS(I)=YS(I)+CY	DIS1270
C	20 CONTINUE	DIS1280
C	GO TO 130	DIS1290
C		DIS1300
C	30 IF (I0KTEST, EQ, 0, AND, RADIUS, EQ, TEST9) 40, 120	DIS1310
C		DIS1320
C	COMPUTE SET OF ORIGIN ORIENTED POINTS FOR THE ELLIPSE,	DIS1330
C		DIS1340
C	40 CALL POINTSE	DIS1350
C		DIS1360
C	INCLUDE ROTATION AND TRANSLATION	DIS1370
C		DIS1380
C	DO 50 I=1, 400	DIS1390
C	XXS=XS(I)*COS(PHI)+YS(I)*SIN(PHI)	DIS1400
C	YY=-XS(I)*SIN(PHI)+YS(I)*COS(PHI)	DIS1410
C	XS(I)=XXS+CX	DIS1420
C	YS(I)=YY+CY	DIS1430
C	50 CONTINUE	DIS1440
C		DIS1450
C	CONVERT MAJOR AXIS END POINTS TO XYZ SYSTEM	DIS1460
C		DIS1470
C	XPART=MAJOR*COS(=PHI)	DIS1480
C	YPART=MAJOR*SIN(=PHI)	DIS1490
C	P1=CX+XPART	DIS1500
C	Q1=CY+YPART	DIS1510
C	R1=0	DIS1520
C	X1=0	DIS1530
C	Y1=0	DIS1540
C	Z1=0	DIS1550
C		DIS1560
C	CONVERT FROM HOPE COORDINATES TO XYZ SYSTEM,	DIS1570
C		DIS1580
C	CALL CONVERT (P1, Q1, R1, X1, Y1, Z1)	DIS1590
C		DIS1600
C	CONVERT FROM XYZ SYSTEM TO CYLINDER SYSTEM,	DIS1610
C		DIS1620
C	CALL CONVERT2 (PC, QC, RC, X1, Y1, Z1)	DIS1630

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D1Z=RC DIS1640
P2=CX,XPART DIS1650
Q2=CY,YPART DIS1660
R2=0 DIS1670
X2=0 DIS1680
Y2=0 DIS1690
Z2=0 DIS1700
CALL CONVERT (P2,Q2,R2,X2,Y2,Z2) DIS1710
CALL CONVERT2 (PC,OC,RC,X2,Y2,Z2) DIS1720
D2Z=RC DIS1730
C DIS1740
C USE MAJOR AXIS END POINT DISTANCES DIS1750
C TO DETERMINE  $\neq$ IWHIPART $\neq$  ORIENTATIONS. DIS1760
C DIS1770
IF (((D1Z.GT.0),AND,(D2Z.GT.0),AND,(D1Z.LT.D2Z)),OR,((D1Z.LT.0),AND,DIS1780
1D,(D2Z.GT.0)),OR,((D1Z.LT.0),AND,(D2Z.LT.0),AND,(ABS(D1Z).GT,ABS
2(D2Z)))) 60,70 DIS1790
60 IWHIPART=7HPOSDOWN DIS1800
GO TO 80 DIS1810
70 IWHIPART=7HNEGDOWN DIS1820
80 CONTINUE DIS1830
C DIS1840
C DIS1850
C DIS1860
C DIS1870
C USE  $\neq$ D1Z $\neq$  AND  $\neq$ D2Z $\neq$  TO DETERMINE EXTENT OF DIS1880
C NECESSARY TRUNCATION, EITHER, DIS1890
C (A) NEITHER PLANE, OR DIS1900
C (B) BASE PLANE ONLY, OR DIS1910
C (C) TOP PLANE ONLY,OR DIS1920
C (D) BOTH PLANES, DIS1930
C DIS1940
C DIS1950
XTL=XC+UX*TL DIS1960
YTL=YC+UY*TL DIS1970
ZTL=ZC+UZ*TL DIS1980
IF (((D1Z.LE.0),AND,(D2Z.LE.0)),OR,((D1Z.GE.TL),AND,(D2Z.GE.TL)),OR
1R,((D1Z.GT.0),AND,(D1Z.LE.TL)),AND,((D2Z.GT.0),AND,(D2Z.LE.TL)))
1G0 TO 130 DIS1990
IF (((D1Z.LT.0),AND,((D2Z.GT.0),AND,(D2Z.LE.TL))),OR,
1((D2Z.LT.0),AND,((D1Z.GT.0),AND,(D1Z.LE.TL))))G0 TO 90 DIS2000
IF (((D2Z.GT.TL),AND,((D1Z.GT.0),AND,(D1Z.LE.TL))),OR,
1((D1Z.GT.TL),AND,((D2Z.GT.0),AND,(D2Z.LE.TL))))G0 TO 100 DIS2010
IF (((D1Z.LT.0),AND,(D2Z.GT.TL)),OR,((D2Z.LT.0),AND,(D1Z.GT.TL)))
1G0 TO 110 DIS2020
PRINT 200,TL,D1Z,D2Z DIS2030
90 CONTINUE DIS2040
JE=0 DIS2050
CALL ELBOUNDS (XC,YC,ZC,JSUBER,JE,IWHIPART) DIS2051
GO TO 130 DIS2060
100 CONTINUE DIS2070
JE=1 DIS2080
CALL ELBOUNDS (XTL,YTL,ZTL,JSUBER,JE,IWHIPART) DIS2090
GO TO 130 DIS2100
110 CONTINUE DIS2110
JE=0 DIS2110
CALL ELBOUNDS (XC,YC,ZC,JSUBER,JE,IWHIPART) DIS2120
GO TO 130 DIS2130
110 CONTINUE DIS2140
JE=0 DIS2150
CALL ELBOUNDS (XC,YC,ZC,JSUBER,JE,IWHIPART) DIS2160
JE=1 DIS2170

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	CALL ELBOUNDS (XTL,YTL,ZTL,JSUBER,JE,IWHIPART)	DIS2180
	GO TO 130	DIS2190
C	N0 CYLINDER INTERSECTION	DIS2200
C		DIS2210
	120 CONTINUE	DIS2220
C		DIS2230
C	THE RETURN FROM ALGOR D (BACK IN SEGMENT 102)	DIS2240
C	WAS NOT RECOGNIZABLE AS EITHER CIRCLE OR ELLIPSE.	DIS2250
C		DIS2260
	PRINT 190, IOKTEST	DIS2270
	GO TO 140	DIS2280
C		DIS2290
	130 CONTINUE	DIS2300
	IF (JE.EQ.2HNO) GO TO 140	DIS2310
C		DIS2320
C	THE SET OF XS,YS POINTS IS PLOTTED.	DIS2330
C		DIS2340
	CALL PLOTSET	DIS2350
C		DIS2351
C	THE CURRENT CYLINDER HAS BEEN PROCESSED THRU	DIS2360
C	THE DISCRETE POINT DETERMINATIONS	DIS2370
C	NOW GO BACK TO SEGMENT 2 AND LOOK FOR	DIS2380
C	MORE CYLINDERS OR SPHERES THAT HAVE NOT BEEN PROCESSED	DIS2390
C		DIS2391
	140 CONTINUE	DIS2400
	IL00P=IL00P+1	DIS2410
	IF (IL00P.EQ.IDSEND) 150,180	DIS2420
	150 IF (INCHOPE.EQ.4HONCE) 160,170	DIS2430
	160 CONTINUE	DIS2440
	IFILL7=9999	DIS2450
	CALL PLOTS (0,0)	DIS2460
	CALL PLOT (0,0,3)	DIS2470
	CALL PRCNTL	DIS2480
	170 CONTINUE	DIS2490
	CALL PLOT (0,0,3)	DIS2500
	CALL PLOTS (0,0)	DIS2510
	CALL ISHOPE	DIS2520
	IL00P=0	DIS2530
	IDSEND=IDSEND+1	DIS2540
	CALL PRCNTL	DIS2550
	180 CONTINUE	DIS2560
	IFILL7=100	DIS2570
	CALL PRCNTL	DIS2580
C		DIS2590
	190 FORMAT (1X,*.IOKTEST FAILURE*./,1X,*.UNABLE TO IDENTIFY EITHER CIRCLE	DIS2600
	OR ELLIPSE*)	DIS2610
	200 FORMAT(1X,*.TRUNCATION DETERMINATION TROUBLE*,	DIS2611
	11X,*TL = *,F10,7,	DIS2620
	21X,*D1Z = *,F10,7,	DIS2630
	31X,*D2Z = *,F10,7)	DIS2640
	END	DIS2650.

DISCRETE

11/02/70

ED 0

	IDENT	DISCRETE
PROGRAM LENGTH	00613	
ENTRY POINTS	DISCRETE 00052	
BLOCK NAMES		
	TIMETEST	00004
	SYSTEMZ	00175
	SECT1LOG	02642
	VOCABTBL	02114
	2	27531
	CROSSEC	03037
EXTERNAL SYMBOLS		
	QBQENTRY	
	THEND,	
	QBQDICT,	
	POINTSC,	
	POINTSE	
	CONVERT	
	CONVERT2	
	ELBOUNDS	
	PLOTSET	
	PLOTS	
	PLOT	
	PRCNTL	
	ISHOPE	
	SINF	
	COSF	
	STH,	
	QNSINGL,	
00603 SYMBOLS		

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SUBROUTINE POINTSE
COMMON /CROSSEC/ A,B,C,D,IDSEND,XMAT9(16),ARRAY(254),XC,YC,ZC,UX,UPOE 10
1Y,UZ,R,SCALE,DCOSCYL(9),HO(9),XS(400),YS(400),X(103),Y(103),MAJOR,P0E 20
2MINOR,PHI,CX,CY,RADIUS,ISET,CXYZ(16),EXYZ(16),EH(16),I0KTEST,TL,ILP0E 30
300P P0E 40
C P0E 50
C P0E 60
REAL NUM P0E 70
REAL MAJOR,MINOR,MA,MI P0E 80
C P0E 90
C P0E 100
C P0E 110
C P0E 120
C P0E 130
C P0E 140
C P0E 150
C P0E 160
C P0E 170
C P0E 180
C P0E 190
C P0E 200
C P0E 210
C P0E 220
C P0E 230
C P0E 240
C P0E 250
C P0E 260
C P0E 270
C P0E 280
C P0E 290
C P0E 300
C P0E 310
C P0E 320
C P0E 330
C P0E 340
C P0E 350
C P0E 360
C P0E 370
C P0E 380
C P0E 390
C P0E 400
C P0E 410
C P0E 460
C P0E 470
C P0E 480
C P0E 490
C P0E 500
C P0E 520
C P0E 530
C P0E 540
C P0E 550
C P0E 560
C P0E 570
C P0E 580
C P0E 590
C P0E 600
C P0E 610
THIS SUBROUTINE IS CALLED FROM XXPROGRAM DISCRETEXX,
THE PURPOSE OF THIS SUBROUTINE IS TO COMPUTE XXMXX SETS,
(XS(J),YS(J)) WHERE J RUNS FROM 1 TO XXMXX,
OF POINTS OF AN ELLIPSE WHOSE CENTER IS AT CX,CY
AND WITH THE DESIGNATED SEMI-MAJOR AND SEMI-MINOR AXES
THESE XXMXX POINTS ARE IN THE FIRST QUADRANT,
TAKEN FROM 12:00CLOCK TO 3:00CLOCK.
THEY WILL SERVE AS A FEEDER SET
FROM WHICH A FULL SET OF 400 PAIRS WILL BE COMPUTED
IN SUBROUTINE EXPAND.
VARIABLES USED:
XXINCXX, THE NUMBER OF INCREMENTS IN PI RADIANS
XXDTHXX, THE RADIAN INCREMENT,
XXTHXX, THE VALUE OF THE ANGLE THETA IN RADIANS,
XXECXX, THE ECCENTRICITY OF THE ELLIPSE,
XXMAJORXX, THE SEMI-MAJOR AXIS,
XXMINORXX, THE SEMI-MINOR AXIS,
XXRAXX, A VECTOR FROM CENTER TO ITH POINT ON PERIMETER.
ISET=400
MA=MAJOR
MI=MINOR
M=(ISET*4)/4
INC=(M*1)*2
DTH=3.141592653589793/INC
TH=(3.141592653589793/2)*DTH
EC=SQRTF(1-((MINOR**2)/(MAJOR**2)))
N=M*2
NUM=(MINOR**2)
A3=EC**2
DO 10 J=1,N
TH=TH+DTH
A0=TH
A1=COS(A0)
A2=A1**2
A4=A2*A3
DEN=1-A4
A6=(NUM/DEN)
RA=SQRTF(A6)
X(J)=RA*COSF(TH)
Y(J)=RA*SINF(TH)
10 CONTINUE

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C CALL EXPAND (M)  
 C RETURN  
 C END

P0E 620  
 P0E 630  
 P0E 640  
 P0E 650  
 P0E 660  
 P0E 670.

POINTSE

11/02/70

ED 0

		IDENT	POINTSE
PROGRAM LENGTH		00145	
ENTRY POINTS	POINTSE	00003	
BLOCK NAMES			
	CROSSEC	02525	
EXTERNAL SYMBOLS			
	Q1005100		
	Q800DICT,		
	EXPAND		
	SQRTF		
	SINF		
	COSF		
00105 SYMBOLS			



11/02/70

```

C   CALL EXPAND (M)
C   RETURN
C   END

```

```

POC 570
POC 580
POC 590
POC 600
POC 610
POC 620-

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11/02/70

ED 0

```

POINTSC                                IDENT    POINTSC
PROGRAM LENGTH                          00105
ENTRY POINTS    POINTSC                 00003
BLOCK NAMES    CR0SSEC                   02524
EXTERNAL SYMBOLS
    Q1005100
    Q00DICT,
    EXPAND
    SIN
    COS
00070 SYMBOLS

```



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	N=IQ2U=1	EXP 570
	D0 30 J=IQ3L,IQ3U	EXP 580
C		EXP 590
	XS(J)=X(J=N)	EXP 600
C		EXP 610
	YS(J)=Y(J=N)	EXP 620
C		EXP 630
	30 CONTINUE	EXP 640
C		EXP 650
C		EXP 660
	FOURTH QUADRANT,9:00 TO 12:00	EXP 670
C	N=IQ3L	EXP 680
		EXP 690
	D0 40 J=IQ4L,IQ4U	EXP 700
C		EXP 710
	XS(J)=X(J=N)	EXP 720
C		EXP 730
	YS(J)=Y(J=N)	EXP 740
C		EXP 750
	N=N+2	EXP 760
C		EXP 770
	40 CONTINUE	EXP 780
C		EXP 790
	RETURN	EXP 800
	END	EXP 810.

EXPAND

11/02/70

ED 0

	IDENT	EXPAND
PROGRAM LENGTH	00201	
ENTRY POINTS	EXPAND	00003
BLOCK NAMES		
	CROSSEC	02525
EXTERNAL SYMBOLS	QBDDICT,	
00111 SYMBOLS		

01/20/71

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SUBROUTINE PLOTSET                                     PLS 10
COMMON /CROSSEC/ A,R,C,D,IDSEND,XMAT9(16),ARRAY(-54),XC,YC,ZC,UX,UPLS 20
1Y,UZ,R,SCALE,DCOSCYL(9),HO(9),XS(400),YS(400),X(103),Y(103),MAJOR,PLS 30
2*MINOR,PHI,CX,CY,RADIUS,ISET,CXYZ(16),EXYZ(16),EH(16),IOKTEST,TI,ILPLS 40
300P                                                    PLS 50
C                                                    PLS 60
C                                                    PLS 70
C THIS ROUTINE IS CALLED FROM **PROGRAM DISCRETE**     PLS 80
C                                                    PLS 90
C THE PURPOSE OF THIS SUBROUTINE IS TO PLOT THE SET OF POINTS PLS 100
C IN THE XS AND YS ARRAYS WHICH ARE THE CURVE OF INTERSECTION PLS 110
C BETWEEN THE HOPE PLANE AND A CYLINDER.              PLS 120
C THIS CURVE IS EITHER A CIRCLE, AN ELLIPSE, OR A TRUNCATED ELLIPSE. PLS 130
C                                                    PLS 140
C MOVE THE PEN IN THE UP POSITION TO THE 1ST POINT    PLS 150
PX=(XS(1)*SCALE)+5                                     PLS 160
PY=(YS(1)*SCALE)+5                                     PLS 170
IF ((PX.LT.0).OR.(PX.GT.10.0).OR.(PY.LT.0).OR.(PY.GT.10.0)) 10,20 PLS 180
10 PRINT 60, PX,PY                                     PLS 190
RETURN                                                 PLS 200
20 CONTINUE                                           PLS 210
   PX1=PX                                             PLS 220
   PY1=PY                                             PLS 230
CALL PLOT (PX,PY,3)                                    PLS 240
C LOWER THE PEN                                       PLS 250
CALL PLOT (PX,PY,2)                                    PLS 260
J=1                                                    PLS 270
DO 50 J=2,ISET                                        PLS 280
PX=(XS(J)*SCALE)+5                                    PLS 290
PY=(YS(J)*SCALE)+5                                    PLS 300
IF ((PX.LT.0).OR.(PX.GT.10.0).OR.(PY.LT.0).OR.(PY.GT.10.0)) 30,40 PLS 310
C                                                    PLS 320
C                                                    PLS 330
C PLEASE NOTE...                                       PLS 340
C THERE IS AN INTENTIONAL INCONSISTENCY HERE.        PLS 350
C THE ELLIPSE AND/OR CIRCLE IS NOT BEING SUBJECTED TO PLS 360
C HOXYMIN AND HOXYMAX LIMITS IN CROSEC (MOD 2.0),    PLS 370
C AS ARE PLANE INTERSECTIONS.                         PLS 380
C ONLY TO A 10 INCH SQUARE CHECK.                   PLS 390
C THE REASONS FOR THIS CHOICE WERE:                  PLS 400
C (1) TO ALLOW THE FULL ELLIPSES TO BE PLOTTED IF POSSIBLE FOR PLS 410
C REASONS OF SHOWMANSHIP.                            PLS 420
C (**THEY REALLY CAN BE COMPUTED AND PLOTTED--      PLS 430
C SEE, HERE THEY ARE.**))                             PLS 440
C (2) SINCE THERE WILL PROBABLY BE FEWER CIRCULAR AND ELLIPTICAL PLS 450
C INTERSECTIONS THAN PLANE INTERSECTIONS, ALLOWING THIS EXCEPTION, PLS 460
C AT LEAST INITIALLY, SHOULD NOT DESTROY THE SIMPLICITY PLS 470
C AND INTERPRETABILITY OF THE PLOT.                  PLS 480
C (3) THE ELBOUNDS EFFECTS ARE PERHAPS RESTRICTION ENOUGH PLS 490
C ON THE ELLIPSES SINCE THEY ARE POTENTIALLY CONTROLABLE BY PLS 500
C THE SPECIFICATION OF THE CYLINDER LENGTH.          PLS 510
C A FURTHER BOUNDARY CHANGE IS LEFT TO LATER        PLS 520
C CROSEC MODIFICATIONS.                              PLS 530
C                                                    PLS 540
C                                                    PLS 550
30 CALL PLOT (PX,PY,3)                                 PLS 560

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GO TO 50		PLS 570
40 CALL PLOT (PX,PY,2)		PLS 580
50 CONTINUE		PLS 590
CALL PLOT(PX1,PY1,2)		PLS 591
CALL PLOT(PX1,PY1,3)		PLS 592
C		PLS 600
C RAISE THE PEN AT THE LAST POSITION		PLS 610
CALL PLOT (PX,PY,3)		PLS 620
RETURN		PLS 630
C		PLS 640
60 FORMAT (1X,*FIRST POINT PLOT OVERFLOW, X , Y *,F10.5,1X,F10.5)		PLS 650
END		PLS 660

PLOTSFT		01/20/71	ED	0
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		IDENT	PLOTSFT
PROGRAM LENGTH		00165	
ENTRY POINTS	PLOTSFT	00017	
BLOCK NAMES			
	CROSSEC	02525	
EXTERNAL SYMBOLS			
	THEND.		
	ORODICT.		
	PLOT		
	STH.		
	ONSINGL.		
00104 SYMBOLS			

12/23/70

```

SUBROUTINE ELBOUNDS (F1,F2,F3,JSUBER,JE,IWHIPART)          ELB 10
  COMMON /CROSSEC/ A,B,C,D,ISEND,XMAT9(16),ARRAY(254),XC,YC,ZC,UX,UELB 20
1Y,U2,F,SCALE,I,CGSCYL(9),H0(9),XS(400),YS(400),X(103),Y(103),MAJOR,ELB 30
2MINOR,RF,I,CX,CY,RAD,LS,ISET,CXYZ(16),EXYZ(16),EH(16),IOKTEST,TL,ILELB 40
300P,IP,MR(200),IONCE                                     ELB 50
C                                                         ELB 60
C                                                         ELB 70
C THIS SUBROUTINE IS CALLED FROM **DISCRETE**,           ELB 80
C ITS PURPOSE IS TO COMPUTE THE COORDINATES OF THE CLIP LINE ELB 90
C AND HAVING DONE THAT TO CALL ON **CLIP** TO PERFORM THE CLIPPING, ELB 100
C                                                         ELB 110
C THE CLIP LINE IS COMPUTED BY,                          ELB 120
C   (1) GETTING THE LINE OF INTERSECTION BETWEEN A BASE PLANE ELB 130
C       AND THE HOPE PLANE,                               ELB 140
C   (2) INTERSECTING THIS LINE WITH THE ELLIPSE         ELB 150
C       TO GET TWO POINTS (X1,Y1) AND (X2,Y2),          ELB 160
C       (WITH ENL PLAINS THAT ARE PERPENDICULAR TO THE CYLINDER'S ELB 170
C       AXIS IT FOLLOWS THAT THE CLIP LINE IS PARALLEL TO THE MINOR ELB 180
C       AXIS OF THE ELLIPSE),                            ELB 190
C                                                         ELB 200
C THE PARAMETERS ARE                                     ELB 210
C **F1,F2,F3**, AN END PLANE AXIS POINT,                ELB 220
C **JSUBER**, AN ERROR DETECTION FLAG FOR SUBROUTINE**QUAD**, ELB 230
C **JE**, ENTERS WITH END PLANE IDENTIFICATION=         ELB 240
C                                                         ELB 250
C                                                         KEY AS TO WHICH BASE PLANE IS
C                                                         BEING PROCESSED
C                                                         ELB 260
C                                                         JE=0 IS BOTTOM BASE PLANE
C                                                         ELB 270
C                                                         JE=1 IS TOP BASE PLANE
C                                                         ELB 280
C RETURNS WITH HOLLARITH YES OR NO MESSAGE              ELB 290
C REGARDING SUCCESSFUL CLIPPING,                          ELB 300
C **IWHIPART**, INFORMATION NEEDED BY **CLIP**,         ELB 310
C                                                         ELB 320
C                                                         ELB 330
IPLANE=JE                                               ELB 340
XC=L*A                                                  ELB 350
YC=L*B                                                  ELB 360
ZC=L*C                                                  ELB 370
F11=HC(1)                                              ELB 380
F12=HC(2)                                              ELB 390
F13=HC(3)                                              ELB 400
F21=HC(4)                                              ELB 410
F22=HC(5)                                              ELB 420
F23=HC(6)                                              ELB 430
F31=HC(7)                                              ELB 440
F32=HC(8)                                              ELB 450
F33=HC(9)                                              ELB 460
C                                                         ELB 470
C                                                         ELB 480
C ASSUME CYLINDER BOUND PLANE HAS EQUATION IN X,Y,Z SYSTEM ELB 490
C 
$$UX * X + UY * Y + UZ * Z = UX * F1 + UY * F2 + UZ * F3$$
 ELB 500
C                                                         ELB 510
C                                                         ELB 520
C WHERE                                                 ELB 530
C   UX,UY,UZ ARE THE CYLINDER AXIS DIRECTION COSINES ELB 540
C                                                         ELB 550
C AND F1,F2,F3 IS A POINT ON THE AXIS                 ELB 560

```



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```

JSUEER=C
CALL IGUAD (AA,BB,CC,Y1,Y2)
IF (JSUEER,EQ,1050) 150,160
150 CONTINUE
JE=2HNO
RETURN
160 IF (JSUEER,EQ,1051) 170,180
170 CONTINUE
JE=2HNO
RETURN
180 IF (Y1,EQ,Y2) 210,190
190 CONTINUE
X1=SL*Y1+TE
X2=SL*Y2+TE
200 CALL CLIP (X1,Y1,X2,Y2,IPLANE,JE,IWHIPART)
RETURN
C SINGLE SOLUTION
210 CONTINUE
JE=3HYBS
RETURN
END

```

```

ELB1130
ELB1140
ELB1150
ELB1160
ELB1170
ELB1180
ELB1190
ELB1200
ELB1210
ELB1220
ELB1230
ELB1240
ELB1250
ELB1260
ELB1270
ELB1280
ELB1290
ELB1300
ELB1310
ELB1320
ELB1330

```

LBOUNDS

12/23/70

ED

C

	IDENT	ELBOUNDS
PROGRAM LENGTH	00456	
ENTRY POINTS	ELBOUNDS	00006
BLOCK NAMES		
	CROSSSEC	03037
EXTERNAL SYMBOLS		
	DEODICT,	
	QUAD	
	CLIP	
00202 SYMBOLS		

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```

SUBROUTINE CLIP (X1,Y1,X2,Y2,IPLANE,JE,IWHCPART)          CLP 10
COMMON /CROSSEC/ A,B,C,D,ISEND,XMAT9(16),ARRAY(254),XC,YC,ZC,UX,UCLP 20
1Y,UZ,R,SCALE,DCOSCYL(9),H0(9),XS(400),YS(400),X(103),Y(103),MAJOR,CLP 30
2MINOR,PHI,CX,CY,RADIUS,ISBT,CXYZ(16),EXYZ(16),EH(16),I0KTEST,TL,ILCLP 40
30CP,I,P,KR(200),IONCE                                CLP 50
C                                                    CLP 60
C                                                    CLP 70
C THE SUBROUTINE IS CALLED FROM **ELBOUNDS**          CLP 80
C ITS PURPOSE IS TO FORM A SUB-SET OF POINTS,      CLP 90
C THAT DEFINE A TRUNCATED ELLIPSE,                 CLP 100
C FROM THE SET OF POINTS DEFINING THE ENTIRE ELLISPE CLP 110
C CONTAINED IN THE XS, YS ARRAYS.                  CLP 120
C                                                    CLP 130
C THE TRUNCATION LINE RUNS FROM (X1,Y1) TO (X2,Y2), CLP 140
C BOTH OF THESE POINTS ARE ON THE PERIMETER OF THE ELLIPSE, CLP 150
C BUT MAY NOT BE IN THE XS, YS SET OF POINTS,     CLP 160
C THE RELATIVE POSITION OF (X1,Y1), AND (X2,Y2) BETWEEN POINTS OF CLP 170
C THE XS,YS SET WILL BE DETERMINED BY TESTING,     CLP 180
C                                                    CLP 190
C **IPLANE**, IS THE KEY AS TO WHICH END PLANE IS BEING PROCESSED, CLP 200
C WHEN IPLANE=1 THE TOP PLANE IS BEING PROCESSED, AND CLP 210
C WHEN IPLANE=0 THE BASE PLANE IS BEING PROCESSED, CLP 220
C                                                    CLP 230
C **IWHCPART** BRINGS IN A HOLLERITH MESSAGE       CLP 240
C WHICH DESCRIBES THE ORIENTATION OF THE ELLIPSE,  CLP 250
C IF IWHCPART = 7HPOSDOWN                            CLP 260
C IT MEANS THAT THE ELLIPSE IS SLANTED WITH THE POSITIVE END OF THE CLP 270
C MAJOR AXIS DIRECTED DOWNWARD W.R.T. THE CYLINDER'S Z AXIS, CLP 280
C IF IWHCPART=7HNEGDOWN THE OPPOSITE IS TRUE, THE NEGATIVE CLP 290
C END OF THE MAJOR AXIS IS LOWER THAN THE POSITIVE END W.R.T. CLP 300
C THE CYLINDER'S AXIS,                              CLP 310
C                                                    CLP 320
C **JE**, RETURNS A HOLLARITH YES OR NO MESSAGE,   CLP 330
C A **NO** MESSAGE MEANS CLIPPING                  CLP 340
C HAS NOT BEEN PERFORMED BECAUSE EITHER            CLP 350
C (X1,Y1) AND (X2,Y2) DID NOT MEET THE PROPER CIRTERIA, OR CLP 360
C IWHCPART WAS NOT PROPERLY IDENTIFABLE,          CLP 370
C                                                    CLP 380
C LOCAL ARRAYS FOR INTERMEDIATE PURPOSES           CLP 381
C                                                    CLP 390
C DIMENSION XSS(400), YSS(400)                     CLP 400
C                                                    CLP 401
C LOCAL FUNCTIONS FOR ROTATION                      CLP 402
C                                                    CLP 403
C XNEW(P,Q,PPHI)=(P*COS(PPHI)+Q*SIN(PPHI))         CLP 410
C YNEW(P,Q,PPHI)=(-P*SIN(PPHI)+Q*COS(PPHI))       CLP 420
C                                                    CLP 430
C                                                    CLP 440
C IF THE ANGLE OF ROTATION IS NOT ZERO THEN        CLP 450
C THE XS,YS SET OF POINTS MUST BE TRANSLATED AND ROTATED TO AN CLP 460
C ORIGIN CENTERED, ZERO DEGRHE POSITION,           CLP 470
C                                                    CLP 480
C IF PHI IS ZERO TRANSLATION IS NOT NEEDED,        CLP 490
C                                                    CLP 500
C                                                    CLP 510
C IF (PHI,NE,0) 110,130                            CLP 520

```



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```

1(X2),LT,0,0001),AND,(ABSF(Y2+1,0),LT,0,0001)) ,OR,
1 ((ABSF(X1),LT,0,0001),AND,(ABSF(X2),LT,0,0001)) )180,190
180 X1=0,0
X2=0,0
GO TO 200
190 PRINT 680, X1,Y1,X2,Y2
GO TO 670
200 CONTINUE
C
C
C THE SWITCH **ISW** IS SET TO CONTROL THE TRANSFER
C OR NON-TRANSFER OF POINTS FROM THE SET TO THE SUBSET,
C
C IF ISW#1 THE TRANSFER IS TO TAKE PLACE,
C
C THREE VARIABLES ARE INVOLVED IN THE DETERMINATION OF THE
C INITIAL SETTING OF ISW. THESE ARE THE SIGN OF X1 AND X2,
C THE VALUE OF IPLANE
C AND THE IWHCPART ORIENTATION,
C (SEE THE TABLE GIVEN IN THE SUBROUTINE WRITEUP)
C
C
C IF (IWHCPART,EQ,7HNEGDOWN) 210,240
210 IF (IPLANE) 220,230
220 ISW#1
GO TO 290
230 ISW#0
GO TO 300
240 IF (IWHCPART,EQ,7HPOSDOWN) 250,280
250 IF (IPLANE) 260,270
260 ISW#0
GO TO 290
270 ISW#1
GO TO 300
C
C
C A CLIP MESSAGE IS PRINTED IDENTIFYING THE PLANE
C AND THE CLIP POINTS,
C
C
280 PRINT 690
GO TO 670
290 PRINT 700,XX1,YY1,XX2,YY2
GO TO 310
300 PRINT 710,XX1,YY1,XX2,YY2
310 CONTINUE
C
C
C IN THIS LOOP THE RELATIVE POSITION OF THE FIRST POINT IS
C INITIALLY SEARCHED FOR SINCE THE X1 SIGN IS POSITIVE OR ZERO,
C
C WHEN (X1,Y1) IS FOUND RELATIVE TO THE XS,YS SET
C IT IS TRANSFERRED TO THE SUBSET AND ISW IS CHANGED,
C AND X1 FLAGGED WITH 99,99,
C
C THEN THE SEARCH FOR THE RELATIVE POSITION OF (X2,Y2) COMMENCES,

```

```

CLP1040
CLP1041
CLP1050
CLP1060
CLP1070
CLP1080
CLP1090
CLP1100
CLP1110
CLP1120
CLP1130
CLP1140
CLP1150
CLP1160
CLP1170
CLP1180
CLP1190
CLP1200
CLP1210
CLP1220
CLP1230
CLP1240
CLP1250
CLP1260
CLP1270
CLP1280
CLP1290
CLP1300
CLP1310
CLP1320
CLP1330
CLP1340
CLP1350
CLP1360
CLP1370
CLP1380
CLP1390
CLP1400
CLP1410
CLP1420
CLP1430
CLP1440
CLP1450
CLP1460
CLP1470
CLP1480
CLP1490
CLP1500
CLP1510
CLP1520
CLP1530
CLP1540
CLP1550
CLP1560
CLP1570
CLP1580

```



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```

480 ISW#0                                CLP2130
    GO TO 500                              CLP2140
490 PRINT 700, X1,Y1,X2,Y2                CLP2150
    GO TO 510                              CLP2160
500 PRINT 710, X1,Y1,X2,Y2                CLP2170
    GO TO 510                              CLP2180
510 CONTINUE                              CLP2190
C                                          CLP2200
C                                          CLP2210
C      IN THIS LOOP X1 AND X2 ARE NEGATIVE AND THE RELATIVE POSITION OF
C      (X2,Y2) IN THE XS,YS SET IS SEARCHED FOR FIRST,
C                                          CLP2220
C                                          CLP2230
C      WHEN (X2,Y2)'S POSITION IS FOUND IT IS TRANSFERRED TO THE
C      SUBSET, THE ISW SWITCH IS CHANGED AND X2 FLAGGED WITH -99,99,
C                                          CLP2240
C                                          CLP2250
C                                          CLP2260
C      THE SEARCH FOR THE RELATIVE POSITION OF (X1,Y1) THEN COMMENCES,
C                                          CLP2270
C                                          CLP2280
C                                          CLP2290
C      WHEN IT IS FOUND IT IS PASSED TO THE SUBSET AND A TEST MADE TO
C      DETERMINE IF THE REST OF THE XS,YS ARRAY SHOULD BE PASSED,
C                                          CLP2300
C                                          CLP2310
C                                          CLP2320
C                                          CLP2330
C                                          CLP2340
DO 600 I=1, ISET
    IF ((X2, EQ, -99,99), AND, (X1, EQ, 99,99), AND, (ISW, EQ, 1)) GO TO 590
    IF (((ABS(XS(I)-X2), LE, 0,0001), OR, (XS(I), LT, X2)), AND, ((ABS(YS(I)-
1)-Y2), LE, 0,0001), OR, (YS(I), GT, Y2))), OR, ((X2, EQ, -99,99), AND, ((ABS(
2XS(I)-X1), LE, 0,0001), OR, (XS(I), GT, X1)), AND, ((ABS(YS(I)-Y1), LE, 0,0
3001), OR, (YS(I), GT, Y1)))) >20,580
520 IF (X2, EQ, -99,99) 530,550
530 XSS(ISUBSET)=X1
    YSS(ISUBSET)=Y1
    X1=-99,99
    ISUBSET=ISUBSET+1
    IF (((IWHCPART, EQ, 7HNEGDOWN), AND, (IPLANE, EQ, 0)), OR, ((IWHCPART, EQ, 7
1HPOSDOWN), AND, (IPLANE, EQ, 1))) 540,610
540 ISW#1
    GO TO 580
550 CONTINUE
    XSS(ISUBSET)=X2
    YSS(ISUBSET)=Y2
    X2=-99,99
    ISUBSET=ISUBSET+1
    IF (ISW) 560,570
560 ISW#0
    GO TO 580
570 ISW#1
    GO TO 580
580 IF (ISW) 590,600
590 CONTINUE
    XSS(ISUBSET)=XS(I)
    YSS(ISUBSET)=YS(I)
    ISUBSET=ISUBSET+1
600 CONTINUE
    ISUBSET=ISUBSET+1
    CLP2650
610 CONTINUE
    XSS(ISUBSET)=XSS(1)
    YSS(ISUBSET)=YSS(1)
    CLP2660
    CLP2670
    CLP2680

```

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```

C      SWAP
C
C      CLP2690
C      CLP2700
C      CLP2710
C      THE TERMINATION PROCESS COMMENCES BY ZEROING THE XS,YS ARRAY,
C      CLP2720
C      CLP2730
C      CLP2740
C      DO 620 J=1,ISET
C      XS(J)=0
C      CLP2750
C      CLP2760
C      CLP2770
C      CLP2780
620  CLP2790
C      CLP2800
C      CLP2810
C      THE SUBSET VALUES ARE TRANSFERRED TO THE XS,YS ARRAY AND THE
C      CLP2820
C      CLP2830
C      CLP2840
C      DO 630 K=1,I SUBSET
C      CLP2850
C      XS(K)=XSS(K)
C      CLP2860
C      YS(K)=YSS(K)
C      CLP2870
C      XSS(K)=0
C      CLP2880
C      YSS(K)=0
C      CLP2890
630  CLP2900
C      CLP2910
C      CLP2920
C      CLP2930
C      CLP2940
C      THE ROTATION AND TRANSLATION IS PUT BACK IN IF NECESSARY,
C      CLP2950
C      CLP2960
C      CLP2970
C      CLP2980
C      CLP2990
C      CLP2991
C      CLP3000
C      CLP3001
C      CLP3010
C      CLP3020
C      CLP3030
C      CLP3040
C      CLP3050
C      CLP3060
650  CLP3070
C      CLP3080
660  CLP3090
C      CLP3100
C      CLP3110
C      CLP3120
C      CLP3130
680  CLP3140
C      CLP3150
690  CLP3160
C      CLP3170
700  CLP3180
C      CLP3190
710  CLP3200
C      CLP3210
      END

```

CLIP

01/07/71

ED

		IDENT	CLIP
PROGRAM LENGTH		03247	
ENTRY POINTS	CLIP	01572	
BLOCK NAMES			
EXTERNAL SYMBOLS	CROSSEC	03037	
	THEND,		
	OBODICT,		
	REVERSE		
	SINF		
	COSF		
	STH,		
	QNSINGL,		
00462 SYMBOLS			



11/02/70

```

C   TRANSLATION,
C
  DX=XX-XC
  DY=YY-YC
  DZ=ZZ-ZC
C
C   THE CONVERSION EQUATIONS FOR ROTATION ON THE TRANSLATED POINTS.
C
  P=T11*DX+T21*DY+T31*DZ
  Q=T12*DX+T22*DY+T32*DZ
  RR=T13*DX+T23*DY+T33*DZ
  RETURN
  END

```

CON 560  
CON 570  
CON 580  
CON 590  
CON 600  
CON 610  
CON 620  
CON 630  
CON 640  
CON 650  
CON 660  
CON 670  
CON 680

CONVERT

11/02/70

ED 0

```

          IDENT  CONVERT
PROGRAM LENGTH      00310
ENTRY POINTS      CONVERT 00003
                  CONVERT2 00077
BLOCK NAMES
                  CROSSEC  03037
EXTERNAL SYMBOLS
                  QBODICT,
                  00135 SYMBOLS

```

11/02/70

```

SUBROUTINE REVERSE (M1,N1,M2,N2)
  HOLD1=M2
  HOLD2=M1
  M1=HOLD1
  M2=HOLD2
  HOLD1=N2
  HOLD2=N1
  N1=HOLD1
  N2=HOLD2
  RETURN
END

```

```

REV 10
REV 20
REV 30
REV 40
REV 50
REV 60
REV 70
REV 80
REV 90
REV 100
REV 110-

```

REVERSE

11/02/70

ED 0

```

          IDENT  REVERSE
PROGRAM LENGTH      00131
ENTRY POINTS  REVERSE 00003
EXTERNAL SYMBOLS
          Q1Q10100
          Q8QDICT,
00034 SYMBOLS

```

## Appendix B

COMPUTER OUTPUT RESULTING FROM PART PROGRAM RUN  
WITH CROSEC (MOD 2.0)

This appendix contains the line printer output from the CalComp and the Gerber plotter\* output of a computer run for four CROSEC plots on a production piece at NRL, a lower cover of a film magazine container.

A regular, non-computer-related drawing of the piece is shown in Fig. B1. The program deck contained definitions only: no tool motions. The part-programmer's origin was chosen in the center of the XY plane.

Figures B2 through B5 show the four plots to which typed labels have been added. Ordinarily CROSEC plots contain no lettering. The scale is shown in the lower left-hand corner. The distance between the vertical marks represents one unit. The HOPE origin, barely visible as a + symbol on the originals, has been touched up with a pen to show its location, since intersection lines were drawn through it by CROSEC.

Figures B2, B3 and B4 correspond to coordinate plane cuts through the piece and relationships to views of the drawing in Fig. B1 can be readily observed. Because of perpendicularity in these three views, projected lines correspond to intersected lines and recognition comes easily.

Figure B5 requires interpretation. The intersection lines do not necessarily correspond directly with projected lines. Planes that represent true surfaces in the part and have been cut by the HOPE plane have produced a true view of their intersection. It is beyond the present capabilities, of CROSEC to distinguish between these two situations.

A similar situation exists with cylinder intersections, they may or may not be a part of the cross section. In any event the ellipses help in locating the neighboring lines of intersection from certain planes. This subject of interpretation of CROSEC patterns is discussed in detail in the text of the report.

The elapsed time for the CalComp version shown on pp. 183-236 was 4 min and 9 sec and was the actual time spent by the computer doing its CROSEC job, which involved Section I interpretation of the data cards and treatment of four HOPE planes with a quick bypass of Sections II and III. There was of course, no post processor involved either. The "part program execution time" of 5 min and 5 sec shown on p. 235 represents the total elapsed time including interrupts, etc., and can be confusing. (The elapsed time for the Gerber version was 10 min 14 sec, and the Part Program execution time was 10 min 20 sec. Paper tape punching accounts for the increased time.)

The overlays and segment fills were done from magnetic tape and are obviously time consuming, especially when processing circle/cylinder intersections. Utilization of the drum would probably provide a time saving. The plot took 10 min off line.

This part program was made available through the kindness of Jay Williams, part programmer par excellence in the Engineering Services Division.

\*A version of CROSEC (MOD 2.0) with paper tape output for the flatbed Gerber plotter.

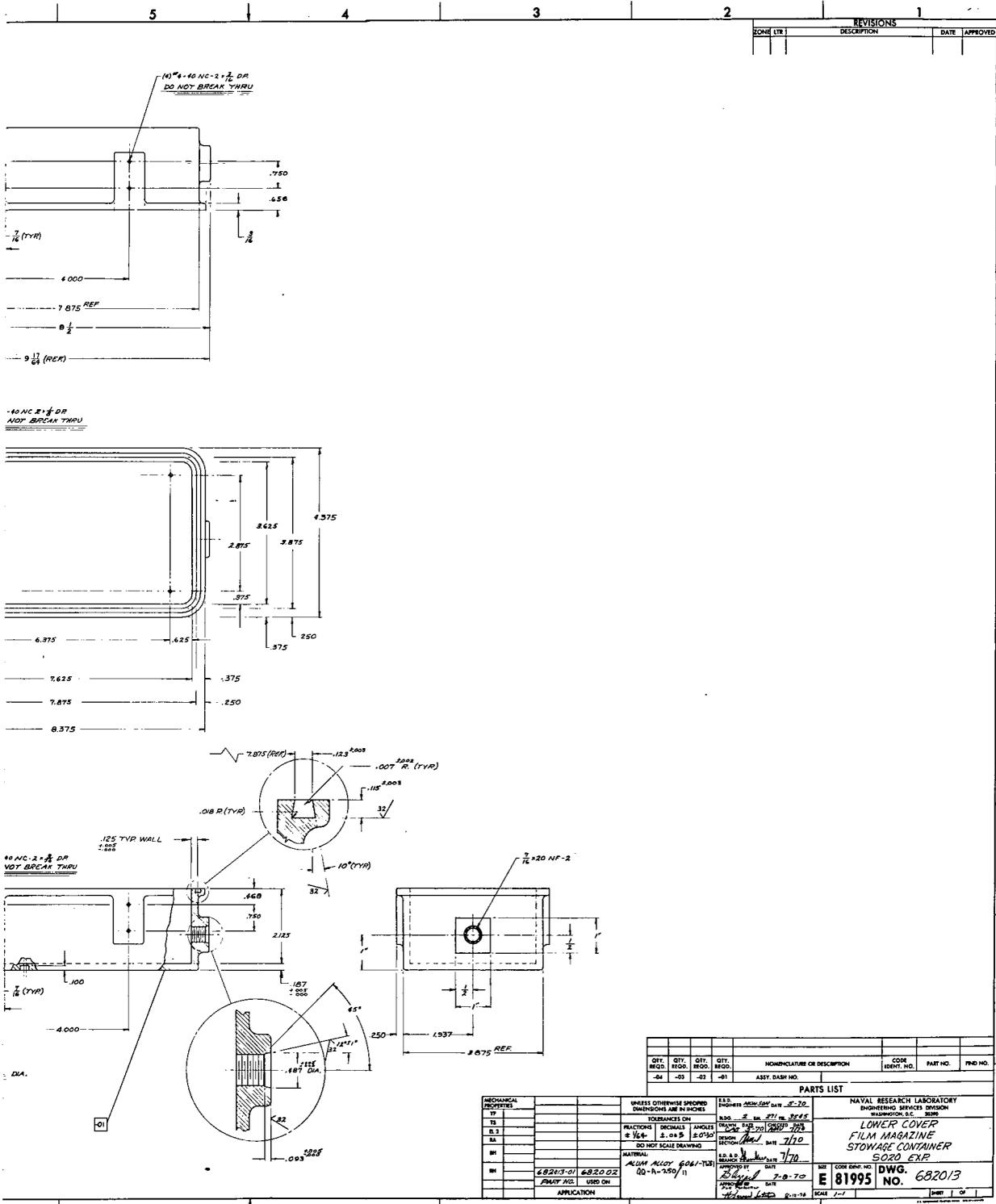
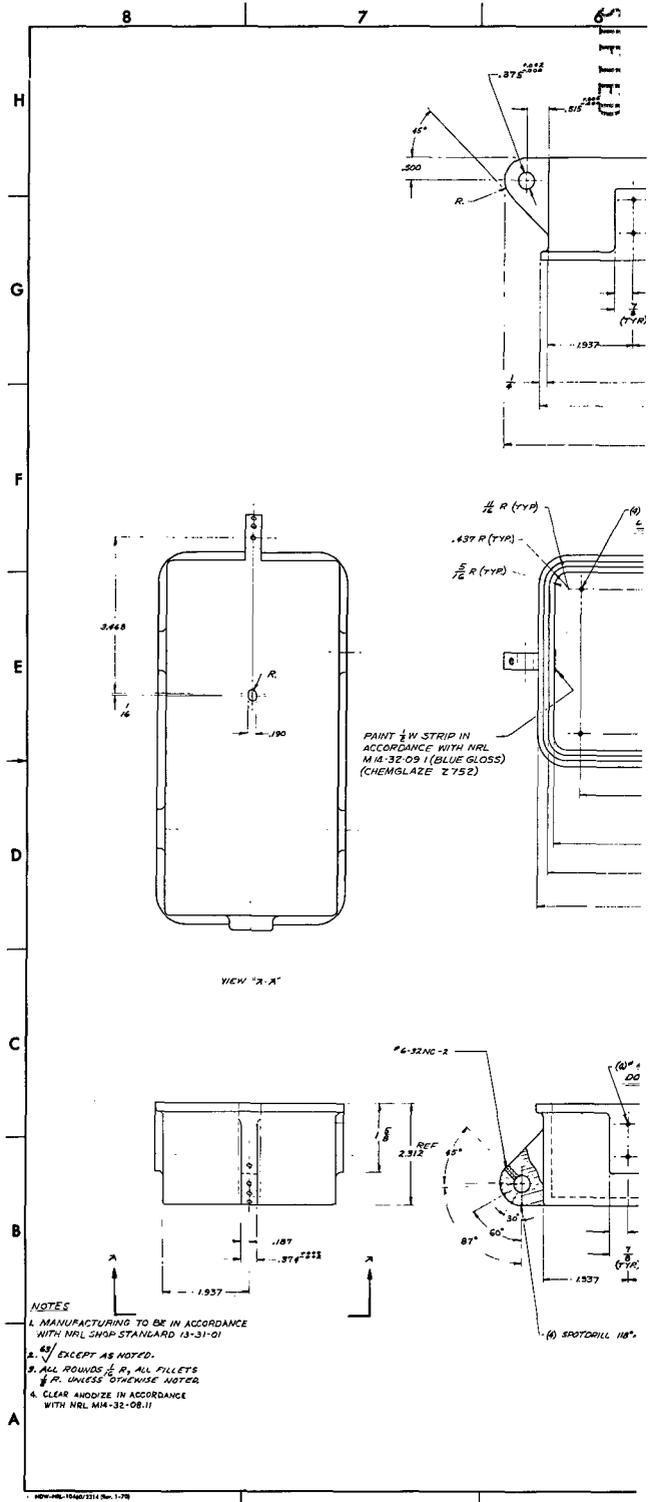


Figure B1



VIEW "A-A"

- NOTES
1. MANUFACTURING TO BE IN ACCORDANCE WITH NRL SHOP STANDARD 13-31-01
  2.  $\sqrt{\text{EXCEPT AS NOTED.}}$
  3. ALL ROUNDS  $\frac{1}{16}$  R, ALL FILLETS  $\frac{1}{8}$  R, UNLESS OTHERWISE NOTED
  4. CLEAR ANODIZE IN ACCORDANCE WITH NRL M14-32-08.11

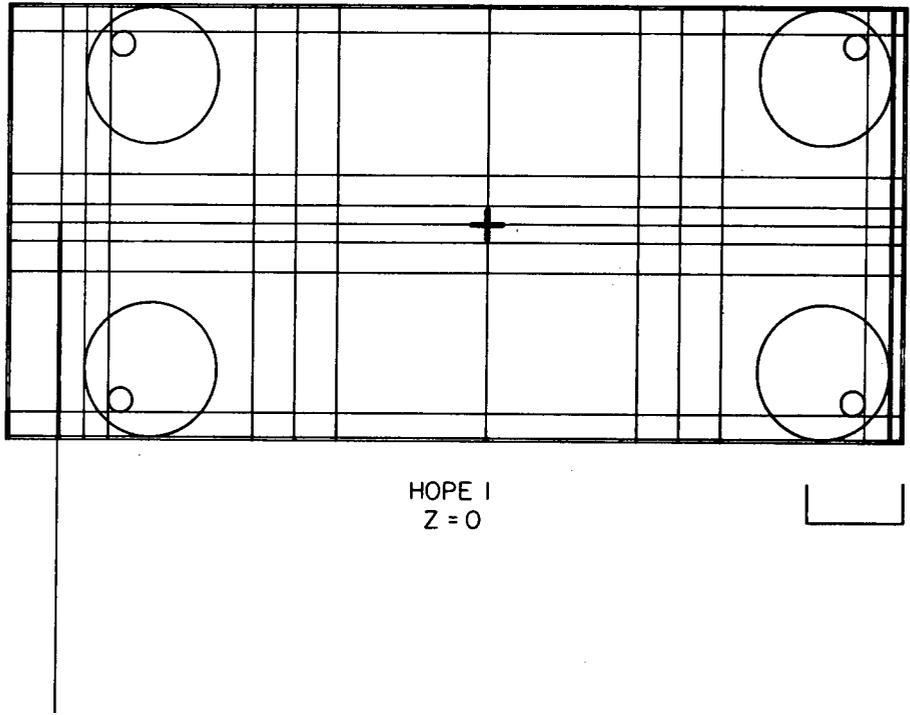


Figure B2

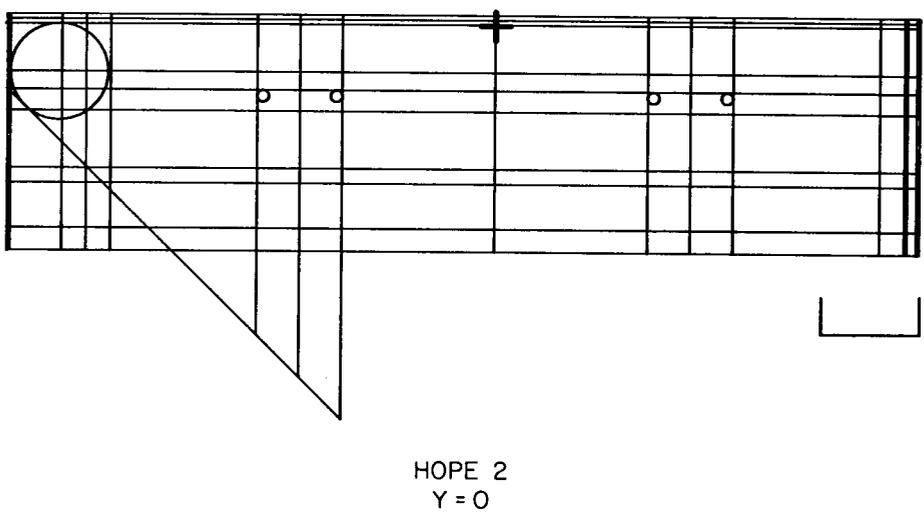
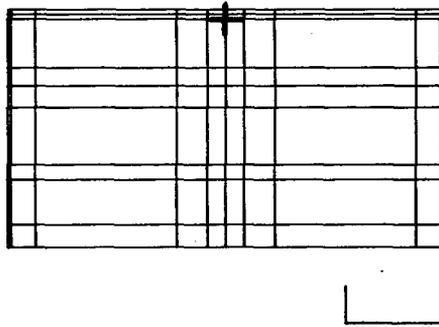
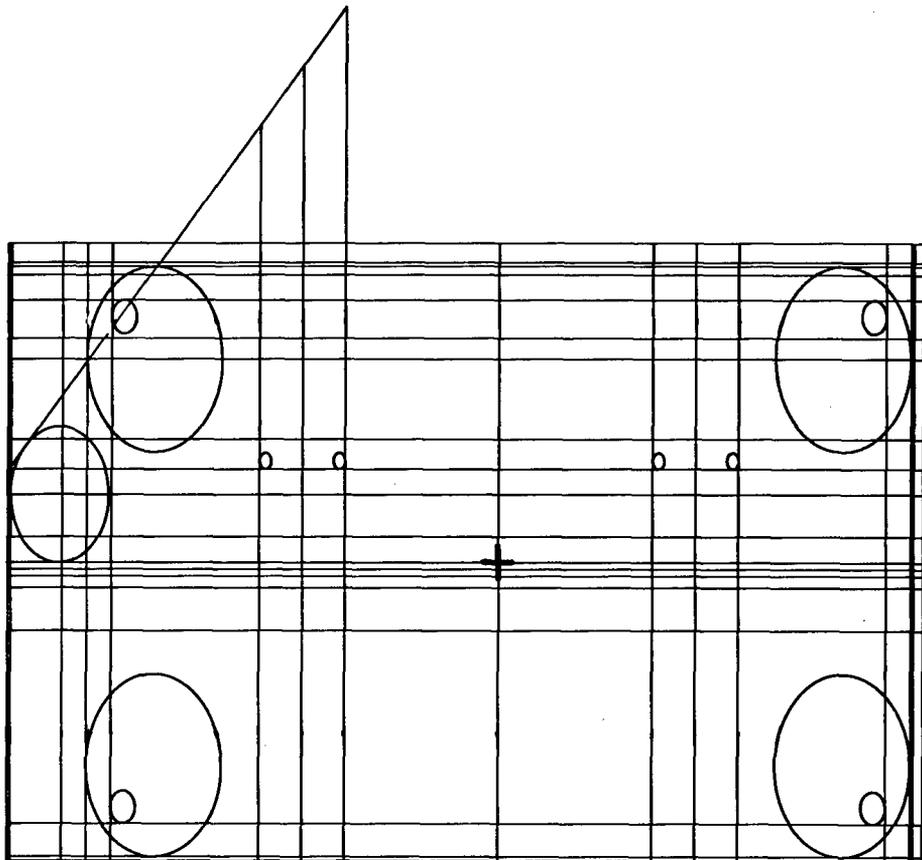


Figure B3



HOPE 3  
 $X = 0$

Figure B4



HOPE  
 $(\cos 45^\circ) Y + (\cos 45^\circ) Z = 0$

Figure B5

SEQUENCE 03775 STARTED PRINTING 11/03/70 AT 200242 ON LP00  
DRUM SCOPE 2,0 COMPUTER ONE, MAX, DEMAND IS 54000B. RESIDENT 2T.1 07/20/70  
SEQUENCE NUMBER 403775 STARTED AT TIME 200219 DATED 11/03/70  
JOB,23Z0001,573KPT,10  
DEMAND,53730B  
EQUIP,10=PL  
EQUIP,49=(CR0SEC CALCOM),HI,R0,DA  
LOADMAIN,49,10,3500  
EXECUTION STARTED AT 2002 .25

PARTNO	TAPE S=170 DWG 682013 LOWER COVER J.A.W	00000100
	NOPOST	
	MULTAX	00000300
H0XYMIN=	P0INT/05,05,05	
H0XYMAX=	P0INT/05,05,05	
	SYN/P,P0INT,L,LINE,E,PLANE,C,CIRCLE,GL,G0LFT,GR,G0RGT,GF,G0FWD,GB,S	00000500
	G0BACK,TN,TL0N,TL,TLLFT,TR,TLRGT,XS,XSMALL,XL,XLARGE,PA,PARLEL,S	00000600
	IT,INT0F,YL,YLARGE,YS,YSMALL,ZS,ZSMALL,ZL,ZLARGE,RA,RADIUS,S	00000700
	CE,CENTER,TA,TANT0,AA,ATANGL,PE,PERPT0,SD,G0DLTA	00000800
PL0	= E/0,0,1,,1	00000900
PL1	= E/0,0,1,0	00001000
PL2	= E/0,0,1,,.687	00001100
PL3	= E/0,0,1,,2,125	00001200
PL4	= E/0,0,1,,2,362	00001300
PL5	= E/PA,PL1,ZS,1.5	00001400
PL7A	0000140PL1,ZL,705	00001500
PL6	= E/0,0,1,,.5	00001600
LX	= L/XAXIS	00001700
LY	= L/YAXIS	00001800
L1	= L/PA,LY,XS,4,1875	00001900
L2	= L/PA,LY,XL,4,1875	00002000
L3	= L/PA,L1,XL,,25	00002100
L4	= L/PA,L3,XL,7,875	00002200
L5	= L/PA,L3,XL,1,937	00002300
L6	= L/PA,L5,XL,4,0	00002400
L7	= L/PA,L5,XS,,437	00002500
L8	= L/PA,L5,XL,,437	00002600
L9	= L/PA,L6,XS,,437	00002700
L10	= L/PA,L6,XL,,437	00002800
L11	= L/PA,LX,YL,2,1875	00002900
L12	= L/PA,LX,YS,2,1875	00003000
L13	= L/PA,L12,YL,,25	00003100
L14	= L/PA,L13,YL,3,875	00003200
L11A	= L/PA,L11,YL,,03	00003300
L12A	= L/PA,L12,YS,,03	00003400
L1A	= L/PA,L1,XS,,25	00003500
L2A	= L/PA,L2,XL,,040000008	00003600
L16	= L/PA,L1,XL,8.5	00003700
L17	= L/PA,LX,YL,,187	00003800
L18	= L/PA,LX,YS,,187	00003900
L19	= L/PA,LX,YL,,5	00004000
L20	= L/PA,LX,YS,,5	00004100
M1	= MATRIX/YZROT,90	00004200
	REFSYS/M1	00004300
PL1A	= L/XAXIS	00004400
PL1B	= L/YAXIS	00004500
PL2A	= L/PA,PL1A,YS,,687	00004600
PL3A	= L/PA,PL1A,YS,2,125	00004700
PL5A	= L/PA,PL1B,XS,2	00004900
PL6A	= L/PA,PL1B,XL,2	00005000
L9A	= L/PA,PL6A,XS,,437	00005100
L10A	= L/PA,PL6A,XL,,437	00005200
L7A	= L/PA,PL5A,XS,,437	00005300
L8A	= L/PA,PL5A,XL,,437	00005400
L21A	= L/PA,PL1A,YS,,966	00005500
L22A	= L/PA,L21A,YS,,75	00005600
L15	= L/PA,PL1B,XS,4,962	00005700
C9	= C/XL,L15,YS,PL1A,RA,,5	00005800
	ZSURF/(E/0,0,1,,.287)	00005900
P9	= P/CE,C9	00006000
PT	= P/C9,AA,225	00006100

```

LB      = L/PT,AA,.45                      00006200
LC      = L/PA,PL5A,XS,1,937              00006300
PTT     = P/IT,LB,LC                      00006400
L21     = L/PTT,LEFT,TA,C9               00006500
        ZSURF/(E/0,0,1,2,287)           00006600
P1      = P/IT,PL5A,L21A                 00006700
P2      = P/IT,PL5A,L22A                 00006800
P3      = P/IT,PL6A,L22A                 00006900
P4      = P/IT,PL6A,L21A                 00007000
        ZSURF/(E/0,0,1,2,287)           00007100
P5      = P/IT,PL5A,L21A                 00007200
P6      = P/IT,PL5A,L22A                 00007300
P7      = P/IT,PL6A,L22A                 00007400
P8      = P/IT,PL6A,L21A                 00007500
P10     = P/4,4125,0,1.0                 00007600
C10     = C/YS,PL2A,XL,L7A,RA,.06        00007700
C11     = C/YS,PL2A,XS,L8A,RA,.06        00007800
C14     = C/YS,PL2A,XL,L9A,RA,.06        00007900
C15     = C/YS,PL2A,XS,L10A,RA,.06       00008000
L15A    = L/PA,L15,XS,.03                00008100
L16A    = L/PA,L16,XL,.03                00008200
        REF SYS/NOMORE                    00008300
C1      = C/XS,L2,YL,L12,RA,.687         00008400
C2      = C/XS,L2,YS,L11,RA,.687         00008500
C3      = C/XL,L1,YS,L11,RA,.687         00008600
C4      = C/XL,L1,YL,L12,RA,.687         00008700
C5      = C/XL,L3,YL,L13,RA,.125         00008800
C6      = C/XS,L4,YL,L13,RA,.125         00008900
C7      = C/XS,L4,YS,L14,RA,.125         00009000
C8      = C/XL,L3,YS,L14,RA,.125         00009100
SPA     = P/0,3,5,2                      00009200
SPB     = P/5,0,2                        00009300
SPC     = P/0,3,5,2                      00009400
SPD     = P/-7,0,2                       00009500
PT1     = P/-.9220,0,1                  00009600
PT2     = P/-.9845,0,1                  00009700
PT3     = P/-.9845,0,1                  00009800
HOPE1   = E/0,0,1,0                     00009900
HOPE2   = E/0,1,0,0
HOPE3   = E/1,0,0,0
HOPE    = E/0,70711,70711,0
        PRINT/3,ALL

```

H0XYMI	( 0 )	POINT	3	-5.000000	-5.000000	-5.000000	
H0XYMA	( 0 )	POINT	3	5.000000	5.000000	5.000000	
PL0	( 0 )	PLANE	4	0.000000	0.000000	1.000000	0,100000
PL1	( 0 )	PLANE	4	0.000000	0.000000	1.000000	0,000000
PL2	( 0 )	PLANE	4	0.000000	0.000000	1.000000	=0,687000
PL3	( 0 )	PLANE	4	0.000000	0.000000	1.000000	=2,125000
PL4	( 0 )	PLANE	4	0.000000	0.000000	1.000000	=2,362000
PL5	( 0 )	PLANE	4	0.000000	0.000000	-1.000000	1,500000
PL7A	( 0 )	PLANE	4	0.000000	0.000000	1.000000	0,050000
PL6	( 0 )	PLANE	4	0.000000	0.000000	1.000000	=0,500000
LX	( 0 )	LINE	4	0.000000	1.000000	0.000000	0,000000
LY	( 0 )	LINE	4	1.000000	0.000000	0.000000	0,000000
L1	( 0 )	LINE	4	-1.000000	0.000000	0.000000	4,187500
L2	( 0 )	LINE	4	1.000000	0.000000	0.000000	4,187500
L3	( 0 )	LINE	4	1.000000	0.000000	0.000000	=3,937500
L4	( 0 )	LINE	4	1.000000	0.000000	0.000000	3,937500
L5	( 0 )	LINE	4	1.000000	0.000000	0.000000	=2,000500
L6	( 0 )	LINE	4	1.000000	0.000000	0.000000	1,999500
L7	( 0 )	LINE	4	-1.000000	0.000000	0.000000	2,437500
L8	( 0 )	LINE	4	1.000000	0.000000	0.000000	=1,563500
L9	( 0 )	LINE	4	-1.000000	0.000000	0.000000	=1,562500
L10	( 0 )	LINE	4	1.000000	0.000000	0.000000	2,436500
L11	( 0 )	LINE	4	0.000000	1.000000	0.000000	2,187500
L12	( 0 )	LINE	4	0.000000	-1.000000	0.000000	2,187500

00009900

000000	1,000000	0,000000	=1,937500			
000000	1,000000	0,000000	1,937500			
000000	1,000000	0,000000	2,217500			
000000	-1,000000	0,000000	2,217500			
000000	0,000000	0,000000	4,437500			
000000	0,000000	0,000000	4,217500			
000000	0,000000	0,000000	4,312500			
000000	1,000000	0,000000	0,187000			
000000	-1,000000	0,000000	0,187000			
000000	1,000000	0,000000	0,500000			
000000	-1,000000	0,000000	0,500000			
000000	0,000000	0,000000	0,000000	0,000000	0,000000	-1,000000
000000	0,000000	1,000000	0,000000	0,000000		
000000	0,000000	1,000000	0,000000			
000000	0,000000	0,000000	0,000000			
000000	-0,000000	=1,000000	0,687000			
000000	-0,000000	-1,000000	2,125000			
000000	0,000000	0,000000	2,000000			
000000	0,000000	0,000000	2,000000			
000000	0,000000	0,000000	=1,563000			
000000	0,000000	0,000000	2,437000			
000000	0,000000	0,000000	2,437000			
000000	0,000000	0,000000	=1,563000			
000000	-0,000000	=1,000000	0,906000			
000000	-0,000000	-1,000000	1,656000			
000000	0,000000	0,000000	4,962000			
462000	-0,000000	=0,500000	0,000000	=1,000000	0,000000	0,500000
462000	0,287000	=0,500000				
815553	0,287000	=0,853553				
707107	0,000000	0,707107	=4,008664			
000000	0,000000	0,000000	3,937000			
937000	0,287000	-1,732107				
707107	0,000000	0,707107	=4,008664			
000000	-2,287000	=0,906000				
000000	-2,287000	=1,656000				
000000	-2,287000	=1,656000				
000000	-2,287000	=0,906000				
000000	2,287000	=0,906000				
000000	2,287000	=1,656000				
000000	2,287000	=1,656000				
000000	2,287000	=0,906000				
412500	1,000000	=0,000000				
377000	-0,000000	=0,747000	0,000000	=1,000000	0,000000	0,060000
623000	-0,000000	=0,747000	0,000000	=1,000000	0,000000	0,060000
623000	-0,000000	=0,747000	0,000000	=1,000000	0,000000	0,060000
377000	-0,000000	=0,747000	0,000000	=1,000000	0,000000	0,060000
000000	0,000000	0,000000	4,992000			
000000	0,000000	0,000000	4,342500			
500500	-1,500500	0,000000	0,000000	0,000000	1,000000	0,687000
500500	1,500500	0,000000	0,000000	0,000000	1,000000	0,687000
500500	1,500500	0,000000	0,000000	0,000000	1,000000	0,687000
500500	-1,500500	0,000000	0,000000	0,000000	1,000000	0,687000
812500	-1,812500	0,000000	0,000000	0,000000	1,000000	0,125000
812500	-1,812500	0,000000	0,000000	0,000000	1,000000	0,125000
812500	1,812500	0,000000	0,000000	0,000000	1,000000	0,125000

L10	(	0)	LINE	4	0
L14	(	0)	LINE	4	0
L11A	(	0)	LINE	4	0
L12A	(	0)	LINE	4	0
L1A	(	0)	LINE	4	1
L2A	(	0)	LINE	4	1
L16	(	0)	LINE	4	1
L17	(	0)	LINE	4	0
L18	(	0)	LINE	4	0
L19	(	0)	LINE	4	0
L20	(	0)	LINE	4	0
M1	(	0)	MATRIX	12	1
PL1A	(	0)	LINE	4	0
PL1B	(	0)	LINE	4	1
PL2A	(	0)	LINE	4	0
PL3A	(	0)	LINE	4	0
PL5A	(	0)	LINE	4	-1
PL6A	(	0)	LINE	4	1
L9A	(	0)	LINE	4	-1
L10A	(	0)	LINE	4	1
L7A	(	0)	LINE	4	-1
L8A	(	0)	LINE	4	1
L21A	(	0)	LINE	4	0
L22A	(	0)	LINE	4	0
L15	(	0)	LINE	4	-1
C9	(	0)	CIRCLE	7	-4
P9	(	0)	POINT	3	4
PT	(	0)	POINT	3	-1
LB	(	0)	LINE	4	0
LC	(	0)	LINE	4	-1
PTT	(	0)	POINT	3	-1
L21	(	0)	LINE	4	0
P1	(	0)	POINT	3	-1
P2	(	0)	POINT	3	-1
P3	(	0)	POINT	3	-1
P4	(	0)	POINT	3	-1
P5	(	0)	POINT	3	-1
P6	(	0)	POINT	3	-1
P7	(	0)	POINT	3	-1
P8	(	0)	POINT	3	-1
P10	(	0)	POINT	3	-1
C10	(	0)	CIRCLE	7	-1
C11	(	0)	CIRCLE	7	-1
C14	(	0)	CIRCLE	7	1
C15	(	0)	CIRCLE	7	1
L15A	(	0)	LINE	4	-1
L16A	(	0)	LINE	4	1
C1	(	0)	CIRCLE	7	1
C2	(	0)	CIRCLE	7	1
C3	(	0)	CIRCLE	7	-1
C4	(	0)	CIRCLE	7	-1
C5	(	0)	CIRCLE	7	-1
C6	(	0)	CIRCLE	7	1
C7	(	0)	CIRCLE	7	1

000	1.812500	0.000000	0,000000	0,000000	1.000000	0.125000
000	3.500000	2.000000				
000	0.000000	2.000000				
000	-3.500000	2.000000				
000	0.000000	2.000000				
000	0.000000	*0.100000				
000	0.000000	*0.100000				
000	0.000000	0.100000				
000	0.000000	1.000000	0,000000			
000	1.000000	0,000000	0,000000			
000	0.000000	0,000000	0,000000			
000	0.707107	0.707107	0,000000			
			00010000			



H0PE1  
A,B,C,D 0.0000000 0.0000000 1.0000000 0.0000000

## ANGLES BETWEEN HOPEJ AND THE DEFINED PLANES

PL0      PARALLEL TO REFERENCE PLANE

PL1      PARALLEL TO REFERENCE PLANE

PL2      PARALLEL TO REFERENCE PLANE

PL3      PARALLEL TO REFERENCE PLANE

PL4      PARALLEL TO REFERENCE PLANE

PL7A     PARALLEL TO REFERENCE PLANE

PL6      PARALLEL TO REFERENCE PLANE

LX       PERPENDICULAR TO REFERENCE PLANE

LY       PERPENDICULAR TO REFERENCE PLANE

L1       PERPENDICULAR TO REFERENCE PLANE

L2       PERPENDICULAR TO REFERENCE PLANE

L3       PERPENDICULAR TO REFERENCE PLANE

L4       PERPENDICULAR TO REFERENCE PLANE

L5       PERPENDICULAR TO REFERENCE PLANE

L6 PERPENDICULAR TO REFERENCE PLANE

L7 PERPENDICULAR TO REFERENCE PLANE

L8 PERPENDICULAR TO REFERENCE PLANE

L9 PERPENDICULAR TO REFERENCE PLANE

L10 PERPENDICULAR TO REFERENCE PLANE

L11 PERPENDICULAR TO REFERENCE PLANE

L12 PERPENDICULAR TO REFERENCE PLANE

L13 PERPENDICULAR TO REFERENCE PLANE

L14 PERPENDICULAR TO REFERENCE PLANE

L11A PERPENDICULAR TO REFERENCE PLANE

L12A PERPENDICULAR TO REFERENCE PLANE

L1A PERPENDICULAR TO REFERENCE PLANE

L2A PERPENDICULAR TO REFERENCE PLANE

L16 PERPENDICULAR TO REFERENCE PLANE

L17 PERPENDICULAR TO REFERENCE PLANE

L18 PERPENDICULAR TO REFERENCE PLANE

L19 PERPENDICULAR TO REFERENCE PLANE

194

L20 PERPENDICULAR TO REFERENCE PLANE

PL1A PARALLEL TO REFERENCE PLANE

PL1B PERPENDICULAR TO REFERENCE PLANE

PL5A PERPENDICULAR TO REFERENCE PLANE

PL6A PERPENDICULAR TO REFERENCE PLANE

L9A PERPENDICULAR TO REFERENCE PLANE

L10A PERPENDICULAR TO REFERENCE PLANE

L7A PERPENDICULAR TO REFERENCE PLANE

L8A PERPENDICULAR TO REFERENCE PLANE

L15 PERPENDICULAR TO REFERENCE PLANE

LB AT 45.0 DEGREES TO REFERENCE PLANE

LC PERPENDICULAR TO REFERENCE PLANE

L21 AT 45.0 DEGREES TO REFERENCE PLANE

L15A PERPENDICULAR TO REFERENCE PLANE

L16A PERPENDICULAR TO REFERENCE PLANE

IN ORIGINAL COORDINATE SYSTEM

MINIMUM VALUES

-5.00000  
-5.00000  
-5.00000

MAXIMUM VALUES

5.00000  
5.00000  
5.00000

IN HOPE PLANE

SCALE,,, 0,62500 INCHES OF PLOT LENGTH = 1 INCH OF PART LENGTH

TO OBTAIN A 1 TO 1 PLOT ON THE GERBER USE A SCALE FACTOR IN BOTH X AND Y OF 1,60000

## HOPE1 INTERSECTIONS WITH ALLOWED DEFINED SURFACES

LINE OF INTERSECTION FOR PLANE LX  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 0.00

LINE OF INTERSECTION FOR PLANE LY  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 0.00

LINE OF INTERSECTION FOR PLANE L1  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT -4.19

LINE OF INTERSECTION FOR PLANE L2  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 4.19

LINE OF INTERSECTION FOR PLANE L3  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT -3.94

LINE OF INTERSECTION FOR PLANE L4  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 3.94

LINE OF INTERSECTION FOR PLANE L5  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT -2.00

LINE OF INTERSECTION FOR PLANE L6  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 2.00

LINE OF INTERSECTION FOR PLANE L7  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT -2.44

LINE OF INTERSECTION FOR PLANE L8  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT -1.56

LINE OF INTERSECTION FOR PLANE L9  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 1.56

LINE OF INTERSECTION FOR PLANE L10

IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 2.44

LINE OF INTERSECTION FOR PLANE L11  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 2.19

LINE OF INTERSECTION FOR PLANE L12  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT =2.19

LINE OF INTERSECTION FOR PLANE L13  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT =1.94

LINE OF INTERSECTION FOR PLANE L14  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 1.94

LINE OF INTERSECTION FOR PLANE L11A  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 2.22

LINE OF INTERSECTION FOR PLANE L12A  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT =2.22

LINE OF INTERSECTION FOR PLANE L1A  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT -4.44

LINE OF INTERSECTION FOR PLANE L2A  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 4.22

LINE OF INTERSECTION FOR PLANE L16  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 4.31

LINE OF INTERSECTION FOR PLANE L17  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 0.19

LINE OF INTERSECTION FOR PLANE L18  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT =0.19

LINE OF INTERSECTION FOR PLANE L19  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 0.50

LINE OF INTERSECTION FOR PLANE L20  
IS PARALLEL TO THE X PRIME AXIS AND

0

0,00

-2,00

2,00

1,56

2,44

=2,44

-1,56

-4,96

-3,94

-4,99

4,34

LINE, FROM( -4,46, -0,00) TO ( 4,46, -5,00)

EL TO PRESENT HOPE PLANE AT DISTANCE GT RADIUS OF CYLINDER, THUS, NO INTERSECTION

EL TO PRESENT HOPE PLANE AT DISTANCE GT RADIUS OF CYLINDER, THUS, NO INTERSECTION

INTERSECTS THE Y PRIME AXIS AT

LINE OF INTERSECTION FOR PLANE PL1B  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT

LINE OF INTERSECTION FOR PLANE PL5A  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT

LINE OF INTERSECTION FOR PLANE PL6A  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT

LINE OF INTERSECTION FOR PLANE L9A  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT

LINE OF INTERSECTION FOR PLANE L10A  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT

LINE OF INTERSECTION FOR PLANE L7A  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT

LINE OF INTERSECTION FOR PLANE L8A  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT

LINE OF INTERSECTION FOR PLANE L15  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT

LINE OF INTERSECTION FOR PLANE LC  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT

LINE OF INTERSECTION FOR PLANE L15A  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT

LINE OF INTERSECTION FOR PLANE L16A  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT

- C9 , INTERSECTION IS: SINGLE
- C10 , INTERSECTION IS: PARALL
- C11 , INTERSECTION IS: PARALL

TO PRESENT HOPE PLANE AT DISTANCE GT RADIUS OF CYLINDER. THUS, NO INTERSECTION

TO PRESENT HOPE PLANE AT DISTANCE GT RADIUS OF CYLINDER. THUS, NO INTERSECTION

ENTER AT 3.50, -1.50, RADIUS = 0.69

ENTER AT 3.50, 1.50, RADIUS = 0.69

ENTER AT -3.50, 1.50, RADIUS = 0.69

ENTER AT -3.50, -1.50, RADIUS = 0.69

ENTER AT -3.81, -1.81, RADIUS = 0.13

ENTER AT 3.81, -1.81, RADIUS = 0.13

ENTER AT 3.81, 1.81, RADIUS = 0.13

ENTER AT -3.81, 1.81, RADIUS = 0.13

- C14 , INTERSECTION IS: PARALLE
- C15 , INTERSECTION IS: PARALLE
- C1 CIRCULAR INTERSECTION WITH, C
- C2 CIRCULAR INTERSECTION WITH, C
- C3 CIRCULAR INTERSECTION WITH, C
- C4 CIRCULAR INTERSECTION WITH, C
- C5 CIRCULAR INTERSECTION WITH, C
- C6 CIRCULAR INTERSECTION WITH, C
- C7 CIRCULAR INTERSECTION WITH, C
- C8 CIRCULAR INTERSECTION WITH, C

HOPE2  
A,B,C,D 0,0000000 1.0000000 0,0000000 0,0000000

## ANGLES BETWEEN HOPEZAND THE DEFINED PLANES

PL0 PERPENDICULAR TO REFERENCE PLANE

PL1 PERPENDICULAR TO REFERENCE PLANE

PL2 PERPENDICULAR TO REFERENCE PLANE

PL3 PERPENDICULAR TO REFERENCE PLANE

PL4 PERPENDICULAR TO REFERENCE PLANE

PL5 PERPENDICULAR TO REFERENCE PLANE

PL7A PERPENDICULAR TO REFERENCE PLANE

PL6 PERPENDICULAR TO REFERENCE PLANE

LX PARALLEL TO REFERENCE PLANE

LY PERPENDICULAR TO REFERENCE PLANE

L1 PERPENDICULAR TO REFERENCE PLANE

L2 PERPENDICULAR TO REFERENCE PLANE

L3 PERPENDICULAR TO REFERENCE PLANE

L4 PERPENDICULAR TO REFERENCE PLANE

L5 PERPENDICULAR TO REFERENCE PLANE

L6 PERPENDICULAR TO REFERENCE PLANE

L7 PERPENDICULAR TO REFERENCE PLANE

L8 PERPENDICULAR TO REFERENCE PLANE

L9 PERPENDICULAR TO REFERENCE PLANE

L10 PERPENDICULAR TO REFERENCE PLANE

L11 PARALLEL TO REFERENCE PLANE

L13 PARALLEL TO REFERENCE PLANE

L14 PARALLEL TO REFERENCE PLANE

L11A PARALLEL TO REFERENCE PLANE

L1A PERPENDICULAR TO REFERENCE PLANE

L2A PERPENDICULAR TO REFERENCE PLANE

L16 PERPENDICULAR TO REFERENCE PLANE

L17 PARALLEL TO REFERENCE PLANE

L19 PARALLEL TO REFERENCE PLANE

PL1A AT 90.0 DEGREES TO REFERENCE PLANE

PL1B PERPENDICULAR TO REFERENCE PLANE

206

PL2A AT 90.0 DEGREES TO REFERENCE PLANE

PL3A AT 90.0 DEGREES TO REFERENCE PLANE

PL5A PERPENDICULAR TO REFERENCE PLANE

PL6A PERPENDICULAR TO REFERENCE PLANE

L9A PERPENDICULAR TO REFERENCE PLANE

L10A PERPENDICULAR TO REFERENCE PLANE

L7A PERPENDICULAR TO REFERENCE PLANE

L8A PERPENDICULAR TO REFERENCE PLANE

L21A AT 90.0 DEGREES TO REFERENCE PLANE

L22A AT 90.0 DEGREES TO REFERENCE PLANE

L15 PERPENDICULAR TO REFERENCE PLANE

LB AT 90.0 DEGREES TO REFERENCE PLANE

LC PERPENDICULAR TO REFERENCE PLANE

L21 AT 90.0 DEGREES TO REFERENCE PLANE

L15A PERPENDICULAR TO REFERENCE PLANE

L16A PERPENDICULAR TO REFERENCE PLANE

## HOPE2 INTERSECTIONS WITH ALLOWED DEFINED SURFACES

LINE OF INTERSECTION FOR PLANE PL0  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 0.10

LINE OF INTERSECTION FOR PLANE PL1  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 0.00

LINE OF INTERSECTION FOR PLANE PL2  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT -0.69

LINE OF INTERSECTION FOR PLANE PL3  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT -2.13

LINE OF INTERSECTION FOR PLANE PL4  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT -2.36

LINE OF INTERSECTION FOR PLANE PL5  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT -1.50

LINE OF INTERSECTION FOR PLANE PL7A  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 0.05

LINE OF INTERSECTION FOR PLANE PL6  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT -0.50

LINE OF INTERSECTION FOR PLANE LY  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 0.00

LINE OF INTERSECTION FOR PLANE L1  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT -4.19

LINE OF INTERSECTION FOR PLANE L2  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 4.19

LINE OF INTERSECTION FOR PLANE L3

IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT -3,94

LINE OF INTERSECTION FOR PLANE L4  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 3,94

LINE OF INTERSECTION FOR PLANE L5  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT =2,00

LINE OF INTERSECTION FOR PLANE L6  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 2,00

LINE OF INTERSECTION FOR PLANE L7  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT =2,44

LINE OF INTERSECTION FOR PLANE L8  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT =1,56

LINE OF INTERSECTION FOR PLANE L9  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 1,56

LINE OF INTERSECTION FOR PLANE L10  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 2,44

LINE OF INTERSECTION FOR PLANE L1A  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT =4,44

LINE OF INTERSECTION FOR PLANE L2A  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 4,22

LINE OF INTERSECTION FOR PLANE L16  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 4,31

LINE OF INTERSECTION FOR PLANE PL1A  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 0,00

LINE OF INTERSECTION FOR PLANE PL1B  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 0,00

LINE OF INTERSECTION FOR PLANE PL2A  
IS PARALLEL TO THE X PRIME AXIS AND

INTERSECTS THE Y PRIME AXIS AT =0.69

LINE OF INTERSECTION FOR PLANE PL3A  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT =2.13

LINE OF INTERSECTION FOR PLANE PL5A  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT =2.00

LINE OF INTERSECTION FOR PLANE PL6A  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 2.00

LINE OF INTERSECTION FOR PLANE L9A  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 1.56

LINE OF INTERSECTION FOR PLANE L10A  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 2.44

LINE OF INTERSECTION FOR PLANE L7A  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT =2.44

LINE OF INTERSECTION FOR PLANE L8A  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT =1.56

LINE OF INTERSECTION FOR PLANE L21A  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT =0.91

LINE OF INTERSECTION FOR PLANE L22A  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT =1.66

LINE OF INTERSECTION FOR PLANE L15  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT =4.96

LINE OF INTERSECTION FOR PLANE LB  
HAS A SLOPE = =45.0 DEGREES AND A Y INTERCEPT = =5.67

LINE OF INTERSECTION FOR PLANE LC  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT =3.94

Y INTERCEPT = -5.67

4.99

4.34

CENTER AT -4.46, -0.50, RADIUS = 0.50

CENTER AT -2.38, -0.75, RADIUS = 0.06

CENTER AT -1.62, -0.75, RADIUS = 0.06

CENTER AT 1.62, -0.75, RADIUS = 0.06

CENTER AT 2.38, -0.75, RADIUS = 0.06

EL TO PRESENT HOPE PLANE AT DISTANCE GT RADIUS OF CYLINDER. THUS, NO INTERSECTION

EL TO PRESENT HOPE PLANE AT DISTANCE GT RADIUS OF CYLINDER. THUS, NO INTERSECTION

EL TO PRESENT HOPE PLANE AT DISTANCE GT RADIUS OF CYLINDER. THUS, NO INTERSECTION

EL TO PRESENT HOPE PLANE AT DISTANCE GT RADIUS OF CYLINDER. THUS, NO INTERSECTION

EL TO PRESENT HOPE PLANE AT DISTANCE GT RADIUS OF CYLINDER. THUS, NO INTERSECTION

EL TO PRESENT HOPE PLANE AT DISTANCE GT RADIUS OF CYLINDER. THUS, NO INTERSECTION

EL TO PRESENT HOPE PLANE AT DISTANCE GT RADIUS OF CYLINDER. THUS, NO INTERSECTION

EL TO PRESENT HOPE PLANE AT DISTANCE GT RADIUS OF CYLINDER. THUS, NO INTERSECTION

UNCLASSIFIED

LINE OF INTERSECTION FOR PLANE L154  
HAS A SLOPE = -45.0 DEGREES AND

LINE OF INTERSECTION FOR PLANE L15A  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT

LINE OF INTERSECTION FOR PLANE L16A  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT

- C9        CIRCULAR INTERSECTION WITH,
- C10       CIRCULAR INTERSECTION WITH,
- C11       CIRCULAR INTERSECTION WITH,
- C14       CIRCULAR INTERSECTION WITH,
- C15       CIRCULAR INTERSECTION WITH,
- C1        , INTERSECTION IS PARALL
- C2        , INTERSECTION IS PARALL
- C3        , INTERSECTION IS PARALL
- C4        , INTERSECTION IS PARALL
- C5        , INTERSECTION IS PARALL
- C6        , INTERSECTION IS PARALL
- C7        , INTERSECTION IS PARALL
- C8        , INTERSECTION IS PARALL

H0PE3  
A,B,C,D 1.0000000 0.0000000 0.0000000 0.0000000

## ANGLES BETWEEN HOPE3 AND THE DEFINED PLANES

PL0 PERPENDICULAR TO REFERENCE PLANE

PL1 PERPENDICULAR TO REFERENCE PLANE

PL2 PERPENDICULAR TO REFERENCE PLANE

PL3 PERPENDICULAR TO REFERENCE PLANE

PL4 PERPENDICULAR TO REFERENCE PLANE

PL5 PERPENDICULAR TO REFERENCE PLANE

PL7A PERPENDICULAR TO REFERENCE PLANE

PL6 PERPENDICULAR TO REFERENCE PLANE

LX PERPENDICULAR TO REFERENCE PLANE

LY PARALLEL TO REFERENCE PLANE

L2 PARALLEL TO REFERENCE PLANE

L3 PARALLEL TO REFERENCE PLANE

L4 PARALLEL TO REFERENCE PLANE

L5 PARALLEL TO REFERENCE PLANE

L6 PARALLEL TO REFERENCE PLANE

L8 PARALLEL TO REFERENCE PLANE

L10 PARALLEL TO REFERENCE PLANE

L11 PERPENDICULAR TO REFERENCE PLANE

L12 PERPENDICULAR TO REFERENCE PLANE

L13 PERPENDICULAR TO REFERENCE PLANE

L14 PERPENDICULAR TO REFERENCE PLANE

L11A PERPENDICULAR TO REFERENCE PLANE

L12A PERPENDICULAR TO REFERENCE PLANE

L2A PARALLEL TO REFERENCE PLANE

L16 PARALLEL TO REFERENCE PLANE

L17 PERPENDICULAR TO REFERENCE PLANE

L18 PERPENDICULAR TO REFERENCE PLANE

L19 PERPENDICULAR TO REFERENCE PLANE

L20 PERPENDICULAR TO REFERENCE PLANE

PL1A PERPENDICULAR TO REFERENCE PLANE

PL1B PARALLEL TO REFERENCE PLANE

216

PL2A PERPENDICULAR TO REFERENCE PLANE

PL3A PERPENDICULAR TO REFERENCE PLANE

PL6A PARALLEL TO REFERENCE PLANE

L10A PARALLEL TO REFERENCE PLANE

L8A PARALLEL TO REFERENCE PLANE

L21A PERPENDICULAR TO REFERENCE PLANE

L22A PERPENDICULAR TO REFERENCE PLANE

LB AT 45.0 DEGREES TO REFERENCE PLANE

L21 AT 45.0 DEGREES TO REFERENCE PLANE

L16A PARALLEL TO REFERENCE PLANE

## HOPE3 INTERSECTIONS WITH ALLOWED DEFINED SURFACES

UNCLASSIFIED

LINE OF INTERSECTION FOR PLANE PL0  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 0.10

LINE OF INTERSECTION FOR PLANE PL1  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 0.00

LINE OF INTERSECTION FOR PLANE PL2  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT -0.69

LINE OF INTERSECTION FOR PLANE PL3  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT -2.13

LINE OF INTERSECTION FOR PLANE PL4  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT -2.36

LINE OF INTERSECTION FOR PLANE PL5  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT -1.50

LINE OF INTERSECTION FOR PLANE PL7A  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 0.05

LINE OF INTERSECTION FOR PLANE PL6  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT -0.50

LINE OF INTERSECTION FOR PLANE LX  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 0.00

LINE OF INTERSECTION FOR PLANE L11  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 2.19

LINE OF INTERSECTION FOR PLANE L12  
IS VERTICAL, I.E., SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT -2.19

LINE OF INTERSECTION FOR PLANE L13

S  
T -1,94

S  
T 1,94

1A  
S  
T 2,22

2A  
S  
T 2,22

7  
S  
T 0,19

8  
S  
T -0,19

9  
S  
T 0,50

0  
S  
T 0,50

1A  
ND  
0,00

2A  
ND  
0,69

3A  
ND  
2,13

1A  
ND  
0,91

2A  
ND  
1,66

ALLEL TO PRESENT HOPE PLANE AT DISTANCE GT RADIUS OF CYLINDER. THUS, NO INTERSECTION

UNCLASSIFIED

IS VERTICAL, I.E. SLOPE = 90 DEGREE  
AND INTERSECTS THE X PRIME AXIS AT

LINE OF INTERSECTION FOR PLANE L1  
IS VERTICAL, I.E. SLOPE = 90 DEGREE  
AND INTERSECTS THE X PRIME AXIS AT

LINE OF INTERSECTION FOR PLANE L2  
IS VERTICAL, I.E. SLOPE = 90 DEGREE  
AND INTERSECTS THE X PRIME AXIS AT

LINE OF INTERSECTION FOR PLANE L3  
IS VERTICAL, I.E. SLOPE = 90 DEGREE  
AND INTERSECTS THE X PRIME AXIS AT

LINE OF INTERSECTION FOR PLANE L4  
IS VERTICAL, I.E. SLOPE = 90 DEGREE  
AND INTERSECTS THE X PRIME AXIS AT

LINE OF INTERSECTION FOR PLANE L5  
IS VERTICAL, I.E. SLOPE = 90 DEGREE  
AND INTERSECTS THE X PRIME AXIS AT

LINE OF INTERSECTION FOR PLANE L6  
IS VERTICAL, I.E. SLOPE = 90 DEGREE  
AND INTERSECTS THE X PRIME AXIS AT

LINE OF INTERSECTION FOR PLANE L7  
IS VERTICAL, I.E. SLOPE = 90 DEGREE  
AND INTERSECTS THE X PRIME AXIS AT

LINE OF INTERSECTION FOR PLANE P1  
IS PARALLEL TO THE X PRIME AXIS  
INTERSECTS THE Y PRIME AXIS AT

LINE OF INTERSECTION FOR PLANE P2  
IS PARALLEL TO THE X PRIME AXIS  
INTERSECTS THE Y PRIME AXIS AT

LINE OF INTERSECTION FOR PLANE P3  
IS PARALLEL TO THE X PRIME AXIS  
INTERSECTS THE Y PRIME AXIS AT

LINE OF INTERSECTION FOR PLANE L8  
IS PARALLEL TO THE X PRIME AXIS  
INTERSECTS THE Y PRIME AXIS AT

LINE OF INTERSECTION FOR PLANE L9  
IS PARALLEL TO THE X PRIME AXIS  
INTERSECTS THE Y PRIME AXIS AT



C10	, INTERSECTION IS	PARALL
C11	, INTERSECTION IS	PARALL
C14	, INTERSECTION IS	PARALL
C15	, INTERSECTION IS	PARALL
C1	, INTERSECTION IS	PARALL
C2	, INTERSECTION IS	PARALL
C3	, INTERSECTION IS	PARALL
C4	, INTERSECTION IS	PARALL
C5	, INTERSECTION IS	PARALL
C6	, INTERSECTION IS	PARALL
C7	, INTERSECTION IS	PARALL
C8	, INTERSECTION IS	PARALL

HOPE  
A,B,C,D 0,0000000 0,7071068 0,7071068 0,0000000

## ANGLES BETWEEN HOPE AND THE DEFINED PLANES

PL0	AT	45.0 DEGREES TO REFERENCE PLANE
PL1	AT	45.0 DEGREES TO REFERENCE PLANE
PL2	AT	45.0 DEGREES TO REFERENCE PLANE
PL3	AT	45.0 DEGREES TO REFERENCE PLANE
PL4	AT	45.0 DEGREES TO REFERENCE PLANE
PL5	AT	135.1 DEGREES TO REFERENCE PLANE
PL7A	AT	45.0 DEGREES TO REFERENCE PLANE
PL6	AT	45.0 DEGREES TO REFERENCE PLANE
LX	AT	45.0 DEGREES TO REFERENCE PLANE
LY		PERPENDICULAR TO REFERENCE PLANE
L1		PERPENDICULAR TO REFERENCE PLANE
L2		PERPENDICULAR TO REFERENCE PLANE
L3		PERPENDICULAR TO REFERENCE PLANE
L4		PERPENDICULAR TO REFERENCE PLANE

L5 PERPENDICULAR TO REFERENCE PLANE

L6 PERPENDICULAR TO REFERENCE PLANE

L7 PERPENDICULAR TO REFERENCE PLANE

L8 PERPENDICULAR TO REFERENCE PLANE

L9 PERPENDICULAR TO REFERENCE PLANE

L10 PERPENDICULAR TO REFERENCE PLANE

L11 AT 45.0 DEGREES TO REFERENCE PLANE

L12 AT 135.1 DEGREES TO REFERENCE PLANE

L13 AT 45.0 DEGREES TO REFERENCE PLANE

L14 AT 45.0 DEGREES TO REFERENCE PLANE

L11A AT 45.0 DEGREES TO REFERENCE PLANE

L12A AT 135.1 DEGREES TO REFERENCE PLANE

L1A PERPENDICULAR TO REFERENCE PLANE

L2A PERPENDICULAR TO REFERENCE PLANE

L16 PERPENDICULAR TO REFERENCE PLANE

L17 AT 45.0 DEGREES TO REFERENCE PLANE

L18 AT 135.1 DEGREES TO REFERENCE PLANE

226

L19 AT 45.0 DEGREES TO REFERENCE PLANE

L20 AT 135.1 DEGREES TO REFERENCE PLANE

PL1A AT 45.0 DEGREES TO REFERENCE PLANE

PL1B PERPENDICULAR TO REFERENCE PLANE

PL2A AT 135.1 DEGREES TO REFERENCE PLANE

PL3A AT 135.1 DEGREES TO REFERENCE PLANE

PL5A PERPENDICULAR TO REFERENCE PLANE

PL6A PERPENDICULAR TO REFERENCE PLANE

L9A PERPENDICULAR TO REFERENCE PLANE

L10A PERPENDICULAR TO REFERENCE PLANE

L7A PERPENDICULAR TO REFERENCE PLANE

L8A PERPENDICULAR TO REFERENCE PLANE

L21A AT 135.1 DEGREES TO REFERENCE PLANE

L22A AT 135.1 DEGREES TO REFERENCE PLANE

L15 PERPENDICULAR TO REFERENCE PLANE

LB AT 60.0 DEGREES TO REFERENCE PLANE

LC PERPENDICULAR TO REFERENCE PLANE

L21 AT 60.0 DEGREES TO REFERENCE PLANE

L15A PERPENDICULAR TO REFERENCE PLANE

L16A PERPENDICULAR TO REFERENCE PLANE

## HOPE INTERSECTIONS WITH ALLOWED DEFINED SURFACES

LINE OF INTERSECTION FOR PLANE PL0  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 0.14

LINE OF INTERSECTION FOR PLANE PL1  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 0.00

LINE OF INTERSECTION FOR PLANE PL2  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 0.97

LINE OF INTERSECTION FOR PLANE PL3  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 3.01

LINE OF INTERSECTION FOR PLANE PL4  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 3.34

LINE OF INTERSECTION FOR PLANE PL5  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 2.12

LINE OF INTERSECTION FOR PLANE PL7A  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 0.07

LINE OF INTERSECTION FOR PLANE PL6  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 0.71

LINE OF INTERSECTION FOR PLANE LX  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 0.00

LINE OF INTERSECTION FOR PLANE LY  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 0.00

LINE OF INTERSECTION FOR PLANE L1  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 04.19

LINE OF INTERSECTION FOR PLANE L2

IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 4.19

LINE OF INTERSECTION FOR PLANE L3  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT =3.94

LINE OF INTERSECTION FOR PLANE L4  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 3.94

LINE OF INTERSECTION FOR PLANE L5  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT =2.00

LINE OF INTERSECTION FOR PLANE L6  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 2.00

LINE OF INTERSECTION FOR PLANE L7  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT =2.44

LINE OF INTERSECTION FOR PLANE L8  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT =1.56

LINE OF INTERSECTION FOR PLANE L9  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 1.56

LINE OF INTERSECTION FOR PLANE L10  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 2.44

LINE OF INTERSECTION FOR PLANE L11  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 3.09

LINE OF INTERSECTION FOR PLANE L12  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT =3.09

LINE OF INTERSECTION FOR PLANE L13  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT =2.74

LINE OF INTERSECTION FOR PLANE L14  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 2.74

LINE OF INTERSECTION FOR PLANE L11A  
IS PARALLEL TO THE X PRIME AXIS AND

INTERSECTS THE Y PRIME AXIS AT 3.14

LINE OF INTERSECTION FOR PLANE L12A  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 3.14

LINE OF INTERSECTION FOR PLANE L1A  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 4.44

LINE OF INTERSECTION FOR PLANE L2A  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 4.22

LINE OF INTERSECTION FOR PLANE L16  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 4.31

LINE OF INTERSECTION FOR PLANE L17  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 0.26

LINE OF INTERSECTION FOR PLANE L18  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 0.26

LINE OF INTERSECTION FOR PLANE L19  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 0.71

LINE OF INTERSECTION FOR PLANE L20  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 0.71

LINE OF INTERSECTION FOR PLANE PL1A  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 0.00

LINE OF INTERSECTION FOR PLANE PL1B  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 0.00

LINE OF INTERSECTION FOR PLANE PL2A  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 0.97

LINE OF INTERSECTION FOR PLANE PL3A  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 3.01

LINE OF INTERSECTION FOR PLANE PL5A  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 2.00

LINE OF INTERSECTION FOR PLANE PL6A  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 2.00

LINE OF INTERSECTION FOR PLANE L9A  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 1.56

LINE OF INTERSECTION FOR PLANE L10A  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT 2.44

LINE OF INTERSECTION FOR PLANE L7A  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT -2.44

LINE OF INTERSECTION FOR PLANE L8A  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT =1.56

LINE OF INTERSECTION FOR PLANE L21A  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 1.28

LINE OF INTERSECTION FOR PLANE L22A  
IS PARALLEL TO THE X PRIME AXIS AND  
INTERSECTS THE Y PRIME AXIS AT 2.34

LINE OF INTERSECTION FOR PLANE L15  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT -4.96

LINE OF INTERSECTION FOR PLANE LB  
HAS A SLOPE = 54.8 DEGREES AND A Y INTERCEPT = 8.02

LINE OF INTERSECTION FOR PLANE LC  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT =3.94

LINE OF INTERSECTION FOR PLANE L21  
HAS A SLOPE = 54.8 DEGREES AND A Y INTERCEPT = 8.02

LINE OF INTERSECTION FOR PLANE L15A  
IS VERTICAL, I.E. SLOPE = 90 DEGREES  
AND INTERSECTS THE X PRIME AXIS AT =4.99

LINE OF INTERSECTION FOR PLANE L16A  
IS VERTICAL, I.E. SLOPE = 90 DEGREES

1, SEMI-MAJOR AXIS = 0,71, SEMI-MINOR AXIS = 0,50, ECC = 0.70711, PHI = -90.00  
2, SEMI-MAJOR AXIS = 0,08, SEMI-MINOR AXIS = 0,06, ECC = 0.70711, PHI = -90.00  
3, SEMI-MAJOR AXIS = 0,08, SEMI-MINOR AXIS = 0,06, ECC = 0.70711, PHI = -90.00  
4, SEMI-MAJOR AXIS = 0,08, SEMI-MINOR AXIS = 0,06, ECC = 0.70711, PHI = -90.00  
5, SEMI-MAJOR AXIS = 0,08, SEMI-MINOR AXIS = 0,06, ECC = 0.70711, PHI = -90.00  
6, SEMI-MAJOR AXIS = 0,97, SEMI-MINOR AXIS = 0,69, ECC = 0.70711, PHI = -90.00  
7, SEMI-MAJOR AXIS = 0,97, SEMI-MINOR AXIS = 0,69, ECC = 0.70711, PHI = -90.00  
8, SEMI-MAJOR AXIS = 0,97, SEMI-MINOR AXIS = 0,69, ECC = 0.70711, PHI = -90.00  
9, SEMI-MAJOR AXIS = 0,97, SEMI-MINOR AXIS = 0,69, ECC = 0.70711, PHI = -90.00  
10, SEMI-MAJOR AXIS = 0,18, SEMI-MINOR AXIS = 0,12, ECC = 0.70711, PHI = -90.00  
11, SEMI-MAJOR AXIS = 0,18, SEMI-MINOR AXIS = 0,12, ECC = 0.70711, PHI = -90.00  
12, SEMI-MAJOR AXIS = 0,18, SEMI-MINOR AXIS = 0,12, ECC = 0.70711, PHI = -90.00  
13, SEMI-MAJOR AXIS = 0,18, SEMI-MINOR AXIS = 0,12, ECC = 0.70711, PHI = -90.00

ELAPSED TIME = 4 MIN 58 SEC

ELAPSED TIME = 5 MIN 3 SEC

X

AND INTERSECTS THE X PRIME AXIS AT 4.38

- C9 , ELLIPSE, CENTER AT -4.46, 1.7
- C10 , ELLIPSE, CENTER AT -2.38, 1.0
- C11 , ELLIPSE, CENTER AT -1.62, 1.0
- C14 , ELLIPSE, CENTER AT 1.62, 1.0
- C15 , ELLIPSE, CENTER AT 2.38, 1.0
- C1 , ELLIPSE, CENTER AT 3.50, -2.1
- C2 , ELLIPSE, CENTER AT 3.50, 2.1
- C3 , ELLIPSE, CENTER AT -3.50, 2.1
- C4 , ELLIPSE, CENTER AT -3.50, -2.1
- C5 , ELLIPSE, CENTER AT -3.81, -2.5
- C6 , ELLIPSE, CENTER AT 3.81, -2.5
- C7 , ELLIPSE, CENTER AT 3.81, 2.5
- C8 , ELLIPSE, CENTER AT -3.81, 2.5

START EXECUTION OF SECTION 200

START EXECUTION OF SECTION 400

POST PROCESSOR NOT AVAILABLE ON LIBTAP BEND

PART PROGRAM EXECUTION TIME =

5 MIN 5 SEC

236

JOB MESSAGES

JOB,403775, 600,573KPT  
JOB SEQ 03775 WILL PLOT 10 MIN.  
LENGTH 5 FT. 01 IN.  
RELEASED 49=MT04=(CROSEC CALCOM),ED# ,RL=01,DATE=110370,RC=000

Security Classification

**DOCUMENT CONTROL DATA - R & D**

*(Security classification of title, body of abstract and indexing annotation must be entered when the overall report is classified)*

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<b>13. ABSTRACT</b> A Fortran IV program, GROSEC (MOD 2.0) has been written to operate in the environment of NRL's APT system on the CDC 3800 Computer. This program enables the part programmer for numerically controlled tooling systems to obtain plots of the intersections between a specially designated plane (called the HOPE plane) and certain defined forms in his APT part program. The forms with which intersections can be obtained are lines, planes, circles, cylinders, and spheres. When the HOPE plane corresponds to a coordinate plane (XY, XZ, and YZ), an orthographic projection pattern is obtained corresponding to engineering drawing's top, front, and end views, respectively. When the HOPE plane cuts through the volume of the part surface and the plotting limits are the part's minimum and maximum dimensions, a true view of the cross section is obtained. When the HOPE plane lies outside the volume of the part and is skewed with respect to the coordinate planes, an abstract pattern is obtained because the planes and cylinders are not bounded. Such an abstract pattern, when composed only of plane intersections, through an unprogrammed process, can be interpreted as a perspective view of the part. When the plotting limits extend beyond the dimensions of the part and the HOPE plane cuts its volume, a combination of true view and interpretable perspective view is obtained. Preliminary considerations suggest that a hidden-line-detection addition to the program would not be difficult because the abstract pattern indicates depth in an easily identifiable manner, and that the abstract intersection pattern forms a suitable framework for describing tool motions in an interactive environment.			

(Abstract continues)

14. KEY WORDS	LINK A		LINK B		LINK C	
	ROLE	WT	ROLE	WT	ROLE	WT
APT CROSEC Cross-sections Plane intersections Intersections Graphics Passive graphics Plotting Computer aided design Cross-sectional-plotting						
Up to ten viewing (i.e. HOPE) planes can be designated in one Part Program. The report includes programmer instructions, a complete description of CROSEC (MOD 2.0) with flowcharts and listings and, as an example, the computer output resulting from a run on a production piece. CROSEC (MOD 2.0) is the implementation of the computational forms developed in NRL Reports 7025 and 7202.						